



PARTS CATALOG

Published

2008/7 (Jul.)

OCT10-G16701

SPECIFICATIONS

Model	YM155T	YM155DT
	2-Wheel drive	4-Wheel drive
Dimensions		
Overall length		
with-3-point hitch	99.4" (2525 mm)	
without 3-point hitch	81.5" (2070 mm)	
Overall width	37.6" (956 mm)	
Overall height		
to muffler end	64.8" (1645 mm)	
to setting wheel	46.1" (1170 mm)	
Wheel base	48.8" (1240 mm)	
Tread front	28.7" (730 mm)	27.6" (700 mm)
Tread rear	27.6 ~ 33.5" (700 ~ 850 mm)	
Ground clearance		
Front axle	11.8" (300 mm)	9.8" (250 mm)
Drawbar	10.0" (255 mm)	10.0" (255 mm)
Weights		
Total weight	1047.4 lb. (475 kg)	1135.6 lb. (515 kg)
Front	474.1 lb. (215 kg)	551.3 lb. (250 kg)
Rear	573.3 lb. (260 kg)	584.3 lb. (265 kg)
Engine		
Model	2TR13Y	
Type	Vertical, water cooled, 4-cycle diesel	
No. of cylinders	2	
Piston displacement	40.4 cu. inch (662 cc)	
Bore x stroke	2.953" x 2.953" (75 x 75 mm)	
Max. bare horse power	15 HP at 2700 rpm	
Compression ratio	23 : 1	
Capacity		
Fuel tank	3.7 U.S. gal.	(14 ltr.)
Cooling System	0.8 U.S. gal.	(3.0 ltr.)
Crankcase	0.7 U.S. gal.	(2.5 ltr.)
Air cleaner	Oil bath type	
Transmission-hydraulic system	2.4 U.S. gal.	(9.0 ltr.)

Electrical system	
Battery	12 V – 35
A.C. generator	12 V – 8
Starter motor	12 V – 1.5
Thermostart (Optional)	12 V –

Clutch Dry, single disc, mechanical

Transmission Mechanical, constant-mesh/selective-mesh gears combined
6-speed for forward, 2-speed for reverse

Final drive Helical gears reduction

Differential lock Foot operated mechanical

Travel speed	
Forward	1st 0.58 mph (0.94
	2nd 0.93 mph (1.49
	3rd 1.57 mph (2.53
	4th 2.98 mph (4.79
	5th 4.69 mph (7.54
	6th 7.96 mph (12.81
Reverse	1st 0.74 mph (1.19
	2nd 3.76 mph (6.05

Brakes Dry, internal expansion mechanical

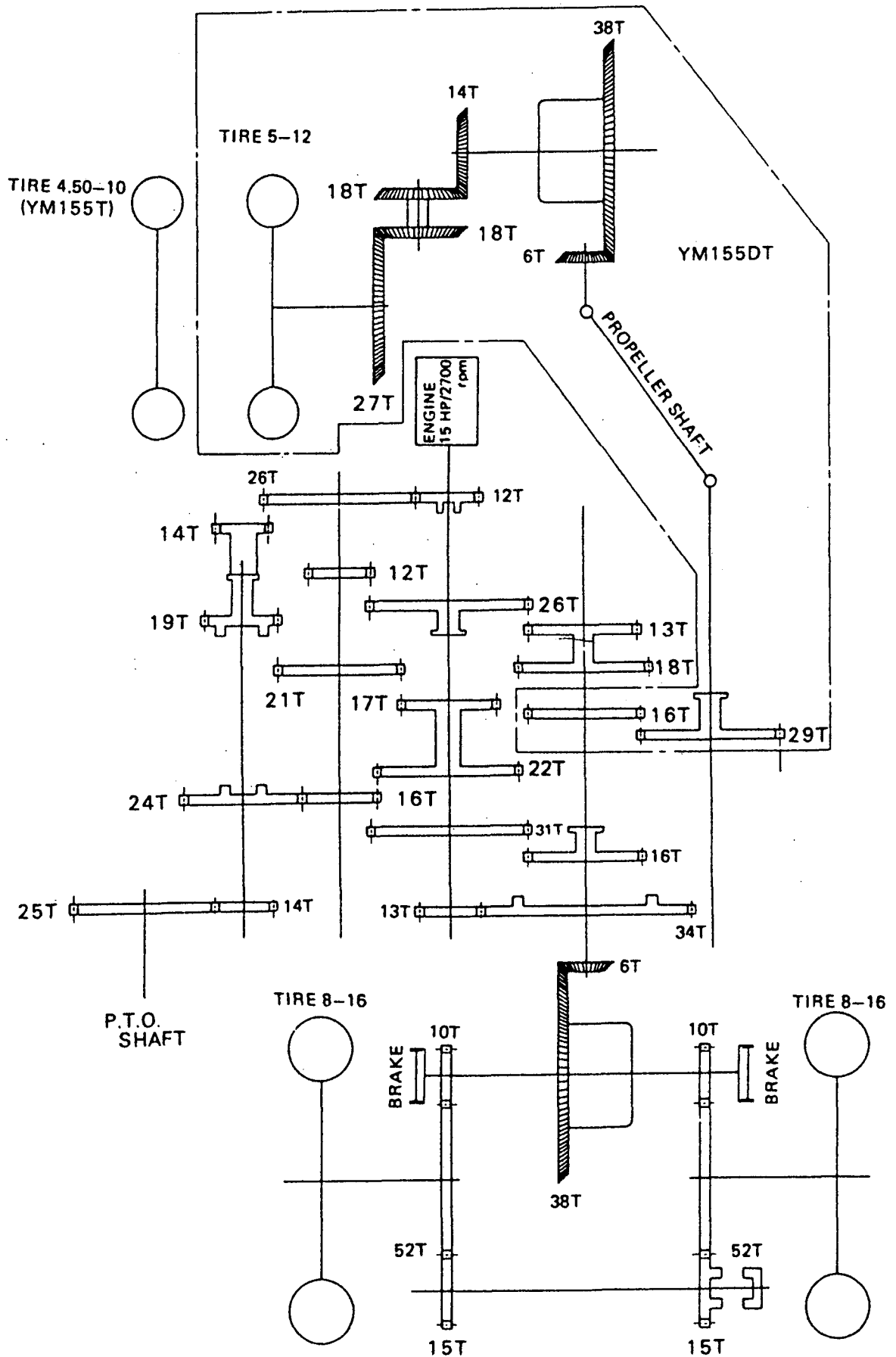
Tires	
Front	4.50–10–2 ply rating 5–12–2 ply rating
Rear	8–16–4 ply rating 8–16–4 ply rating

P.T.O.	
Spline	SAE 1-3/4
Direction of rotation	Clockwise viewed from driving shaft
Speed	540 and 800 rpm (at 2640 rpm engine speed)

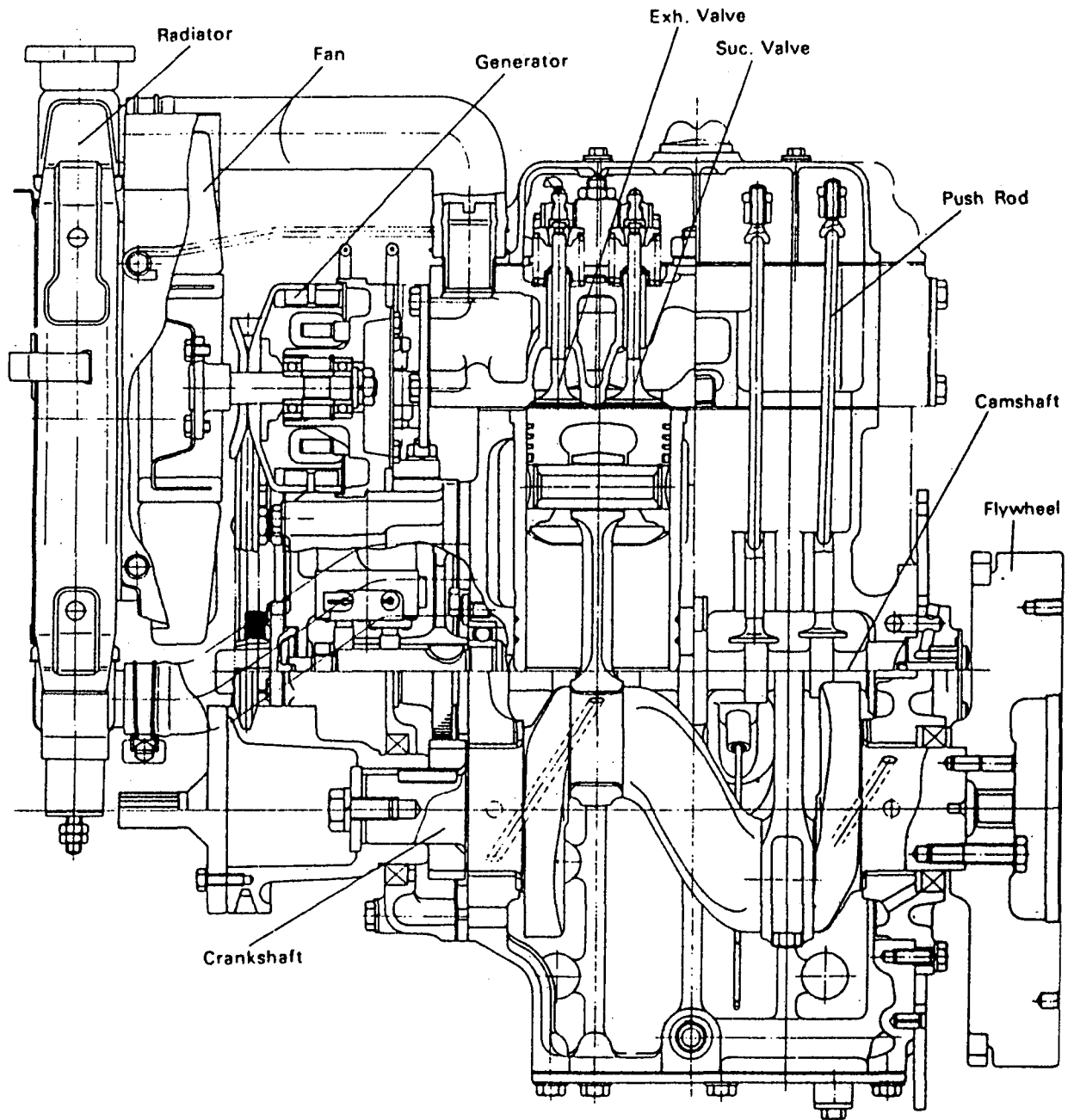
Power lift	
Type	Hydraulic, 3-point Category 0 or 1 with select control
Max. lift capacity	882 lb. (400 kg)

Drawbar Offset

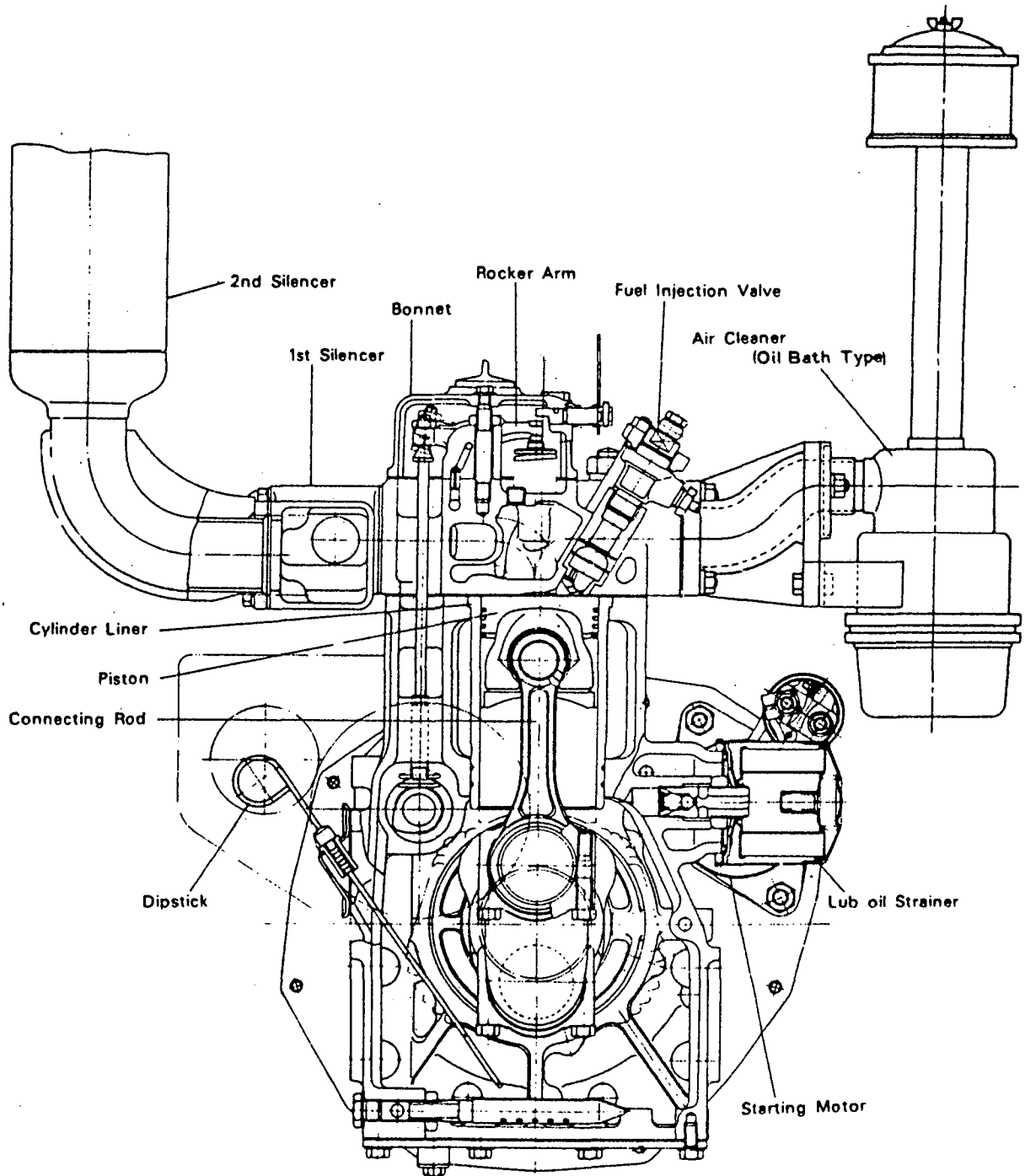
YM155T, YM155DT POWER TRANSMISSION STRUCTURAL DRAWING



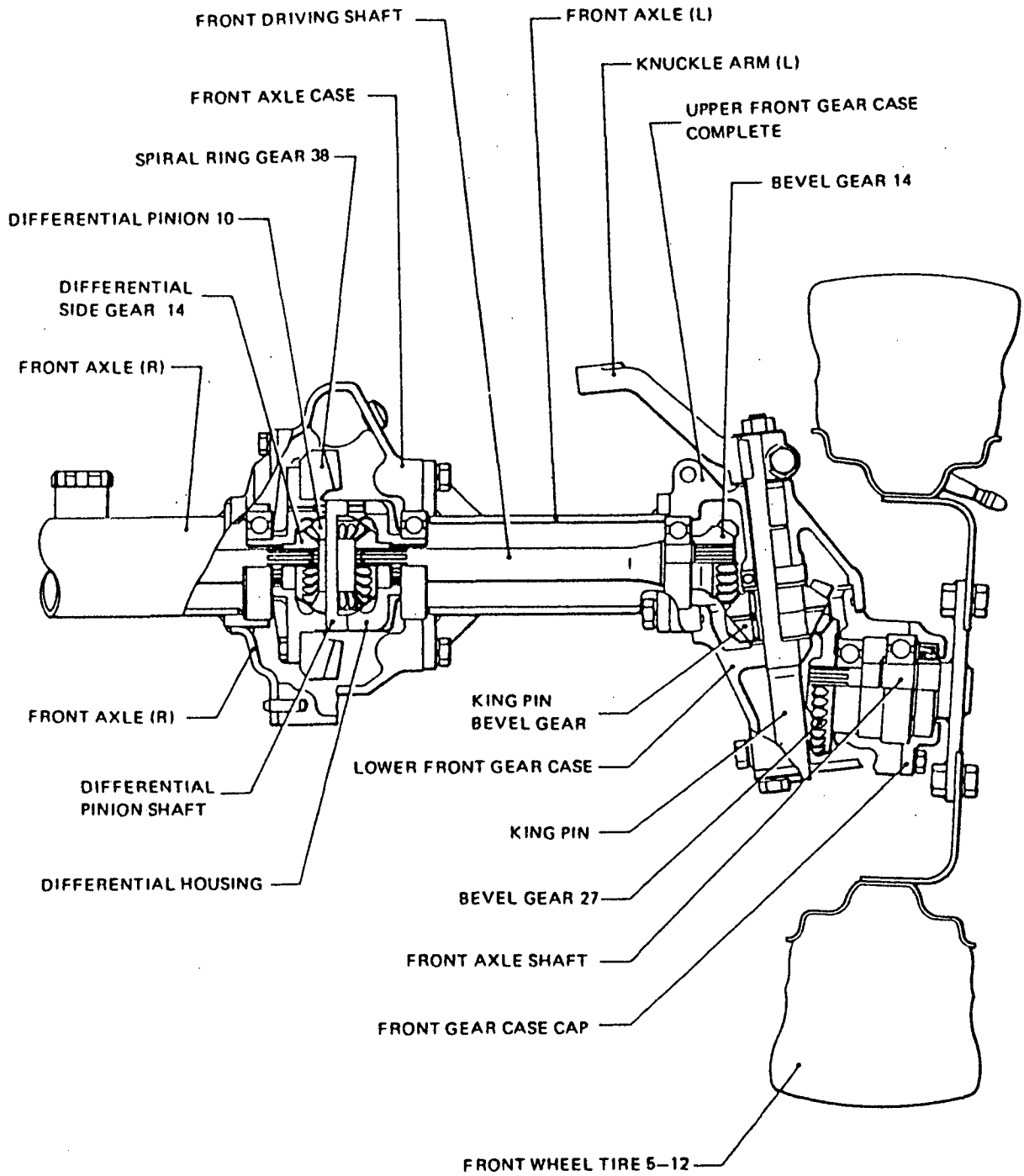
2TR13Y ENGINE SECTIONAL VIEW (1)



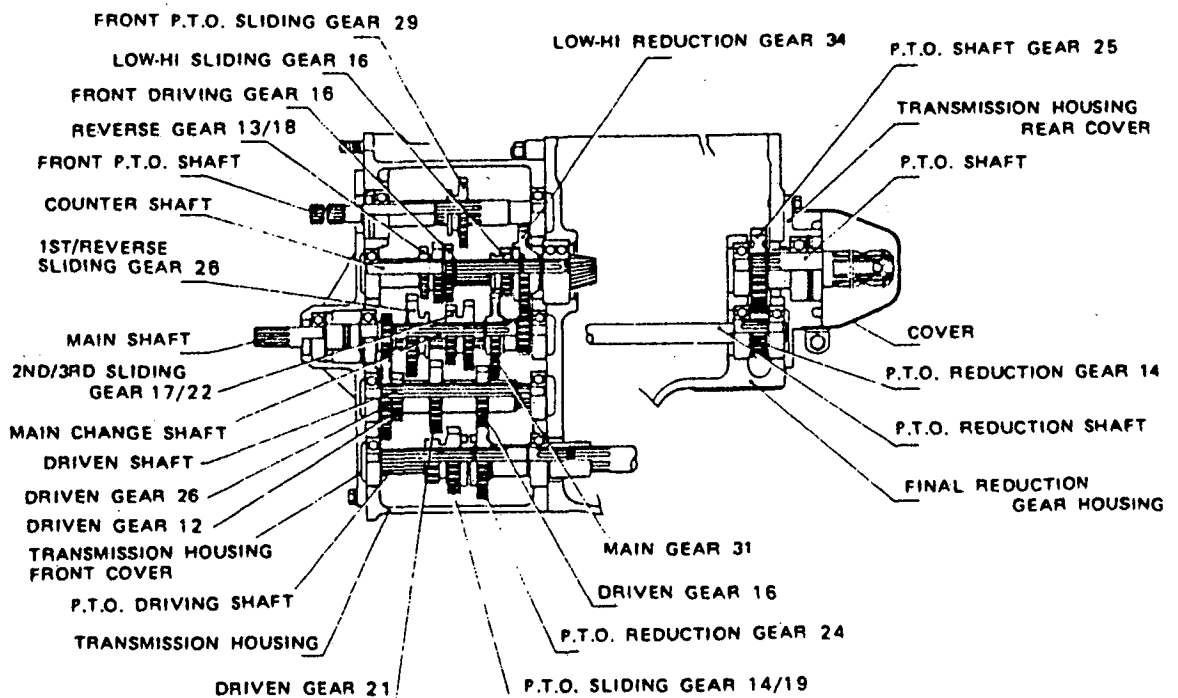
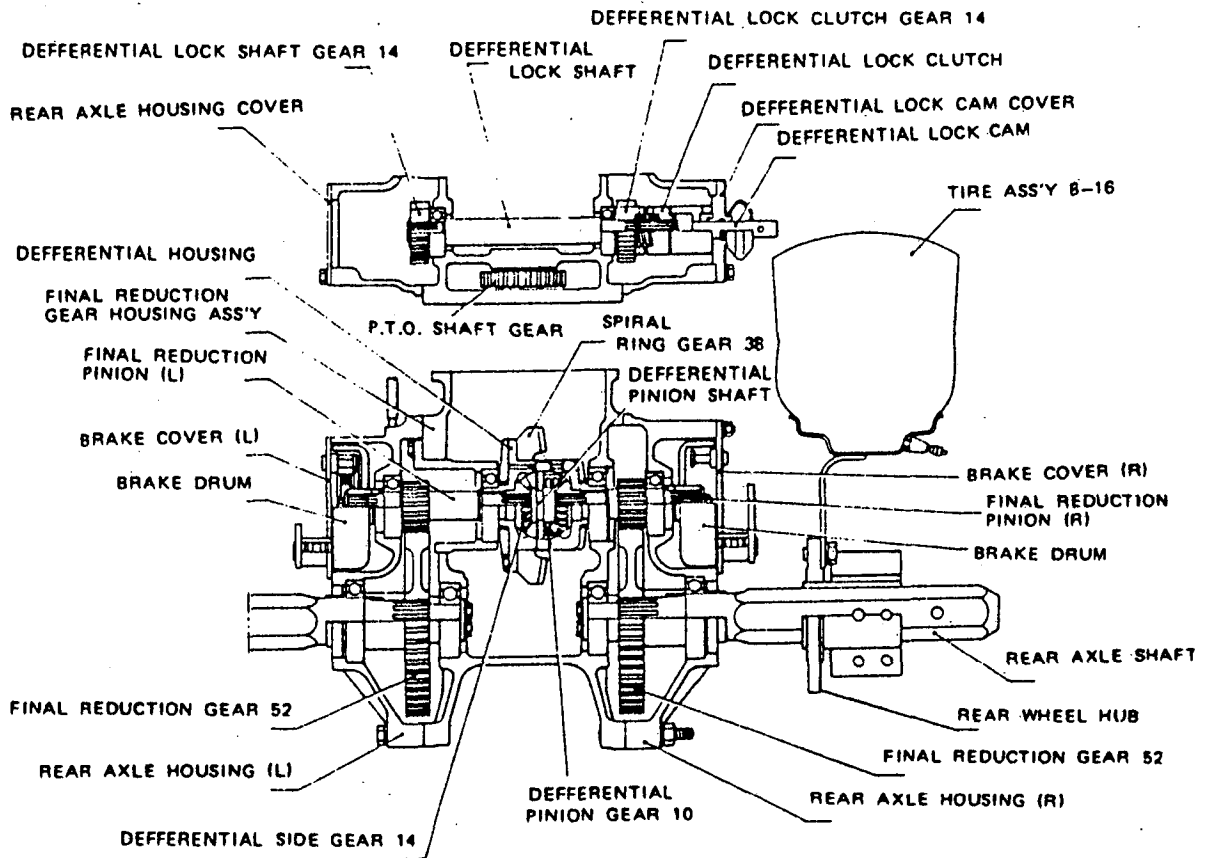
2TR13Y ENGINE SECTIONAL VIEW (2)

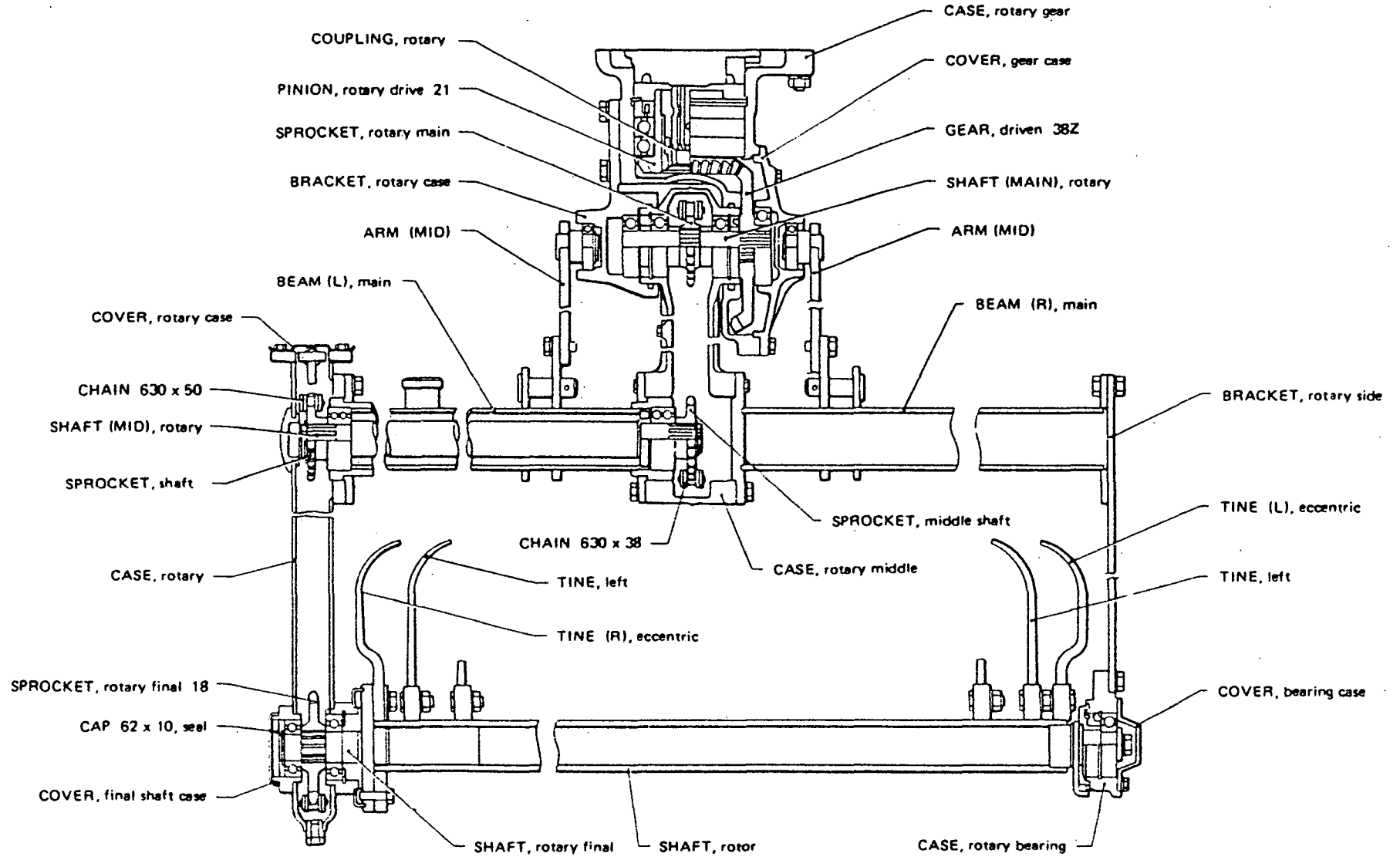


YM155(D) TRAVELLING TRANSMISSION SECTIONAL VIEW (1)

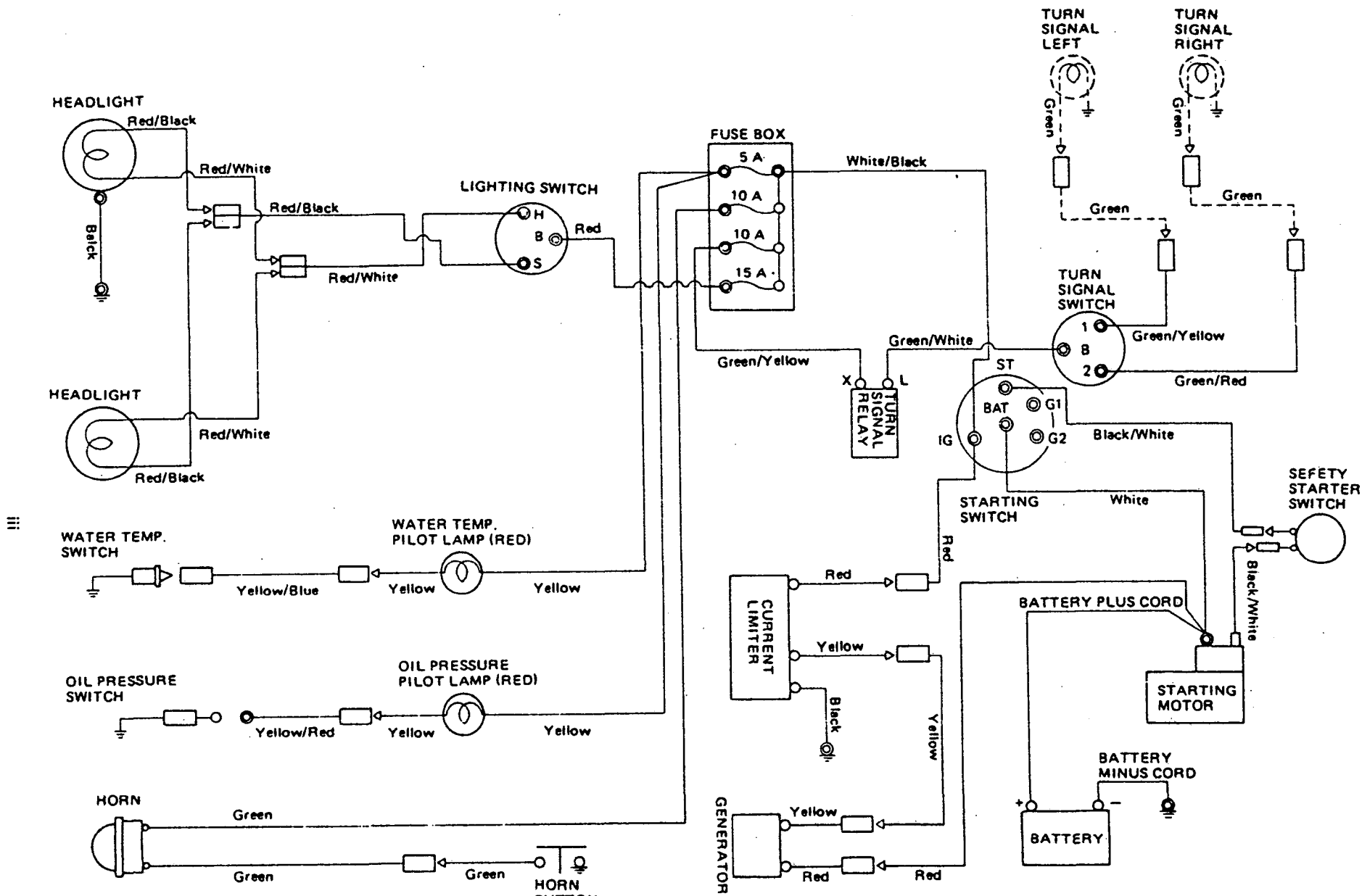


YM155T, YM155DT TRAVELLING TRANSMISSION SECTIONAL VIEW (2)





RS15T ROTARY SECTIONAL VIEW



YM155T, YM155DT WIRING DIAGRAM

CONTENTS

MODEL : YM155T/155DT(TAIWAN)

PC NO : OCT10-G16701

Fig.No.	GROUP NAME
	ENGINE(2TR13Y)
1.	CYLINDER BLOCK
2.	GEAR CASE
3.	CYLINDER HEAD
4.	AIR CLEANER & SILENCER
5.	CAMSHAFT
6.	MAIN BEARING & CRANKSHAFT
7.	PISTON & CONNECTING ROD
8.	LUBRICATING OIL SYSTEM
9.	COOLING WATER SYSTEM
10.	FUEL INJECTION PUMP
11.	FUEL INJECTION VALVE
12.	FUEL OIL SYSTEM
13.	GOVERNOR SYSTEM
14.	ELECTRIC STARTING SYSTEM
15.	STARTING MOTOR
16.	GENERATOR
17.	THERMOSTART. & SILENCER(OPTION

	CHASSIS(YM155T/DT)
18.	ENGINE CONTROL SYSTEM
19.	FUEL OIL TANK
20.	FRONT AXLE (YM155T)
21.	FRONT AXLE (YM155DT)
22.	FRONT AXLE INTERIOR (YM155DT)
23.	STEERING SYSTEM
24.	CLUTCH
25.	TRANSMISSION CASE & COVER
26.	TRANSMISSION INNER SYSTEM
27.	TRANSMISSION CONTROL

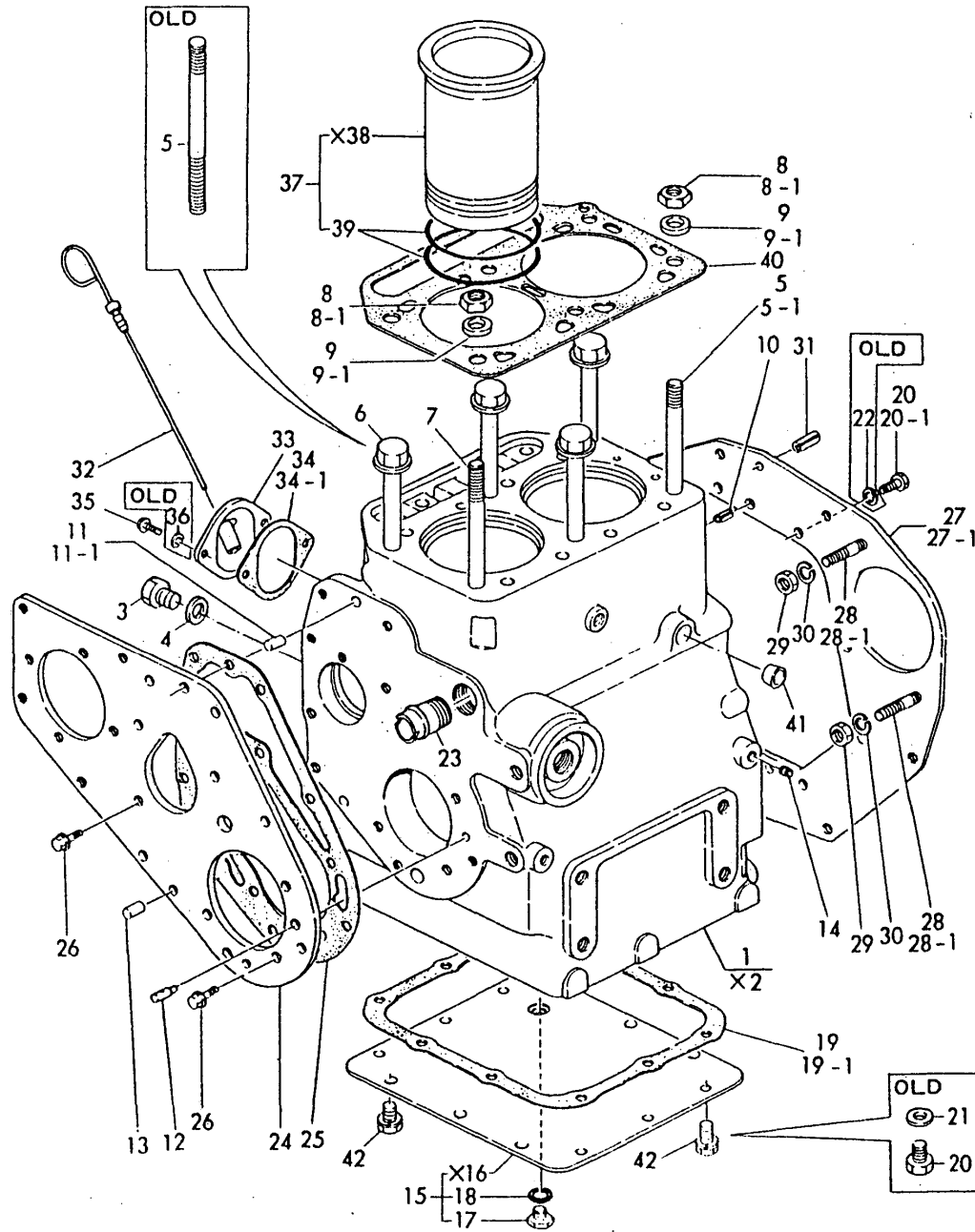
	Fig.No.	GROUP NAME
28.		REAR AXLE
29.		DIFFERENTIAL LOCK
30.		BRAKES
31.		TIRES (FRONT & REAR) YM155DT
32.		TIRES (FRONT & REAR) YM155DT
33.		TIRES (FRONT & REAR) YM155T
34.		HYDRAULIC LIFT
35.		HYDRAULIC CONTROL VALVE
36.		HYDRAULIC PIPING
37.		ELECTRIC PARTS
38.		HOOD
39.		FENDERS, STEPS & SEAT
40.		TOOLS
41.		REAR HITCH
42.		THREE-POINT HITCH CATEGORY 0
43.		THREE-POINT HITCH CATEGORY 1
44.		LABELS
45.		REAR & FRONT WEIGHT (OPTIONAL)

	ROTARY(RS15T)
46.	ROTARY GEAR CASE
47.	ROTARY CASE
48.	ROTOR SHAFT
49.	ROTARY CARRIER
50.	ROTARY DEPTH ADJUSTER
51.	LABELS

	ENGINE(SERVICE PART)
52.	REPAIR KIT (FOR ENGINE)
53.	GASKET KIT (FOR ENGINE)

Fig.1. CYLINDER BLOCK

1. CYLINDER BLOCK



(A)=2TR13Y

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-01561	BLOCK ASSY, CYLINDER	1							
3	2	23893-020002	PLUG PF1/4	1							
4	2	23414-120000	PACKING 12	1							
5	2	124060-01200	STUD, CYL. HEAD	5							
5-1	2	124060-01200 (A=*)	STUD, CYL. HEAD	1							K
6	2	124060-01201 (A=*)	STUD, CYL. HEAD	4							W
7	2	124160-01210	STUD, CYL. HEAD	1							
8	2	104300-01220	NUT, CYL HEAD	6							
8-1	2	104300-01220 (A=*)	NUT, CYL HEAD	2							K
9	2	103338-01240	WASHER	6							
9-1	2	103338-01240 (A=*)	WASHER	2							K
10	2	22351-080014	SPRING PIN 8X14	2							
11	2	124060-01660	PARALLEL PIN 8X22	1							
11-1	2	22312-080120	PARALLEL PIN 8X12	1							N
			(A=*)								
12	2	124060-01540	CONNECTOR	1							
13	2	22312-080220	PARALLEL PIN 8X22	1							
14	2	124060-01050	PLUG PT1/8	6							
15	2	724060-01542	COVER ASSY, LOWER	1							
17	3	124060-01640	PLUG M12	1							
18	3	24311-000140	O-RING 1A P-14.0	1							
19	2	124060-01741	GASKET	1							
19-1	2	124060-01742	GASKET	1							N
			(A=*)								
20	2	26116-080162	BOLT M 8X 16 PLATED	21							
20-1	2	26116-080142	BOLT M 8X 14 PLATED	9							K
			(A=1983.03)								
21	2	22137-080000	WASHER 8	12							Z
			(A=1983.03)								
22	2	22217-080000	SPRING WASHER 8	9							Z
			(A=1983.03)								
23	2	124160-49480	JOINT, PIPE	1							
24	1	124060-01551	FLANGE	1							
25	1	124060-01560	GASKET	1							
26	1	26106-080142	BOLT M 8X 14 PLATED	7							
27	1	124060-01601	FLANGE, MUUNTING	1							
27-1	1	124060-01602	FLANGE, MOUNTING	1							N
			(A=*)								
28	1	124060-01650	STUD	2							
28-1	1	121462-01650	BOLT	2							N
			(A=*)								
29	1	26706-100002	NUT M10	2							
30	1	22217-100000	SPRING WASHER 10	2							
31	1	22351-060016	SPRING PIN 6X16	2							
32	1	124060-34800	DIPSTICK, LUB. OIL	1							
33	1	124060-34830	GUIDE, DIPSTICK	1							
34	1	124060-34841	GASKET	1							

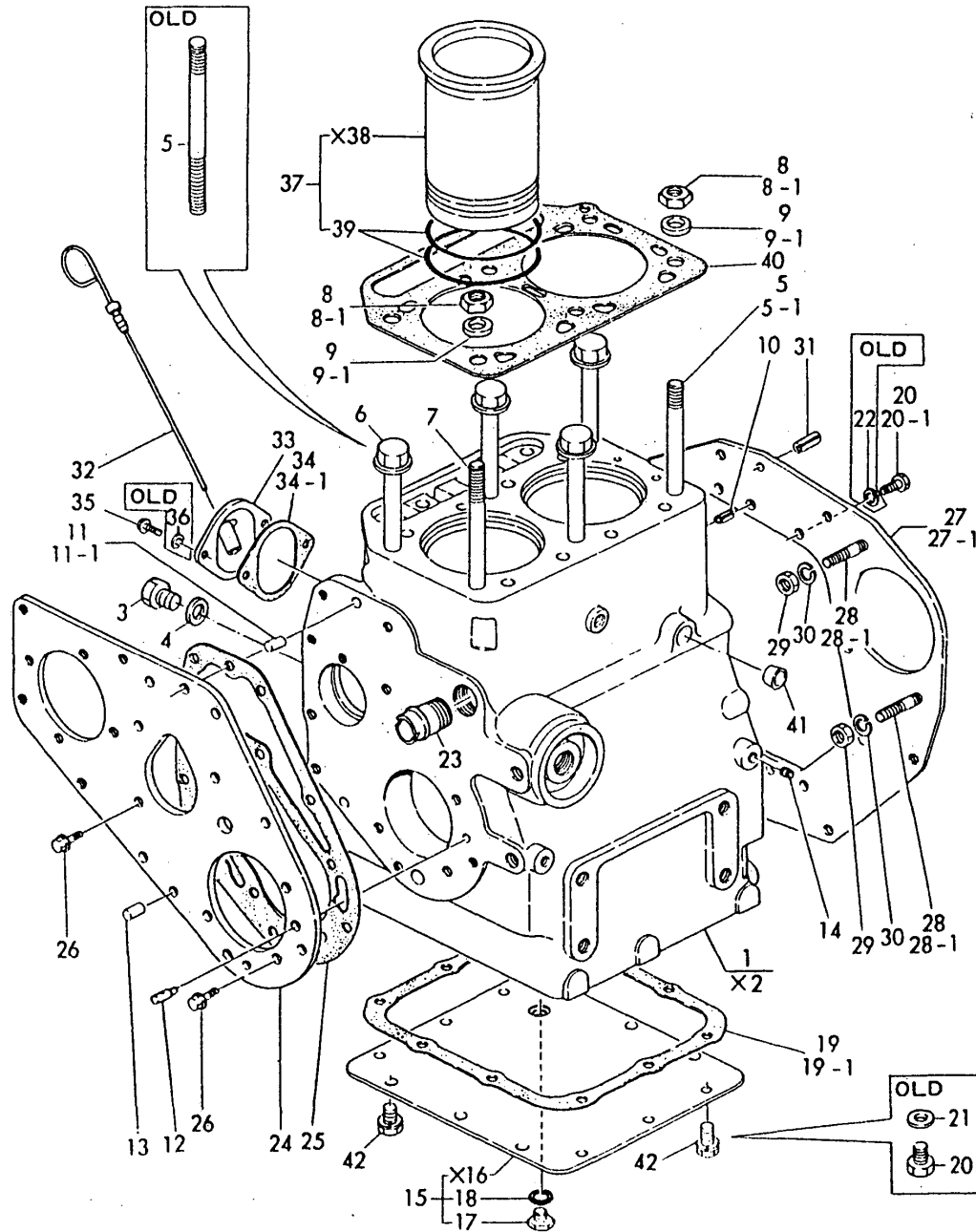
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.1. CYLINDER BLOCK

1. CYLINDER BLOCK



(A)=2TR13Y

(B)=

(C)=

(D)=

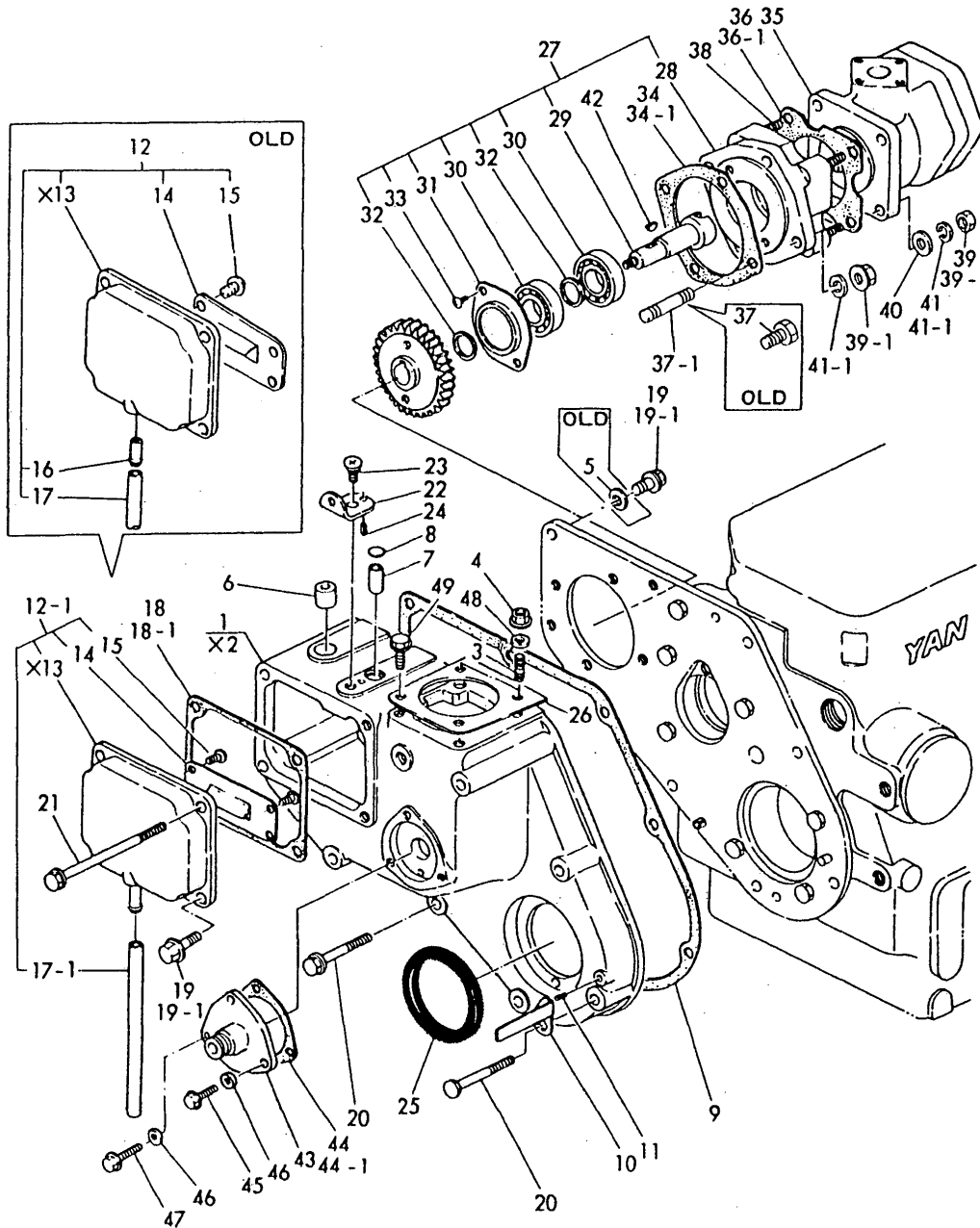
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
34-1	1	124060-34842	GASKET	1							N
		(A=*)									
35	1	26013-060122	BOLT M 6X 12	2							
36	1	22217-060000	SPRING WASHER 6	2							Z
		(A=*)									
37	1	724060-01900	LINER W/PACKING	2							
39	2	124060-01300	PACKING, LINER	4							
40	1	124060-01330	GASKET, CYL. HEAD	1							
41	1	27241-300000	PLUG 30	1							
42	1	26106-080142	BOLT M 8X 14 PLATED	12							W
		(A=*)									

Fig.2. GEAR CASE

2. GEAR CASE



(A)=2TR13Y
(B)=
(C)=

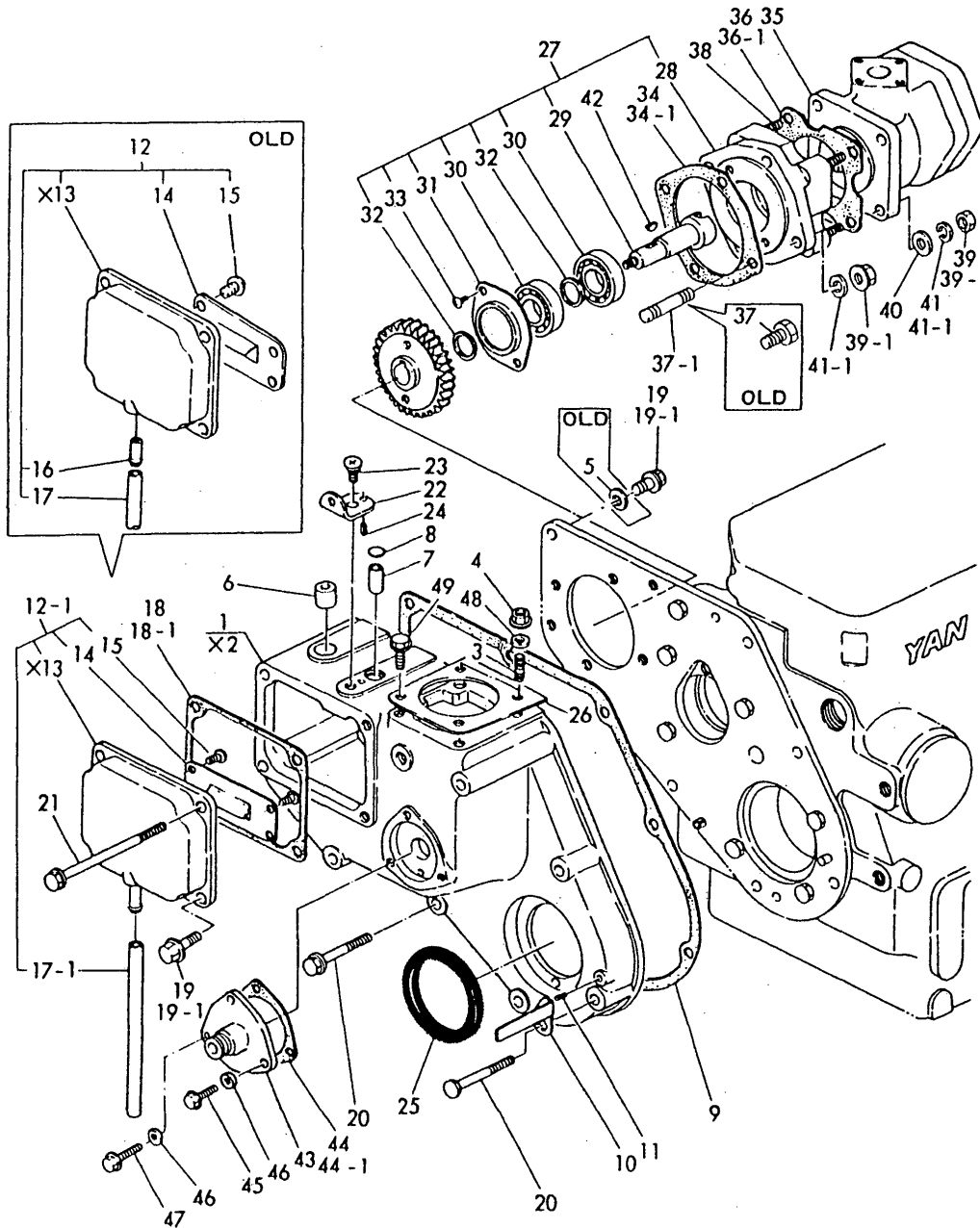
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-01613	HOUSING ASSY, GEARS	1							
3	2	26226-080222	STUD M 8X 22 PLATED	2							
4	2	26366-080002	NUT M 8	2							
5	2	22217-080000	SPRING WASHER 8	2							Z
		(A=*)									
6	2	124060-01900	BUSH	1							
7	2	124060-01910	BUSH	1							
8	2	27231-150000	PLUG 15	1							
9	1	124060-01512	GASKET, GEAR CASE	1							
10	1	124060-07300	POINTER	1							
11	1	22351-040008	SPRING PIN 4X 8	1							
12	1	724060-01520	COVER ASSY, REAR	1							
12-1	1	724060-01521	COVER ASSY, REAR	1							N
		(A=*)									
14	2	124060-03080	PLATE, BAFFLE	1							
15	2	26557-060102	SCREW M 6X 10	4							
16	2	124060-03200	JOINT	1							Z
		(A=*)									
17	2	23065-090150	PIPE 9X 150	1							
17-1	2	23065-140150	PIPE 9X 150	1							S
		(A=1980.12)									
18	1	124060-01531	GASKET	1							
18-1	1	124060-01532	GASKET	1							N
		(A=*)									
19	1	26116-080252	BOLT M 8X 25 PLATED	5							
19-1	1	26106-080222	BOLT M 8X 22 PLATED	3							S
		(A=*)									
20	1	26106-080552	BOLT M 8X 55 PLATED	4							
21	1	26106-080152	BOLT M 8X 15 PLATED	4							
22	1	124060-01570	BRACKET	1							
23	1	26577-080122	SCREW M 8X 12	1							
24	1	22351-040008	SPRING PIN 4X 8	1							
25	1	124450-01800	SEAL HTC58 80 12,OIL	1							
26	1	124550-51951	SHIM SET	1							
27	1	124060-26101	DRIVING SET, H. PUMP	1							W
		(A=*)									
28	2	124060-26052	BRACKET	1							
29	2	124060-26401	SHAFT	1							
30	2	24107-062034	BALL BEARING	2							
31	2	124060-26410	RETAINER	1							
32	2	124060-26420	SPACER	2							
33	2	26581-050082	GASKET	2							
34	1	124060-26062	GASKET	1							
34-1	1	124060-26063	GASKET	1							N
		(A=*)									
35	1	124064-26020	PUMP ASSY, HYDRAULIC	1							
36	1	124060-01882	GASKET	1							
36-1	1	124060-01883	GASKET	1							N
		(A=*)									
37	1	26116-080202	BOLT M 8X 20 PLATED	4							
37-1	1	124060-01580	STUD	4							S

N:Old \xrightarrow{Yes} New, Q:Old \xrightarrow{No} New, R:Old \xrightarrow{Yes} New, S:Old \xrightarrow{No} New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.2. GEAR CASE

2. GEAR CASE



(A)=2TR13Y

(B)=

(C)=

(D)=

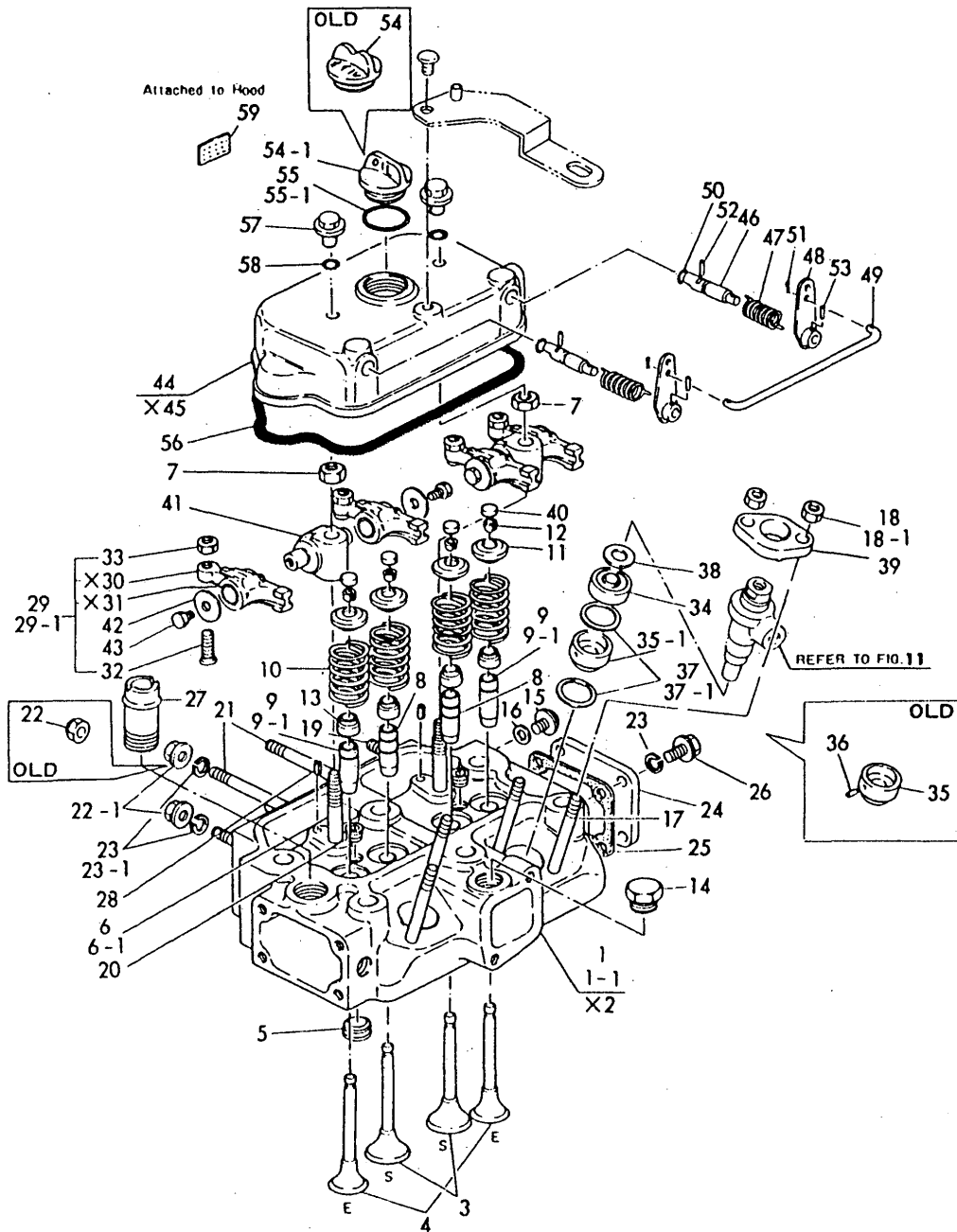
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=*)									
38	1	26216-080222	STUD M 8X 22 PLATED	4							
39	1	26716-080002	NUT M 8	4							
39-1	1	26716-080002	NUT M 8	8							K
		(A=*)									
40	1	22137-080000	WASHER 8	4							
41	1	22212-080000	WASHER 8	4							
41-1	1	22212-080000	WASHER 8	8							K
		(A=*)									
42	1	22522-040130	WOODRUFF KEY 4X13	1							
43	1	124250-91400	GEAR UNIT,TACHOMETER	1							
44	1	124250-91411	GASKET	1							
44-1	1	124250-91412	PACKING	1							N
		(A=*)									
45	1	26106-060142	BOLT M 6X 14 PLATED	2							
46	1	22117-060000	WASHER 6	3							
47	1	26106-060302	BOLT M 6X 30 PLATED	1							
48	1	43400-500410	WASHER 8, SEAL	2							
49	1	26106-080252	BOLT M 8X 25 PLATED	2							W
		(A=*)									

Fig.3. CYLINDER HEAD

3. CYLINDER HEAD



(A)=2TR13Y

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-11701	HEAD ASSY, CYLINDER	1							
1-1	1	724060-11702 (A=*)	HEAD ASSY, CYLINDER	1							N
3	2	104200-11100	VALVE, SUCTION	2							
4	2	104200-11110	VALVE, EXHAUST	2							
5	2	23873-040000	PLUG PT 1/2	1							
6	2	104200-11350	STUD	2							
6-1	2	106100-11350 (A=1981.01)	STUD	2							N
7	2	26606-100002	NUT M10	2							
8	2	124060-11160	GUIDE, VALVE	2							
9	2	124060-11170	GUIDE, VALVE	2							
9-1	2	128272-11170 (A=1985.07)	GUIDE, VALVE	2							S
10	2	124060-11120	SPRING, VALVE	4							
11	2	104200-11180	RETAINER, SPRING	4							
12	2	101158-11190	COTTER	4							
13	2	124160-11340	SEAL, VALVE STEM	4							
14	2	124450-11320	PLUG U7/8	1							
15	2	26106-080102	BOLT M 8X 10 PLATED	1							
16	2	23414-080000	PACKING 8	1							
17	2	26216-080702	STUD M 8X 70 PLATED	4							
18	2	26716-080002	NUT M 8	4							
18-1	2	121465-11950	NUT	4							N
19	2	26216-080162	STUD M 8X 16 PLATED	2							
20	2	23871-020000	PLUG PT 1/4	2							
21	2	26216-080822	STUD M 8X 82 PLATED	4							
22	2	26657-080002	CAP NUT M 8	4							
22-1	2	26366-080002	NUT M 8	4							N
23	2	22217-080000	SPRING WASHER 8	8							
23-1	2	22217-080000	SPRING WASHER 8	4							K
24	2	124450-11671	COVER, SIDE	1							
25	2	124450-11681	GASKET	1							
26	2	26106-080122	BOLT M 8X 12 PLATED	4							
27	2	124160-49480	JOINT, PIPE	1							
28	2	124060-11280	PIN	1							
29	1	724060-11650	ARM, VALVE ROCKER	4							
29-1	1	124060-11380 (A=*)	ARM, VALVE ROCKER	4							R
32	2	101158-11230	SCREW, VALVE	4							
33	2	26756-080002	LOCK NUT M 8 PLATED	4							
34	1	104200-11410	CHAMBER, REAR	2							
35	1	104200-11420	CHAMBER, FRONT	2							
35-1	1	106200-11400 (A=*)	CHAMBER, FRONT	2							N
36	2	103338-11430 (A=*)	PIN	2							Z
37	1	101204-11450	GASKET, CHAMBER	4							

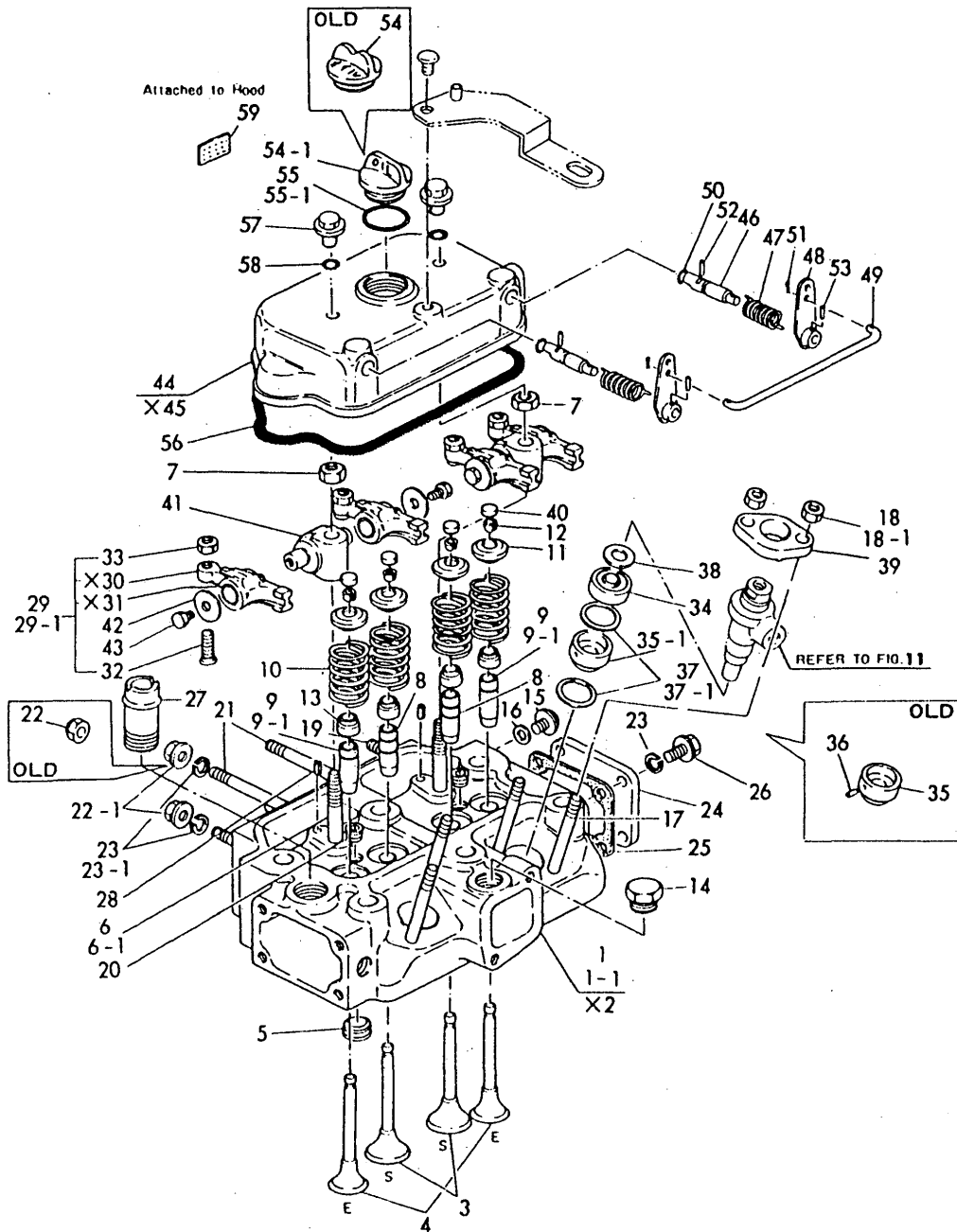
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Fig.3. CYLINDER HEAD

3. CYLINDER HEAD



(A)=2TR13Y

(B)=

(C)=

(D)=

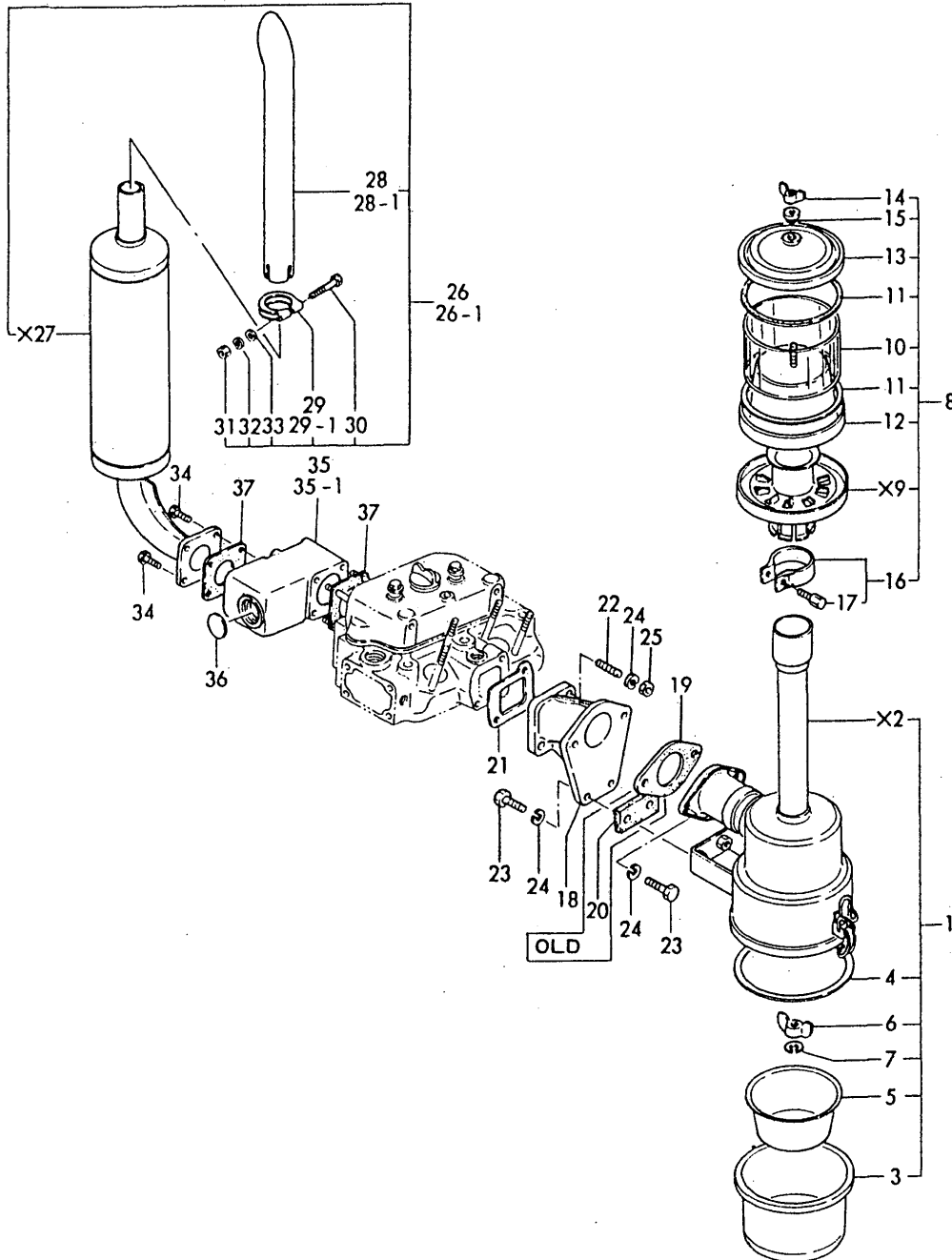
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
37-1	1	101204-11452	GASKET, CHAMBER	4							N
		(A=*)									
38	1	103854-11490	INSULATOR	2							
39	1	101147-11900	FLANGE	2							
40	1	104211-11370	CAP	4							
41	1	124060-11260	SUPPORT, ROCKER ARM	2							
42	1	124060-11290	WASHER	4							
43	1	26106-060082	BOLT M 6X 8 PLATED	4							
44	1	724060-11521	BONNET ASSY, HEAD	1							
46	2	104200-03600	SHAFT, DECOMPRESSION	2							
47	2	104200-03641	SPRING	2							
48	2	124060-03750	LEVER, DECOMPRESSION	2							
49	2	124060-03760	CONNECTOR	1							
50	2	24311-000070	O-RING 1A P7	2							
51	2	22417-200100	COTTER PIN 2.0X10	2							
52	2	22312-030180	PARALLEL PIN 3X18	2							
53	2	22322-030160	TAPER PIN 3X16	2							
54	2	124160-01750	CAP, LUB.OIL SUPPLY	1							
54-1	2	124160-01751	CAP, LUB.OIL SUPPLY	1							N
		(A=1986.)									
55	2	24321-000350	O-RING 1A G-35.0	1							
55-1	2	24311-000320	O-RING 1A P-32.0	1							N
		(A=1984.07)									
56	2	124160-11360	KONB	2							
57	2	24311-000120	O-RING 1A P-12.0	2							
58	1	124060-11311	GASKET, BONNET	1							
59	1	124064-07150	LABEL, WATER DRAIN	1							

Fig.4. AIR CLEANER & SILENCER

4. AIR CLEANER & SILENCER



OCT10-G16701 4. AIR CLEANER & SILENCER

(A)=2TR13Y

(B)=

(C)=

(D)=

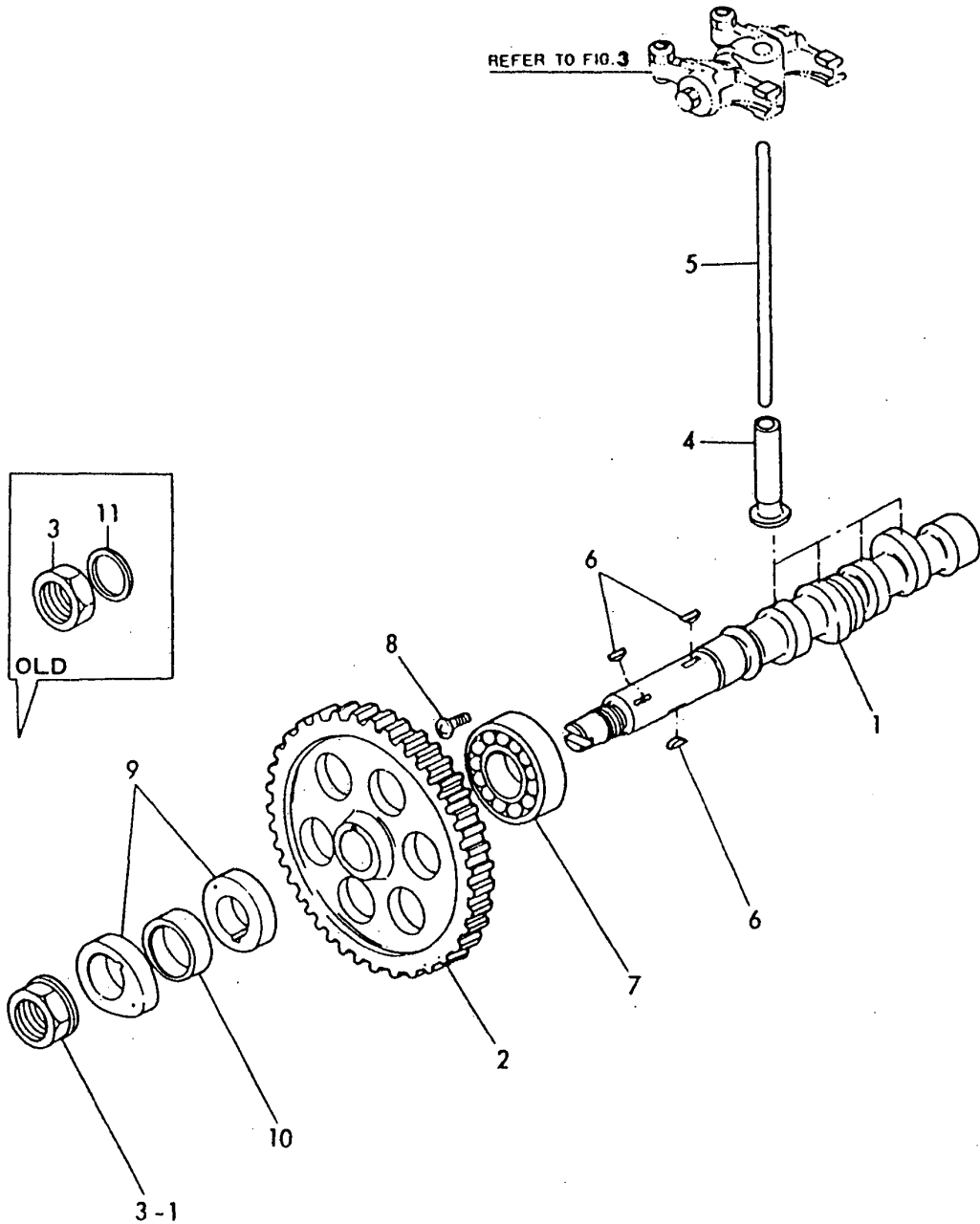
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124067-12501	CLEANER, AIR	1							
3	2	124067-12630	PAN, OIL	1							
4	2	124067-12620	GASKET	1							
5	2	124067-12640	DUMPER	1							
6	2	124067-12650	CLAMP W/BOLT	1							
7	2	22217-060000	SPRING WASHER 6	1							
8	1	124064-12400	PRE-CLEANER	1							
10	2	124064-12420	PIPE	1							
11	2	124064-12430	GASKET	2							
12	2	124064-12470	CASE W/GASKET	1							
13	2	124064-12440	COVER	1							
14	2	101147-12560	NUT	1							
15	2	124450-12571	WASHER	1							
16	2	124064-12450	CLAMP W/BOLT	1							
17	2	124064-12460	BOLT	1							
18	1	124067-12100	BRACKET, AIR CLEANER	1							
19	1	124067-12050	GASKET	1							
20	1	124067-12060	GASKET	1							Z
(A=*)											
21	1	124060-12030	GASKET	1							
22	1	26216-080222	STUD M 8X 22 PLATED	2							
23	1	26013-080222	BOLT M 8X 22	4							
24	1	22217-080000	SPRING WASHER 8	2							
25	1	26366-080002	NUT M 8	2							
26	1	724160-13700	SILENCER ASSY	1							
26-1	1	724160-13701	SILENCER ASSY	1							N
(A=*)											
28	2	121250-13571	PIPE, EXHAUST	1							
28-1	2	121120-13570	PIPE, EXHAUST	1							N
(A=*)											
29	2	121250-12580	CLAMP, AIR CLEANER	1							
29-1	2	121120-13580	CLAMP	1							S
(A=*)											
30	2	26106-100652	BOLT M10X 65 PLATED	1							
31	2	26706-100002	NUT M10	1							
32	2	22217-100000	SPRING WASHER 10	1							
33	2	22117-100000	WASHER 10	1							W
(A=1980.05)											
34	1	26216-080222	STUD M 8X 22 PLATED	4							
35	1	124060-13811	SILENCER	1							
35-1	1	124060-13510	SILENCER	1							N
(A=*)											
36	1	27231-350000	PLUG 35	1							
37	1	124450-11900	GASKET	2							

Fig.5. CAMSHAFT

5. CAMSHAFT



OCT10-G16701 5. CAMSHAFT

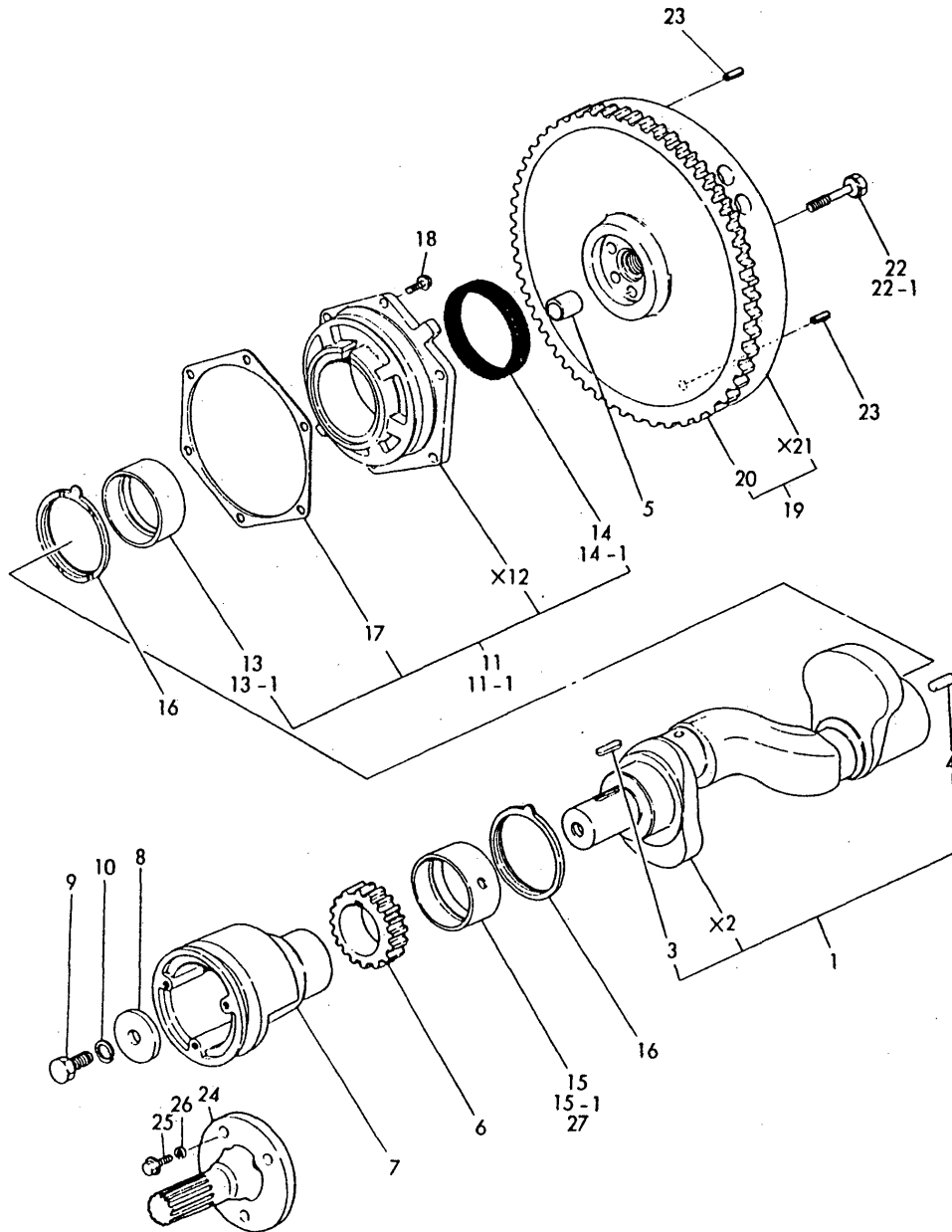
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124060-14010	CAMSHAFT	1							
2	1	124060-14100	GEAR, CAMSHAFT	1							
3	1	104300-76460	NUT	1							
3-1	1	121450-14120	NUT	1							N
		(A=*1981.)									
4	1	104200-14200	TAPPET	4							
5	1	124060-14400	ROD, PUSH	4							
6	1	22522-050190	WOODRUFF KEY 5X19	3							
7	1	24101-062054	BALL BEARING	1							
8	1	26587-080102	SCREW M 8X 10	1							
9	1	124060-14090	CAM, FUEL	2							
10	1	124060-14950	SPACER	1							
11	1	124060-14470	WASHER	1							Z
		(A=*)									

Fig.6. MAIN BEARING & CRANKSHAFT

6. MAIN BEARING & CRANKSHAFT



Remarks
A) UNDERSIZE BEARING

OCT10-G16701 6. MAIN BEARING & CRANKSHAFT

(A)=2TR13Y

(B)=

(C)=

(D)=

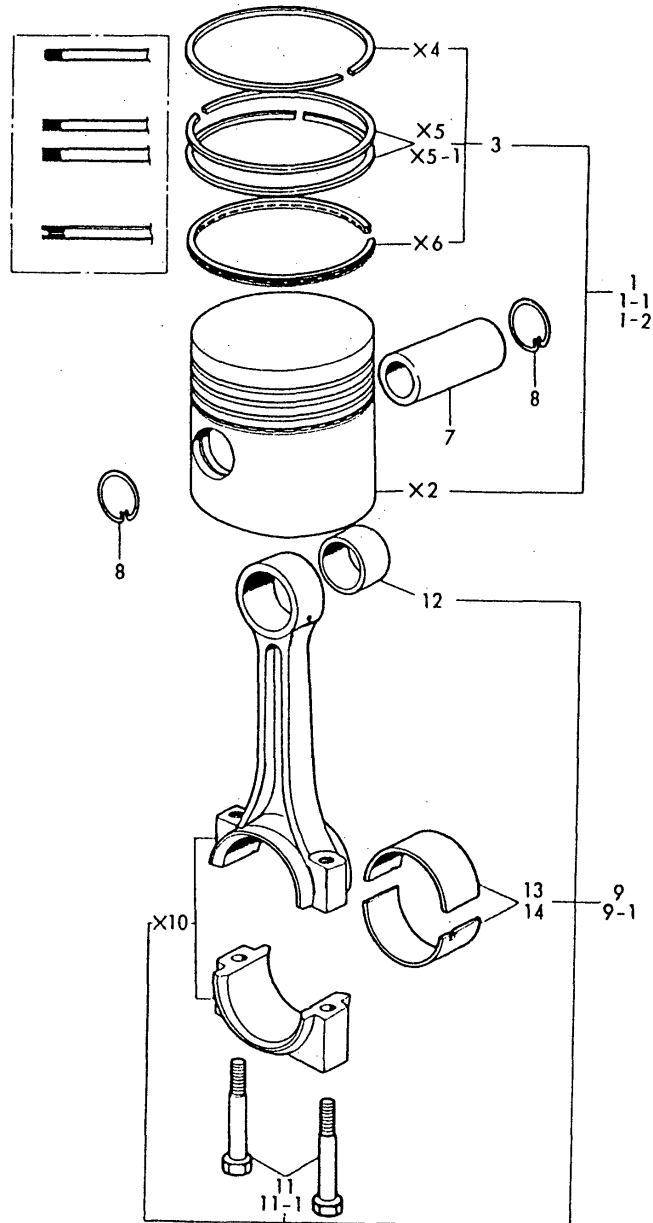
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-21700	CRANKSHAFT ASSY	1							
3	2	22512-070282	KEY 7X 28	1							
4	2	22312-080160	PARALLEL PIN 8X16	1							
5	1	124450-21230	BUSH	1							
6	1	124060-21200	GEAR, CRANKSHAFT	1							
7	1	124060-21651	V-PULLEY	1							
8	1	124060-21660	WASHER	1							
9	1	105582-21950	BOLT	1							
10	1	22212-120000	WASHER 12	1							
11	1	724060-02500	HOUSING ASSY,BEARING	1							
11-1	1	724060-02501	HOUSING ASSY,BEARING	1							N
(A=*1984.03)											
13	2	124060-02101	MAIN BEARING	1							
13-1	2	121550-02110	MAIN BEARING	1							N
(A=*1984.03)											
14	2	124060-02220	SEAL, OIL	1							
14-1	2	121551-02220	SEAL, OIL	1							N
(A=*1980.09)											
15	1	124060-02101	MAIN BEARING	1							
15-1	1	121550-02110	MAIN BEARING	1							N
(A=*1984.03)											
16	1	124060-02110	BEARING THRUST	2							
17	1	124060-02020	GASKET	1							
18	1	26013-080222	BOLT M 8X 22	6							
19	1	124060-21590	FLYWHEEL W/RING GEAR	1							
20	2	124060-21600	GEAR, RING	1							
22	1	124160-21500	BOLT, REAMER	5							
22-1	1	124160-21501	BOLT	5							N
(A=*1983.09)											
23	1	22351-080016	SPRING PIN 8X16	2							
24	1	124060-21680	SHAFT	1							
25	1	26106-100252	BOLT M10X 25 PLATED	3							
26	1	22217-100000	SPRING WASHER 10	3							Z
(A=*1982.)											
27	1	124064-02130	MAIN BEARING025	2							A

Fig.7. PISTON & CONNECTING ROD

7. PISTON & CONNECTING ROD



OCT10-G16701 7. PISTON & CONNECTING ROD

(A)=2TR13Y

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-22721	PISTON W/RINGS	2							
1-1	1	724060-22722 (A=*)	PISTON W/RINGS	2							N
1-2	1	124060-22090 (A=*1984.10)	PISTON W/RINGS	2							N
3	2	724066-22501 (A=*1984.10)	RING SET	2							
7	1	104200-22300	PIN, PISTON	2							
8	1	172100-22400	CIRCLIP	4							
9	1	724660-23100	ROD ASSY, CONNECTING	2							
9-1	1	724660-23101 (A=*1981.09)	ROD ASSY, CONNECTING	2							N
11	2	124060-23201	BOLT, ROD	4							
11-1	2	104500-23201 (A=*1981.09)	BOLT, ROD	4							N
12	2	124060-23100	BUSH, PISTON PIN	2							
13	2	124060-23300	BEARING PIN	2							
14	1	724064-23610	BEARING PIN	2							A

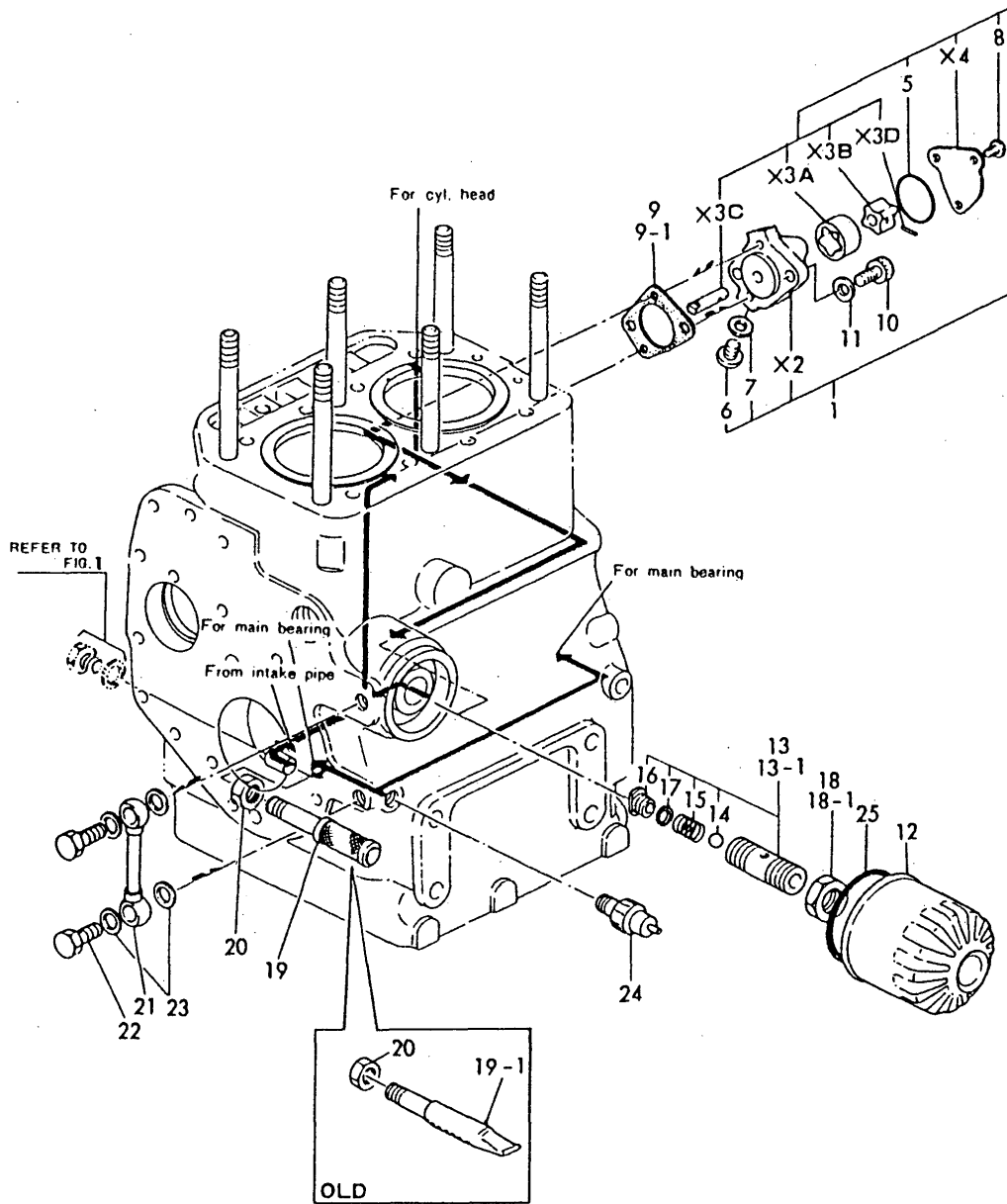
Remarks

A) UNDERSIZE BEARING

N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.8. LUBRICATING OIL SYSTEM

8. LUBRICATING OIL SYSTEM



OCT10-G16701 8. LUBRICATING OIL SYSTEM

(A)=2TR13Y

(B)=

(C)=

(D)=

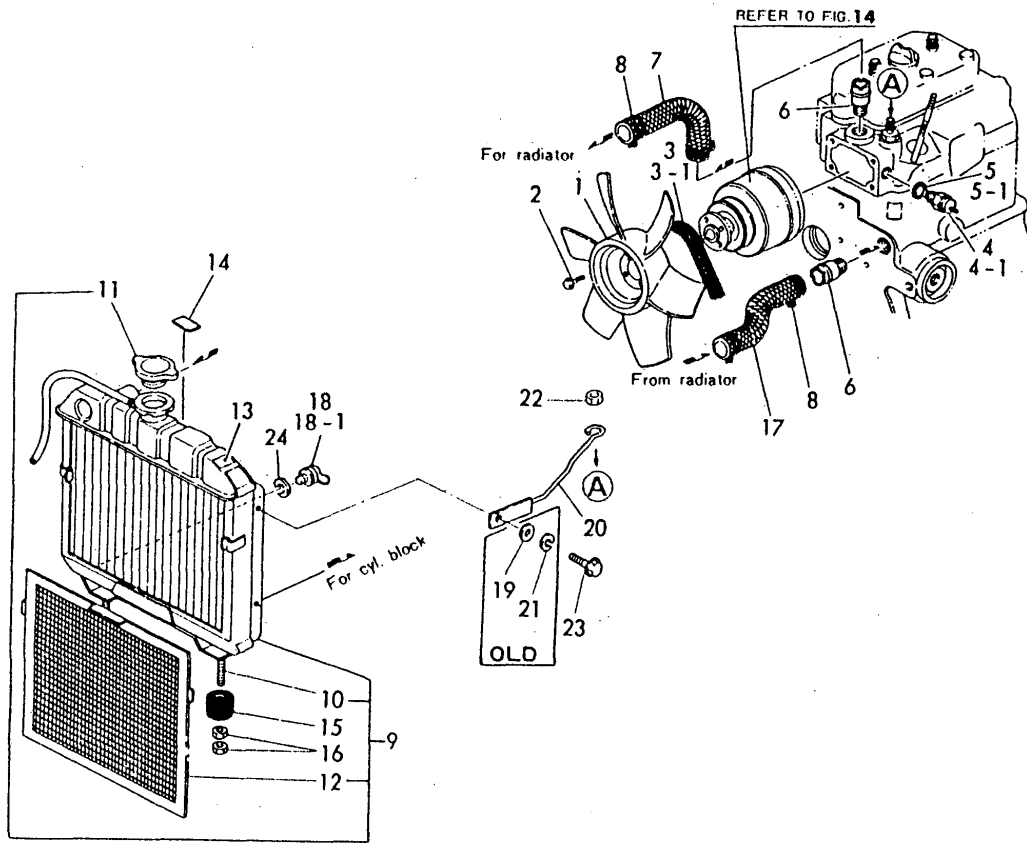
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-32701	PUMP ASSY, LUB. OIL	1							
5	2	103338-32570	O-RING	1							
6	2	124060-32990	PLUG	2							
7	2	23414-080000	PACKING 8	2							
8	2	26587-060102	SCREW M 6X 10	3							
9	1	124060-32091	GASKET	1							
9-1	1	124060-32092	GASKET	1							N
		(A=*)									
10	1	26450-080252	BOLT M 8X 25	2							
11	1	124060-32130	WASHER	2							
12	1	124450-35100	ELEMENT, LUB. OIL	1							
13	1	121250-35300	VALVE ASSY, CONTROL	1							
13-1	1	124085-35300	VALVE ASSY, CONTROL	1							N
		(A=*1981.05)									
14	2	24190-100001	STEEL BALL 5/16	1							
15	2	121250-35320	SPRING	1							
16	2	121250-35330	RETAINER	1							
17	2	121250-35340	SHIM	1							
18	1	124450-35350	NUT	1							
18-1	1	124085-35350	LOCK NUT M20	1							N
		(A=*1981.12)									
19	1	124060-35060	PIPE, OIL INLET	1							
19-1	1	124732-35090	PIPE, OIL INLET	1							N
		(A=*1981.11)									
20	1	124450-35070	NUT PF1/4	1							
21	1	124060-39200	PIPE, LUB OIL	1							
22	1	124450-39140	BOLT, PIPE JOINT	2							
23	1	23414-120000	PACKING 12	4							
24	1	124060-39451	SENDER, OIL PRESSURE	1							
25	1	124450-35110	O-RING	1							

Fig.9. COOLING WATER SYSTEM

9. COOLING WATER SYSTEM



OCT10-G16701 9. COOLING WATER SYSTEM

(A)=2TR13Y

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124450-44740	FAN, COOLING	1							
2	1	26013-060122	BOLT M 6X 12	4							
3	1	124060-42290	V-BELT	1							
3-1	1	124064-42290	V-BELT (A-28)	1							N
		(A=*1980.10)									
4	1	124450-44901	SENDER, TEMP.	1							
4-1	1	124450-44902	SENDER, TEMP.	1							N
		(A=*1979.01)									
5	1	23414-160000	PACKING 16	1							
5-1	1	124465-44950	PACKING 16	1							N
		(A=*)									
6	1	124160-49480	JOINT, PIPE	2							
7	1	124060-49010	PIPE (A), C. WATER	1							
8	1	23010-038000	CLAMP 38	4							
9	1	124064-44500	RADIATOR	1							
10	2	124060-44800	STUD	2							
11	2	124756-44590	CAP	1							
12	2	124160-44580	SCREEN, RADIATOR	1							
13	1	124764-44920	LABEL, ANTI-FREEZING	1							
14	1	124064-44920	LABEL, RADIATOR	1							
15	1	124060-44650	ABSORBER, SHOCK	2							
16	1	26756-080002	LOCK NUT M 8 PLATED	4							
17	1	124060-49020	PIPE (B), C. WATER	1							
18	1	124550-44690	COCK	1							
18-1	1	124060-44510	COCK, DRAIN	1							N
		(A=*)									
19	1	22137-060000	WASHER 6	4							Z
		(A=*1982.)									
20	1	124067-44600	RETAINER	1							
21	1	22217-060000	SPRING WASHER 6	4							Z
		(A=*1982.)									
22	1	26776-140002	LOCK NUT M14 PLATED	1							
23	1	26014-060102	BOLT M 6X 10	3							
24	1	124060-44520	PACKING	1							W
		(A=*)									

Fig.10. FUEL INJECTION PUMP

(A)=2TR13Y

(B)=

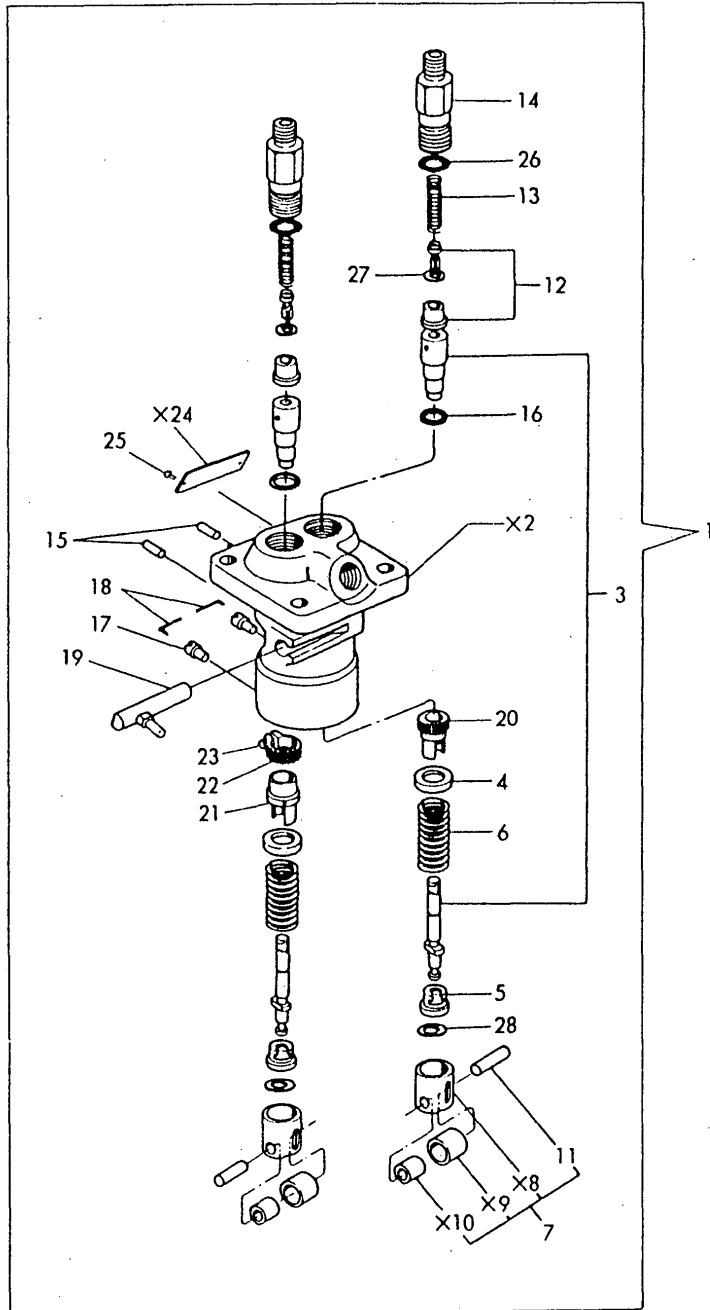
(C)=

(D)=

(E)=

(F)=

10. FUEL INJECTION PUMP



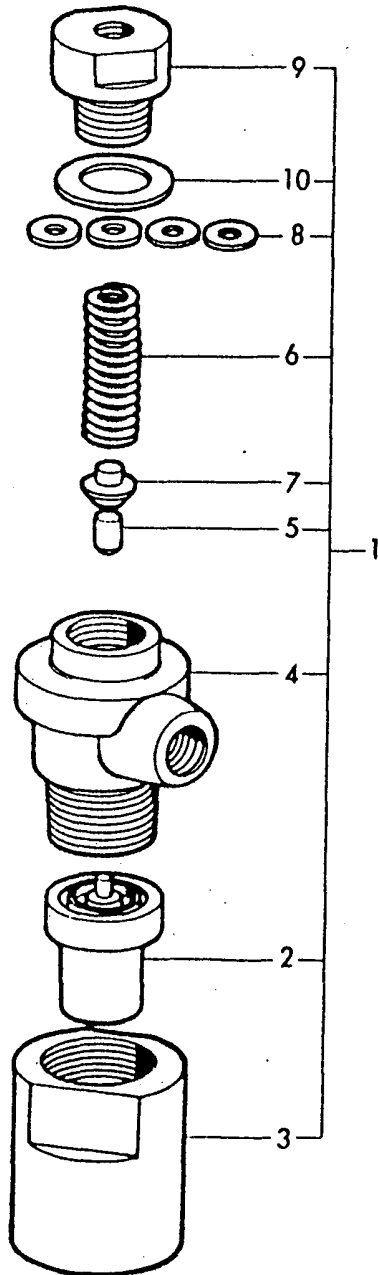
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-51701	PUMP ASSY. F.INJECT.	1							
3	2	124230-51100	PLUNGER W/BARREL	2							
4	2	174307-51170	RETAINER A	2							
5	2	174307-51181	RETAINER B	2							
6	2	174307-51190	SPRING, PLUNGER	2							
7	2	724550-51520	GUIDE ASSY,PLUNGER	2							
11	3	174100-54120	PIN, ROLLER	2							
12	2	124060-51300	VALVE W/SEAT, DELIV.	2							
13	2	124550-51320	SPRING, DELIV. VALVE	2							
14	2	124550-51341	RETAINER	2							
15	2	174307-51250	PIN	2							
16	2	174307-51270	PACKING	2							
17	2	174307-51450	PIECE, GUIDE	2							
18	2	174307-51460	PIN	2							
19	2	724060-51530	RACK W/PIN, CONTROL	1							
20	2	174307-51510	PINION	1							
21	2	174307-51550	RETAINER,PINION	1							
22	2	174307-51560	PINION	1							
23	2	122117-51560	SCREW, PINION	1							
25	2	124220-51890	RIVET	2							
26	2	124550-51370	O-RING	2							
27	2	124550-51350	GASKET	2							
28	2	174307-51700	SHIM SET	2							

Fig.11. FUEL INJECTION VALVE

(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

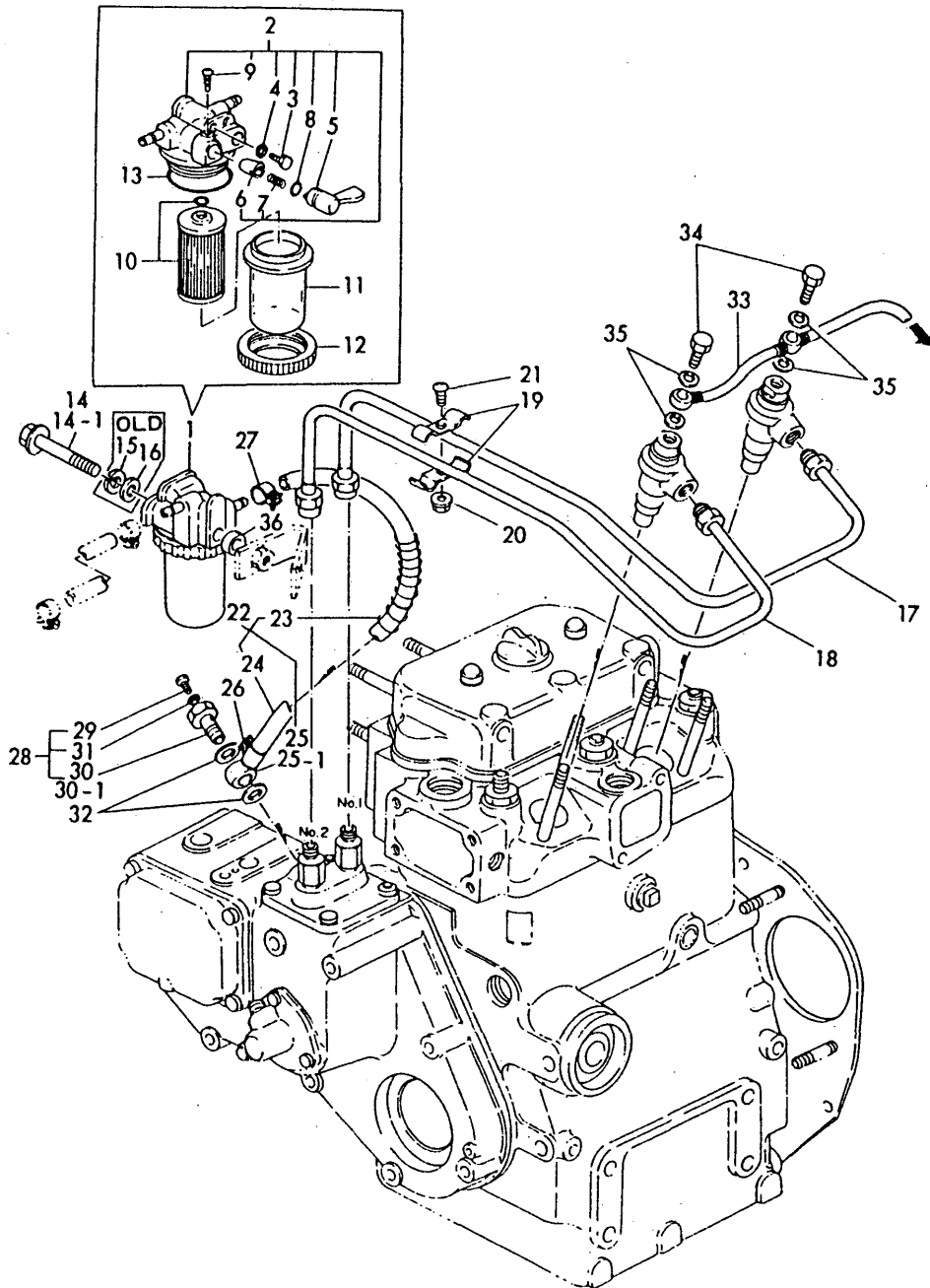
11. FUEL INJECTION VALVE



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-53101	VALVE ASSY, F.INJECT	2							
2	2	124770-53000	NOZZLE ASSY,F.INJECT	2							
3	2	104200-53080	HOLDER, VALVE W/CASE	2							
4	2	103854-53100	HOLDER ASSY, NOZZLE	2							
5	2	113200-53110	SPINDLE	2							
6	2	103854-53120	SPRING, NOZZLE	2							
7	2	113200-53120	SHOE, SPRING	2							
8	2	110250-53150	SHIM SET	2							
9	2	103854-53180	RETAINER,SPRING	2							
10	2	172100-53200	GASKET	2							

Fig.12. FUEL OIL SYSTEM

12. FUEL OIL SYSTEM



(A)=2TR13Y

(B)=

(C)=

(D)=

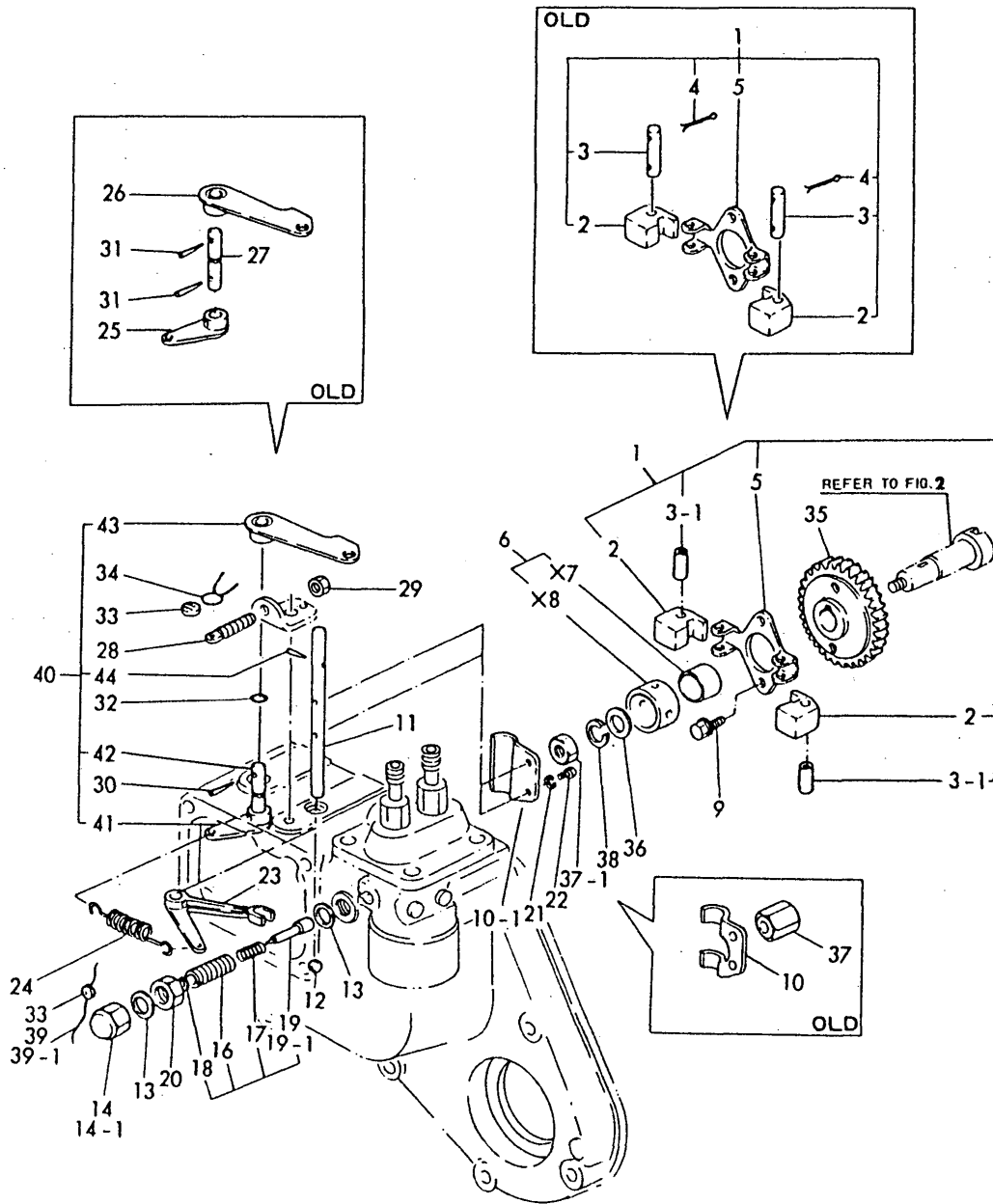
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124064-55600	STRAINER ASSY, FUEL	1							
2	2	724160-55200	COCK ASSY, FUEL OIL	1							
3	3	101720-55750	PLUG	2							
4	3	23418-060000	PACKING 6,NYLON	2							
5	3	104200-55341	HANDLE, COCK	1							
6	3	104200-55321	VALVE, TAPER	1							
7	3	104200-55330	SPRING	1							
8	3	24311-240100	O-RING 1A P-10A	1							
9	3	104200-55750	SCREW	1							
10	2	104500-55710	ELEMENT, FUEL	1							
11	2	124064-55510	CUP, STRAINER	1							
12	2	110250-55610	RETAINER, BOWL	1							
13	2	102103-55520	O-RING	1							
14	1	26116-080702	BOLT M 8X 70 PLATED	1							
14-1	1	26106-080602	BOLT M 8X 60 PLATED	1							N
		(A=*1983.03)									
15	1	22217-080000	SPRING WASHER 8	1							Z
		(A=*1983.03)									
16	1	22137-080000	WASHER 8	1							Z
		(A=*1983.03)									
17	1	124060-59801	PIPE (1), F. INJECT.	1							
18	1	124060-59811	PIPE (2), F. INJECT.	1							
19	1	124060-59900	CLAMP	2							
20	1	26366-060002	NUT M 6	1							
21	1	26557-060122	SCREW M 6X 12	1							
22	1	124060-59012	PIPE ASSY, FUEL OIL	1							W
		(A=*1981.08)									
23	2	124060-59101	SPRING	1							
24	2	124160-59080	PIPE	1							
25	2	124250-59260	JOINT, PIPE	1							
25-1	2	101304-59020	JOINT 12, PIPE	1							N
		(A=*1981.08)									
26	1	124766-59050	CLAMP 12	1							
27	1	124766-59050	CLAMP 12	1							
28	1	103854-59191	BOLT W/PLUG & SEAL	1							W
		(A=*1981.08)									
29	2	124060-59380	PLUG	1							
30	2	124060-59391	JOINT BOLT	1							
30-1	2	103854-59201	BOLT, JOINT	1							N
		(A=*1981.08)									
31	2	43400-500390	SEAL WASHER 6	1							
32	1	104200-59170	GASKET 12	2							
33	1	124160-59500	PIPE, FUEL RETURN	1							
34	1	101147-59810	BOLT, PIPE JOINT	2							
35	1	23414-080012	PACKING -8	4							
36	1	124060-61130	WASHER	1							

Fig.13. GOVERNOR SYSTEM

13. GOVERNOR SYSTEM



(A)=2TR13Y

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-61520	SUPPORT ASSY, GOV.	1							
2	2	104200-61200	WEIGHT, GOVERNOR	2							
3	2	104200-61220	PIN, GOVERNOR WEIGHT	2							
3-1	2	119660-61220	PIN, GOVERNOR WEIGHT	2							N
(A=*1985.10)											
4	2	22417-200200	COTTER PIN 2.0X20	4							Z
(A=*)											
5	2	124060-61110	SUPPORT	1							
6	1	724060-61600	SLEEVE ASSY, GOV.	1							
9	1	26106-060102	BOLT M 6X 10 PLATED	2							
10	1	124060-61500	LEVER (1ST), GOVERNO	1							
10-1	1	124060-61501	LEVER (1ST), GOVERNO	1							N
(A=*)											
11	1	124060-61610	LEVER, GOV.	1							
12	1	24190-090001	BALL 9/32	1							
13	1	43400-500430	SEAL WASHER 10	2							
14	1	26667-100002	CAP NUT M10	1							
14-1	1	124060-66950	CAP NUT	1							N
(A=*1983.)											
15	1	124060-66550	CONTROLLER ASSY	1							
15-1	1	124060-66551	CONTROLLER ASSY	1							N
(A=*)											
16	2	124060-66560	BODY, CONTROLLER	1							
17	2	124060-66580	SPRING, CONTROLLER	1							
18	2	124060-66590	WASHER	1							
19	2	124060-66570	PIN, CONTROLLER	1							
19-1	2	124060-66571	PIN, CONTROLLER	1							N
(A=*)											
20	1	124060-66890		1							
21	1	22217-040000	SPRING WASHER 4	2							
22	1	26116-040102	BOLT M 4X 10 PLATED	2							
23	1	124060-66150	LEVER (2ND), GOV.	1							
24	1	124060-66010	SPRING, REGULATOR	1							
25	1	124060-66090	HANDLE, REGULATOR	1							Z
(A=*1981.09)											
26	1	124060-66060	HANDLE, REGULATOR	1							Z
(A=*1981.09)											
27	1	124060-66040	SHAFT, HANDLE	1							Z
(A=*1981.09)											
28	1	103854-66420	SCREW, ADJUST	1							
29	1	124240-66371	NUT	1							
30	1	22322-030180	TAPER PIN 3X18	1							
31	1	22322-030160	TAPER PIN 3X16	2							Z
(A=*1981.09)											
32	1	24311-000050	O-RING 1A P-5.0	2							
33	1	135210-61090	LEAD	2							
34	1	22451-060000	WIRE 0.6	1							
35	1	124060-61120	GEAR, GOVERNOR	1							
36	1	124060-61130	WASHER	1							
37	1	124060-61550	NUT	1							
37-1	1	26716-080002	NUT M 8	1							N

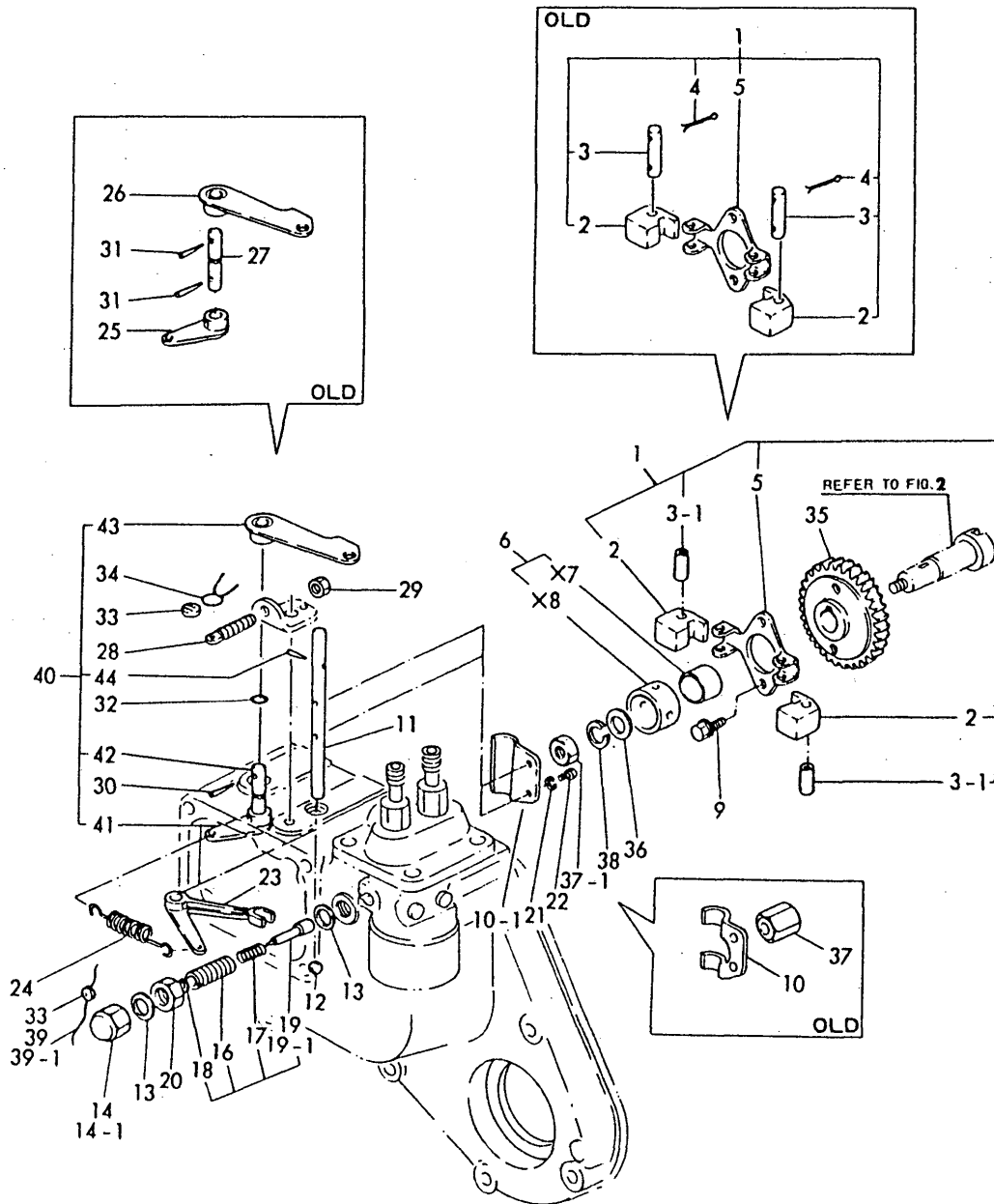
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

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Fig.13. GOVERNOR SYSTEM

13. GOVERNOR SYSTEM



(A)=2TR13Y

(B)=

(C)=

(D)=

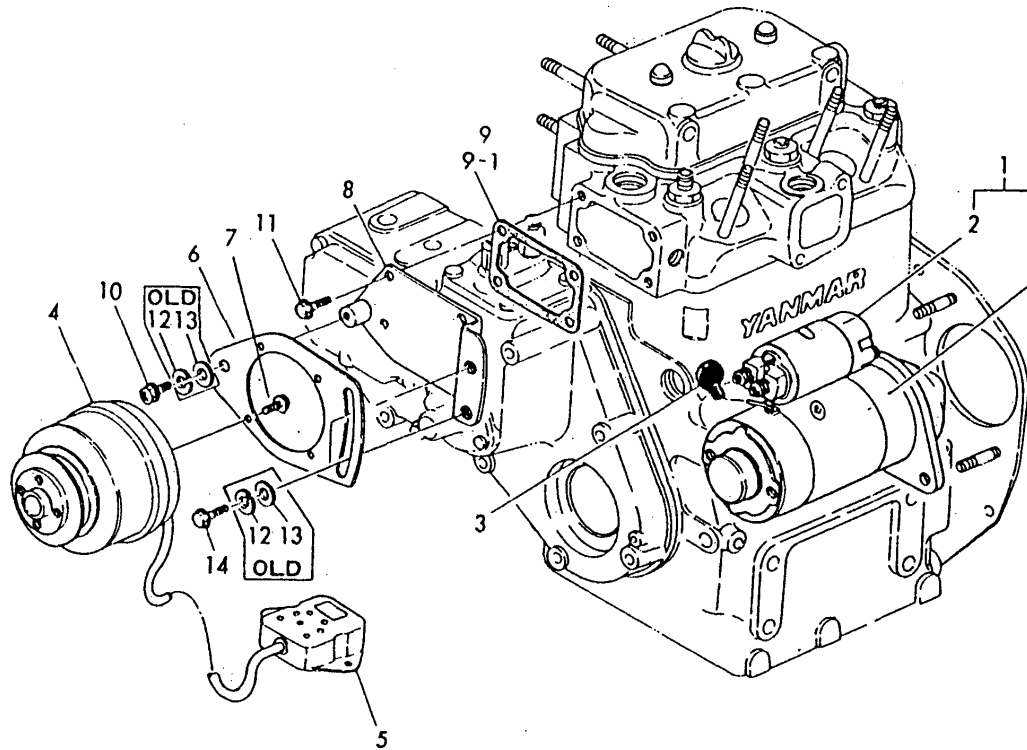
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
		(A=*)										
38	1	22217-080000	SPRING WASHER 8	1								
39	1	22451-100000	WIRE 1.0	1								
39-1	1	22451-060000	WIRE 0.6	1							N	
		(A=*1981.10)										
40	1	724060-66531	HANDLE ASSY	1								W
		(A=*1981.10)										
41	2	124060-66070	HANDLE, REGULATOR	1								W
		(A=*1981.10)										
42	2	124060-66060	HANDLE, REGULATOR	1								W
		(A=*1981.10)										
43	2	124060-66040	SHAFT, HANDLE	1								W
		(A=*1981.10)										
44	2	22322-030160	TAPER PIN 3X16	1								W
		(A=*1981.10)										

Fig.14. ELECTRIC STARTING SYSTEM

14. ELECTRIC STARTING SYSTEM



OCT10-G16701 14. ELECTRIC STARTING SYSTEM

(A)=2TR13Y

(B)=

(C)=

(D)=

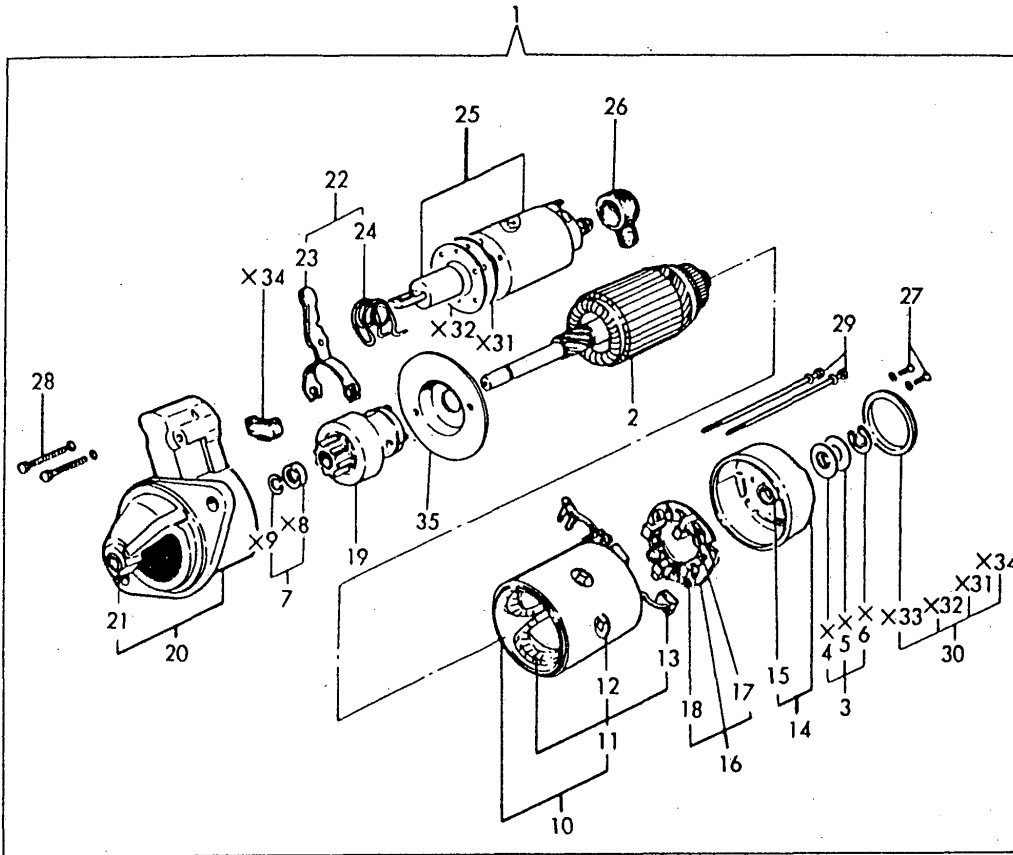
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124060-77011	STARTER (S114-230)	1							
2	2	X211437002	SWITCH ASSY, MAGNET	1							
3	1	124160-77020	COVER, TERMINAL	1							
4	1	124660-77201	GENERATOR (GP8108A)	1							
5	1	124660-77710	LIMITER, CURRENT	1							
6	1	124060-77110	BRACKET, GENERATOR	1							
7	1	26106-060162	BOLT M 6X 16 PLATED	4							
8	1	124060-77151	BRACKET, GENERATOR	1							
9	1	124060-77170	PACKING	1							
9-1	1	124060-77171	PACKING	1							N
		(A=*1981.12)									
10	1	26106-080122	BOLT M 8X 12 PLATED	1							
11	1	26106-080162	BOLT M 8X 16 PLATED	4							
12	1	22212-080000	WASHER 8	3							
13	1	22137-080000	WASHER 8	2							
14	1	26106-080202	BOLT M 8X 20 PLATED	2							

Fig.15. STARTING MOTOR

15. STARTING MOTOR



OCT10-G16701 15. STARTING MOTOR

(A)=2TR13Y

(B)=

(C)=

(D)=

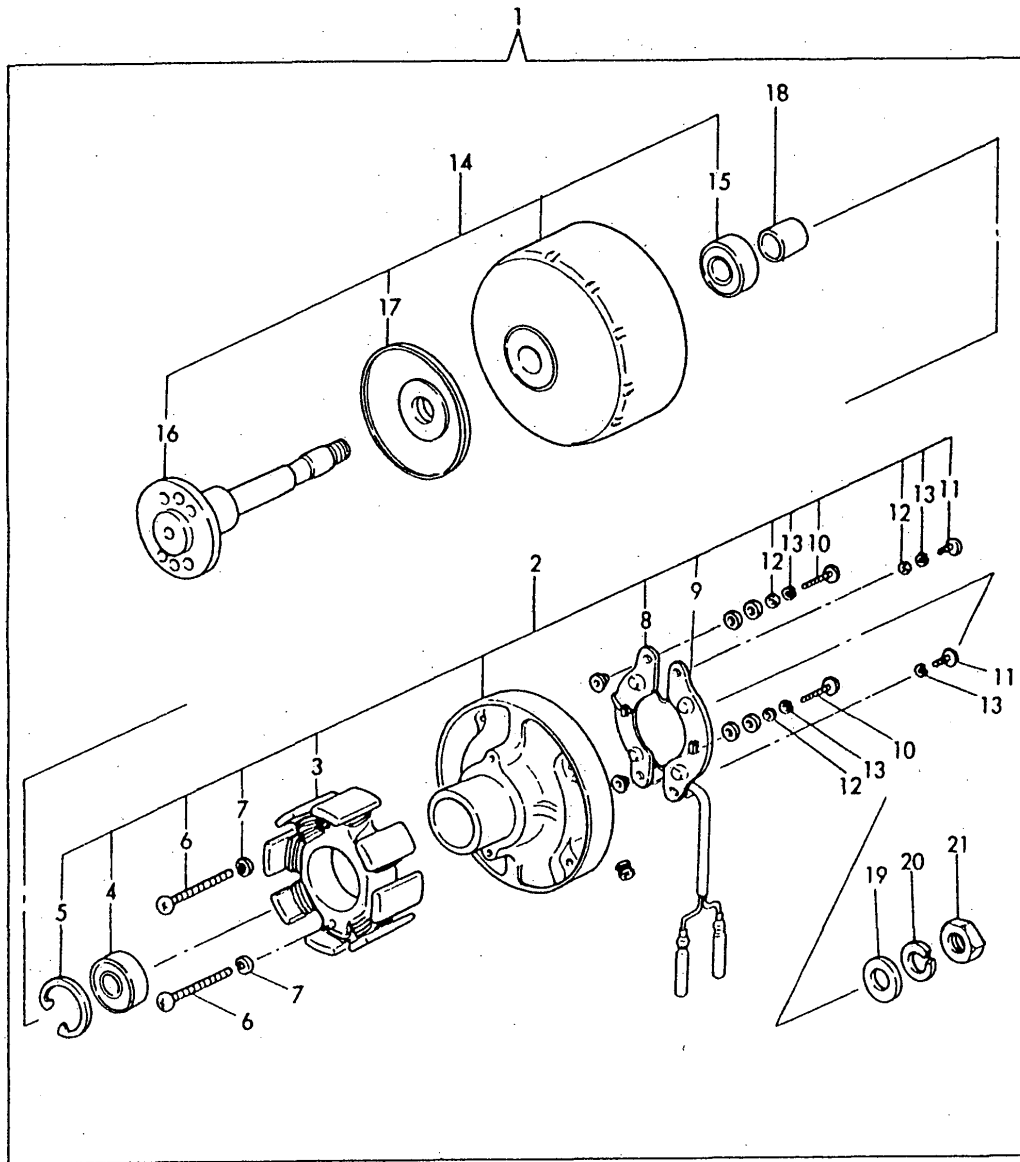
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124060-77011	STARTER (S114-230)	1							
2	2	X211491001	ARMATURE ASSY	1							
3	2	X21148110	WASHER SET, THRUST	1							
7	2	X21147155	STOPPER SET, PINION	1							
11	3	X211432001	COIL ASSY, FIELD	1							
12	4	X21147215	SCREW, POLE CORE	4							
13	4	X21145312	BRUSH (+)	2							
14	2	X211453002	COVER ASSY, REAR	1							
15	3	X21145352	METAL	1							
16	2	X21141360	HOLDER ASSY, BRUSH	1							
17	3	X21145313	BRUSH (-)	2							
18	3	X21144314	SPRING, BRUSH	4							
19	2	X211455003	PINION ASSY	1							
20	2	X211416007	CASE ASSY, GEAR	1							
21	3	X21144661	METAL, GEAR CASE	1							
22	2	X211448652	LEVER SET, SHIFT	1							
25	2	X211437002	SWITCH ASSY, MAGNET	1							
26	2	X21142742	COVER (A), RUBBER	1							
27	2	26557-040122	SCREW M 4X 12	2							
28	2	26116-060322	BOLT M 6X 32 PLATED	2							
29	2	X21147854	BOLT	2							
30	2	X21143963	COVER SET, DUST	1							
35	1	X21143454	PLATE, CENTER	1							

Fig.16. GENERATOR

16. GENERATOR



(A)=2TR13Y

(B)=

(C)=

(D)=

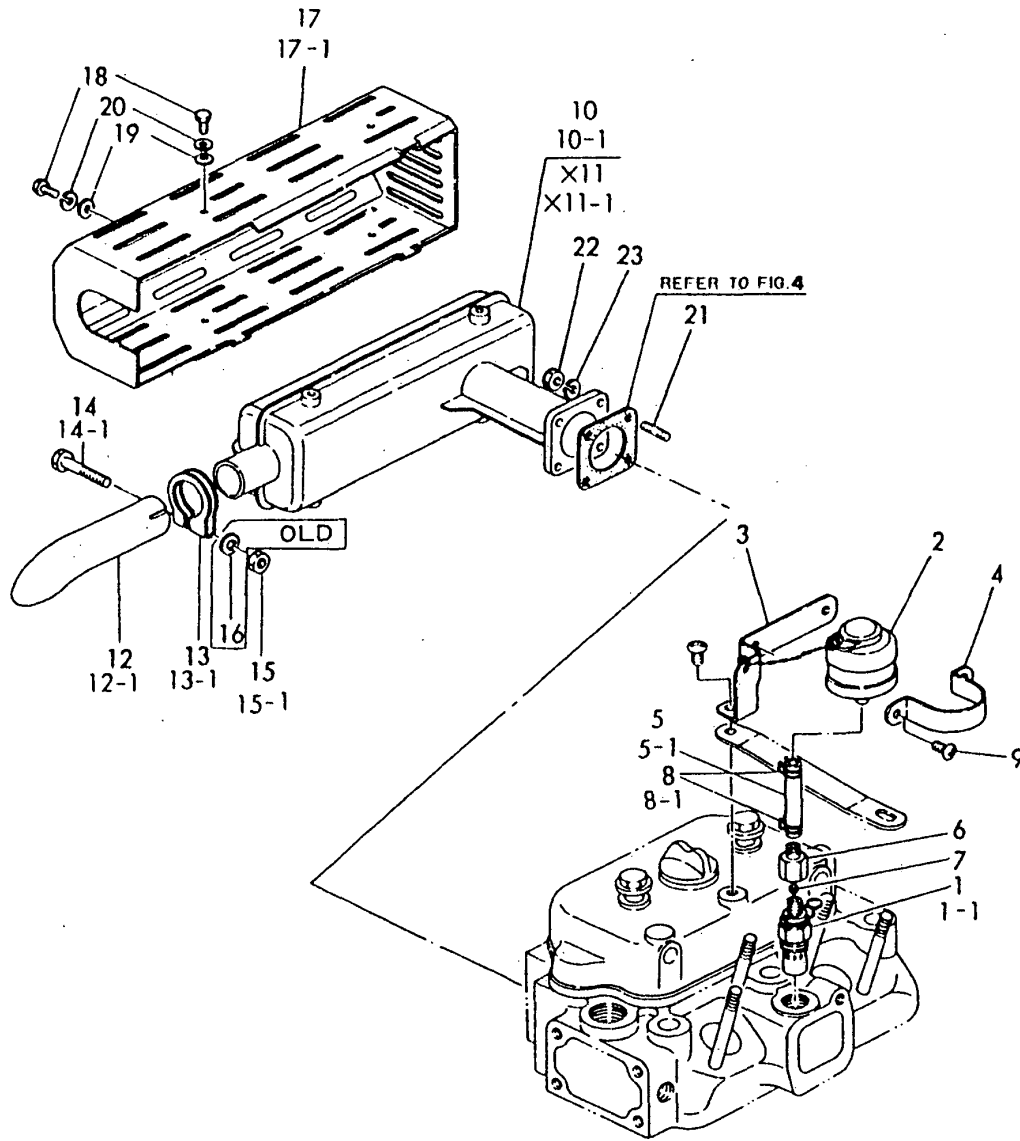
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124660-77201	GENERATOR (GP8108A)	1							
2	2	942701-41407	PLATE ASSY	1							
3	3	942131-41410	CORE ASSY	1							
4	3	942151-86124	BEARING #6201Z	1							
5	3	942151-86024	CIRCLIP	1							
6	3	26557-040202	SCREW M 4X 20	2							
7	3	22217-040000	SPRING WASHER 4	2							
8	3	942141-41416	CONTROL UNIT (B)	1							
9	3	942141-41417	CONTROL UNIT (A)	1							
10	3	26557-040152	SCREW M 4X 15	2							
11	3	26557-040082	SCREW M 4X 8	2							
12	3	22137-040000	WASHER 4	3							
13	3	22217-040000	SPRING WASHER 4	4							
14	2	942741-42299	WHEEL ASSY, MAGNET	1							
15	3	942151-86124	BEARING #6201Z	1							
16	3	942141-42303	SHAFT	1							
17	3	942141-42306	V-PULLEY	1							
18	2	942151-32983	SPACER	1							
19	2	942151-86025	WASHER	1							
20	2	942151-21923	SPRING WASHER	1							
21	2	942151-86372	NUT	1							

Fig.17. THERMOSTART. & SILENCER(OPTION)

17. THERMOSTARTING EQUIPMENT & SILENCER



(A)=2TR13Y

(B)=

(C)=

(D)=

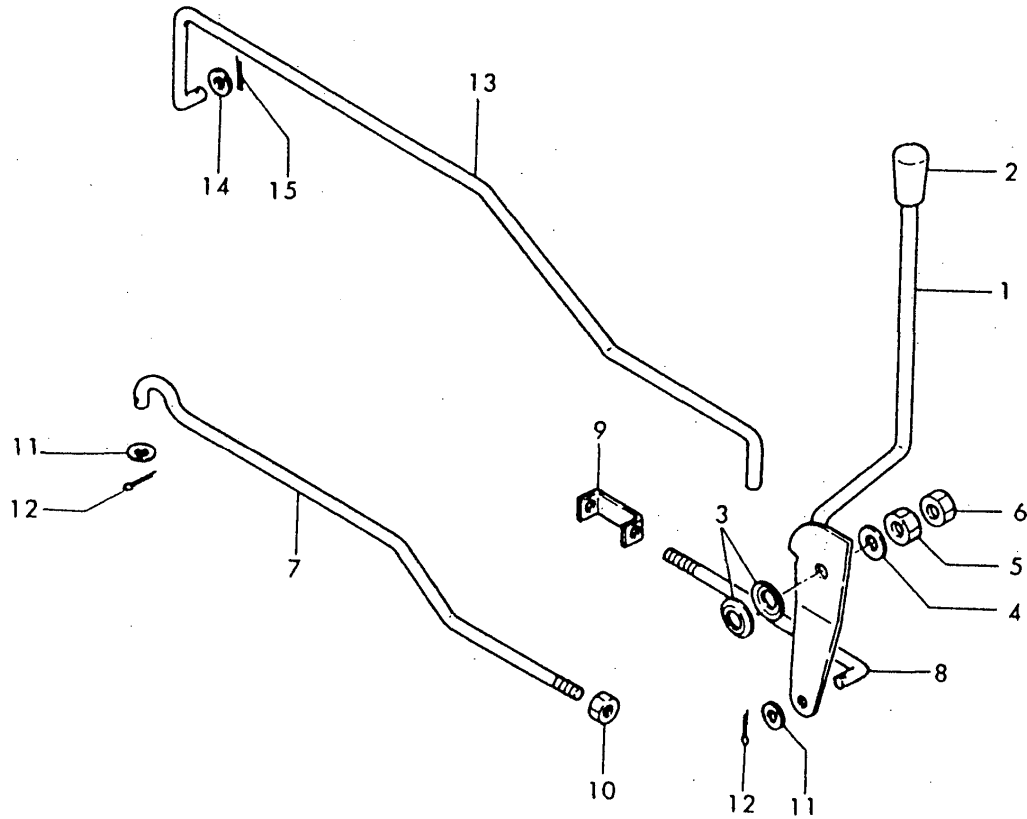
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124450-77910	THERMOSTAT W/PLUG	1							
1-1	1	121023-77910	PLUG, THERMOSTART	1							N
		(A=*)									
2	1	124460-77802	TANK ASSY, HEADER	1							
3	1	124060-77811	BRACKET	1							
4	1	124460-77820	BRACKET(B), TANK	1							
5	1	124060-77700	PIPE, FUEL	1							
5-1	1	124160-77702	PIPE, FUEL	1							N
		(A=*)									
6	1	124460-77660	JOINT	1							Z
		(A=*)									
7	1	124450-77980	CONNECTOR	1							Z
		(A=*)									
8	1	124060-77690		2							
8-1	1	106100-44680	CLAMP	2							N
		(A=*)									
9	1	26557-060082	SCREW M 6X 8	2							
10	1	724660-13700	SILENCER ASSY	1							
10-1	1	724660-13701	SILENCER ASSY	1							N
		(A=*)									
12	2	124660-13570		1							
12-1	2	124664-13520	EXTENSION	1							N
		(A=*)									
13	2	124660-13530	CLAMP	1							
13-1	2	124664-13580	CLAMP	1							N
		(A=*)									
14	2	26116-100502	BOLT M10X 50 PLATED	1							
14-1	2	26106-080602	BOLT M 8X 60 PLATED	1							S
		(A=*)									
15	2	26716-100002	NUT M10	1							
15-1	2	26366-080002	NUT M 8	1							S
		(A=*)									
16	2	22217-100000	SPRING WASHER 10	1							Z
		(A=*)									
17	2	124660-13540	COVER, SILENCER	1							
17-1	2	124664-13540	COVER	1							N
		(A=*)									
18	2	26116-060102	BOLT M 6X 10 PLATED	6							
19	2	22137-060000	WASHER 6	6							
20	2	22217-060000	SPRING WASHER 6	6							
21	1	26216-080202	STUD M 8X 20 PLATED	4							
22	1	26716-080002	NUT M 8	4							
23	1	22217-080000	SPRING WASHER 8	4							

Fig.18. ENGINE CONTROL SYSTEM

18. ENGINE CONTROL SYSTEM



OCT10-G16701 18. ENGINE CONTROL SYSTEM

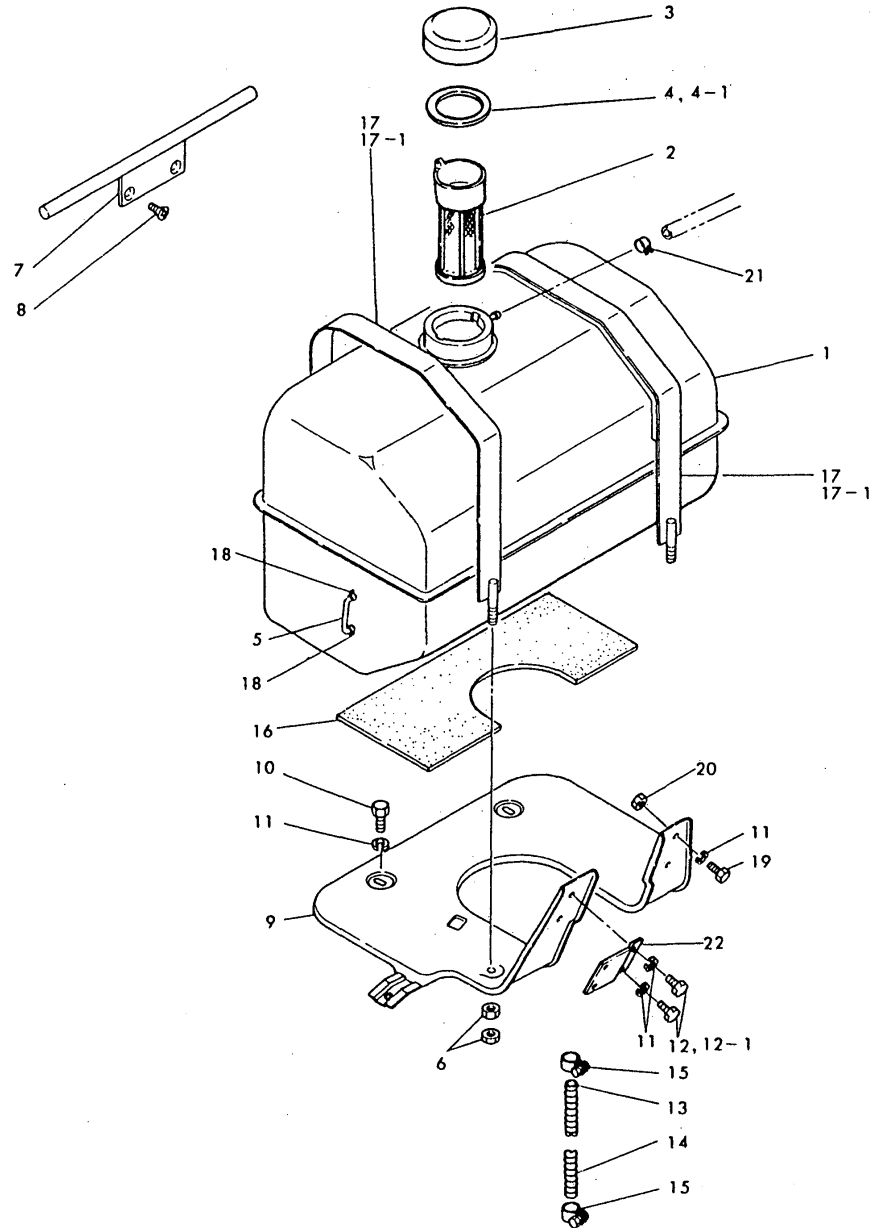
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-01101	LEVER, THROTTLE	1	1						
2	1	194150-01190	KNOB, THROTTLE LEVER	1	1						
3	1	194200-01150	SPRING	2	2						
4	1	22117-100000	WASHER 10	1	1						
5	1	26716-100002	NUT M10	1	1						
6	1	26756-100002	LOCK NUT M10 PLATED	1	1						
7	1	194200-01172	ROD, FRONT	1	1						
8	1	194200-01182	ROD, REAR	1	1						
9	1	194200-01190	ADJUSTER	1	1						
10	1	26716-080002	NUT M 8	1	1						
11	1	22117-080000	WASHER 8	2	2						
12	1	22417-200120	COTTER PIN 2.0X12	2	2						
13	1	194200-01200	LEVER, DECOMPRESSION	1	1						
14	1	22117-060000	WASHER 6	1	1						
15	1	22417-200100	COTTER PIN 2.0X10	1	1						

Fig.19. FUEL OIL TANK

19. FUEL OIL TANK



(A)=YM155T
(B)=YM155DT
(C)=

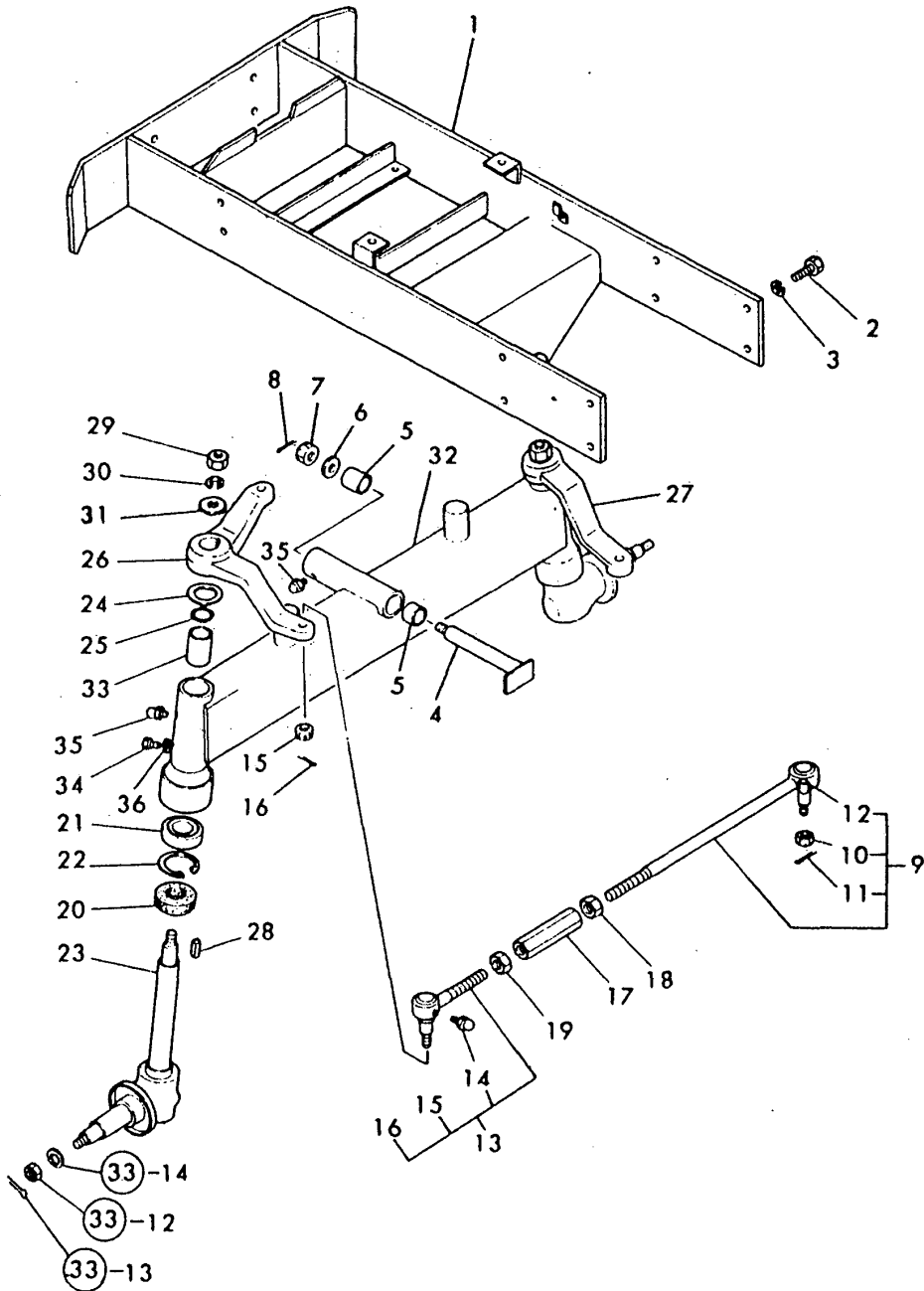
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194350-04100	TANK (15L), FUEL	1	1						
2	1	101504-55101	STRAINER,FUEL INLET	1	1						
3	1	124766-55040	CAP, FUEL TANK	1	1						
4-1	1	101504-55051	GASKET	1	1						
5	1	23093-060060	PIPE 6X 60	1	1						
6	1	26716-080002	NUT M 8	4	4						
7	1	194200-04350	BAND, FUEL OIL TANK	1	1						
8	1	26577-080162	SCREW M 8X 16	2	2						
9	1	194200-04503	BRACKET, FUEL TANK	1	1						
10	1	26116-080202	BOLT M 8X 20 PLATED	2	2						
11	1	22217-080000	SPRING WASHER 8	6	6						Z
		(B=FXXXXX)									
12	1	26116-080162	BOLT M 8X 16 PLATED	4	4						
12-1	1	26013-080162	BOLT M 8X 16		2						N
		(B=FXXXXX)									
13	1	194200-04650	PIPE, FUEL OIL	1	1						
14	1	194200-04660	SPRING	1	1						
15	1	124460-59060	CLAMP	2	2						
16	1	194200-04271	PAD, FUEL TANK	1	1						
17	1	194350-04300	BAND, FUEL TANK	2	2						
17-1	1	194200-04301	BAND, FUEL OIL TANK		2						N
		(B=FXXXXX)									
18	1	124766-59050	CLAMP 12		2						W
		(B=*1983.)									
19	1	26013-080122	BOLT M 8X 12		2						W
		(B=FXXXXX)									
20	1	26716-080002	NUT M 8		2						W
		(B=FXXXXX)									
21	1	124060-77680	CLAMP 10		1						W
		(B=*1981.)									
22	1	194345-52490-X	BRACKET, FUSE BOX		1						W
		(B=FXXXXX)									

Remarks
(M) MISPRINT.

Fig.20. FRONT AXLE (YM155T)

20. FRONT AXLE (YM155T)



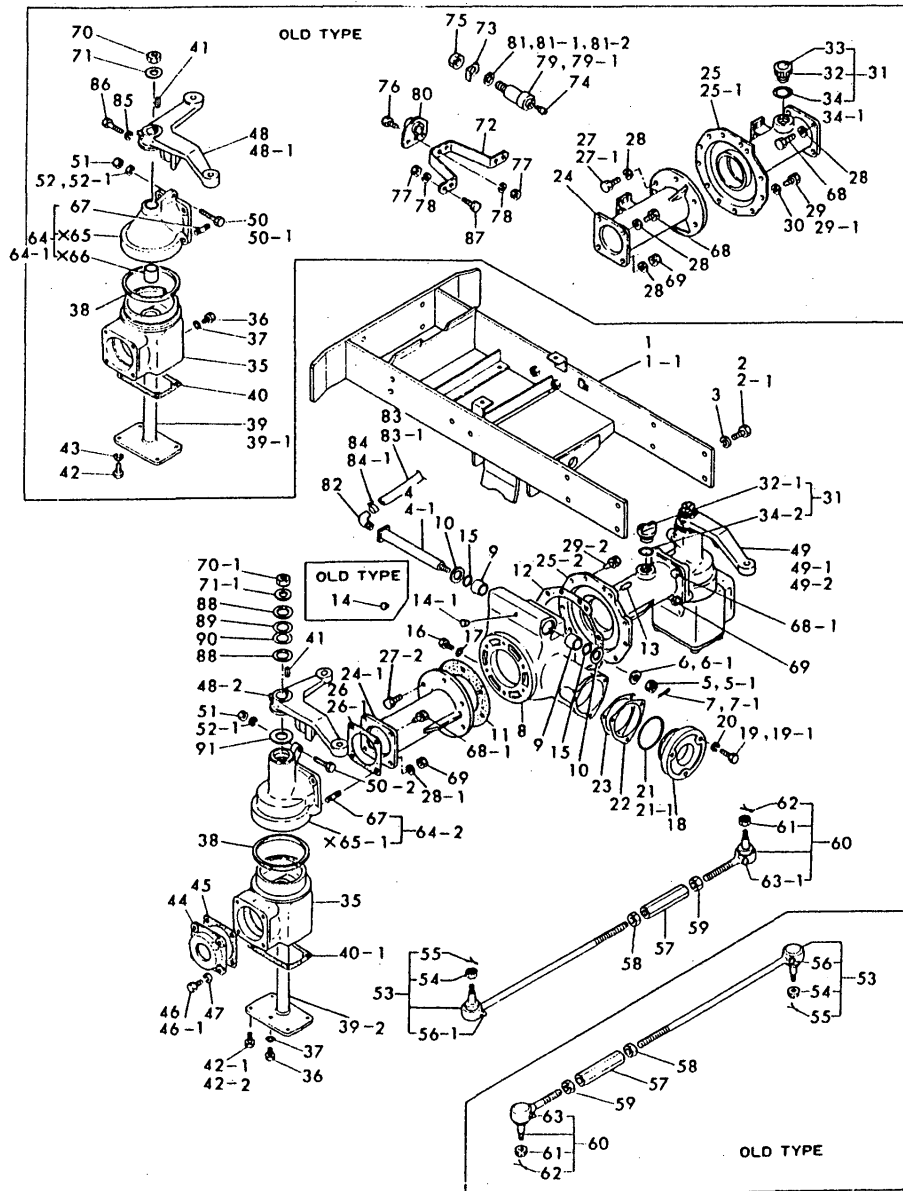
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194340-11350-X	BRACKET, FRONT AXLE	1							
2	1	26116-120302	BOLT M12X 30 PLATED	8							
3	1	22217-120000	SPRING WASHER 12	8							
4	1	194210-13212	PIN,CENTER	1							
5	1	194200-11570	BUSH	2							
6	1	22137-160000	WASHER 16	1							
7	1	194210-13250	CASTLE NUT M16	1							
8	1	22417-400300	COTTER PIN 4.0X30	1							
9	1	194200-14611	TIE-ROD	1							
10	2	194730-57241	NUT M12	1							
11	2	22417-300250	COTTER PIN 3.0X25	1							
12	2	194730-57411	GREASE NIPPLE A	1							
13	1	794730-57122	END ASSY, TIE-ROD	1							
14	2	194730-57411	GREASE NIPPLE A	1							
15	2	194730-57241	NUT M12	1							
16	2	22417-300250	COTTER PIN 3.0X25	1							
17	1	194150-12410	TURNBUCKLE M17X95	1							
18	1	194990-22830	NUT M17	1							
19	1	194990-22840	NUT M17	1							
20	1	194150-12720	SEAL TC35 52 11, OIL	2							
21	1	24101-062054	BALL BEARING	2							
22	1	22252-000480	CIRCLIP 48	2							
23	1	194151-11600	PIN ASSY, KING	2							
24	1	194151-11840	COVER, KING PIN	2							
25	1	194151-11860	O-RING 1A-2025	2							
26	1	194200-11782	ARM, KNUCKLE	1							
27	1	194200-11792	ARM, KNUCKLE	1							
28	1	194151-11660	KEY 7X26	2							
29	1	194151-11640	NUT 18	2							
30	1	22217-180000	SPRING WASHER 18	2							
31	1	194151-11650	WASHER 18X36X2.3	2							
32	1	194340-11500-X	AXLE, FRONT	1							
33	1	194151-11360	BUSH	2							
34	1	194151-11490	BOLT	2							
35	1	194151-11480	GREASE NIPPLE A	3							
36	1	23418-060000	PACKING 6,NYLON	2							

Fig.21. FRONT AXLE (YM155DT)

21. FRONT AXLE (YM155DT)



Remarks
 (M) MISPRINT.
 (A) USE THE PROPER PART BY CAREFULLY CHOOSING.

(A)=YM155T
 (B)=YM155DT
 (C)=

(D)=
 (E)=
 (F)=

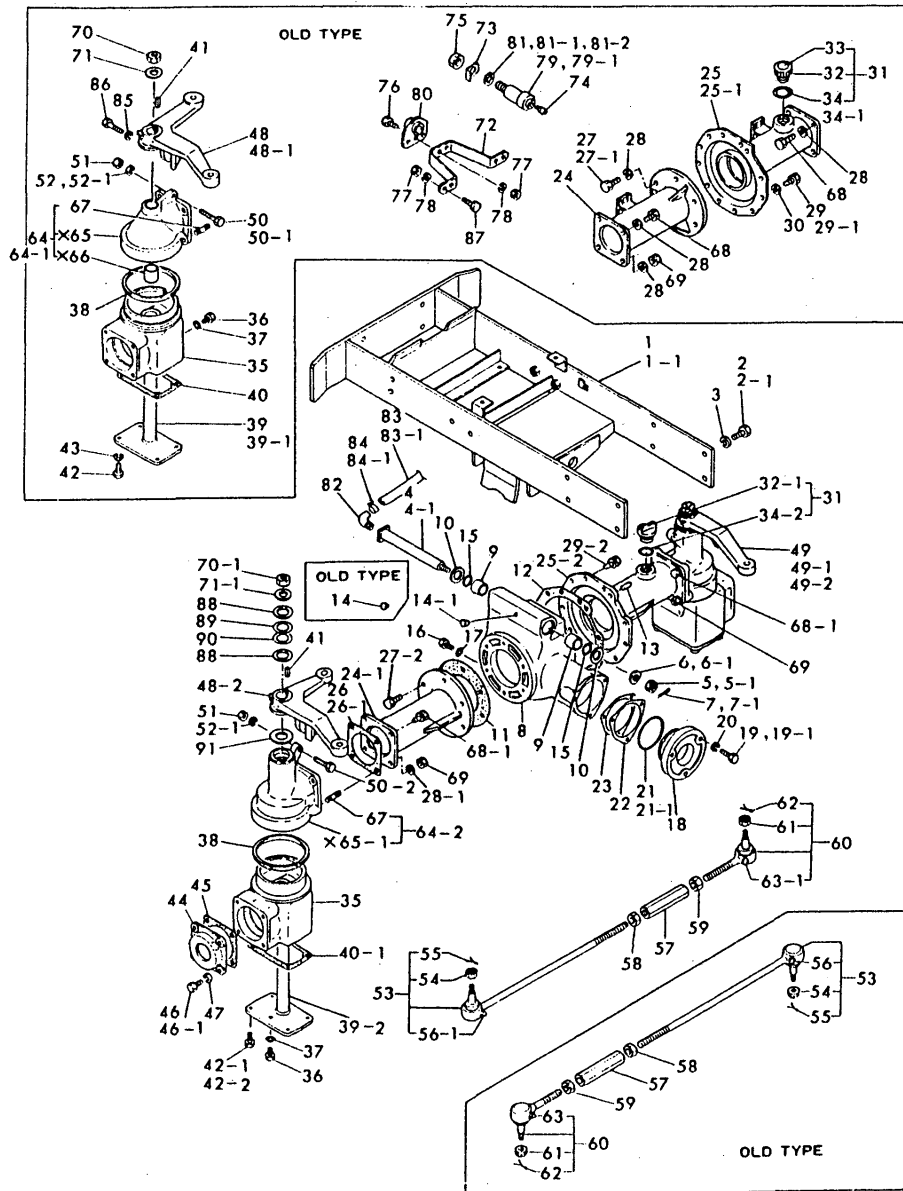
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	194351-11100			1							
1-1	1	194341-11101-X (B=FXXXXX)	BRACKET, FRONT AXLE		1							S
2	1	26116-120302	BOLT M12X 30 PLATED		8							
2-1	1	26013-120302 (B=FXXXXX)	BOLT M12X 30		8							N
3	1	22217-120000 (B=*1981.)	SPRING WASHER 12		8							Z
4	1	194210-13212	PIN,CENTER		1							
4-1	1	194351-13211 (B=*1982.)	PIN, CENTER		1							S
5	1	194210-13250	CASTLE NUT M16		1							
5-1	1	26877-200002 (B=FXXXXX)	CASTLE NUT M20		1							S
6	1	22137-160000	WASHER 16		1							
6-1	1	22137-200000 (B=FXXXXX)	WASHER 20		1							S
7	1	22417-400300	COTTER PIN 4.0X30		1							
7-1	1	22417-400400 (B=FXXXXX)	COTTER PIN 4.0X40		1							N
8	1	194210-13512	CASE, FRONT AXLE		1							
9	1	194210-13520	METAL 22X28X22		2							
10	1	194210-13530	LINER 22.5X34X2		2							
11	1	194210-13540	PACKING (L)		1							
12	1	194210-13551	PACKING (R)		1							
13	1	1A1040-26060	PIN 8X28, STRAIGHT		2							
14	1	194210-13561	BREATHER 10		1							
14-1	1	194351-13560 (B=FXXXXX)	BREATHER		1							S
15	1	24311-350220	O-RING 1A P-22A		2							
16	1	1A1040-48070	PLUG 10		2							
17	1	24311-000120	O-RING 1A P-12.0		2							
18	1	194210-13570			1							
19	1	26116-080302	BOLT M 8X 30 PLATED		3							
19-1	1	26013-080302 (B=FXXXXX)	BOLT M 8X 30		3							N
20	1	22217-080000 (B=FXXXXX)	SPRING WASHER 8		3							Z
21	1	24321-000600	O-RING 1A G-60.0		1							
21-1	1	24322-000600 (B=FXXXXX)	O-RING 2 G-60.0		1							N
22	1	194210-14450	SHIM T=0.1		1							A
23	1	194210-14460	SHIM T=0.2		1							A
24	1	194351-13610	HOUSING, FRONT AXLE		1							
24-1	1	194341-13610 (B=FXXXXX)	HOUSING, FRONT AXLE		1							S
25-1	1	194351-13620	HOUSING, FRONT AXLE		1							
25-2	1	194346-13620-X (B=FXXXXX)	HOUSING, FRONT AXLE		1							S
26	1	194210-13740	PACKING		2							
26-1	1	194341-13740	PACKING		2							S

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

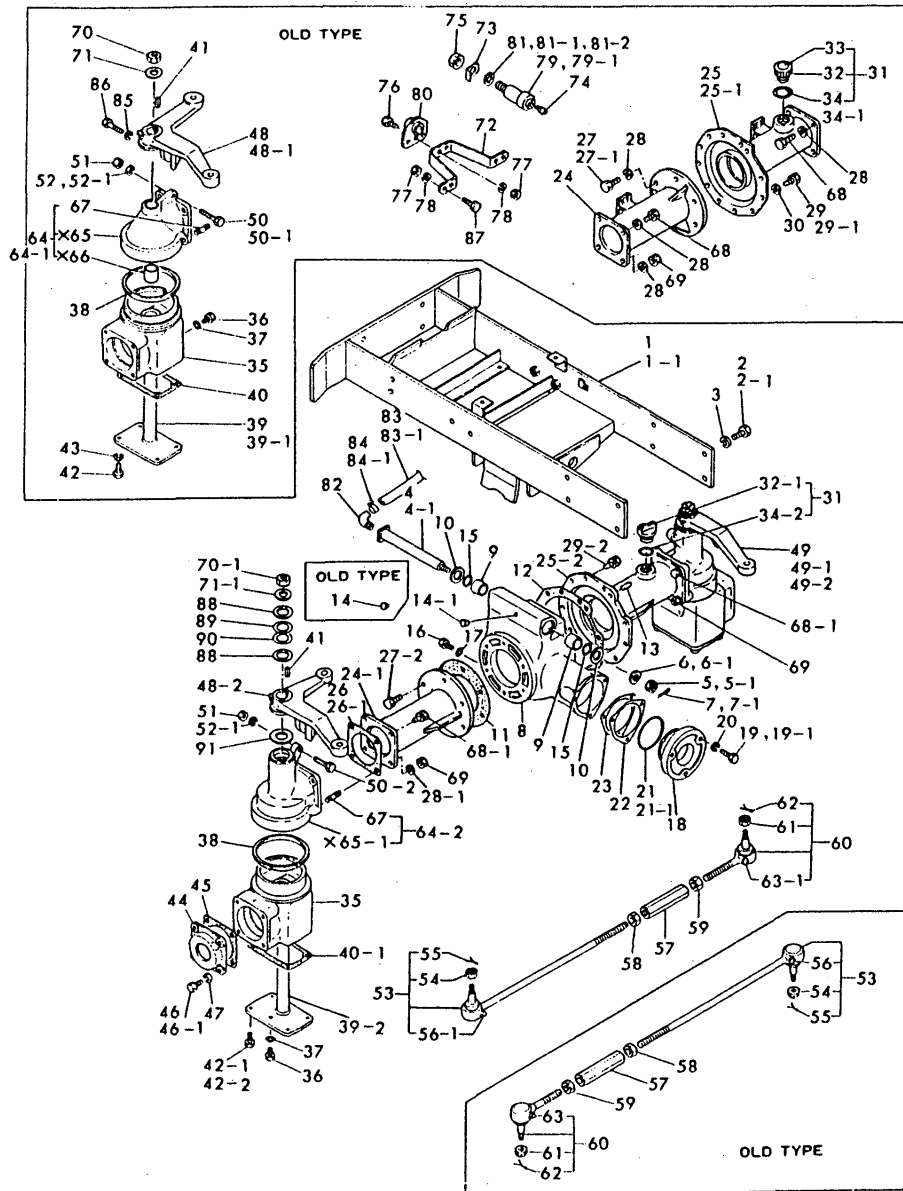
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
			(B=FXXXXX)									
27	1	26116-100282	BOLT M10X 28 PLATED		6							
27-1	1	26013-100282	BOLT M10X 28		8						N	
			(B=FXXXXX)									
27-2	1	26013-100282	BOLT M10X 28		6						K	
			(B=FXXXXX)									
28	1	22217-100000	SPRING WASHER 10		14							
28-1	1	22217-100000	SPRING WASHER 10		4						K	
			(B=FXXXXX)									
29	1	26116-080222	BOLT M 8X 22 PLATED		11							
29-1	1	26013-080222	BOLT M 8X 22		11						N	
			(B=FXXXXX)									
29-2	1	26013-080252	BOLT M 8X 25		11						N	
			(B=FXXXXX)									
30	1	22217-080000	SPRING WASHER 8		11						Z	
			(B=FXXXXX)									
31	1	794210-13750	OIL PLUG 30 W/PLATE		1							
32	2	194200-24380	PLUG, OIL		1							
32-1	2	194346-13630	PLUG 20, OIL		1						S	
			(B=FXXXXX)									
33	2	194341-65311	LABEL, OIL INSTRUCT.		1						Z	
			(B=FXXXXX)									
34	2	24341-000300	O-RING 1A S-30.0		2							
34-1	2	24341-000280	O-RING 1A S-28.0		1						S	
			(B=FXXXXX)									
34-2	2	24311-000180	O-RING 1A P-18.0		1						S	
			(B=FXXXXX)									
35	1	194210-13822	CASE, FRONT GEAR		2							
36	1	1A1040-48070	PLUG 10		2							
37	1	24311-000120	O-RING 1A P-12.0		2							
38	1	194210-13841	SEAL 100 120 12,OIL		2							
39	1	194210-13902			2							
39-1	1	194210-13903	PIN, KING		2						S	
			(B=FXXXXX)									
39-2	1	194341-13900	PIN, KING		2						S	
			(B=FXXXXX)									
40	1	194210-13950	PACKING		2							
40-1	1	194341-13950	PACKING		2						S	
			(B=FXXXXX)									
41	1	194151-11660	KEY 7X26		2							
42	1	26116-100222	BOLT M10X 22 PLATED		8							
42-1	1	26013-100222	BOLT M10X 22		8						N	
			(B=FXXXXX)									
42-2	1	26013-100282	BOLT M10X 28		8						N	
			(B=FXXXXX)									
43	1	22217-100000	SPRING WASHER 10		8						Z	
			(B=FXXXXX)									
44	1	194210-13930	CAP,F.GEAR CASE		2							
45	1	194210-13940	PACKING		2							
46	1	26116-080222	BOLT M 8X 22 PLATED		8							
46-1	1	26013-080222	BOLT M 8X 22		8						N	

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

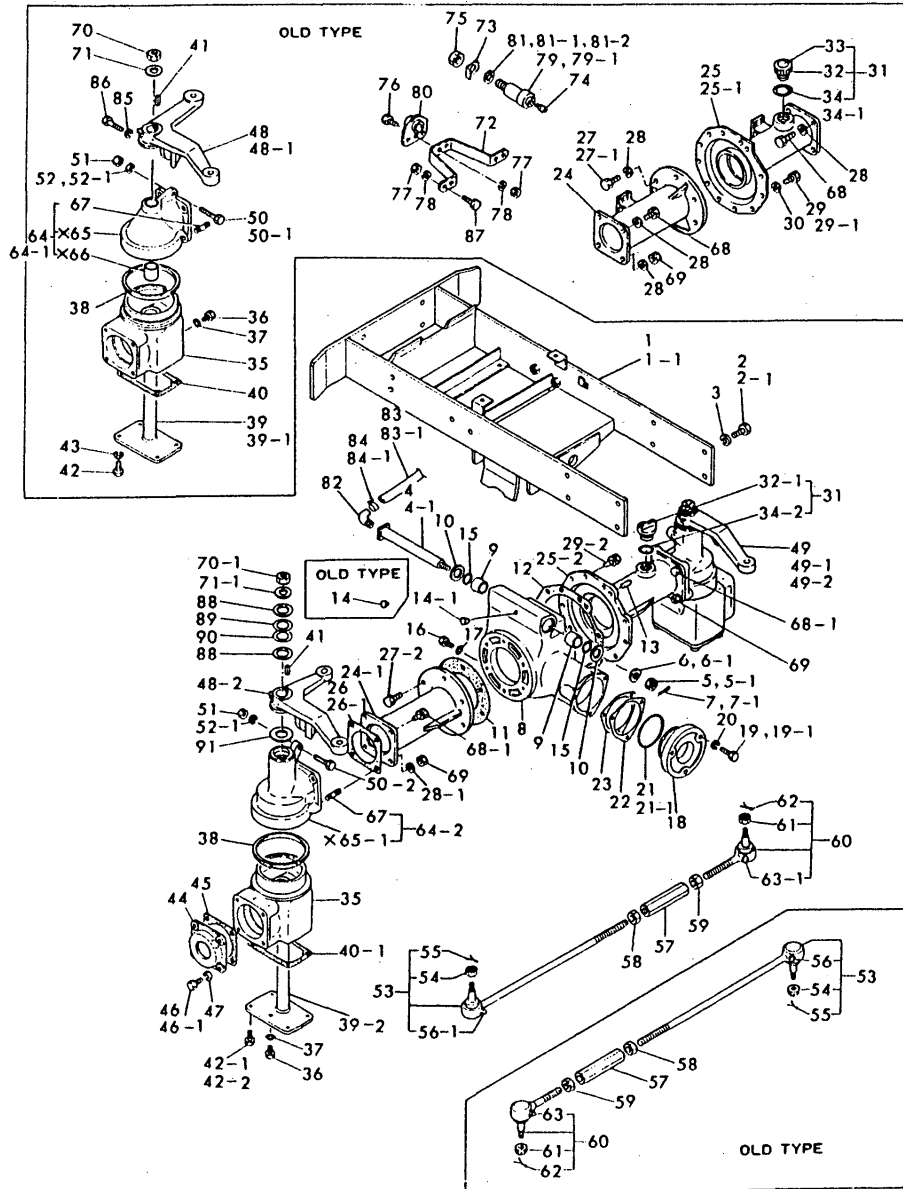
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
47	1	22217-080000	SPRING WASHER 8		8						Z
			(B=FXXXXX)								
48	1	194210-14510			1						
48-1	1	194210-14511	ARM, KNUCKLE		1						S
			(B=FXXXXX)								
48-2	1	194341-14530-X	ARM (L), KNUCKLE		1						S
			(B=FXXXXX)								
49	1	194210-14520	ARM(R),KNUCKLE		1						
49-1	1	194210-14521	ARM, KNUCKLE		1						S
			(B=FXXXXX)								
49-2	1	194341-14520-X	ARM (R), KNUCKLE		1						S
			(B=FXXXXX)								
50	1	194210-14550	BOLT M14X 55		4						
50-1	1	26116-100404	BOLT M10X 40 PLATED		2						N
			(B=FXXXXX)								
50-2	1	26116-100504	BOLT M10X 50 PLATED		2						N
			(B=FXXXXX)								
51	1	26756-100002	LOCK NUT M10 PLATED		2						
52	1	22217-100000	SPRING WASHER 10		4						
52-1	1	22217-100000	SPRING WASHER 10		2						K
			(B=FXXXXX)								
53	1	194200-14611	TIE-ROD		1						
54	2	194730-57241	NUT M12		1						
55	2	22417-300250	COTTER PIN 3.0X25		1						
56	2	194730-57411	GREASE NIPPLE A		1						
56-1	2	24761-060000	NIPPLE MT6X1,GREASE		1						S
			(B=*1981.)								
57	1	194150-12410	TURNBUCKLE M17X95		1						
58	1	194990-22830	NUT M17		1						
59	1	194990-22840	NUT M17		1						
60	1	794730-57122	END ASSY, TIE-ROD		1						
61	2	194730-57241	NUT M12		1						
62	2	22417-300250	COTTER PIN 3.0X25		1						
63	2	194730-57411	GREASE NIPPLE A		1						
63-1	2	24761-060000	NIPPLE MT6X1,GREASE		1						S
			(B=*1981.)								
64	1	794210-13802	GEAR CASE W/METAL		2						
64-1	1	194351-13800	GEAR CASE W/METAL		2						S
			(B=FXXXXX)								
64-2	1	794341-13800	CASE ASSY,FRONT GEAR		2						S
			(B=FXXXXX)								
67	2	194210-13881	STUD M10X 23		4						
68	1	26116-100282	BOLT M10X 28 PLATED		4						
68-1	1	26013-100282	BOLT M10X 28		4						N
			(B=FXXXXX)								
69	1	26716-100002	NUT M10		4						
70	1	194151-11640	NUT 18		2						
70-1	1	26736-180002	NUT M18		2						S
			(B=FXXXXX)								
71	1	194151-11650	WASHER 18X36X2.3		2						

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
71-1	1	22117-180000 (B=FXXXXX)	WASHER 18		2						N
72	1	194351-19630 (B=FXXXXX)	STABILIZER		1						Z
73	1	194351-19570 (B=FXXXXX)	PLATE, LOCK		1						Z
74	1	24764-050000 (B=FXXXXX)	NIPPLE C.GREASE		1						Z
75	1	26716-200002 (B=FXXXXX)	NUT M20		1						Z
76	1	26116-140402 (B=FXXXXX)	BOLT M14X 40 PLATED		3						Z
77	1	26716-140002 (B=FXXXXX)	NUT M14		7						Z
78	1	22217-140000 (B=FXXXXX)	SPRING WASHER 14		7						Z
79-1	1	194351-19550 (B=FXXXXX)	PIN, BRACKET		1						Z
80	1	194351-19580 (B=FXXXXX)	PIN, BRACKET		1						Z
81	1	194351-13960 (B=FXXXXX)	LINER		1						S
81-1	1	194210-13960 (B=FXXXXX)	SHIM (T=1.0)		1						S
81-2	1	194210-13960 (B=FXXXXX)	SHIM (T=1.0)		1						Z
82	1	194351-13241 (B=FXXXXX)	BREATHER		1						N
83	1	194351-13250 (B=*1985.)	RUBBER PIPE		1						N
83-1	1	194351-13251 (B=*1985.)	RUBBER PIPE		1						N
84	1	124060-77680 (B=*1985.)	CLAMP 10		1						N
84-1	1	23080-012000 (B=*1985.)	CLAMP 12		1						N
85	1	22217-120000 (B=FXXXXX)	SPRING WASHER 12		2						Z
86	1	194210-14551 (B=FXXXXX)	BOLT M12X 50		2						Z
87	1	26116-140352 (B=FXXXXX)	BOLT M14X 35 PLATED		4						Z
88	1	194341-13790	LINER 22.5X40X1		4						A
89	1	194341-13980	SHIM T=0.2		2						A
90	1	194341-13990	SHIM T=0.1		2						A
91	1	194341-13960	SHIM (T=1.6)		2						

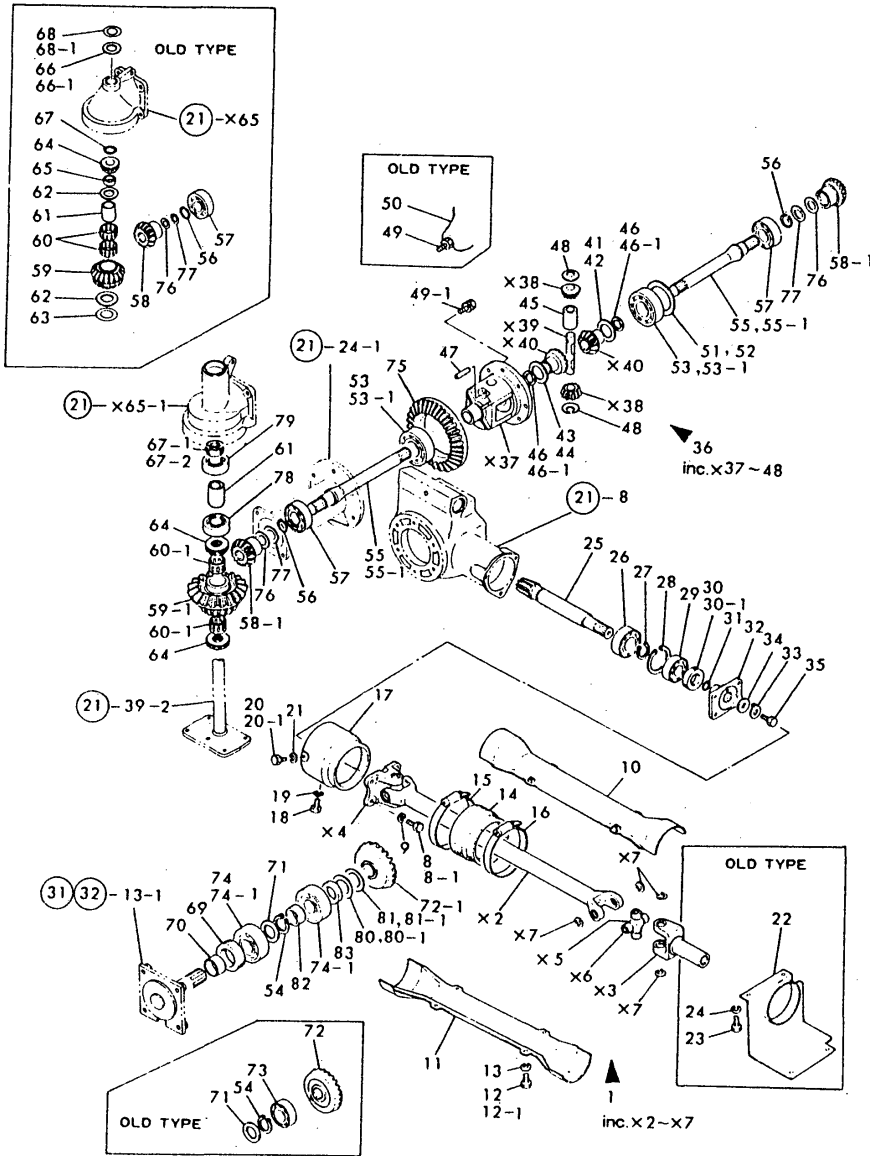
Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.22. FRONT AXLE INTERIOR (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

22. FRONT AXLE INTERIOR (YM155DT)



Remarks
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.

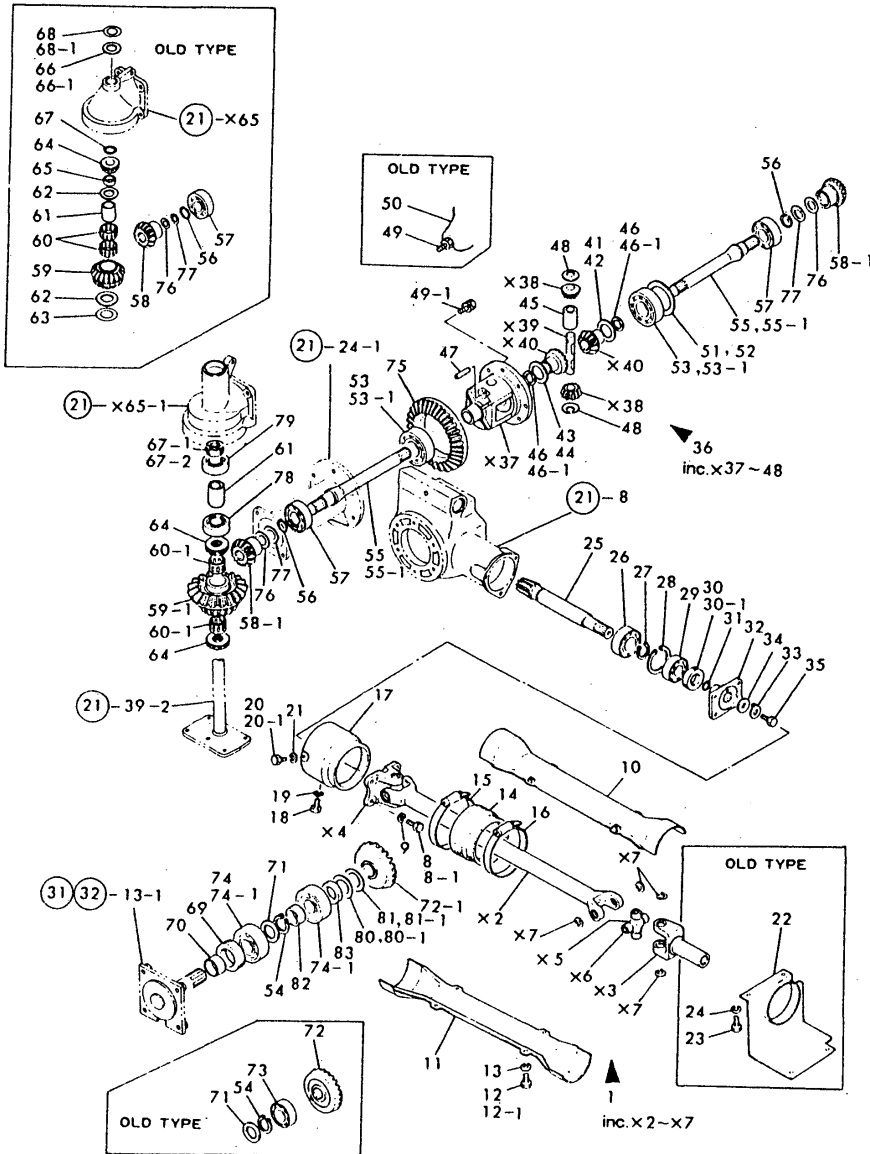
REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	QTY	(D)	(E)	(F)	I	R
1	1	794210-13300			1							
8	1	26116-080202	BOLT M 8X 20 PLATED		4							
8-1	1	26013-080202	BOLT M 8X 20		4							N
9	1	22217-080000	SPRING WASHER 8		4							Z
		(B=FXXXXX)										
10	1	194210-13410	COVER, SHAFT		1							
11	1	194210-13420	COVER, SHAFT		1							
12	1	26116-060122	BOLT M 6X 12 PLATED		4							
12-1	1	26013-060129	BOLT M 6X 12		4							N
		(B=FXXXXX)										
13	1	22217-060000	SPRING WASHER 6		4							Z
		(B=FXXXXX)										
14	1	194210-13430	RUBBER (A)		1							
15	1	194210-13490	BAND		1							
16	1	23010-100000	CLAMP 100		1							
17	1	194210-13451	SUPPORT (A)		1							
18	1	26116-080102	BOLT M 8X 10 PLATED		1							
19	1	22217-080000	SPRING WASHER 8		1							
20	1	26116-060162	BOLT M 6X 16 PLATED		4							
20-1	1	26013-060169	BOLT M 6X 16		4							N
		(B=FXXXXX)										
21	1	22217-060000	SPRING WASHER 6		4							Z
		(B=FXXXXX)										
22	1	194210-13461	SUPPORT (B)		1							Z
		(B=FXXXXX)										
23	1	26116-080162	BOLT M 8X 16 PLATED		4							Z
		(B=FXXXXX)										
24	1	22217-080000	SPRING WASHER 8		4							Z
		(B=FXXXXX)										
25	1	194210-14100	GEAR W/COUNTERSHAFT		1							
26	1	24101-063054	BALL BEARING		1							
27	1	22242-000250	CIRCLIP 25		1							
28	1	22252-000520	CIRCLIP 52		1							
29	1	24101-063044	BALL BEARING		1							
30	1	194210-13590	SEAL TC30 45 8,OIL		1							
30-1	1	24421-304508	SEAL TC30 45 08, OIL		1							N
		(B=*1985.)										
31	1	24311-000200	O-RING 1A P-20.0		1							
32	1	194210-14121			1							
33	1	194200-14160	PLATE		1							
34	1	194200-14171	WASHER		1							
35	1	26116-080162	BOLT M 8X 16 PLATED		1							
36	1	794200-31551	HOUSING ASSY, DIFF.		1							
41	2	194200-31851	SPACER T=0.9		1							A
42	2	194200-31861	SPACER T=1.0		1							A
43	2	194200-31871	SPACER T=1.1		1							A
44	2	194200-31881	SPACER T=1.2		1							A
45	2	194200-31901	THRUST COLLAR (15ID)		1							
46	2	194200-31910	LINER 22.5X30X1		2							
46-1	2	194341-14210	LINER 25.5X32X1		2							S

Fig.22. FRONT AXLE INTERIOR (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

22. FRONT AXLE INTERIOR (YM155DT)



Remarks
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.

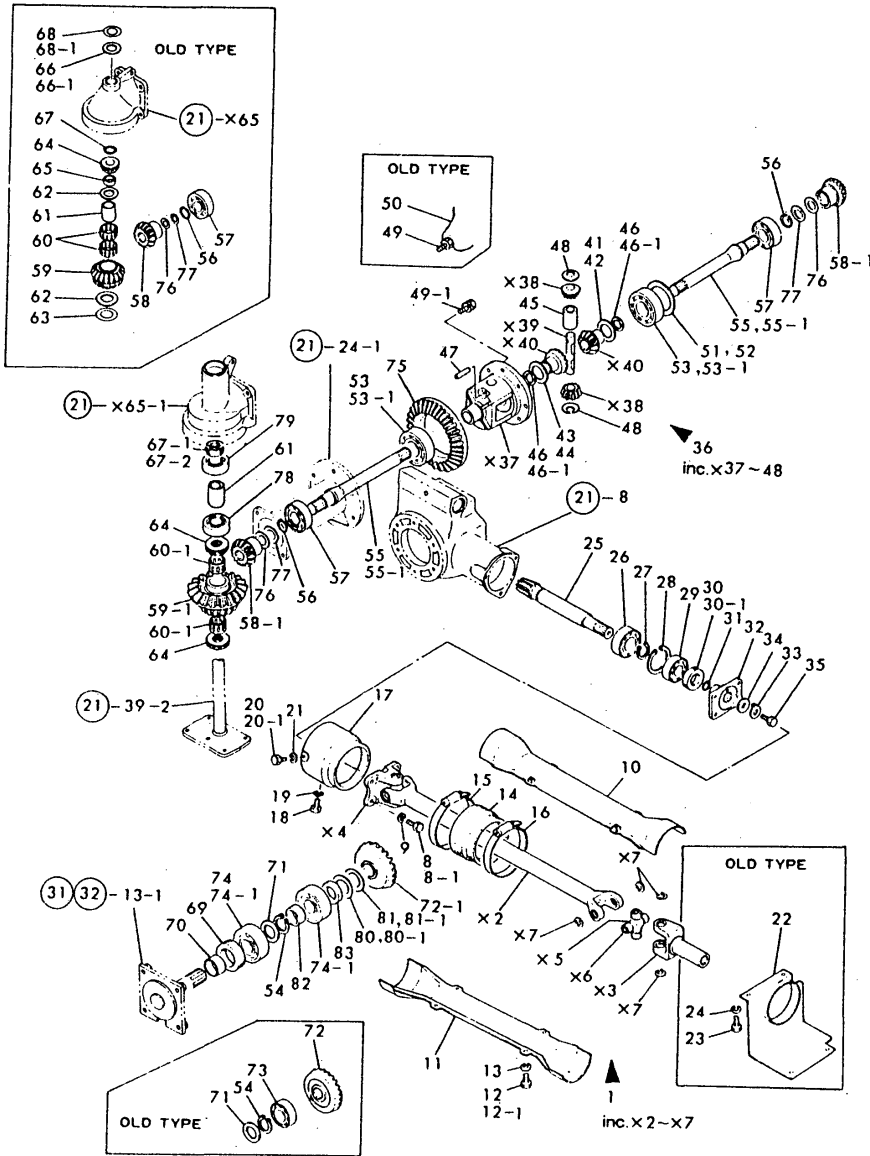
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
			(B=FXXXXX)									
47	2	194200-31940	PIN 4, DIFF. LOCK		1							
48	2	194200-31931	LINER, DIFFERENTIAL		2							
49	1	26116-080186	BOLT M 8X 18 PLATED		8							
49-1	1	194201-32150	SEAL BOLT M8X18		8						N	
			(B=FXXXXX)									
50	1	194200-32110	WIRE 0.8X180		1						Z	
			(B=FXXXXX)									
51	1	194200-32330	SHIM T=0.1		1						B	
52	1	194200-32340	SHIM T=0.3		1						B	
53	1	24101-062074	BALL BEARING		2							
53-1	1	24101-063054	BALL BEARING		2						S	
			(B=FXXXXX)									
54	1	22242-000300	CIRCLIP 30		2							
55	1	194341-14200	SHAFT 30X245.8,DRIVE		2							
55-1	1	194341-14201	SHAFT 30X229.3,DRIVE		2						S	
			(B=FXXXXX)									
56	1	194210-14210	RING 25		2							
57	1	24101-063054	BALL BEARING		2							
58	1	194210-14230	GEAR, BEVEL		2							
58-1	1	194341-14230	GEAR, BEVEL		2						S	
			(B=FXXXXX)									
59	1	194210-14251	GEAR, BEVEL		2							
59-1	1	194341-14250	GEAR, BEVEL		2						S	
			(B=FXXXXX)									
60	1	194210-14260	NEEDLE BEARING		4							
60-1	1	194341-14260	NEEDLE BEARING		4						S	
			(B=FXXXXX)									
61	1	194210-14270	COLLAR		2							
62	1	194210-14280	LINER 22X41X2.3		4						Z	
			(B=FXXXXX)									
63	1	194210-14290	SHIM (T=0.1)		2						Z	
			(B=FXXXXX)									
64	1	194210-14300	THRUST BEARING		4							
65	1	194210-14310	COLLAR 22X25X10		2						Z	
			(B=FXXXXX)									
66	1	194210-13960	SHIM (T=1.0)		2							
66-1	1	194351-13960	LINER		2						Z	
			(B=FXXXXX)									
67	1	24311-000220	O-RING 1A P-22.0		2							
67-1	1	194274-22190	SEAL TC22 35 8, OIL		2						S	
			(B=*1985.)									
67-2	1	194341-14340	SEAL TC25 45 8, OIL		2						S	
			(B=FXXXXX)									
68	1	194210-13970	SHIM (T=0.5)		2							
68-1	1	194351-13970	SHIM (T=0.5)		2						Z	
			(B=FXXXXX)									
69	1	1A1040-28810	SEAL TC4062126, OIL		2							
70	1	194210-14400	SEAL RING 354017		2							
71	1	194210-14410	LINER 30X42X2		2							
72	1	194210-14420	GEAR, FINAL		2							

Fig.22. FRONT AXLE INTERIOR (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

22. FRONT AXLE INTERIOR (YM155DT)



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
72-1	1	194341-14420 (B=FXXXXX)	GEAR, FINAL		2						S
73	1	24101-063054 (B=FXXXXX)	BALL BEARING		2						Z
74	1	24101-063064 (B=FXXXXX)	BALL BEARING		2						
74-1	1	24101-063064 (B=FXXXXX)	BALL BEARING		4						K
75	1	194200-32100	GEAR, RING		1						
76	1	194341-14220	SHIM T=0.1		4						
77	1	194341-14240	SHIM T=0.3		2						
78	1	24101-062050	BALL BEARING		2						
79	1	24102-062054	BALL BEARING		2						
80	1	194341-14220	SHIM T=0.1		4						
80-1	1	195140-13700 (B=FXXXXX)	SHIM T=0.1		4						S
81	1	194341-14240	SHIM T=0.3		2						
81-1	1	195140-13710 (B=FXXXXX)	SHIM T=0.3		2						S
82	1	194341-14430	COLLAR 30X38X13.5		2						
83	1	194341-14480	COLLAR 30.5X45X9.5		2						

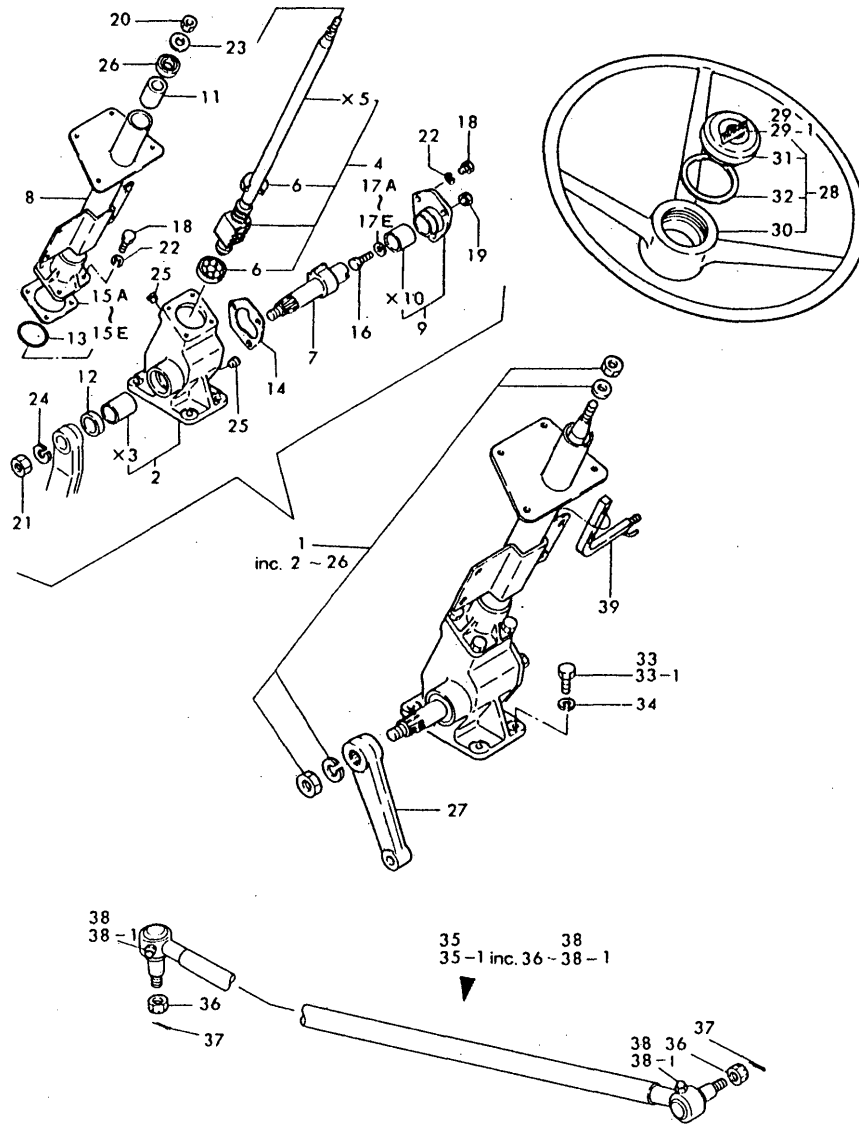
Remarks
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.23. STEERING SYSTEM

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

23. STEERING SYSTEM



Remarks
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.
(M) MISPRINT.

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-15100-X	GEAR ASSY, STEERING	1	1						
2	2	794340-15110-X	BOX W/BUSH, GEAR	1	1						
4	2	794340-15500	NUT ASSY, BALL	1	1						
6	3	194750-15520	ROLLER BEARING	2	2						
7	2	194340-15140	SHAFT, SECTOR	1	1						
8	2	194340-15200-X	COLUMN, STEERING	1	1						
9	2	794340-15150-X	COVER W/BUSH, SIDE	1	1						
11	2	194340-15310	BUSH, COLUMN	1	1						
12	2	194740-55620	SEAL, OIL	1	1						
13	2	194340-15230	O-RING	1	1						
14	2	194340-15330	PACKING	1	1						
15A	2	194750-15250	SHIM T=0.05	1	1						A
15B	2	194750-15260	SHIM T=0.07	1	1						A
15C	2	194750-15270	SHIM T=0.08	1	1						A
15D	2	194750-15280	SHIM T=0.1	1	1						A
15E	2	194750-15290	SHIM T=0.2	1	1						A
16	2	194130-15470	SCREW	1	1						
17A	2	194080-15420	SHIM (A) (T=1.5)	1	1						B
17B	2	194080-15430	SHIM (B) (T=1.5)	1	1						B
17C	2	194080-15440	SHIM (C) (T=1.5)	1	1						B
17D	2	194080-15450	SHIM (D) (T=1.5)	1	1						B
17E	2	194080-15460	SHIM (E) (T=1.5)	1	1						B
18	2	26116-080222	BOLT M 8X 22 PLATED	7	7						
19	2	26716-100002	NUT M10	1	1						
20	2	26776-140002	LOCK NUT M14 PLATED	1	1						
21	2	26776-200002	LOCK NUT M20 PLATED	1	1						
22	2	22217-080000	SPRING WASHER 8	7	7						
23	2	22117-140000	WASHER 14	1	1						
24	2	22217-200000	SPRING WASHER 20	1	1						
25	2	194262-15170	PLUG PT1/8	2	2						
26	2	194340-15210	SEAL, OIL	1	1						
27	1	194340-15610-X	ARM, PITMAN	1	1						
28	1	794200-15710	WHEEL ASSY, STEERING	1	1						
29	2	194200-65100	LABEL,STEERING WHEEL	1	1						
29-1	2	194345-65100	LABEL,STEERING WHEEL (B=*1980.)		1						S
30	2	194200-15730	WHEEL, STEERING	1	1						
31	2	194200-15740	CAP, WHEEL	1	1						
32	2	194200-15750	PACKING	1	1						
33	1	26116-100302	BOLT M10X 30 PLATED	4	4						
33-1	1	26013-100302	BOLT M10X 30 (B=FXXXXX)		4						N
34	1	22217-100000	SPRING WASHER 10 (B=FXXXXX)	4	4						Z
35-1	1	194200-16110		1	1						
36	2	194730-57241	NUT M12	2	2						
37	2	22417-300250	COTTER PIN 3.0X25	2	2						
38	2	194730-57411	GREASE NIPPLE A	2	2						
38-1	2	24761-060000	NIPPLE MT6X1,GREASE (B=*1981.)		2						N
39	1	194200-15530	SUPPORT, THROTTLE	1	1						

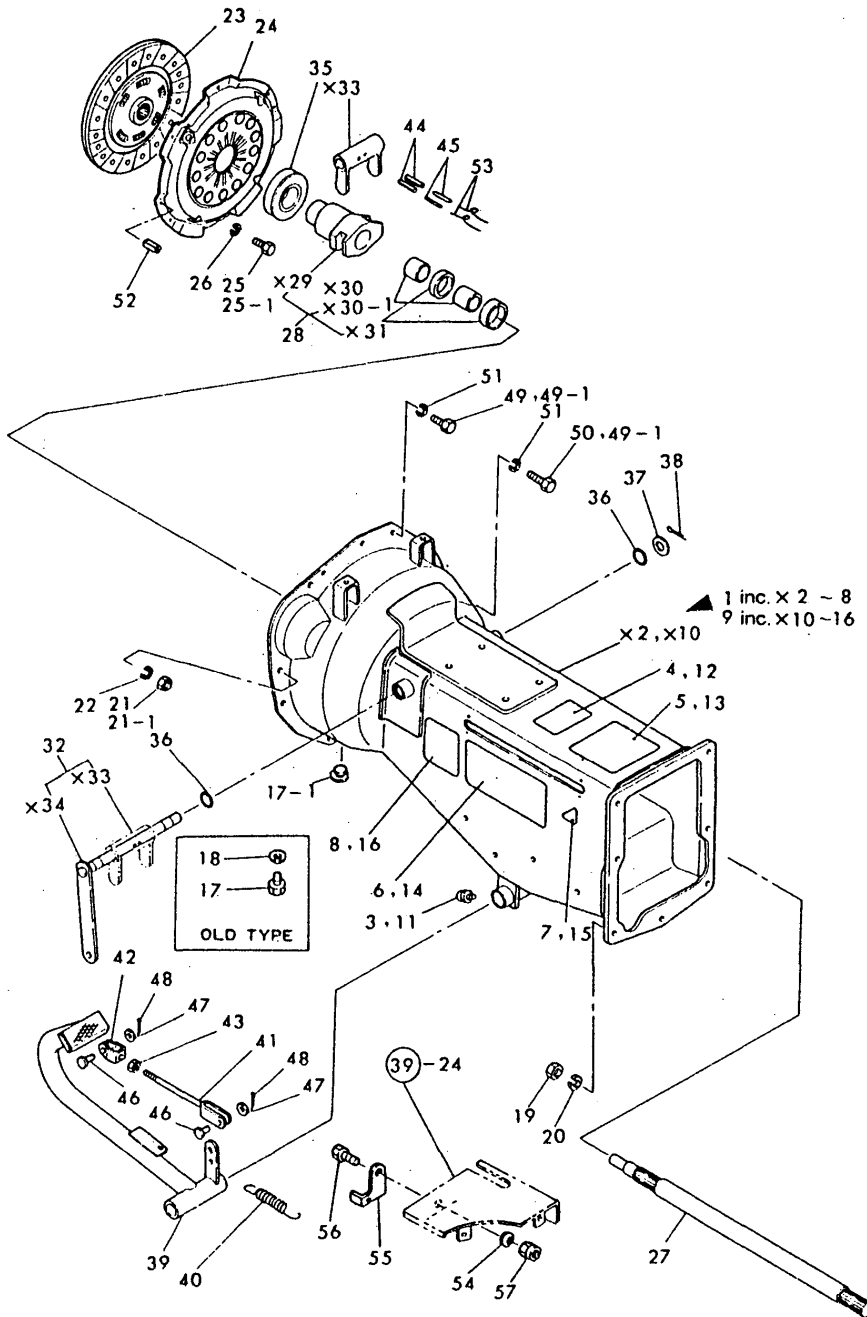
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.24. CLUTCH

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

24. CLUTCH



REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	Q'TY	I	R
1	1	794350-21000	HOUSING ASSY, CLUTCH	1								
3	2	24764-010000	NIPPLE M6F,GREASE	1								
4	2	194350-65150	LABEL, MODEL	1								Z
(A=FXXXXX)												
5	2	194340-65320	LABEL, LUBRICATION	1								Z
(A=FXXXXX)												
6	2	194340-65200	LABEL, CAUTION	1								Z
(A=FXXXXX)												
7	2	194240-65720	LABEL, CAUTION	1								Z
(A=FXXXXX)												
8	2	194150-65460	LABEL,CLUTCH CAUTION	1								Z
(A=FXXXXX)												
9	1	794351-21000	HOUSING ASSY, CLUTCH		1							
11	2	24764-010000	NIPPLE M6F,GREASE		1							
12	2	194351-65150	LABEL, MODEL		1							Z
(B=FXXXXX)												
13	2	194341-65320	LABEL, LUBRICATION		1							Z
(B=FXXXXX)												
14	2	194340-65200	LABEL, CAUTION		1							Z
(B=FXXXXX)												
15	2	194240-65720	LABEL, CAUTION		1							Z
(B=FXXXXX)												
16	2	194150-65460	LABEL,CLUTCH CAUTION		1							Z
(B=FXXXXX)												
17	1	26116-060102	BOLT M 6X 10 PLATED	2	1							
17-1	1	194300-21450	CAP 20		1							S
(B=*1983.)												
18	1	22117-060000	WASHER 6	2	1							Z
(B=FXXXXX)												
19	1	26716-120002	NUT M12	7	7							
20	1	22217-120000	SPRING WASHER 12	7	7							
21	1	26736-100002	NUT M10	2	2							
21-1	1	26716-100002	NUT M10	2	2							S
(B=FXXXXX)												
22	1	22217-100000	SPRING WASHER 10	2	2							
23	1	794200-21400	DISC, CLUTCH	1	1							
24	1	794200-21700	PLATE ASSY, PRESSURE	1	1							
25	1	26116-080202	BOLT M 8X 20 PLATED	6	6							
25-1	1	26013-080202	BOLT M 8X 20	6	6							N
(B=FXXXXX)												
26	1	22217-080000	SPRING WASHER 8	6	6							Z
(B=FXXXXX)												
27	1	194200-22110	SHAFT, MAIN DRIVE	1	1							
28	1	794200-22050	SLEEVE ASSY, BEARING	1	1							
32	1	794200-22100	SHAFT ASSY, RELEASE	1	1							
35	1	194200-22180	BEARING, CLUTCH	1	1							
36	1	24311-000140	O-RING 1A P-14.0	2	2							
37	1	22117-140000	WASHER 14	1	1							
38	1	22417-300250	COTTER PIN 3.0X25	1	1							
39	1	194200-22410	PEDAL, CLUTCH	1	1							
40	1	194200-37510	SPRING, RETURN	1	1							

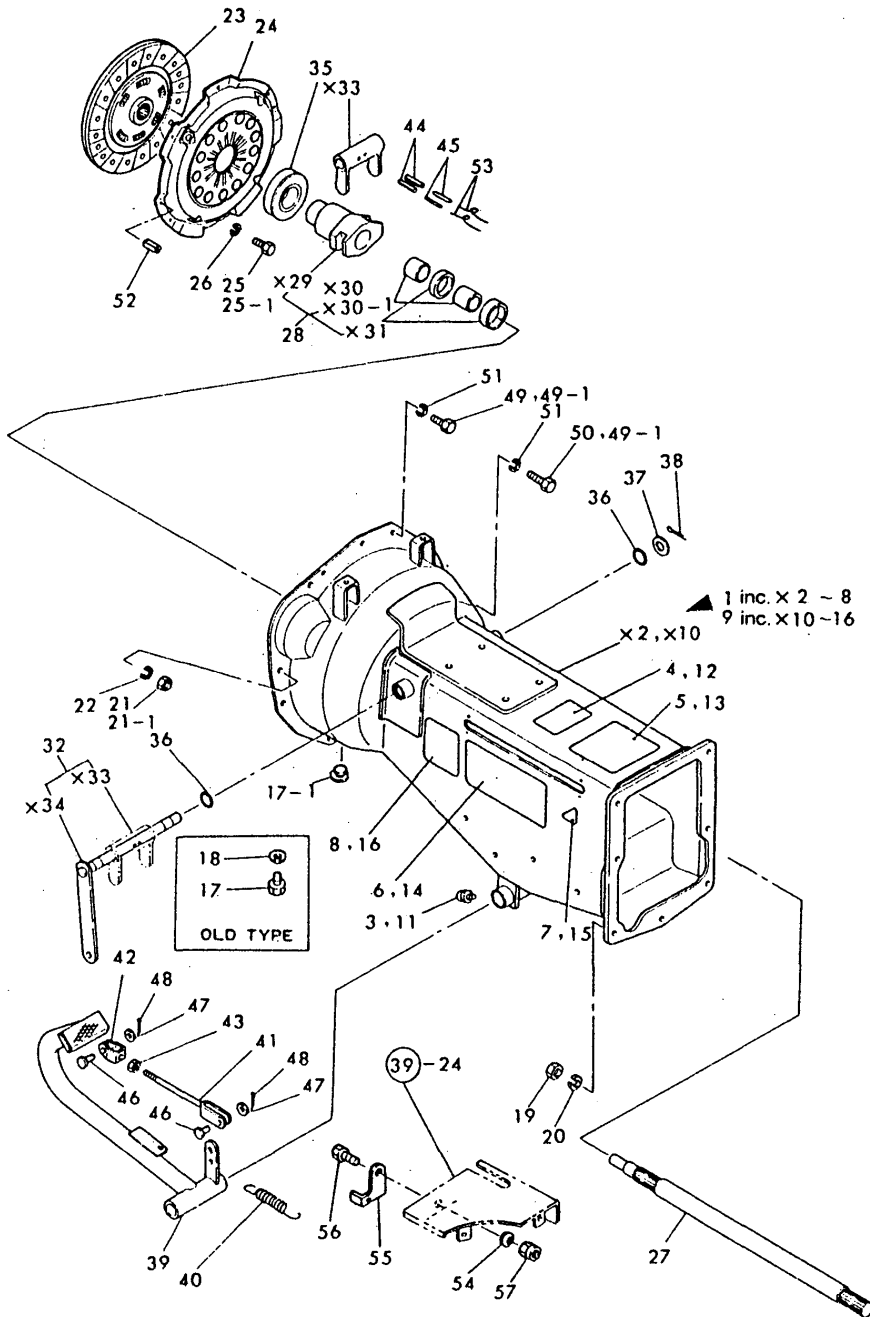
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
 (C)Copy Rights YANMAR CO.,LTD.

Fig.24. CLUTCH

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

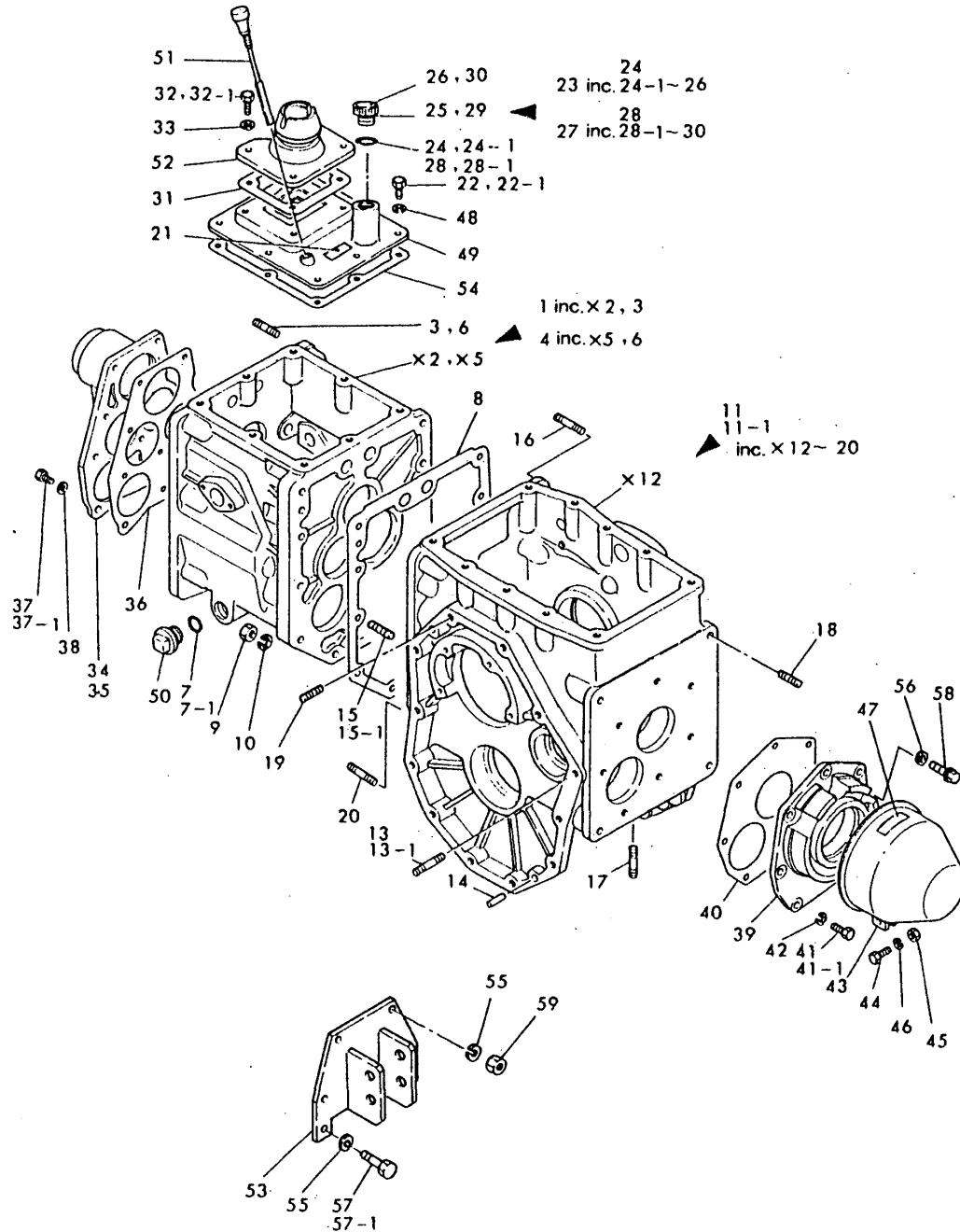
24. CLUTCH



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
41	1	194200-22460	ROD, CLUTCH	1	1						
42	1	194200-22490	JOINT (B)	1	1						
43	1	26756-100002	LOCK NUT M10 PLATED	1	1						
44	1	22351-050028	SPRING PIN 5X28	2	2						
45	1	22351-030028	SPRING PIN 3X28	2	2						
46	1	194200-37800	PIN 8X17.5	2	2						
47	1	22117-080000	WASHER 8	2	2						
48	1	22417-200150	COTTER PIN 2.0X15	2	2						
49	1	26116-080162	BOLT M 8X 16 PLATED	6	6						
49-1	1	26013-080162 (B=FXXXXX)	BOLT M 8X 16		7						N
50	1	26116-080202 (B=FXXXXX)	BOLT M 8X 20 PLATED	1	1						Z
51	1	22217-080000 (B=FXXXXX)	SPRING WASHER 8	7	7						Z
52	1	22351-080016	SPRING PIN 8X16	2	2						
53	1	194200-22380	WIRE 0.9X140	2	2						
54	1	194200-37390 (B=FXXXXX)	SPRING 8		1						W
55	1	194340-62810 (B=FXXXXX)	PLATE		1						W
56	1	26116-080202 (B=FXXXXX)	BOLT M 8X 20 PLATED		1						W
57	1	26346-080002 (B=FXXXXX)	U-NUT M 8 PLATED		1						W

Fig.25. TRANSMISSION CASE & COVER

25. TRANSMISSION CASE & COVER



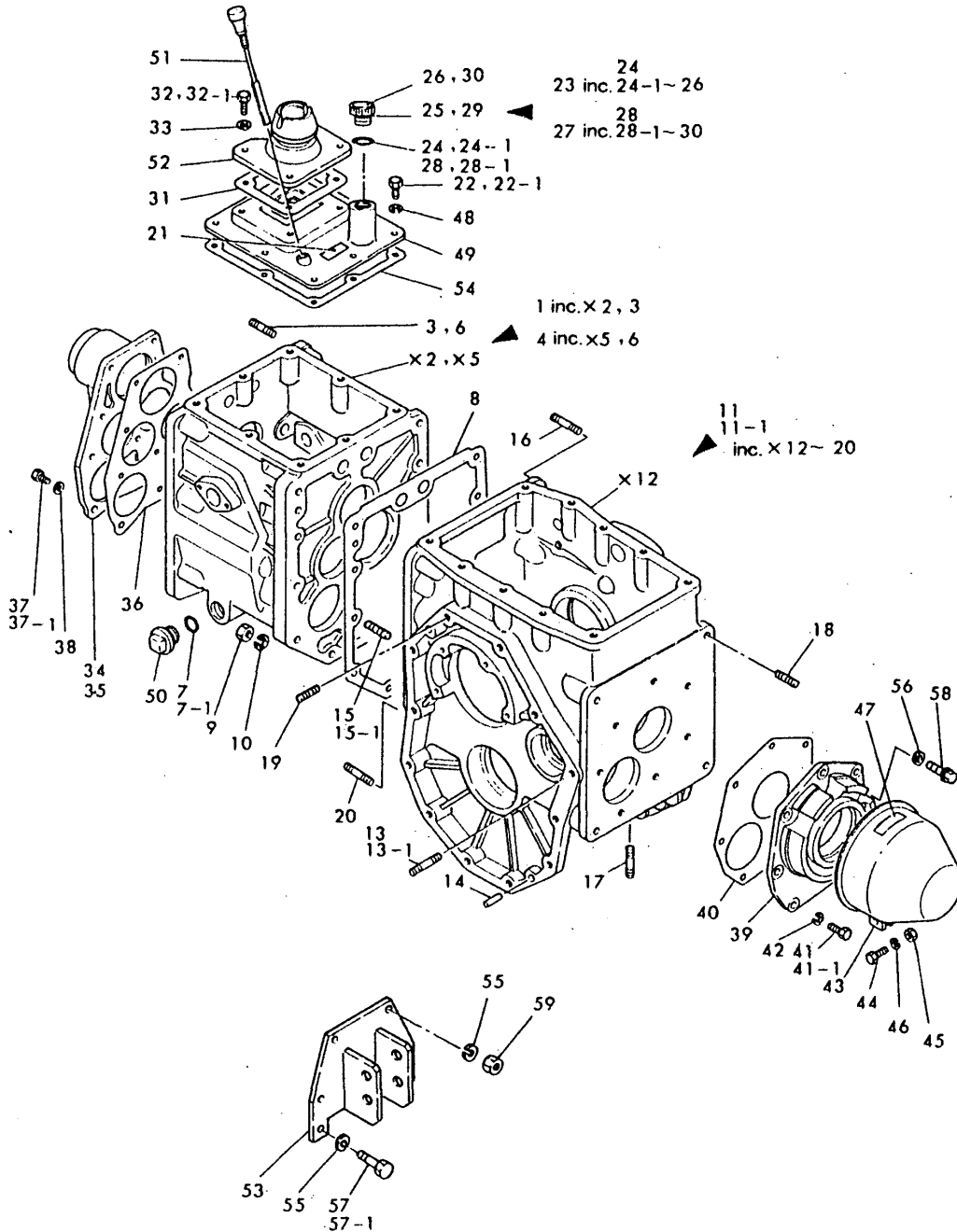
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-24100-X	HOUSING,TRANSMISSION	1							
3	2	194200-24120	STUD M12X 23	7							
4	1	794341-24100-X	HOUSING,TRANSMISSION		1						
6	2	194200-24120	STUD M12X 23		7						
7	1	24311-000200	O-RING 1A P-20.0	1	1						
7-1	1	24311-000180	O-RING 1A P-18.0		1						S
(B=FXXXXX)											
8	1	194200-24130	PACKING, MISSION	1	1						
9	1	194200-24140	NUT M10	10	10						
10	1	22217-100000	SPRING WASHER 10	10	10						
11	1	794340-24150-X	HOUSING ASSY, GEAR	1	1						
11-1	1	794200-24151	CASE ASSY, FINAL		1						S
(B=FXXXXX)											
13	2	194200-24180	STUD M12X65	6	6						
13-1	2	194200-24180	STUD M12X65		4						K
(B=FXXXXX)											
14	2	1A1040-26060	PIN 8X28, STRAIGHT	6	6						
15	2	26226-100322	STUD M10X 32 PLATED	4	4						
15-1	2	26226-100322	STUD M10X 32 PLATED		7						K
(B=FXXXXX)											
16	2	26226-100502	STUD M10X 50 PLATED	1	1						
17	2	26226-140322	STUD M14X 32 PLATED	4	4						
18	2	26226-120452	STUD M12X 45 PLATED	4	4						
19	2	194200-24200	STUD M10X 55	2	2						
20	2	194201-24190	STUD M10X 32	2	2						
21	1	194340-65750	LABEL, HYDRAULIC STOP	1	1						
22	1	26116-080162	BOLT M 8X 16 PLATED	8	8						
22-1	1	26013-080162	BOLT M 8X 16		8						N
(B=FXXXXX)											
23	1	794200-24350	PLUG, OIL	1							
24	2	24341-000300	O-RING 1A S-30.0	1							
24-1	2	24341-000280	O-RING 1A S-28.0	1							S
(A=FXXXXX)											
25	2	194200-24380	PLUG, OIL	1							
26	2	194200-65300	LABEL, GEAR OIL	1							
27	1	794210-24350	PLUG, OIL		1						
28	2	24341-000300	O-RING 1A S-30.0	1							
28-1	2	24341-000280	O-RING 1A S-28.0	1							S
(B=FXXXXX)											
29	2	194200-24380	PLUG, OIL		1						
30	2	194210-65300	LABEL, GEAR OIL		1						
31	1	194200-24220	PACKING, MISSION	1	1						
32	1	26116-080202	BOLT M 8X 20 PLATED	4	4						
32-1	1	26106-080202	BOLT M 8X 20 PLATED		4						N
(B=FXXXXX)											
33	1	1A1040-28900	PACKING 8	4	4						
34	1	194200-24401	COVER, FRONT	1							
35	1	194210-24401	COVER, FRONT		1						
36	1	194200-24410	GASKET	1	1						
37	1	26116-080202	BOLT M 8X 20 PLATED	10	10						
37-1	1	26106-080202	BOLT M 8X 20 PLATED		10						N

Fig.25. TRANSMISSION CASE & COVER

25. TRANSMISSION CASE & COVER



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

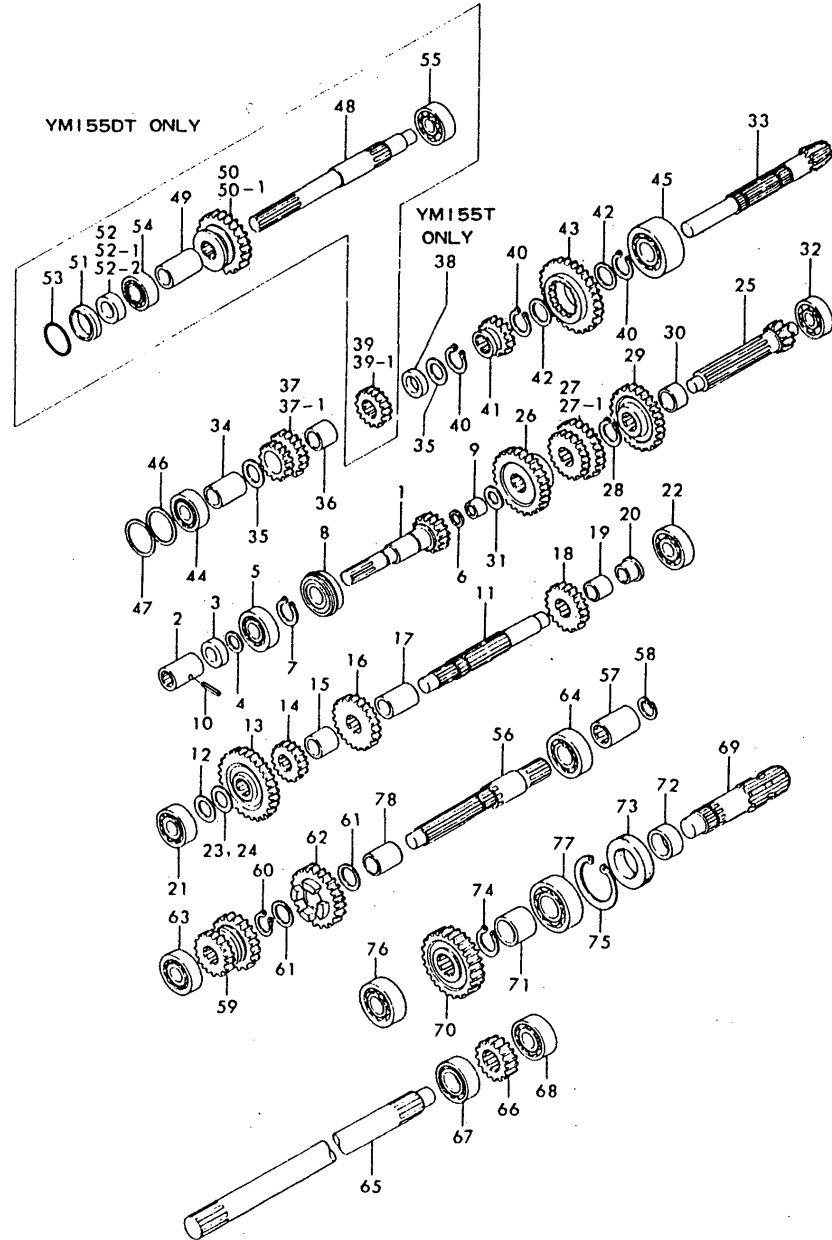
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
38	1	23414-080000	PACKING 8		10	10					
39	1	194350-24450	COVER, REAR		1	1					
40	1	194200-24460	GASKET		1	1					
41	1	26116-080252	BOLT M 8X 25 PLATED		6	6					
41-1	1	26013-080252	BOLT M 8X 25			6					N
			(B=FXXXXX)								
42	1	22217-080000	SPRING WASHER 8		6	6					Z
			(B=FXXXXX)								
43	1	194200-24270	COVER, PTO SHAFT		1	1					
44	1	26116-080202	BOLT M 8X 20 PLATED		1	1					
45	1	26716-080002	NUT M 8		1	1					
46	1	22217-080000	SPRING WASHER 8		1	1					
47	1	194240-65710	LABEL, P.T.O. COVER		1	1					
48	1	22217-080000	SPRING WASHER 8		8	8					Z
			(B=FXXXXX)								
49	1	194200-24300	COVER, UPPER		1	1					
50	1	1A1040-28040	PLUG 20, OIL		1	1					
51	1	194200-24250	DIPSTICK		1	1					
52	1	194200-24210	COVER, TRANSMISSION		1	1					
53	1	194340-10010-X	HINGE, TOP LINK		1	1					
54	1	194200-24360	GASKET, COVER		1	1					
55	1	22217-120000	SPRING WASHER 12		4	4					
56	1	23414-080000	PACKING 8		1	1					
57	1	26013-120452	BOLT M12X 45		2	2					
57-1	1	26116-120452	BOLT M12X 45 PLATED			2					N
			(B=FXXXXX)								
58	1	26106-080252	BOLT M 8X 25 PLATED		1	1					
59	1	26716-120002	NUT M12		2	2					

Fig.26. TRANSMISSION INNER SYSTEM

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

26. TRANSMISSION INNER SYSTEM

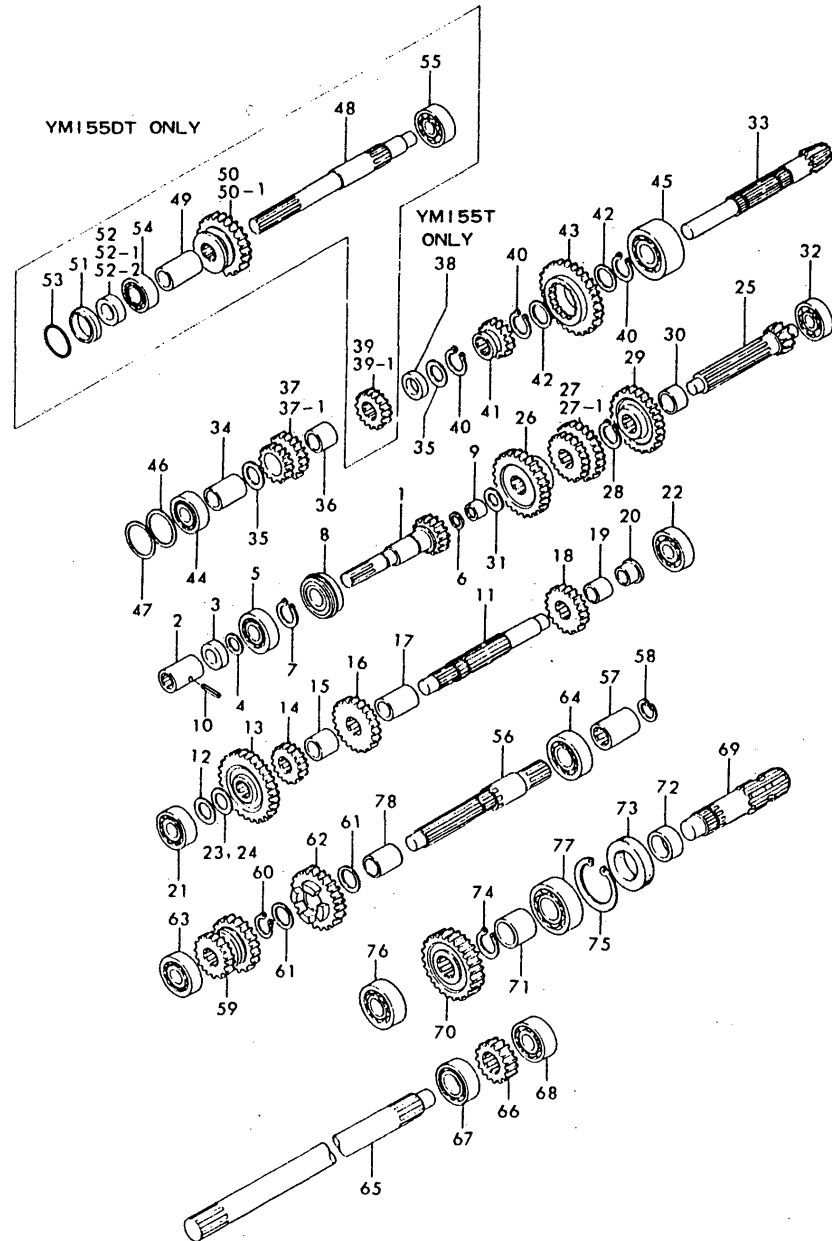


Remarks
(M) MISPRINT.

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R		
				(A)	(B)	(C)	(D)	(E)	(F)				
1	1	194340-25200	SHAFT, MAIN	1	1								
2	1	194200-25220	JOINT, MAIN SHAFT	1	1								
3	1	194200-25240	SEAL TC20 35 7, OIL	1	1								
4	1	194200-25270	SPACER	1	1								
5	1	24101-062044	BALL BEARING	1	1								
6	1	194340-25290	LINER 16X21X1	1	1								
7	1	22242-000250	CIRCLIP 25	1	1								
8	1	194200-25260	BALL BEARING	1	1								
9	1	194340-25250	NEEDLE BEARING	1	1								
10	1	22351-040032	SPRING PIN 4X32	1	1								
11	1	194350-25300	SHAFT, DRIVEN	1	1								
12	1	194200-25280	LINER 18X30X1	1	1								
13	1	194200-25310	GEAR, DRIVEN	1	1								
14	1	194200-25320	GEAR, DRIVEN	1	1								
15	1	194200-25332	COLLAR (A)	1	1								
16	1	194200-25340	GEAR, DRIVEN	1	1								
17	1	194200-25350	COLLAR 25.0X32X30	1	1								
18	1	194200-25360	GEAR, DRIVEN	1	1								
19	1	194200-25371	COLLAR 25X32X25X5	1	1								
20	1	194200-25381	COLLAR (B)	1	1								
21	1	24101-063034	BALL BEARING	1	1								
22	1	24101-063034	BALL BEARING	1	1								
23	1	194200-25460	SHIM	1	1								
24	1	194200-25470	SHIM	1	1								
25	1	194200-25400	SHAFT, MAIN CHANGE	1	1								
26	1	194200-25410	GEAR, SLIDE	1	1								
27	1	194200-25420	GEAR, SLIDE	1	1								
27-1	1	194201-25420 (B=FXXXXX)	GEAR, SLIDE		1						N		
28	1	22242-000250	CIRCLIP 25	1	1								
29	1	194200-25430	GEAR (Z=31)	1	1								
30	1	194200-25440	COLLAR 25X30X13	1	1								
31	1	194200-25450	LINER 15.5X28X1	1	1								
32	1	24101-063034	BALL BEARING	1	1								
33	1	194200-25500	SHAFT, COUNTER	1	1								
34	1	194200-25510	COLLAR 21X27X36.5	1	1								
35	1	1A1040-23220	SHIM 20X35X1	2	2								
36	1	194200-25520	METAL 20X25X22	1	1								
37-1	1	194200-25530	GEAR, REVERSE	1	1								
38	1	194200-25610	COLLAR 25X32X9	1									
39	1	194210-25540	GEAR, FRONT DRIVE		1								
39-1	1	194211-25540	GEAR, FRONT DRIVE		1						S		
				(B=FXXXXX)									
40	1	22242-000250	CIRCLIP 25	3	3								
41	1	194200-25550	GEAR, SLIDE	1	1								
42	1	194200-25560	LINER 25X33X1.6	2	2								
43	1	194200-25810	GEAR, REDUCTION	1	1								
44	1	194200-25570	BALL BEARING	1	1								
45	1	194200-25581	BALL BEARING	1	1								
46	1	194200-25590	SHIM T=0.1	2	2								
47	1	194200-25600	SHIM T=0.3	1	1								

Fig.26. TRANSMISSION INNER SYSTEM

26. TRANSMISSION INNER SYSTEM



Remarks
(M) MISPRINT.

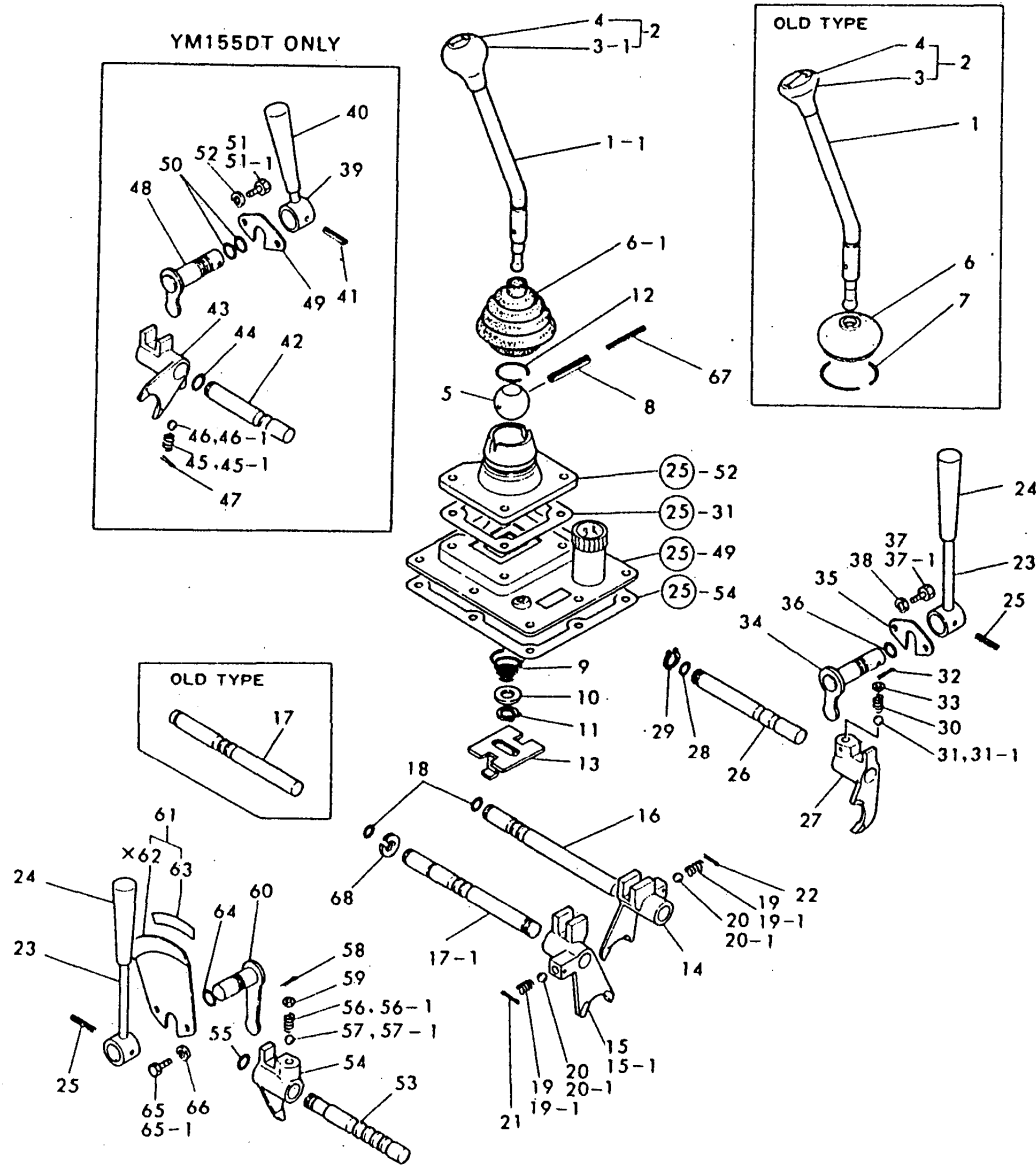
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
48	1	194210-26100	SHAFT, FRONT DRIVE		1							
49	1	194210-26110	COLLAR 20.5X25X40		1							
50	1	194210-26120	GEAR, SLIDE		1							
50-1	1	194211-26120 (B=FXXXXX)	GEAR, SLIDE		1						S	
51	1	194210-26130	RETAINER		1							
52-1	1	194200-25240	SEAL TC20 35 7, OIL		1							
52-2	1	24421-203507 (B=*1985.)	SEAL TC20 35 07, OIL		1							N
53	1	24311-000410	O-RING 1A P-41.0		1							
54	1	24101-062044	BALL BEARING		1							
55	1	24101-063034	BALL BEARING		1							
56	1	194200-26312	SHAFT, P.T.O.		1	1						
57	1	194200-26320	JOINT		1	1						
58	1	22252-000220	CIRCLIP 22		1	1						
59	1	194200-26340	GEAR, SLIDE		1	1						
60	1	22242-000250	CIRCLIP 25		1	1						
61	1	194200-25560	LINER 25X33X1.6		2	2						
62	1	194200-26350	GEAR, PTO REDUCTION		1	1						
63	1	24101-063034	BALL BEARING		1	1						
64	1	24101-062054	BALL BEARING		1	1						
65	1	194200-26380	SHAFT, CONNECTING		1	1						
66	1	194200-26390	GEAR (Z=14)		1	1						
67	1	24101-062054	BALL BEARING		1	1						
68	1	24101-063044	BALL BEARING		1	1						
69	1	194200-26410	SHAFT, P.T.O.		1	1						
70	1	194200-26421	GEAR, PTO SHAFT		1	1						
71	1	194200-26450	COLLAR 30.5X37.5X20.		1	1						
72	1	194200-26460	COLLAR 30X40X15		1	1						
73	1	195140-13660	SEAL TC40 62 8, OIL		1	1						
74	1	22242-000300	CIRCLIP 30		1	1						
75	1	22252-000620	CIRCLIP 62		1	1						
76	1	24101-062054	BALL BEARING		1	1						
77	1	24101-062064	BALL BEARING		1	1						
78	1	194200-26331	COLLAR 25X32X32.2		1	1						

Fig.27. TRANSMISSION CONTROL

27. TRANSMISSION CONTROL



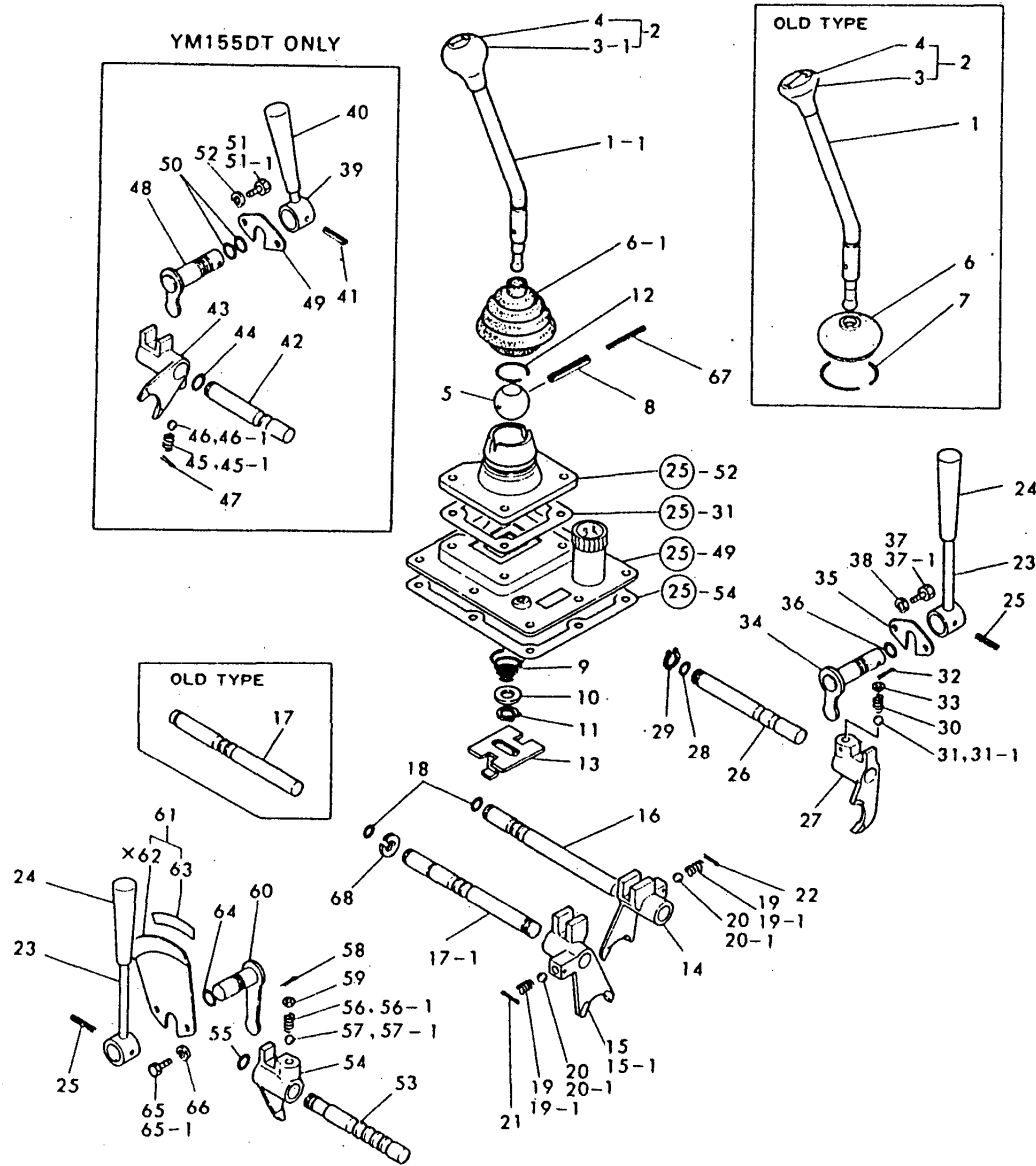
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-27110	LEVER, MAIN CHANGE	1	1						
1-1	1	194201-27111	LEVER, SHIFT (B=FXXXXX)		1						F
2	1	194200-27140	KNOB W/LABEL	1	1						
3	2	194200-27150	KNOB	1	1						
3-1	2	194201-27150	KNOB (B=FXXXXX)		1						F
4	2	194200-65700	LABEL	1	1						
5	1	1E4030-27340	BALL, CHANGE SHIFTER	1	1						
6	1	1A1040-28180	COVER, RUBBER	1	1						
6-1	1	194201-27170	BOOT (RUBBER) (B=FXXXXX)		1						N
7	1	1A1040-26190	CIRCLIP 50 (B=FXXXXX)	1	1						Z
8	1	22351-050040	SPRING PIN 5X40	1	1						
9	1	194200-27160	SPRING	1	1						
10	1	22117-120000	WASHER 12	1	1						
11	1	22242-000120	CIRCLIP 12	1	1						
12	1	1A1040-26320	CIRCLIP 30-H	1	1						
13	1	194200-27181	GUIDE, SAFETY	1	1						
14	1	194200-27310	FORK, SHIFT	1	1						
15	1	194200-27320	FORK (2ND/3RD),SHIFT	1	1						
15-1	1	194340-27320	FORK, SHIFT (B=FXXXXX)		1						S
16	1	194200-27350	SHAFT, FORK	1	1						
17	1	194200-27360	SHAFT, FORK	1	1						
17-1	1	194201-27360	SHAFT, FORK (B=*1985.)		1						N
18	1	24311-000110	O-RING 1A P-11.0	2	2						
19	1	194200-27330	SPRING	2	2						
19-1	1	1A1040-26750	SPRING, FORK (B=*1982.)		2						N
20	1	1A1120-27770	BALL 5/16	2	2						
20-1	1	24190-100002	BALL 5/16 (B=FXXXXX)		2						N
21	1	22417-300250	COTTER PIN 3.0X25	1	1						
22	1	22417-300200	COTTER PIN 3.0X20	1	1						
23	1	194200-27510	LEVER, RANGE SHIFT	2	2						
24	1	193884-30247	GRIP, CLUTCH LEVER	2	2						
25	1	22351-060025	SPRING PIN 6X25	2	2						
26	1	194200-27600	SHAFT, FORK	1	1						
27	1	194200-27610	FORK, RANGE SHIFT	1	1						
28	1	24311-000110	O-RING 1A P-11.0	1	1						
29	1	22242-000150	CIRCLIP 15	1	1						
30	1	194200-27620	SPRING	1	1						
31	1	1A1120-27770	BALL 5/16	1	1						
31-1	1	24190-100002	BALL 5/16 (B=FXXXXX)		1						N
32	1	22417-300200	COTTER PIN 3.0X20	1	1						
33	1	194200-27630	WASHER	1	1						
34	1	194200-27650	SHIFTER	1	1						

Fig.27. TRANSMISSION CONTROL

27. TRANSMISSION CONTROL



(A)=YM155T
(B)=YM155DT
(C)=

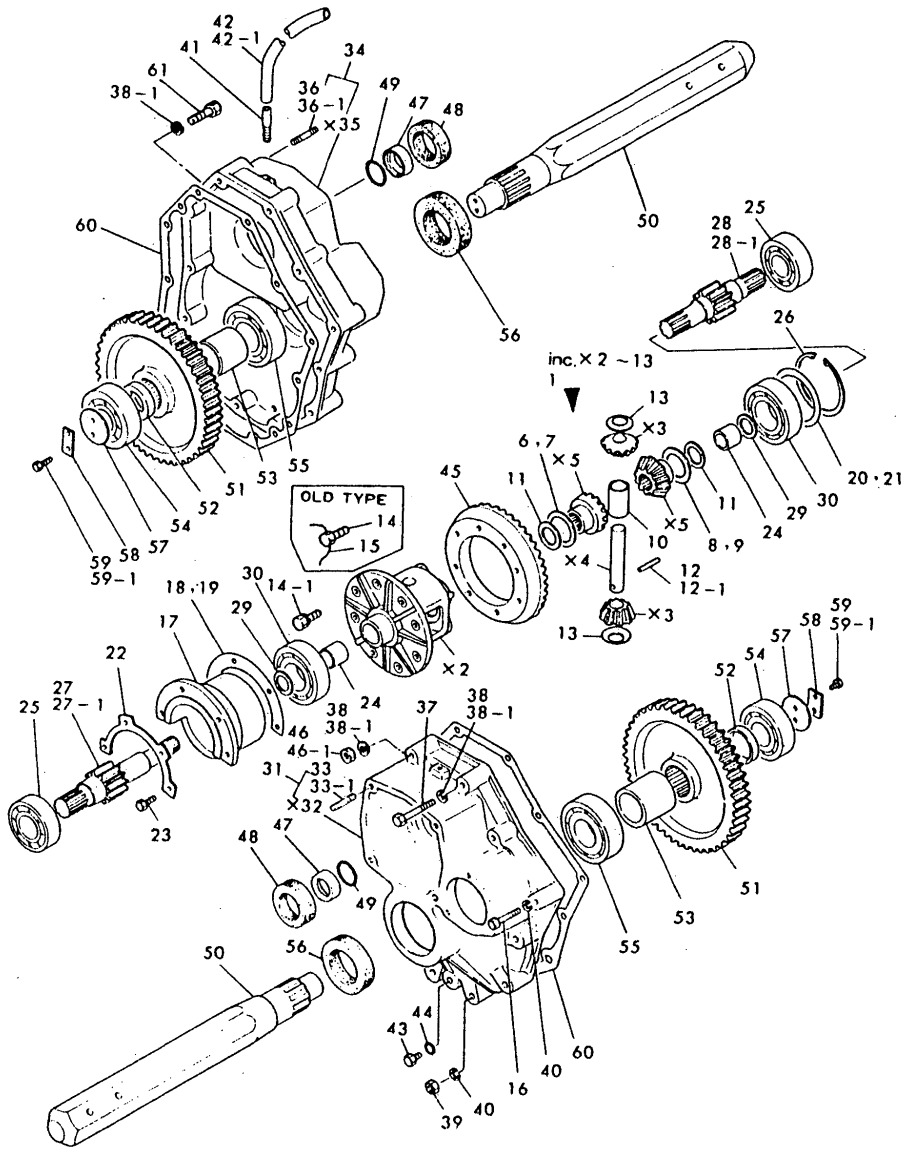
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
35	1	194200-27680	STOPPER	1	1						
36	1	24311-000140	O-RING 1A P-14.0	1	1						
37	1	26116-060142	BOLT M 6X 14 PLATED	2	2						
37-1	1	26013-060149 (B=FXXXXX)	BOLT M 6X 14		2						N
38	1	22217-060000 (B=FXXXXX)	SPRING WASHER 6	2	2						Z
39	1	194210-27701	LEVER, FRONT SHIFT		1						
40	1	194210-27550	KNOB		1						
41	1	22351-060025	SPRING PIN 6X25		1						
42	1	194210-27750	SHAFT, FORK		1						
43	1	194210-27760	FORK, SHIFT		1						
44	1	24311-000110	O-RING 1A P-11.0		1						
45	1	194200-27330	SPRING		1						
45-1	1	1A1040-26750 (B=*1982.)	SPRING, FORK		1						N
46	1	1A1120-27770	BALL 5/16		1						
46-1	1	24190-100002 (B=FXXXXX)	BALL 5/16		1						N
47	1	22417-300200	COTTER PIN 3.0X20		1						
48	1	194210-27780	SHIFTER		1						
49	1	194200-27680	STOPPER		1						
50	1	24311-000140	O-RING 1A P-14.0		2						
51	1	26116-060142	BOLT M 6X 14 PLATED		2						
51-1	1	26013-060149 (B=FXXXXX)	BOLT M 6X 14		2						N
52	1	22217-060000 (B=FXXXXX)	SPRING WASHER 6		2						Z
53	1	194200-27830	SHAFT, FORK	1	1						
54	1	194200-27840	FORK, SHIFT	1	1						
55	1	24311-000110	O-RING 1A P-11.0	1	1						
56	1	194200-27330	SPRING	1	1						
56-1	1	1A1040-26750 (B=*1982.)	SPRING, FORK		1						N
57	1	1A1120-27770	BALL 5/16	1	1						
57-1	1	24190-100002 (B=FXXXXX)	BALL 5/16		1						N
58	1	22417-300250	COTTER PIN 3.0X25	1	1						
59	1	194200-27630	WASHER	1	1						
60	1	194200-27860	SHIFTER	1	1						
61	1	194350-27890	GUIDE, PTO LEVER	1	1						
63	2	194350-65670	LABEL, P.T.O.	1	1						
64	1	24311-000140	O-RING 1A P-14.0	1	1						
65	1	26116-060142	BOLT M 6X 14 PLATED	2	2						
65-1	1	26013-060149 (B=FXXXXX)	BOLT M 6X 14		2						N
66	1	22217-060000 (B=FXXXXX)	SPRING WASHER 6	2	2						Z
67	1	22351-030040	SPRING PIN 3X40	1	1						
68	1	22272-000120 (B=FXXXXX)	CIRCLIP E-12		1						W

N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.28. REAR AXLE

28. REAR AXLE



Remarks
 (M) MISPRINT.
 (A) USE THE PROPER PART BY CAREFULLY CHOOSING.
 (B) USE THE PROPER PART BY CAREFULLY CHOOSING.

(A)=YM155T
 (B)=YM155DT
 (C)=

(D)=
 (E)=
 (F)=

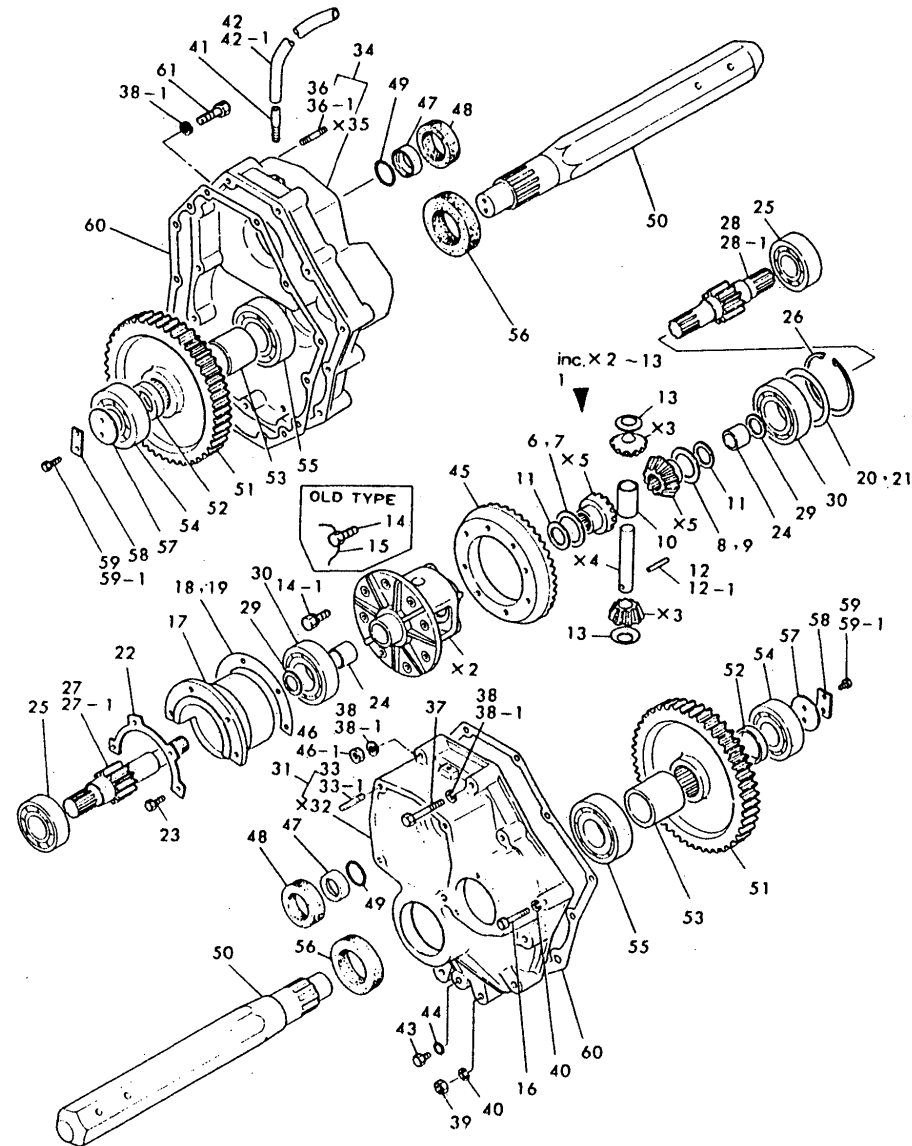
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-31551	HOUSING ASSY, DIFF.	1	1						
6	2	194200-31851	SPACER T=0.9	1	1						
7	2	194200-31861	SPACER T=1.0	1	1						
8	2	194200-31871	SPACER T=1.1	1	1						
9	2	194200-31881	SPACER T=1.2	1	1						
10	2	194200-31901	THRUST COLLAR (15ID)	1	1						
11	2	194200-31910	LINER 22.5X30X1	2	2						
12-1	2	194200-31940	PIN 4, DIFF. LOCK		1						
13	2	194200-31931	LINER, DIFFERENTIAL	2	2						
14	1	26116-080186	BOLT M 8X 18 PLATED	8	8						
14-1	1	194201-32150	SEAL BOLT M8X18 (B=FXXXXX)		8						N
15	1	194200-32110	WIRE 0.8X180 (B=FXXXXX)	1	1						Z
16	1	26116-120602	BOLT M12X 60 PLATED	2	2						
17	1	194200-32250	CASE, BEARING	1	1						
18	1	194200-32300	SHIM T=0.1	1	1						A
19	1	194200-32310	SHIM T=0.3	1	1						A
20	1	194200-32330	SHIM T=0.1	1	1						B
21	1	194200-32340	SHIM T=0.3	1	1						B
22	1	194200-32370	STOPPER	1	1						
23	1	26116-080252	BOLT M 8X 25 PLATED	4	4						
24	1	194200-32461	METAL 22X27X22.5	2	2						
25	1	24101-062064	BALL BEARING	2	2						
26	1	22252-000720	CIRCLIP 72	1	1						
27	1	194200-33411	PINION, FINAL REDUCT	1	1						
27-1	1	194201-33410	PINION, FINAL (B=FXXXXX)		1						F
28	1	194200-33421	PINION, FINAL REDUCT	1	1						
28-1	1	194201-33420	PINION, FINAL (B=FXXXXX)		1						F
29	1	194200-31910	LINER 22.5X30X1	2	2						
30	1	24101-062074	BALL BEARING	2	2						
31	1	794200-32500	HOUSING, REAR AXLE	1	1						
33	2	194200-32630	STUD M 8X17	4	4						
33-1	2	26216-080162	STUD M 8X 16 PLATED (B=*1983.)		4						N
34	1	794200-32600	HOUSING, REAR AXLE	1	1						
36	2	194200-32630	STUD M 8X17	4	4						
36-1	2	26216-080162	STUD M 8X 16 PLATED (B=*1983.)		4						N
37	1	26116-100602	BOLT M10X 60 PLATED	14	14						
38	1	22217-100000	SPRING WASHER 10	16	16						
38-1	1	22217-100000	SPRING WASHER 10 (B=FXXXXX)		18						K
39	1	26716-120002	NUT M12	4	4						
40	1	22217-120000	SPRING WASHER 12	6	6						
41	1	194200-32510	PIPE 6X40	2	2						
42	1	23061-050430	PIPE 5X 430	2	2						
42-1	1	23065-050360	PIPE 5X 360 (B=FXXXXX)		2						N

Fig.28. REAR AXLE

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

28. REAR AXLE

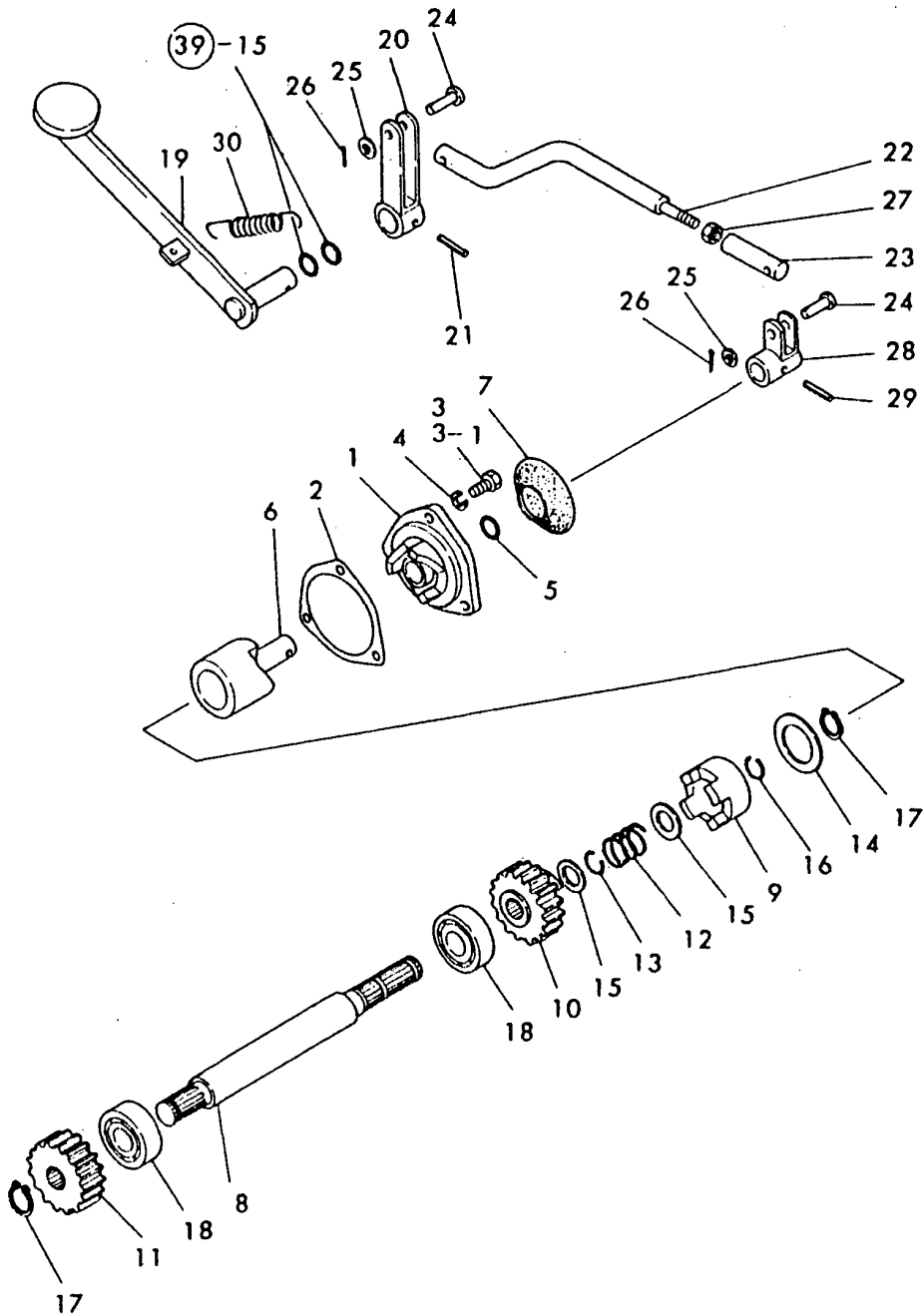


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
43	1	1A1040-48070	PLUG 10	2	2						
44	1	24311-000120	O-RING 1A P-12.0	2	2						
45	1	194200-32100	GEAR, RING	1	1						
46-1	1	26716-100002	NUT M10	2	2						
47	1	194200-33451	COLLAR 25X35X11	2	2						
48	1	194200-33460	SEAL TC 35508, OIL	2	2						
49	1	24311-000250	O-RING 1A P-25.0	2	2						
50	1	194200-34132	SHAFT, REAR AXLE	2	2						
51	1	194200-34140	GEAR (Z=52)	2	2						
52	1	194200-34360	COLLAR 30.2X45X10	2	2						
53	1	194200-34371	COLLAR 40X55X39	2	2						
54	1	24101-063064	BALL BEARING	2	2						
55	1	194200-34200	BALL BEARING	2	2						
56	1	194200-34412	SEAL 45 70 12, OIL	2	2						
57	1	194200-34390	WASHER	2	2						
58	1	194200-34400	LOCKING 46	2	2						
59	1	26117-080169	BOLT M 8X 16 PLATED	4	4						
59-1	1	26116-080162	BOLT M 8X 16 PLATED	4							N
(B=FXXXXX)											
60	1	194200-32640	PACKING	2	2						
61	1	26116-100652	BOLT M10X 65 PLATED	2							W
(B=FXXXXX)											

Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.29. DIFFERENTIAL LOCK

29. DIFFERENTIAL LOCK



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

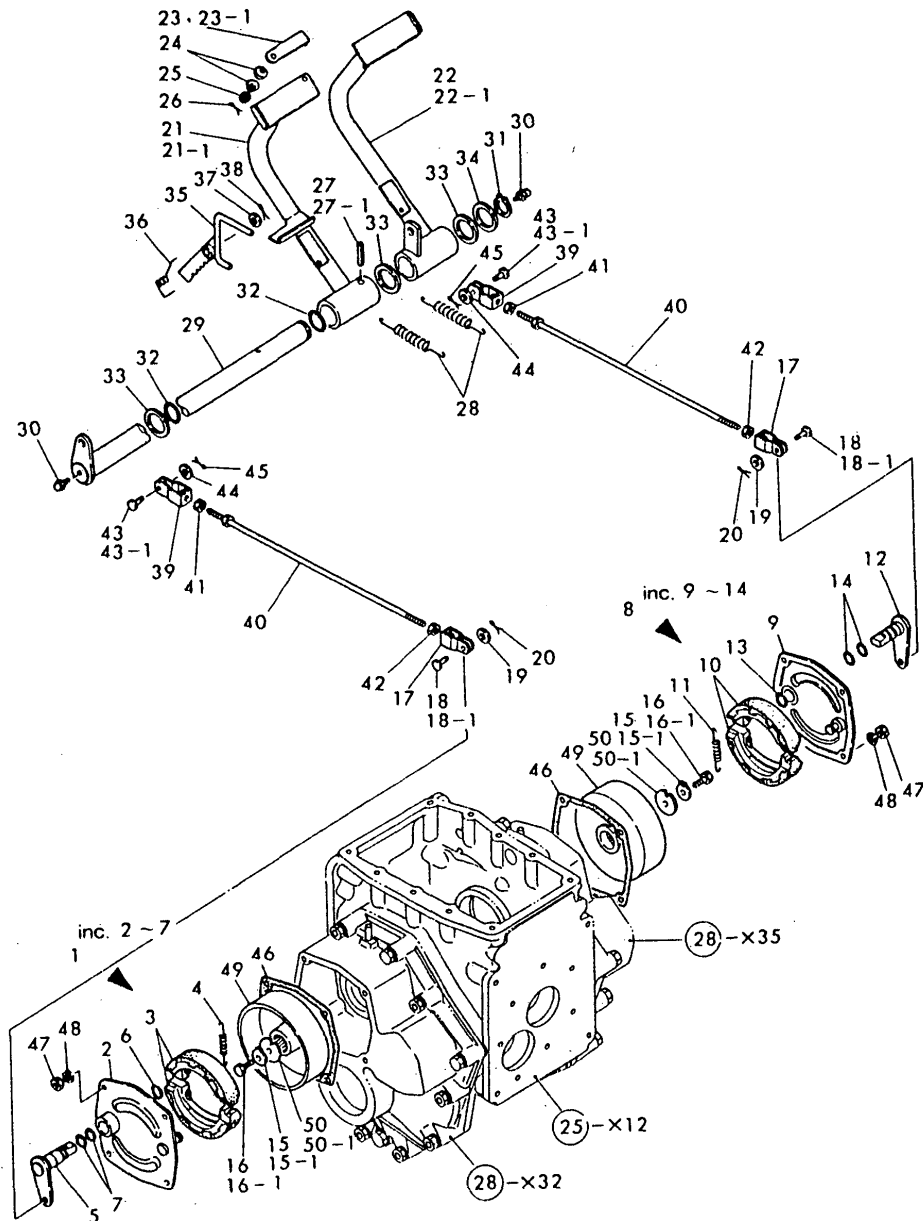
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-35100	COVER	1	1						
2	1	194200-32670	PACKING	1	1						
3	1	26116-080252	BOLT M 8X 25 PLATED	3	3						
3-1	1	26013-080252 (B=FXXXXX)	BOLT M 8X 25		3						N
4	1	22217-080000 (B=FXXXXX)	SPRING WASHER 8	3	3						Z
5	1	24311-000160	O-RING 1A P-16.0	1	1						
6	1	194200-35130	CAM	1	1						
7	1	194200-35180	BOOT	1	1						
8	1	194200-35250	SHAFT	1	1						
9	1	194200-35271	CLUTCH	1	1						
10	1	194200-35281	GEAR (Z=14), DIFF.	1	1						
11	1	194200-35291	GEAR (Z=14), SHAFT	1	1						
12	1	194200-35310	SPRING	1	1						
13	1	194200-35320	RING	1	1						
14	1	194200-35340	LINER 30.5X46X1.5	1	1						
15	1	194200-35350	LINER 20.5X29X1.5	2	2						
16	1	194200-35330	RING	1	1						
17	1	22242-000200	CIRCLIP 20	2	2						
18	1	24101-062044	BALL BEARING	2	2						
19	1	194200-35400	PEDAL, DIFF.LOCK	1	1						
20	1	194200-35470	ARM (A)	1	1						
21	1	22351-060032	SPRING PIN 6X32	1	1						
22	1	194200-35500	ROD	1	1						
23	1	194200-35510	JOINT	1	1						
24	1	194200-35610	PIN 8X28	2	2						
25	1	22117-080000	WASHER 8	2	2						
26	1	22417-200150	COTTER PIN 2.0X15	2	2						
27	1	26716-100002	NUT M10	1	1						
28	1	194200-35550	ARM (B)	1	1						
29	1	22351-060028	SPRING PIN 6X28	1	1						
30	1	194200-35600	SPRING	1	1						

Fig.30. BRAKES

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

30. BRAKES



Remarks
(M) MISPRINT.

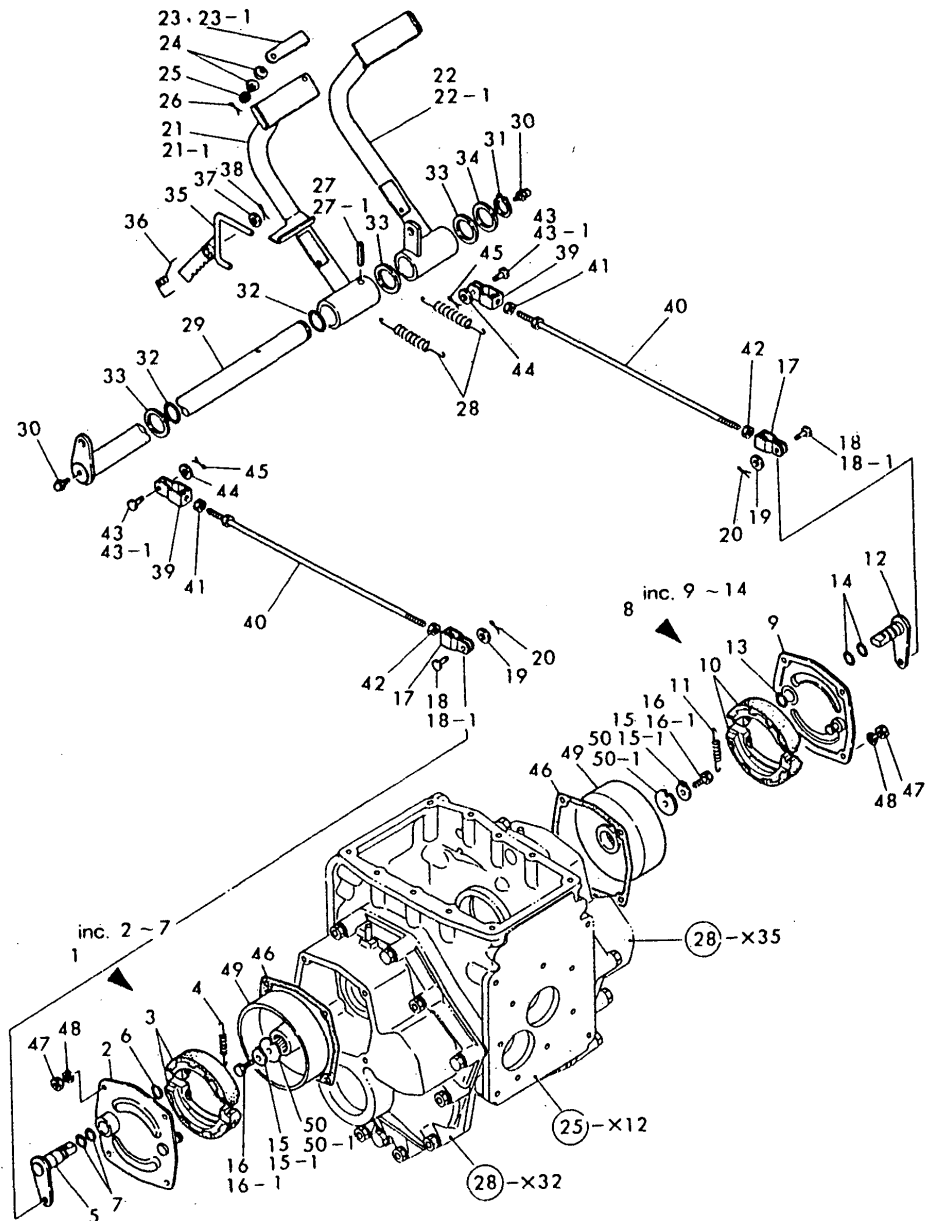
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-36001	BRAKE ASSY,1	1	1						
2	2	194200-36351	COVER, BRAKE	1	1						
3	2	194200-36512	SHOE ASSY, BRAKE	2	2						
4	2	194200-36551	SPRING, RETURN	2	2						
5	2	194200-36701	SHAFT, BRAKE CAM	1	1						
6	2	194200-36790	RING	1	1						
7	2	194200-36780	O-RING 16-S	2	2						
8	1	794200-36011	BRAKE ASSY (R)	1	1						
9	2	194200-36351	COVER, BRAKE	1	1						
10	2	194200-36512	SHOE ASSY, BRAKE	2	2						
11	2	194200-36551	SPRING, RETURN	2	2						
12	2	194200-36711	SHAFT, BRAKE CAM	1	1						
13	2	194200-36790	RING	1	1						
14	2	194200-36780	O-RING 16-S	2	2						
15	1	194200-14160	PLATE	2	2						
15-1	1	194201-36610 (B=FXXXXX)	PLATE, LOCK		2						F
16	1	26116-080162	BOLT M 8X 16 PLATED	2	2						
16-1	1	26116-100162 (B=FXXXXX)	BOLT M10X 16 PLATED		2						F
17	1	194200-36740	JOINT	2	2						
18	1	194200-37800	PIN 8X17.5	2	2						
18-1	1	194200-37810 (B=FXXXXX)	PIN 8X20.5	2							N
19	1	22117-080000	WASHER 8	2	2						
20	1	22417-200150	COTTER PIN 2.0X15	2	2						
21	1	194200-37303		1	1						
21-1	1	194200-37304-X (B=FXXXXX)	PEDAL, BRAKE		1						F
22	1	194200-37401	PEDAL, BRAKE	1	1						
23	1	194200-37350		1	1						
23-1	1	194340-37350-R (B=FXXXXX)	CONNECTOR, BRAKE		1						F
24	1	194200-37390	SPRING 8	2	2						
25	1	26817-080002	CASTLE NUT M 8	1	1						
26	1	22417-200180	COTTER PIN 2.0X18	1	1						
27	1	22352-080040	SPRING PIN 8X40	1	1						
27-1	1	22351-080040 (B=FXXXXX)	SPRING PIN 8X40	1							N
28	1	194200-37510	SPRING, RETURN	2	2						
29	1	194200-37550	SHAFT, BRAKE PEDAL	1	1						
30	1	24764-010000	NIPPLE M6F,GREASE	2	2						
31	1	22242-000250	CIRCLIP 25	1	1						
32	1	24311-000250	O-RING 1A P-25.0	2	2						
33	1	194200-37600	LINER 26X36X2.3	3	3						
34	1	194200-37620	LINER 26X36X1	1	1						
35	1	194200-37652	LEVER, BRAKE LOCK	1	1						
36	1	194200-37692	SPRING, RETURN	1	1						
37	1	22117-120000	WASHER 12	1	1						
38	1	22417-200200	COTTER PIN 2.0X20	1	1						
39	1	194200-37740	ROD, BRAKE	2	2						

Fig.30. BRAKES

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

30. BRAKES



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
40	1	194200-37770	ROD, BRAKE	2	2						
41	1	194200-37780	LS-NUT 8	2	2						
42	1	26716-080002	NUT M 8	2	2						
43-1	1	194200-37810	PIN 8X20.5	2	2						
44	1	22117-080000	WASHER 8	2	2						
45	1	22417-200150	COTTER PIN 2.0X15	2	2						
46	1	194200-36420	PACKING	2	2						
47	1	26716-080002	NUT M 8	8	8						
48	1	22217-080000	SPRING WASHER 8	8	8						
49	1	194200-36571	DRUM ASSY, BRAKE	2	2						
50	1	194200-14171	WASHER	2	2						
50-1	1	194201-36620	WASHER		2						F

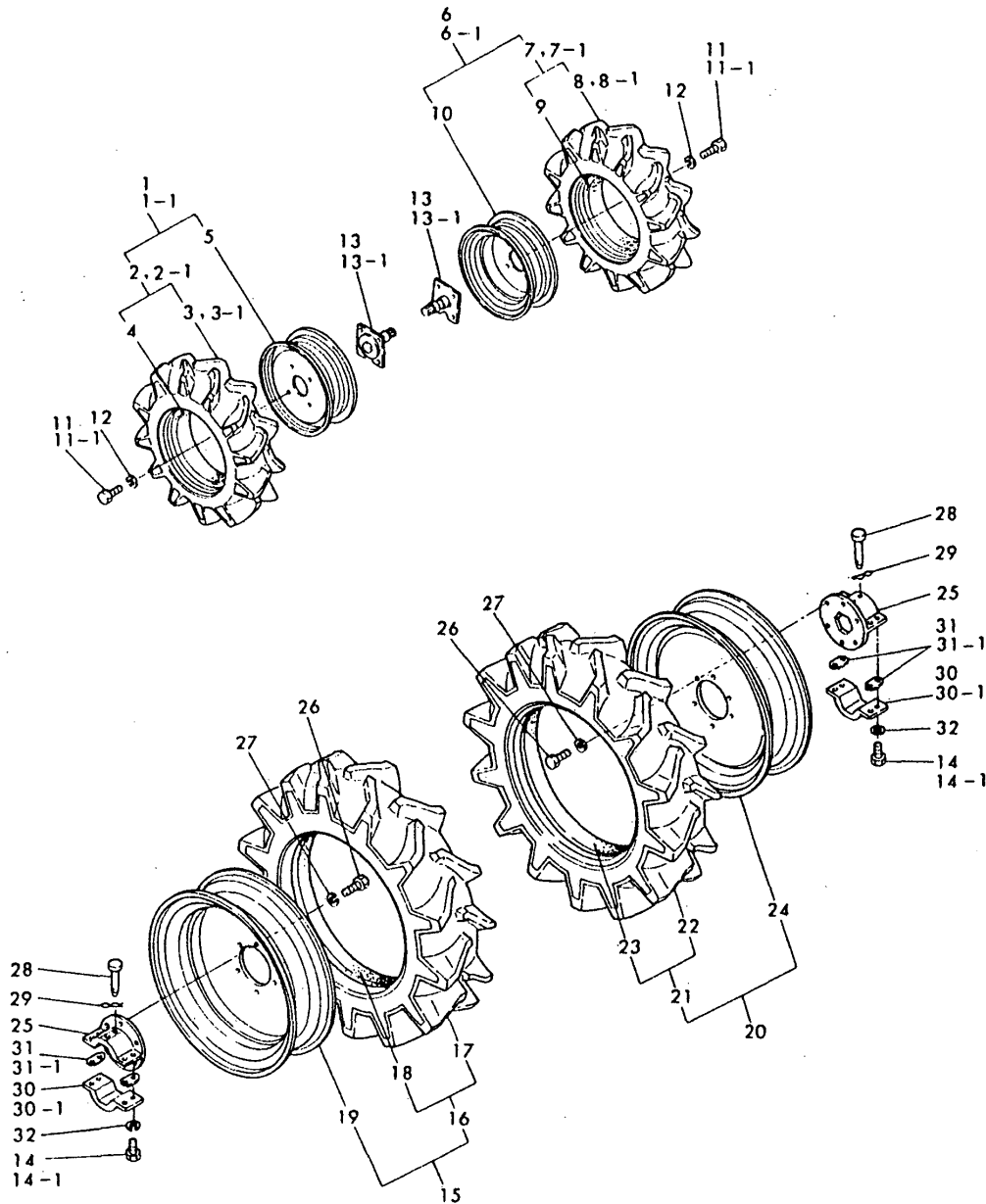
(B=FXXXXX)

Remarks
(M) MISPRINT.

N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.31. TIRES (FRONT & REAR) YM155DT

31. TIRES (FRONT & REAR) YM155DT (NORMAL-RUG)



Remarks
(M) MISPRINT.

(A)=YM155T
(B)=YT155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	794210-12910	TIRE ASSY(L)F-WHEEL		1							
1-1	1	794340-12910	TIRE ASSY(L), FRONT (B=FXXXXX)		1							N
2	2	794210-12930	TIRE W/TUBE 5-12		1							
2-1	2	194341-12930	TIRE, FRONT (B=FXXXXX)		1							N
3	3	1A1030-34200	TIRE 5-12		1							
3-1	3	194341-12870	TIRE 5-12 (B=FXXXXX)		1							N
4	3	1A1030-34250	TUBE		1							
5	2	194210-12850	WHEEL 4JA-12		1							
6	1	794210-12920			1							
6-1	1	794340-12920	TIRE ASSY(R), FRONT (B=FXXXXX)		1							N
7	2	794210-12930	TIRE W/TUBE 5-12		1							
7-1	2	194341-12930	TIRE, FRONT (B=FXXXXX)		1							N
8	3	1A1030-34200	TIRE 5-12		1							
8-1	3	194341-12870	TIRE 5-12 (B=FXXXXX)		1							N
9	3	1A1030-34250	TUBE		1							
10	2	194210-12850	WHEEL 4JA-12		1							
11	1	26116-120252	BOLT M12X 25 PLATED		8							
11-1	1	26013-120252	BOLT M12X 25 (B=FXXXXX)		8							N
12	1	22217-120000	SPRING WASHER 12 (B=FXXXXX)		8							Z
13	1	194210-14350	SPINDLE, FRONT		2							
13-1	1	194341-14350	SPINDLE, FRONT (B=FXXXXX)		2							N
14	1	26116-120252	BOLT M12X 25 PLATED		8							
14-1	1	26013-120352	BOLT M12X 35 (B=FXXXXX)		8							N
15	1	794340-34810-Q	TIRE ASSY (L) 8-16		1							
16	2	794340-34930	TIRE W/TUBE 8-16		1							
17	3	194340-34940	TIRE 8-16		1							
18	3	194200-34950	TUBE 8-16		1							
19	2	194200-34960	WHEEL		1							
20	1	794340-34820-Q	TIRE ASSY (R) 8-16		1							
21	2	794340-34930	TIRE W/TUBE 8-16		1							
22	3	194340-34940	TIRE 8-16		1							
23	3	194200-34950	TUBE 8-16		1							
24	2	194200-34960	WHEEL		2							
25	1	194350-34710	HUB, WHEEL		2							
26	1	194350-34780	BOLT M12X 25		12							
27	1	22217-120000	SPRING WASHER 12		12							
28	1	194200-34750	PIN 10X78		2							
29	1	22360-100000	SNAP PIN 10		2							
30-1	1	194350-34740	HUB, WHEEL		2							
31-1	1	194350-34790	PIN, WHEEL HUB		4							
32	1	22217-120000	SPRING WASHER 12		8							Z

Fig.31. TIRES (FRONT & REAR) YM155DT

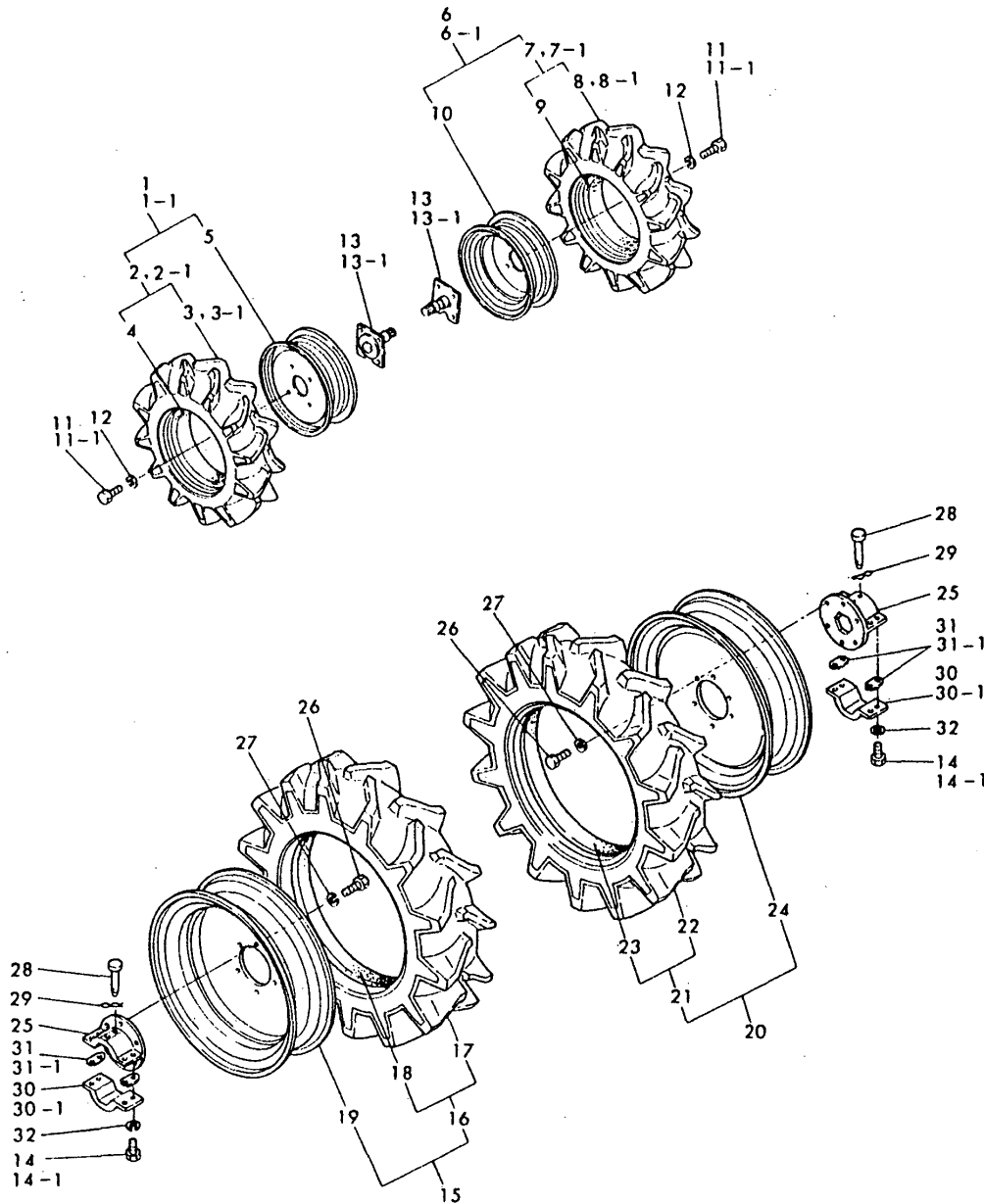
(A)=YM155T
(B)=YT155DT
(C)=

(D)=
(E)=
(F)=

31. TIRES (FRONT & REAR) YM155DT (NORMAL-RUG)

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		

(B=FXXXXX)



Remarks
(M) MISPRINT.

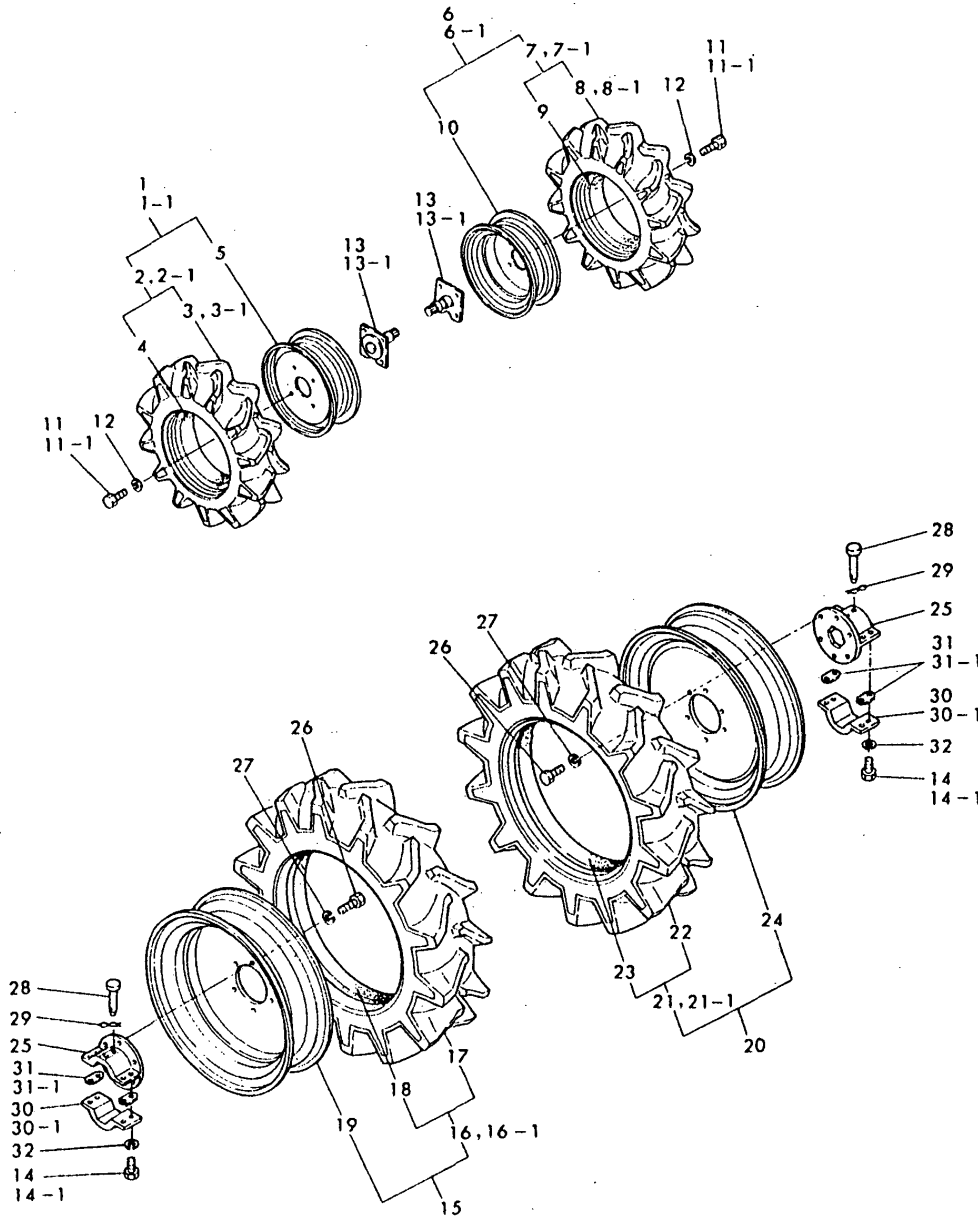
N:Old $\frac{\text{Yes}}{\text{No}}$ New, Q:Old $\frac{\text{No}}{\text{Yes}}$ New, R:Old $\frac{\text{Yes}}{\text{Yes}}$ New, S:Old $\frac{\text{No}}{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.32. TIRES (FRONT & REAR) YM155DT

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

32. TIRES (FRONT & REAR) YM155DT (HIGH-RUG)



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	794210-12910	TIRE ASSY(L)F-WHEEL		1							
1-1	1	794340-12910	TIRE ASSY(L), FRONT (B=FXXXXX)		1							N
2	2	794210-12930	TIRE W/TUBE 5-12		1							
2-1	2	194341-12930	TIRE, FRONT (B=FXXXXX)		1							N
3	3	1A1030-34200	TIRE 5-12		1							
3-1	3	194341-12870	TIRE 5-12 (B=FXXXXX)		1							N
4	3	1A1030-34250	TUBE		1							
5	2	194210-12850	WHEEL 4JA-12		1							
6	1	794210-12920			1							
6-1	1	794340-12920	TIRE ASSY(R), FRONT (B=FXXXXX)		1							N
7	2	794210-12930	TIRE W/TUBE 5-12		1							
7-1	2	194341-12930	TIRE, FRONT (B=FXXXXX)		1							N
8	3	1A1030-34250	TUBE		1							
8-1	3	194341-12870	TIRE 5-12 (B=FXXXXX)		1							N
9	3	1A1030-34250	TUBE		1							
10	2	194210-12850	WHEEL 4JA-12		1							
11	1	26116-120252	BOLT M12X 25 PLATED		8							
11-1	1	26013-120252	BOLT M12X 25 (B=FXXXXX)		8							N
12	1	22217-120000	SPRING WASHER 12 (B=FXXXXX)		8							Z
13	1	194210-14350	SPINDLE, FRONT		2							
13-1	1	194341-14350	SPINDLE, FRONT (B=FXXXXX)		2							N
14	1	26116-120252	BOLT M12X 25 PLATED		8							
14-1	1	26013-120352	BOLT M12X 35 (B=FXXXXX)		8							N
15	1	794200-34810			1							
16	2	794200-34930	TIRE W/TUBE 8-16		1							
16-1	2	194200-34930	TIRE W/TUBE 8-16 (B=FXXXXX)		1							N
17	3	194200-34940	TIRE 8-16		1							
18	3	194200-34950	TUBE 8-16		1							
19	2	194200-34960	WHEEL		1							
20	1	794200-34820			1							
21	2	794200-34930	TIRE W/TUBE 8-16		1							
21-1	2	194200-34930	TIRE W/TUBE 8-16 (B=FXXXXX)		1							N
22	3	194200-34940	TIRE 8-16		1							
23	3	194200-34950	TUBE 8-16		1							
24	2	194200-34960	WHEEL		1							
25	1	194350-34710	HUB, WHEEL		2							
26	1	194350-34780	BOLT M12X 25		12							
27	1	22217-120000	SPRING WASHER 12		12							
28	1	194200-34750	PIN 10X78		2							

Remarks
(M) MISPRINT.

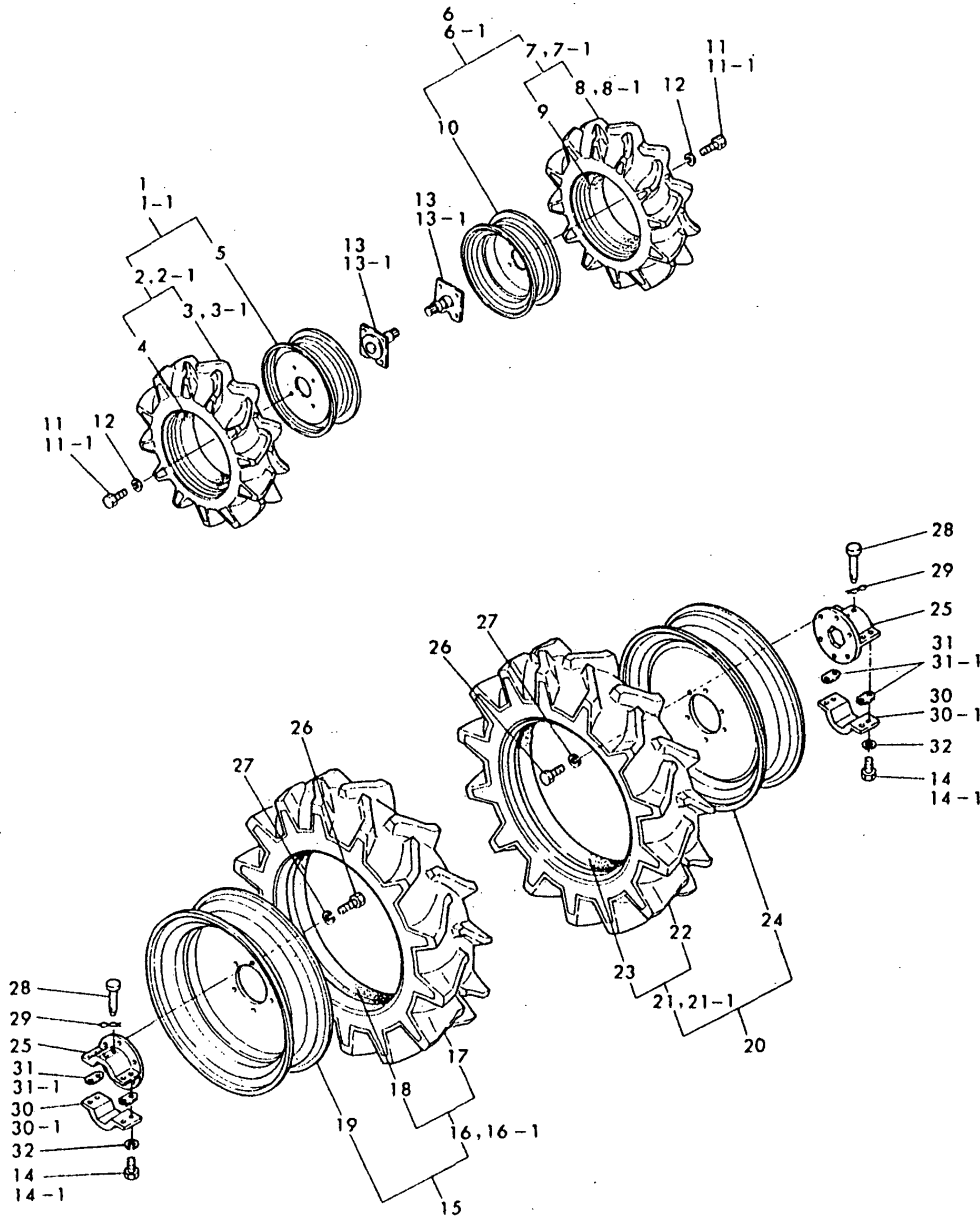
Fig.32. TIRES (FRONT & REAR) YM155DT

OCT10-G16701 32. TIRES (FRONT & REAR) YM155DT

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

32. TIRES (FRONT & REAR) YM155DT (HIGH-RUG)

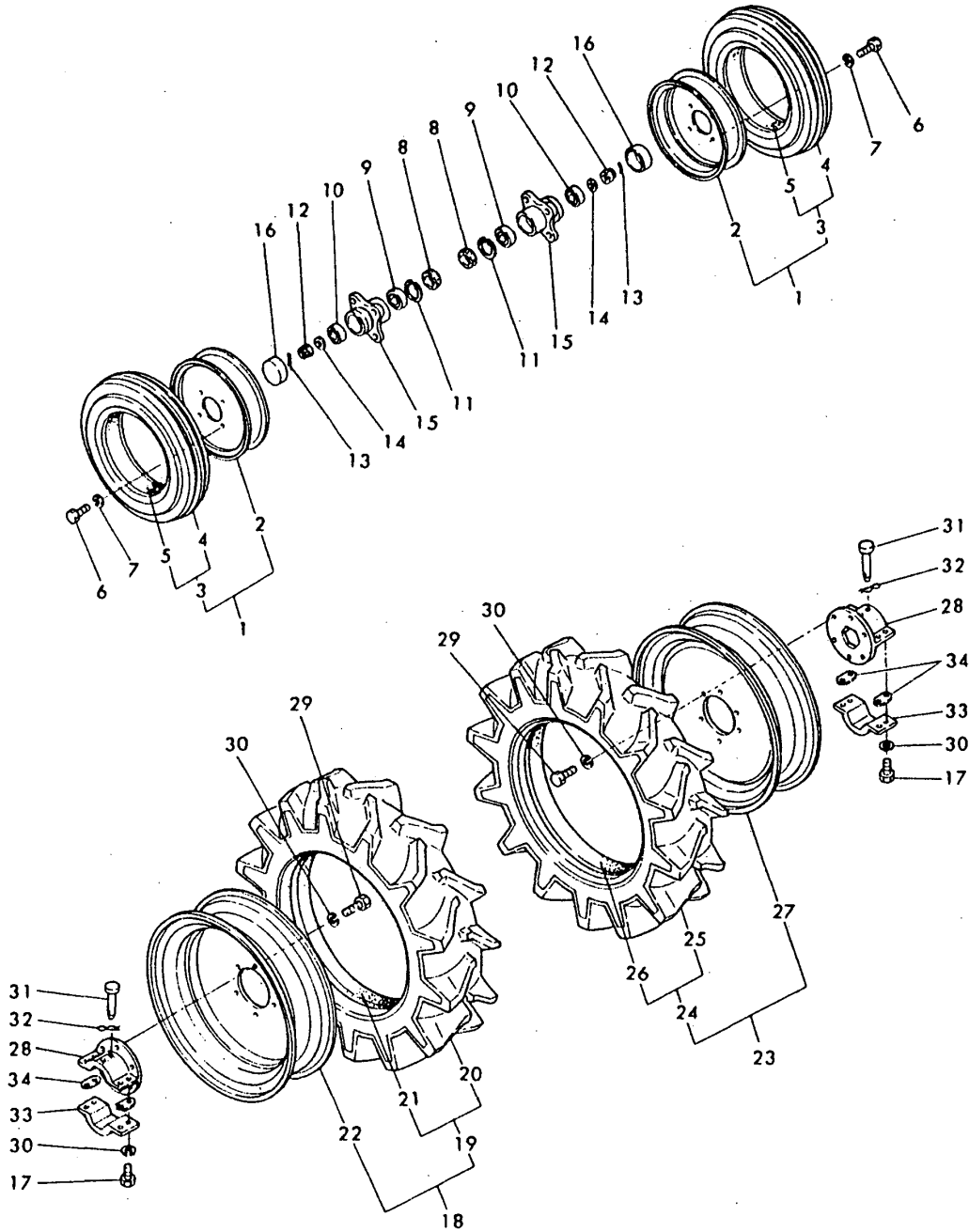


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
29	1	22360-100000	SNAP PIN 10		2							
30-1	1	194350-34740	HUB, WHEEL		2							
31-1	1	194350-34790	PIN, WHEEL HUB		4							
32	1	22217-120000 (B=FXXXXX)	SPRING WASHER 12		8						Z	

Remarks
(M) MISPRINT.

Fig.33. TIRES (FRONT & REAR) YM155T

33. TIRES (FRONT & REAR) YM155T (HIGH-RUG)



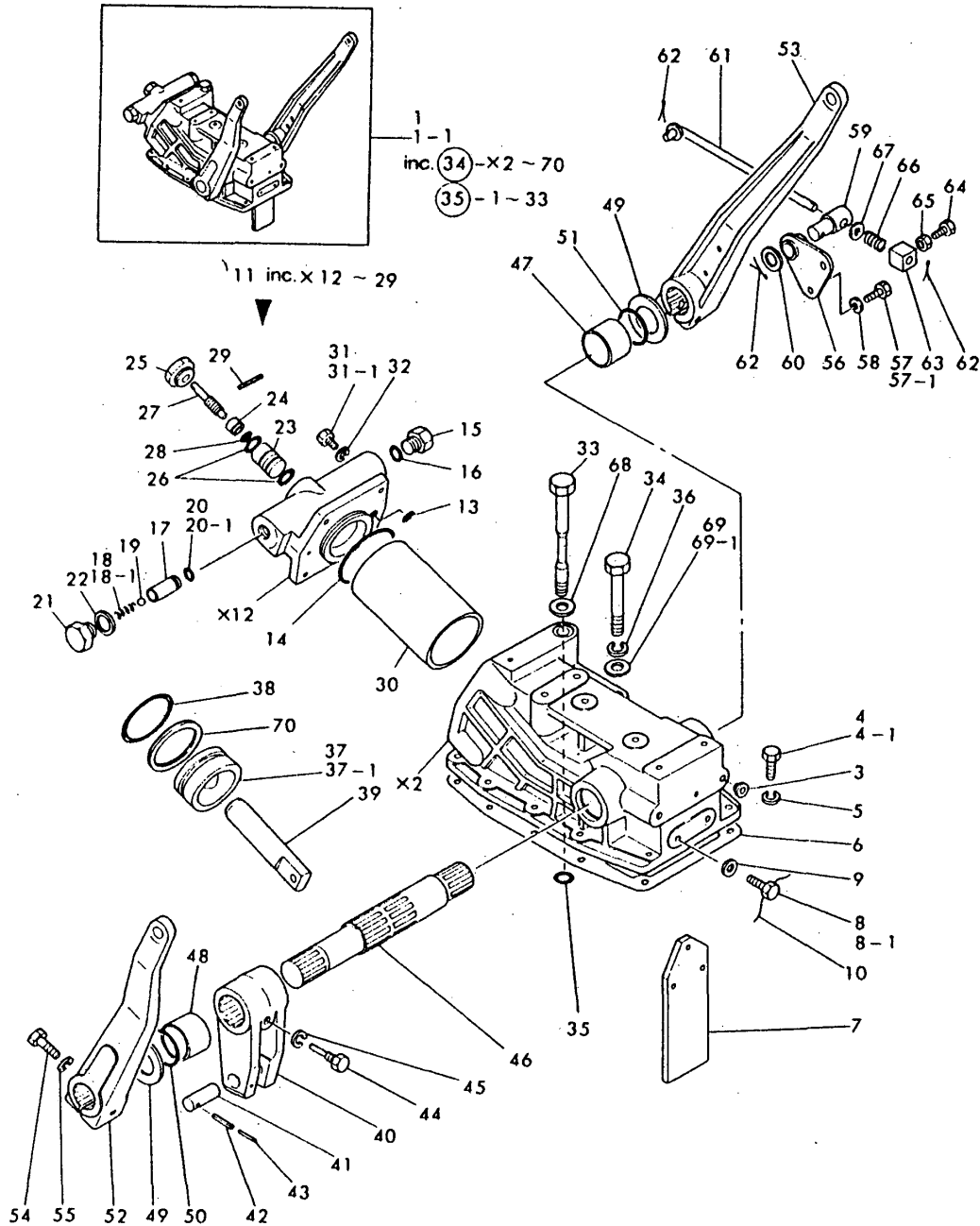
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-11850		2							
2	2	194200-11880	WHEEL 3.00DX10DC	2							
3	2	194200-11900	TIRE W/TUBE 4.50-10	2							
4	3	194200-11910	TIRE 4.50-10	2							
5	3	194200-11920	TUBE	2							
6	1	26116-120252	BOLT M12X 25 PLATED	8							
7	1	22217-120000	SPRING WASHER 12	8							
8	1	194150-12720	SEAL TC35 52 11, OIL	2							
9	1	24101-062054	BALL BEARING	2							
10	1	24101-062044	BALL BEARING	2							
11	1	22252-000480	CIRCLIP 48	2							
12	1	26837-200002	CASTLE NUT M20	2							
13	1	22417-400400	COTTER PIN 4.0X40	2							
14	1	194151-12640	WASHER 20X32X2.3	2							
15	1	194200-11801	HUB, FRONT WHEEL	2							
16	1	194151-12620	COVER, HUB	2							
17	1	26116-120252	BOLT M12X 25 PLATED	8							
18	1	794200-34810		1							
19	2	794200-34930	TIRE W/TUBE 8-16	1							
20	3	194200-34940	TIRE 8-16	1							
21	3	194200-34950	TUBE 8-16	1							
22	2	194200-34960	WHEEL	1							
23	1	794200-34820		1							
24	2	794200-34930	TIRE W/TUBE 8-16	1							
25	3	194200-34940	TIRE 8-16	1							
26	3	194200-34950	TUBE 8-16	1							
27	2	194200-34960	WHEEL	1							
28	1	194350-34710	HUB, WHEEL	2							
29	1	194350-34780	BOLT M12X 25	12							
30	1	22217-120000	SPRING WASHER 12	20							
31	1	194200-34750	PIN 10X78	2							
32	1	22360-100000	SNAP PIN 10	2							
33	1	194350-34710	HUB, WHEEL	2							
34	1	194350-34750	PIN 10X 78	4							

Fig.34. HYDRAULIC LIFT

34. HYDRAULIC LIFT



OCT10-G16701 34. HYDRAULIC LIFT

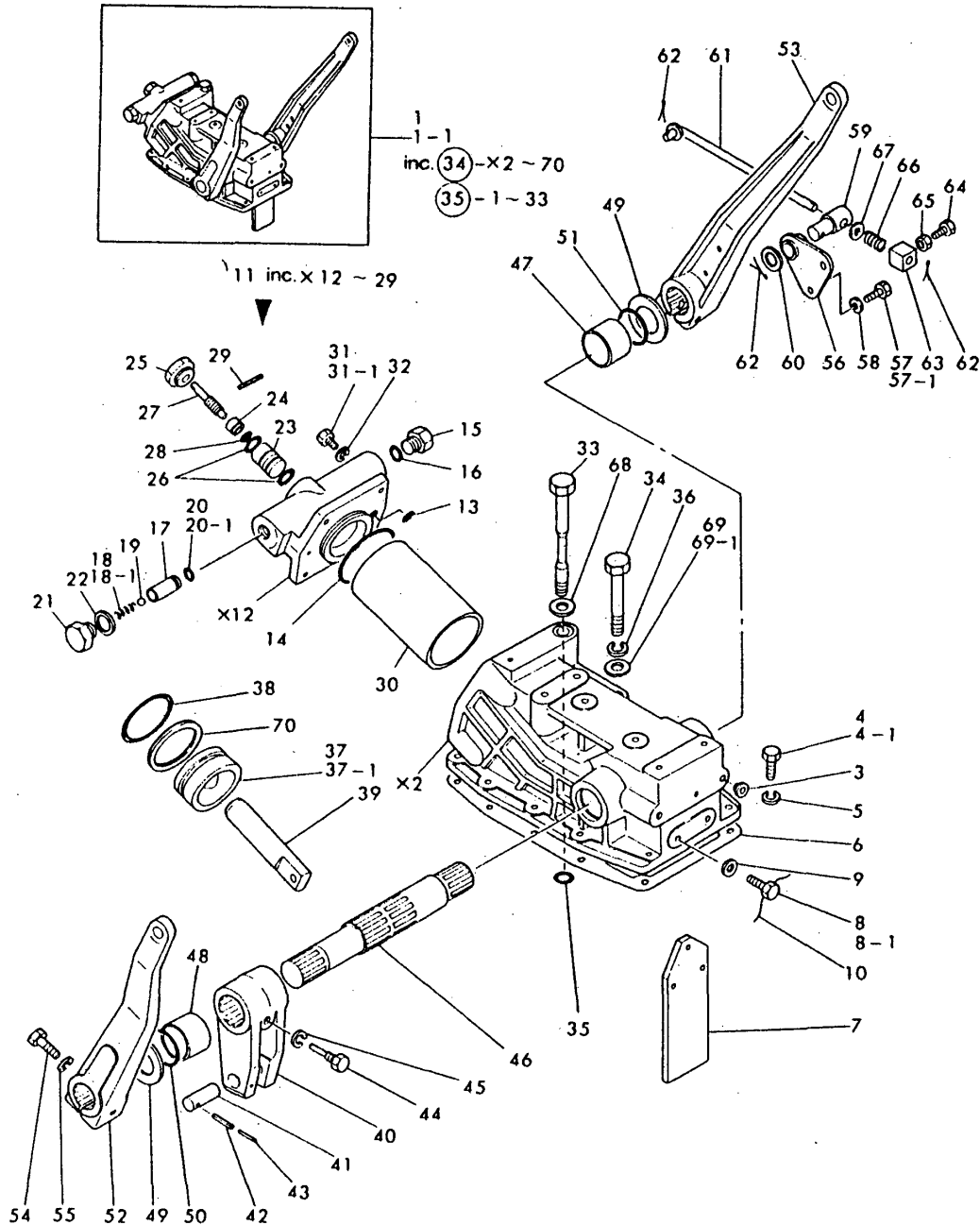
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-42000		1	1						
1-1	1	794351-42000	LIFT ASSY, HYDRAULIC (B=FXXXXX)		1						N
3	2	194150-21910	PLUG 11.2	2	2						
4	2	26116-100352	BOLT M10X 35 PLATED	10	10						
4-1	2	26013-100352	BOLT M10X 35 (B=FXXXXX)		10						N
5	2	22217-100000	SPRING WASHER 10 (B=FXXXXX)	10	10						Z
6	2	194200-42150	PACKING, HOUSING	1	1						
7	2	194200-42171	PROTECTOR	1	1						
8	2	26116-080226	BOLT M 8X 22 PLATED	3	3						
8-1	2	26206-080226	BOLT M 8X 22 PLATED (B=FXXXXX)		3						N
9	2	23414-080000	PACKING 8	3	3						
10	2	194200-42180	WIRE 0.6X220	1	1						
11	2	794200-43100		1	1						
13	3	24311-000140	O-RING 1A P-14.0	1	1						
14	3	194200-43140	O-RING 63-S	1	1						
15	3	194200-43161	PLUG 18	1	1						
16	3	24311-000150	O-RING 1A P-15.0	1	1						
17	3	194200-46410	SEAT, VALVE	1	1						
18	3	194200-46420	SPRING	1	1						
18-1	3	194201-46420	SPRING (B=FXXXXX)		1						N
19	3	24190-060003	BALL 3/16	1	1						
20	3	24315-000090	O-RING 1B P- 9.0	1	1						
20-1	3	24311-000090	O-RING 1A P-9.0 (B=FXXXXX)		1						N
21	3	194200-46450	PLUG 16	1	1						
22	3	23414-160000	PACKING 16	1	1						
23	3	194200-46520	SEAT, VALVE	1	1						
24	3	194200-46531	VALVE, STOP (A)	1	1						
25	3	194200-46540	GUIDE, VALVE	1	1						
26	3	194200-46550	O-RING 16-S	2	2						
27	3	194200-46560	VALVE, STOP (B)	1	1						
28	3	24311-000090	O-RING 1A P-9.0	1	1						
29	3	22351-050050	SPRING PIN 5X50	1	1						
30	2	194200-43110	PIPE, CYLINDER	1	1						
31	2	26116-120352	BOLT M12X 35 PLATED	4	4						
31-1	2	26013-120352	BOLT M12X 35 (B=FXXXXX)		4						N
32	2	22217-120000	SPRING WASHER 12 (B=FXXXXX)	4	4						Z
33	2	194200-43211	SET BOLT M12X120	1	1						
34	2	194200-43220	SET BOLT M12X80	1	1						
35	2	24311-000140	O-RING 1A P-14.0	1	1						
36	2	22217-120000	SPRING WASHER 12	1	1						
37	2	194200-43300	PISTON, HYDRAULIC	1	1						
37-1	2	194201-43300	PISTON, HYDRAULIC (B=FXXXXX)		1						F

Fig.34. HYDRAULIC LIFT

34. HYDRAULIC LIFT



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

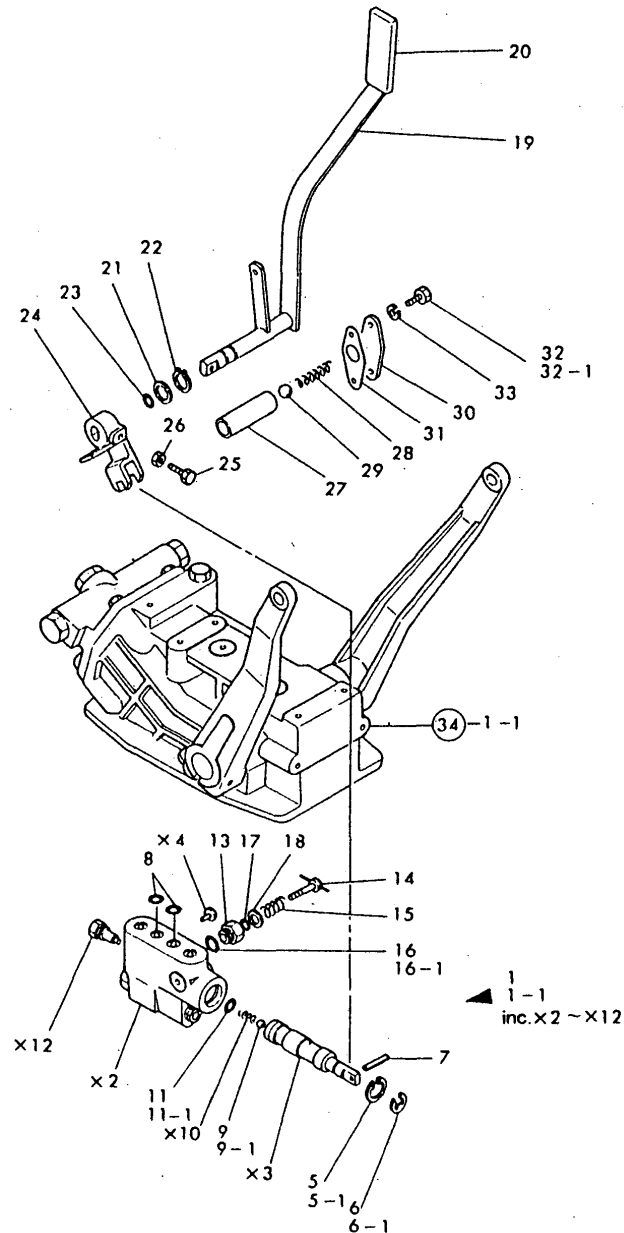
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
38	2	24311-570500	O-RING 1A P-50A	1	1						
39	2	194200-43411	ROD, PISTON	1	1						
40	2	194200-44111	CRANK, LIFT	1	1						
41	2	194200-44151	PIN, LIFT CRANK	1	1						
42	2	22351-050028	SPRING PIN 5X28	1	1						
43	2	22351-030028	SPRING PIN 3X28	1	1						
44	2	194200-44170	BOLT	1	1						
45	2	22217-080000	SPRING WASHER 8	1	1						
46	2	194200-44210	SHAFT, LIFT	1	1						
47	2	194200-44250	BUSH 35X30	1	1						
48	2	194200-44260	BUSH 30X30	1	1						
49	2	194200-44280	LINER 30.5X45X1	2	2						
50	2	24311-000300	O-RING 1A P-30.0	1	1						
51	2	24311-000350	O-RING 1A P-35.0	1	1						
52	2	194200-44411	ARM, LIFT (L)	1	1						
53	2	194200-44421	ARM, LIFT (R)	1	1						
54	2	26116-100452	BOLT M10X 45 PLATED	2	2						
55	2	22217-100000	SPRING WASHER 10	2	2						
56	2	194200-47510	SUPPORT, AUTO-RETURN	1	1						
57	2	26116-080202	BOLT M 8X 20 PLATED	2	2						
57-1	2	26013-080202	BOLT M 8X 20		2						N
		(B=FXXXXX)									
58	2	22217-080000	SPRING WASHER 8	2	2						Z
		(B=FXXXXX)									
59	2	194200-47550	PIN, RETURN SUPPORT	1	1						
60	2	22137-120000	WASHER 12	1	1						
61	2	194200-47610	ROD, AUTO-RETURN	1	1						
62	2	22417-300200	COTTER PIN 3.0X20	3	3						
63	2	194200-47620	STOPER	2	2						
64	2	26116-060182	BOLT M 6X 18 PLATED	2	2						
65	2	26716-060002	NUT M 6	2	2						
66	2	1A1040-46890	SPRING, LOCK PIN	1	1						
67	2	22117-080000	WASHER 8	1	1						
68	2	194200-43230	SEAL WHASHER 12	1	1						
69	2	22137-120000	WASHER 12	1	1						
69-1	2	22117-120000	WASHER 12		1						N
		(B=FXXXXX)									
70	2	194201-43310	RING, BACK UP	1	1						F
		(A=FXXXXX) (B=FXXXXX)									

Fig.35. HYDRAULIC CONTROL VALVE

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

35. HYDRAULIC CONTROL VALVE



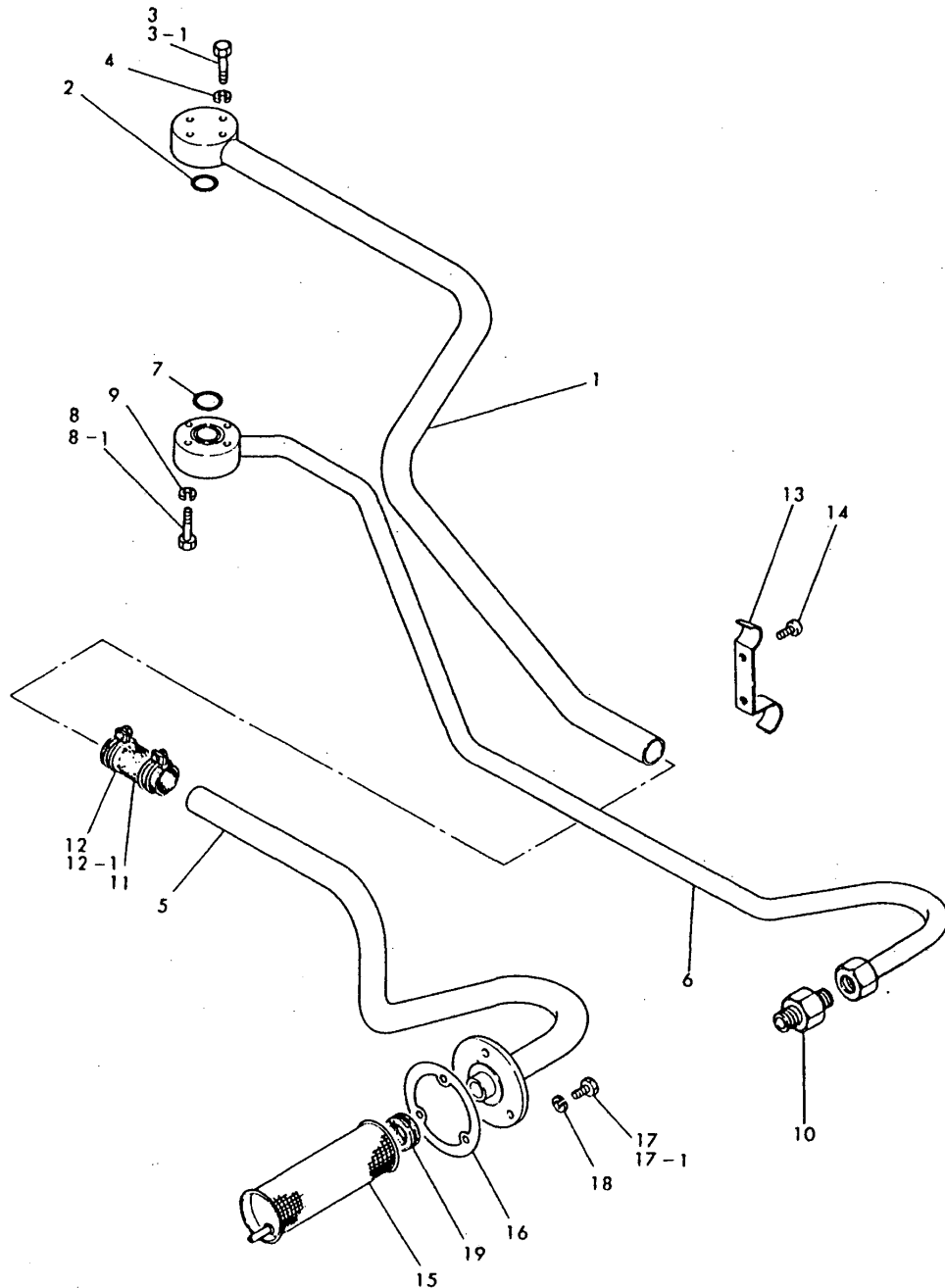
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-45100	VALVE ASSY, CONTROL	1	1						
1-1	1	794201-45100	VALVE ASSY, CONTROL (B=FXXXXX)		1						F
5	2	194200-45200	RING, STOP	1	1						
5-1	2	194201-45280	RING, STOP (B=FXXXXX)		1						N
6	2	22272-000090	CIRCLIP E-9	1	1						
6-1	2	22272-000100	CIRCLIP E-10 (B=FXXXXX)		1						F
7	2	22351-060025	SPRING PIN 6X25	1	1						
8	2	24311-000140	O-RING 1A P-14.0	2	2						
9	2	24190-100002	BALL 5/16	1	1						
9-1	2	24190-120002	BALL 3/8 (B=FXXXXX)		1						S
11-1	2	24311-000050	O-RING 1A P-5.0	1	1						
13	1	194200-46110	PLUG 16	1	1						
14	1	194200-46121	BOLT, ADJUSTING	1	1						
15	1	194200-46130	SPRING, BOLT	1	1						
16	1	194200-46150	O-RING 12.5-S	1	1						
16-1	1	24311-000125	O-RING 1A P-12.5 (B=*1981.)		1						N
17	1	24311-000080	O-RING 1A P-8.0	1	1						
18	1	22137-080000	WASHER 8	1	1						
19	1	194200-47112	LEVER ASSY, HYD.	1	1						
20	1	194150-47621	KNOB	1	1						
21	1	194200-47180	LINER	1	1						
22	1	22242-000140	CIRCLIP 14	1	1						
23	1	194200-47190	O-RING 12-S	1	1						
24	1	194200-47210	FORK, HYD. CONTROL	1	1						
25	1	194200-47220	SET BOLT M6X 30	1	1						
26	1	26716-060002	NUT M 6	1	1						
27	1	194200-47310	SUPPORT	1	1						
28	1	194200-47330	SPRING	1	1						
29	1	24190-130001	BALL 13/32	1	1						
30	1	194200-47350	COVER	1	1						
31	1	194200-47360	PACKING	1	1						
32	1	26116-080202	BOLT M 8X 20 PLATED	2	2						
32-1	1	26013-080202	BOLT M 8X 20 (B=FXXXXX)		2						N
33	1	22217-080000	SPRING WASHER 8 (B=FXXXXX)	2	2						Z

Remarks
(M) MISPRINT.

N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.36. HYDRAULIC PIPING

36. HYDRAULIC PIPING



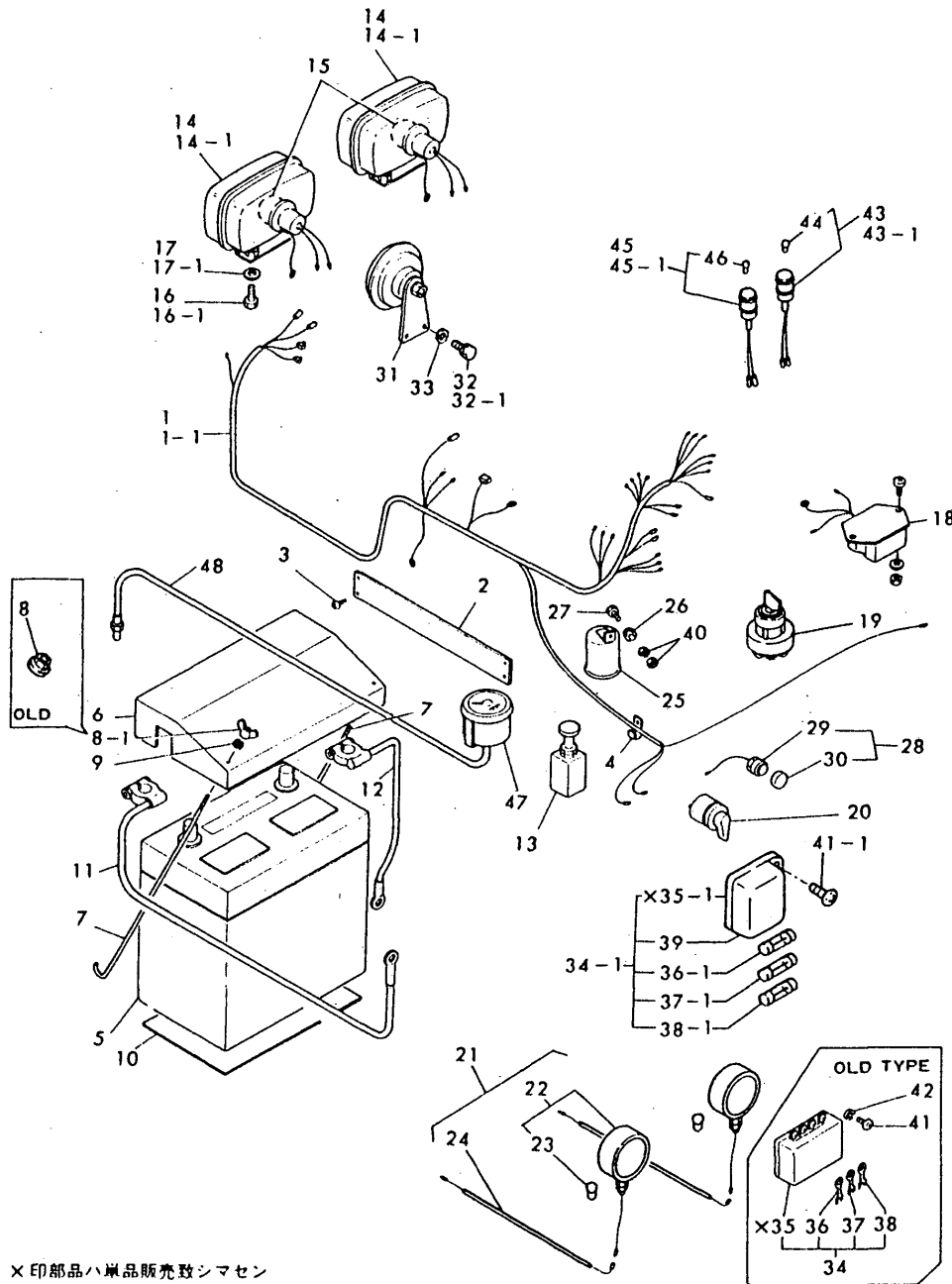
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-48110	PIPE	1	1						
2	1	24311-000200	O-RING 1A P-20.0	1	1						
3	1	26116-060452	BOLT M 6X 45 PLATED	3	3						
3-1	1	26013-060452 (B=FXXXXX)	BOLT M 6X 45		3						N
4	1	22217-060000 (B=FXXXXX)	SPRING WASHER 6	3	3						Z
5	1	194262-48120	PIPE, HIGH PRESSURE	1	1						
6	1	194200-48210	PIPE, HIGH PRESSURE	1	1						
7	1	24311-000200	O-RING 1A P-20.0	1	1						
8	1	26116-060452	BOLT M 6X 45 PLATED	4	4						
8-1	1	26013-060452 (B=FXXXXX)	BOLT M 6X 45		4						N
9	1	22217-060000 (B=FXXXXX)	SPRING WASHER 6	4	4						Z
10	1	194200-48570	ADAPTER	1	1						
11	1	194150-48230	RUBBER PIPE	1	1						
12	1	194200-48810	CIRCLIP	2	2						
12-1	1	194151-48710 (B=*1980.)	CLAMP		2						N
13	1	194200-48820	CLAMP	1	1						
14	1	22857-400100	SCREW 4X10	2	2						
15	1	194200-48911	ELEMENT, HYDRAULIC	1	1						
16	1	194200-48921	PACKING	1	1						
17	1	26116-060182	BOLT M 6X 18 PLATED	3	3						
17-1	1	26013-060182 (B=FXXXXX)	BOLT M 6X 18		3						N
18	1	22217-060000 (B=FXXXXX)	SPRING WASHER 6	3	3						Z
19	1	194200-48930	GROMMET 22	1	1						

Fig.37. ELECTRIC PARTS

37. ELECTRIC PARTS



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 X-MARK PARTS : NOT SOLD SEPARATELY

(A)=YM155T
 (B)=YM155DT
 (C)=

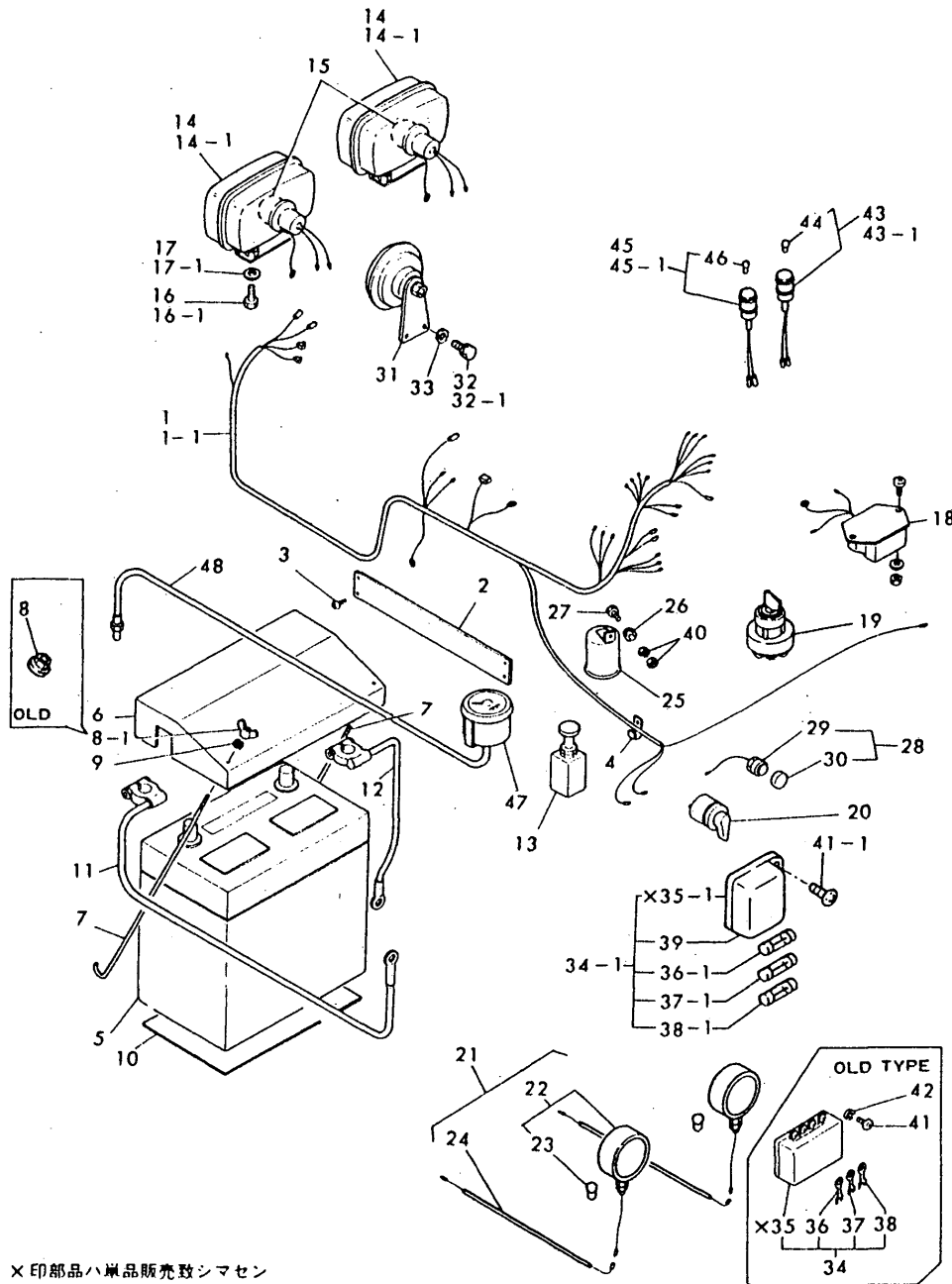
(D)=
 (E)=
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194262-51102	HARNES, WIRE	1	1						
1-1	1	194350-51100	HARNES (A), WIRE (B=FXXXXX)		1						F
2	1	194200-55470	COVER	1	1						
3	1	22857-400100	SCREW 4X10	4	4						
4	1	194200-56400	CLAMP	1	1						
5	1	194200-51301	BATTERY (Y60-S4LP)	1	1						
6	1	194200-51351	COVER, BATTERY	1	1						
7	1	194200-51400	BOLT	2	2						
8	1	26337-060002	NUT M 6 PLATED	2	2						
8-1	1	26637-060002	WING NUT M 6 (B=FXXXXX)		2						N
9	1	22217-060000	SPRING WASHER 6	2	2						
10	1	194200-51440	CUSHION	1	1						
11	1	194200-51201	CABLE, BATTERY	1	1						
12	1	194200-51211	CABLE, BATTERY EARTH	1	1						
13	1	194130-52121	SWITCH, LIGHTING	1	1						
14	1	194262-53050	LIGHT ASSY, HEAD	2	2						
14-1	1	194262-53051	LIGHT ASSY, HEAD (B=*1981.)		2						N
15	1	194262-53080	BULB 12V-25W	2	2						
16	1	26013-060122	BOLT M 6X 12	4	4						
16-1	1	26013-060129	BOLT M 6X 12 (B=FXXXXX)		4						N
17	1	22117-060000	WASHER 6	4	4						
17-1	1	22137-060000	WASHER 6 (B=FXXXXX)		4						N
18	1	124660-77710	LIMITER, CURRENT	1	1						
19	1	194201-52110	SWITCH, STARTING	1	1						
20	1	194080-52132	SWITCH, TURN SIGNAL	1	1						
21	1	794340-53350	LIGHT ASSY, WORKING	2	2						
22	2	794200-53350	LIGHT ASSY, WORKING	2	2						
23	3	194200-53400	BULB, 12V-20W	2	2						
24	2	194200-51130	CORD	2	2						
25	1	194080-57202	RELAY	1	1						
26	1	194200-57210	GROMMET 6	1	1						
27	1	26116-050162	BOLT M 5X 16 PLATED	1	1						
28	1	794200-52100	SWITCH ASSY, HORN	1	1						
29	2	194150-52160	SWITCH, HORN	1	1						
30	2	194150-52170	CAP, HORN SWITCH	1	1						
31	1	194151-57100	HORN	1	1						
32	1	26116-060122	BOLT M 6X 12 PLATED	2	2						
32-1	1	26013-060129	BOLT M 6X 12 (B=FXXXXX)		2						N
33	1	22217-060000	SPRING WASHER 6 (B=FXXXXX)	2	2						Z
34	1	794200-52200	BOX ASSY, FUSE	1	1						
34-1	1	194440-52400	BOX ASSY, FUSE (B=FXXXXX)		1						F
36	2	194200-52220	FUSE 5A	3	3						
36-1	2	194145-52820	FUSE 5A		1						F

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
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Fig.37. ELECTRIC PARTS

37. ELECTRIC PARTS



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 X-MARK PARTS : NOT SOLD SEPARATELY

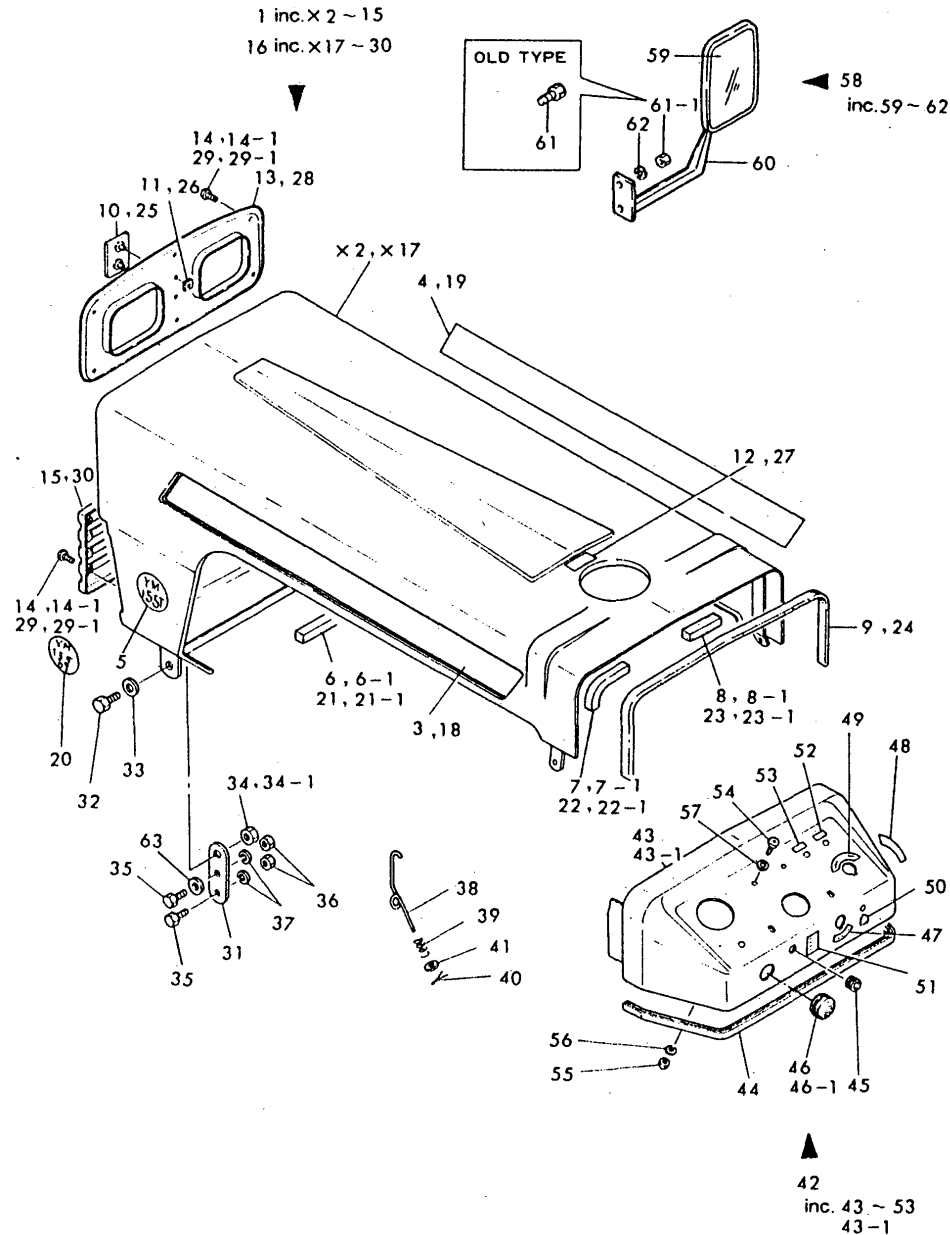
(A)=YM155T
 (B)=YM155DT
 (C)=

(D)=
 (E)=
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
37	2	194200-52230	FUSE 10A	6	6						
37-1	2	194145-52830	FUSE 10A		2						F
			(B=*1983.)								
38	2	194200-52240	FUSE 15A	3	3						
38-1	2	194145-52840	FUSE 15A		2						F
			(B=FXXXXX)								
39	2	194440-52420	COVER, FUSE BOX		1						W
			(B=*1981.)								
40	1	26716-050002	NUT M 5		2	2					
41	1	26557-050102	SCREW M 5X 10		2	2					
41-1	1	26587-060202	SCREW M 6X 20			2					F
			(B=FXXXXX)								
42	1	22217-050000	SPRING WASHER 5		2	2					Z
			(B=FXXXXX)								
43	1	794340-55400	LAMP ASSY, PILOT		1	1					
43-1	1	194345-55110	LAMP ASSY, WATER TEMP			1					F
			(B=*1980.)								
44	2	194080-55840	BULB 12V-3W			1					W
			(B=FXXXXX)								
45	1	794130-55100	LAMP ASSY		1	1					
45-1	1	194345-55120	LAMP ASSY, OIL PRESS.			1					F
			(B=*1980.)								
46	2	194080-55840	BULB 12V-3W		2	1					
47	1	794200-56050	HOURLY-METER ASSY		1	1					
48	1	194190-57900	CABLE, HOURLY-METER		1	1					

Fig.38. HOOD

38. HOOD



Remarks
(M) MISPRINT.

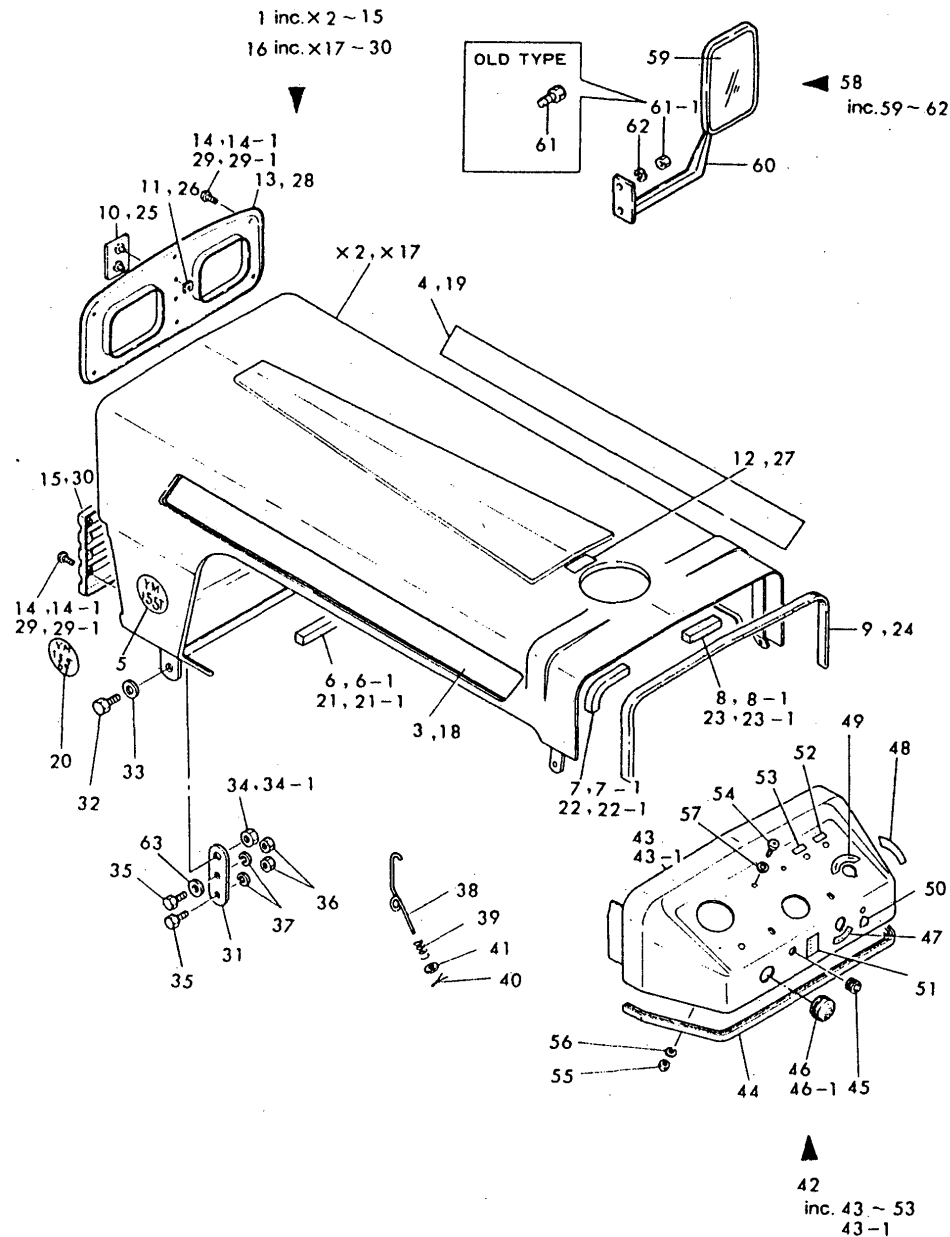
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194350-61000-R	HOOD ASSY	1							
3	2	194340-65502	LABEL (L), MODEL	1							Z
(A=FXXXXX)											
4	2	194340-65512	LABEL (R), MODEL	1							Z
(A=FXXXXX)											
5	2	194350-64720	LABEL, SIDE	2							Z
(A=FXXXXX)											
6	2	194200-61220	LINING	1							
6-1	2	194345-61220	RUBBER	1							S
(A=*1981.)											
7	2	194200-61230	LINING	1							
7-1	2	194345-61230	RUBBER	1							S
(A=*1981.)											
8	2	194200-61240	LINING	1							
8-1	2	194345-61240	RUBBER	1							S
(A=*1981.)											
9	2	194200-61250	RUBBER	1							
10	2	194262-61350	EMBLEM	1							Z
(A=FXXXXX)											
11	2	194200-65610	NUT 5	2							Z
(A=FXXXXX)											
12	2	194240-65670	LABEL, FUEL INDICAT.	1							Z
(A=FXXXXX)											
13	2	194262-61330	PANEL, UPPER	1							
14-1	2	22857-400100	SCREW 4X10	12							
15	2	194262-61240	GRILLE, FRONT	1							
16	1	194351-61000-R	HOOD ASSY								1
18	2	194340-65502	LABEL (L), MODEL	1							Z
(B=FXXXXX)											
19	2	194340-65512	LABEL (R), MODEL	1							Z
(B=FXXXXX)											
20	2	194351-64720	LABEL, MODEL	2							Z
(B=FXXXXX)											
21	2	194200-61220	LINING	1							
21-1	2	194345-61220	RUBBER	1							S
(B=*1981.)											
22	2	194200-61230	LINING	1							
22-1	2	194345-61230	RUBBER	1							S
(B=*1981.)											
23	2	194200-61240	LINING	1							
23-1	2	194345-61240	RUBBER	1							S
(B=*1981.)											
24	2	194200-61250	RUBBER	1							
25	2	194262-61350	EMBLEM	1							Z
(B=FXXXXX)											
26	2	194200-65610	NUT 5	2							Z
(B=FXXXXX)											
27	2	194240-65670	LABEL, FUEL INDICAT.	1							Z
(B=FXXXXX)											
28	2	194262-61330	PANEL, UPPER	1							
29-1	2	22857-400100	SCREW 4X10	12							

Fig.38. HOOD

38. HOOD



(A)=YM155T
(B)=YM155DT
(C)=

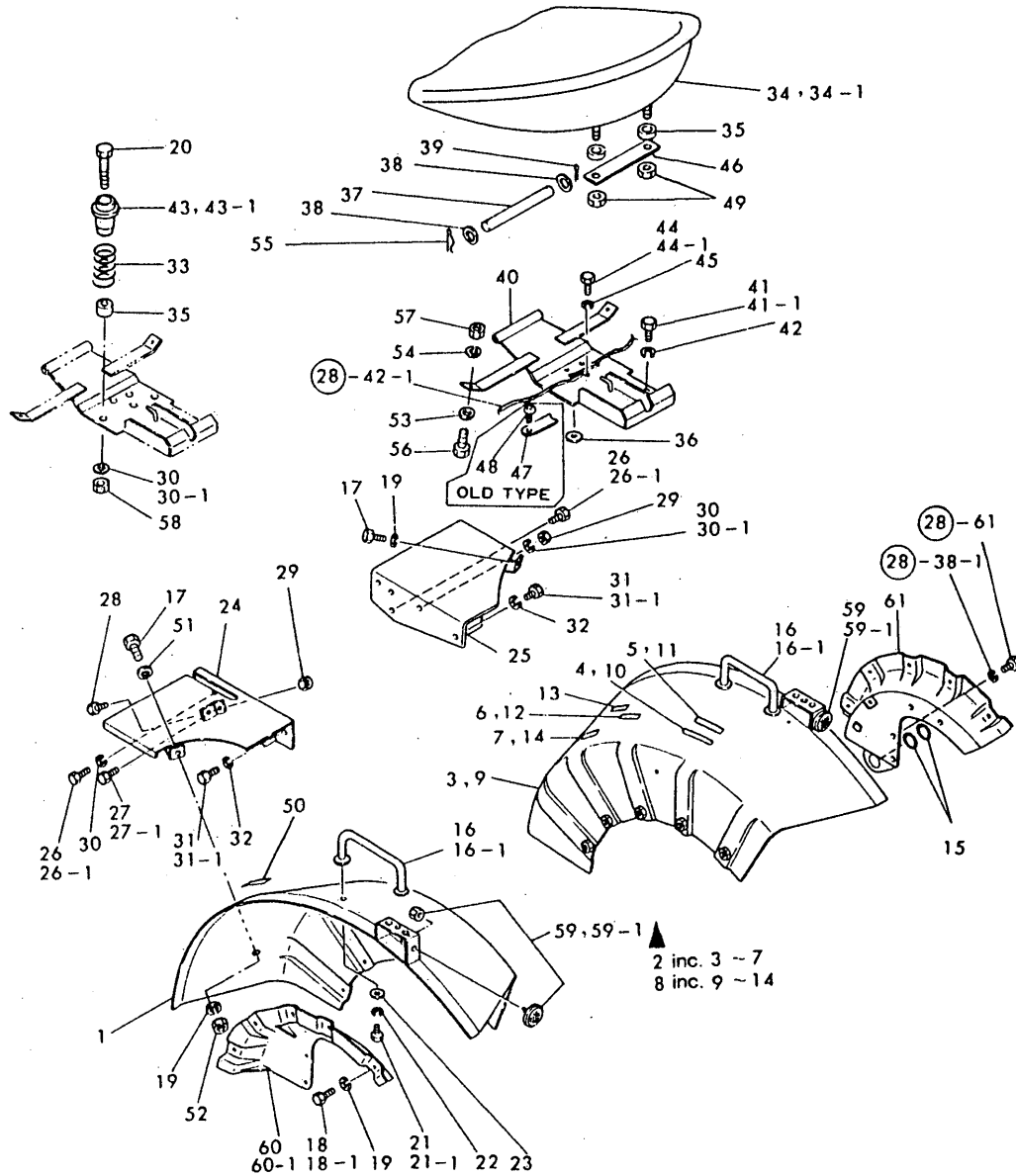
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
(B=FXXXXX)											
30	2	194262-61240	GRILLE, FRONT		1						
31	1	194200-61260	PLATE	2	2						
32	1	26116-120252	BOLT M12X 25 PLATED	2	2						
33	1	22117-120000	WASHER 12	2	2						
34	1	26347-120002	U-NUT M12	2	2						
34-1	1	26346-120002	U-NUT M12 PLATED		2					N	
(B=FXXXXX)											
35	1	26116-080252	BOLT M 8X 25 PLATED	4	4						
36	1	26716-080002	NUT M 8	4	4						
37	1	22217-080000	SPRING WASHER 8	4	4						
38	1	194200-61450	HOOK	2	2						
39	1	194200-61490	SPRING	2	2						
40	1	22417-200100	COTTER PIN 2.0X10	2	2						
41	1	22117-100000	WASHER 10	2	2						
42	1	194350-61500	PANEL ASSY	1	1						
43	2	194200-61521	DUSH BORD ASSY	1	1						
43-1	2	194200-61522-R	DUSH BORD ASSY		1					N	
(B=FXXXXX)											
44	2	194200-61550	RUBBER	1	1						
45	2	1A1040-59470	GROMMET 9	1	1						
46-1	2	194340-61610	GROMMET 20		1						
47	2	194150-65360	LABEL, WARKING	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
48	2	194130-65430	LABEL, THROTTLE LEVER	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
49	2	194340-65720	LABEL, KEY SWITCH	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
50	2	194130-65380	LABEL, HORN SWITCH	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
51	2	194340-65590	LABEL, DECOMPRESSION	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
52	2	194190-99240	LABEL, WATER TEMP.	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
53	2	194081-99230	LABEL, OIL PRESS. LAMP	1	1					Z	
(A=FXXXXX) (B=FXXXXX)											
54	1	26587-060162	SCREW M 6X 16	4	4						
55	1	26716-060002	NUT M 6	4	4						
56	1	22217-060000	SPRING WASHER 6	4	4						
57	1	22117-060000	WASHER 6	4	4						
58	1	794200-64200	MIRROR ASSY, REAR	1	1						
59	2	794200-64100	MIRROR ASSY, REAR	1	1						
60	2	194200-64150	STAY, REAR MIRROR	1	1						
61-1	2	26716-080002	NUT M 8	2	2						
62	2	22217-080000	SPRING WASHER 8	2	2						
63	1	22117-080000	WASHER 8	2	2						

Remarks
(M) MISPRINT.

Fig.39. FENDERS, STEPS & SEAT

39. FENDERS, STEPS & SEAT



Remarks
(M) MISPRINT.

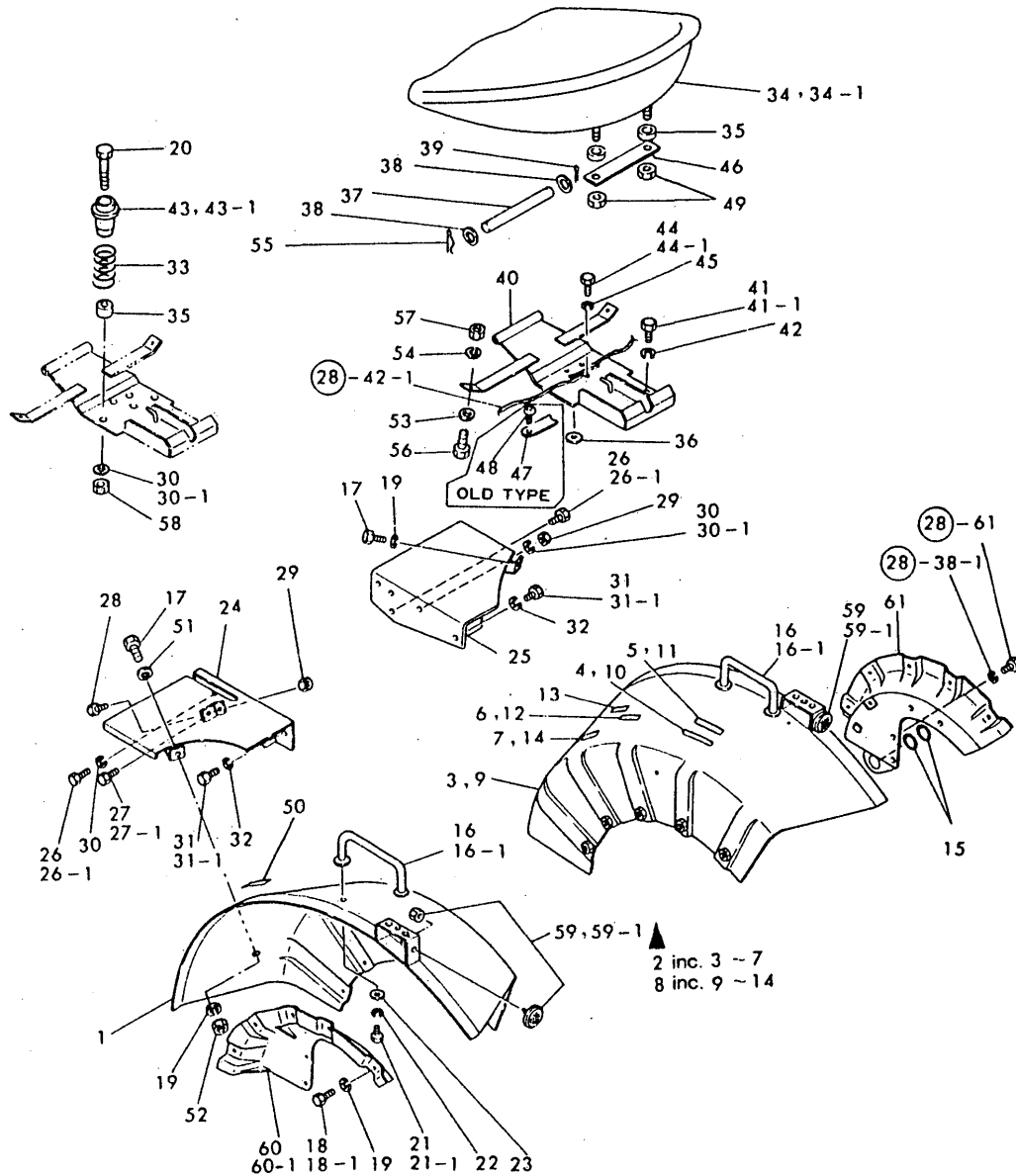
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	QTY	I	R
1	1	194200-62101	FENDER (L)	1	1							
2	1	794340-62040-R	FENDER (R) W/LABELS	1								
3	2	194200-62111	FENDER (R)	1								
4	2	194340-65690	LABEL, SLOW RETURN	1								Z
		(A=FXXXXX)										
5	2	194240-65510	LABEL, HYDRAULIC LIFT	1								Z
		(A=FXXXXX)										
6	2	194340-65601	LABEL, L.H. INDICAT.	1								Z
		(A=FXXXXX)										
7	2	194340-65441	LABEL, DIFF. LOCK	1								Z
		(A=FXXXXX)										
8	1	794341-62040-R	FENDER (R) W/LABELS		1							
9	2	194200-62111	FENDER (R)		1							
10	2	194340-65690	LABEL, SLOW RETURN		1							Z
		(B=FXXXXX)										
11	2	194240-65510	LABEL, HYDRAULIC LIFT		1							Z
		(B=FXXXXX)										
12	2	194340-65601	LABEL, L.H. INDICAT.		1							Z
		(B=FXXXXX)										
13	2	194341-65661	LABEL, 4-DRIVE WHEEL		1							Z
		(B=FXXXXX)										
14	2	194340-65441	LABEL, DIFF. LOCK		1							Z
		(B=FXXXXX)										
15	1	24311-000180	O-RING 1A P-18.0	2	2							
16-1	1	194200-62401	BAR, ASSIST	2	2							
17	1	26116-080202	BOLT M 8X 20 PLATED	2	2							
18	1	26116-080162	BOLT M 8X 16 PLATED	10	10							
18-1	1	26013-080162	BOLT M 8X 16		10							N
		(B=FXXXXX)										
19	1	22217-080000	SPRING WASHER 8	4	4							Z
		(B=FXXXXX)										
20	1	194350-63440	PIN, SPRING SUPPORT	2	2							
21	1	26116-080162	BOLT M 8X 16 PLATED	4	4							
21-1	1	26013-080162	BOLT M 8X 16		4							N
		(B=FXXXXX)										
22	1	22217-080000	SPRING WASHER 8	4	4							Z
		(B=FXXXXX)										
23	1	22137-080000	WASHER 8	4	4							
24	1	194200-62511	STEP (L)	1	1							
25	1	194200-62521	STEP (R)	1	1							
26	1	26116-100202	BOLT M10X 20 PLATED	4	4							
26-1	1	26013-100202	BOLT M10X 20		4							N
		(B=FXXXXX)										
27	1	26116-100252	BOLT M10X 25 PLATED	1	1							
27-1	1	26013-100252	BOLT M10X 25		1							N
		(B=FXXXXX)										
28	1	26116-100404	BOLT M10X 40 PLATED	1	1							
29	1	26716-100002	NUT M10	2	2							
30	1	22217-100000	SPRING WASHER 10	7	7							
30-1	1	22217-100000	SPRING WASHER 10		3							K
		(B=FXXXXX)										

Fig.39. FENDERS, STEPS & SEAT

39. FENDERS, STEPS & SEAT



(A)=YM155T
(B)=YM155DT
(C)=

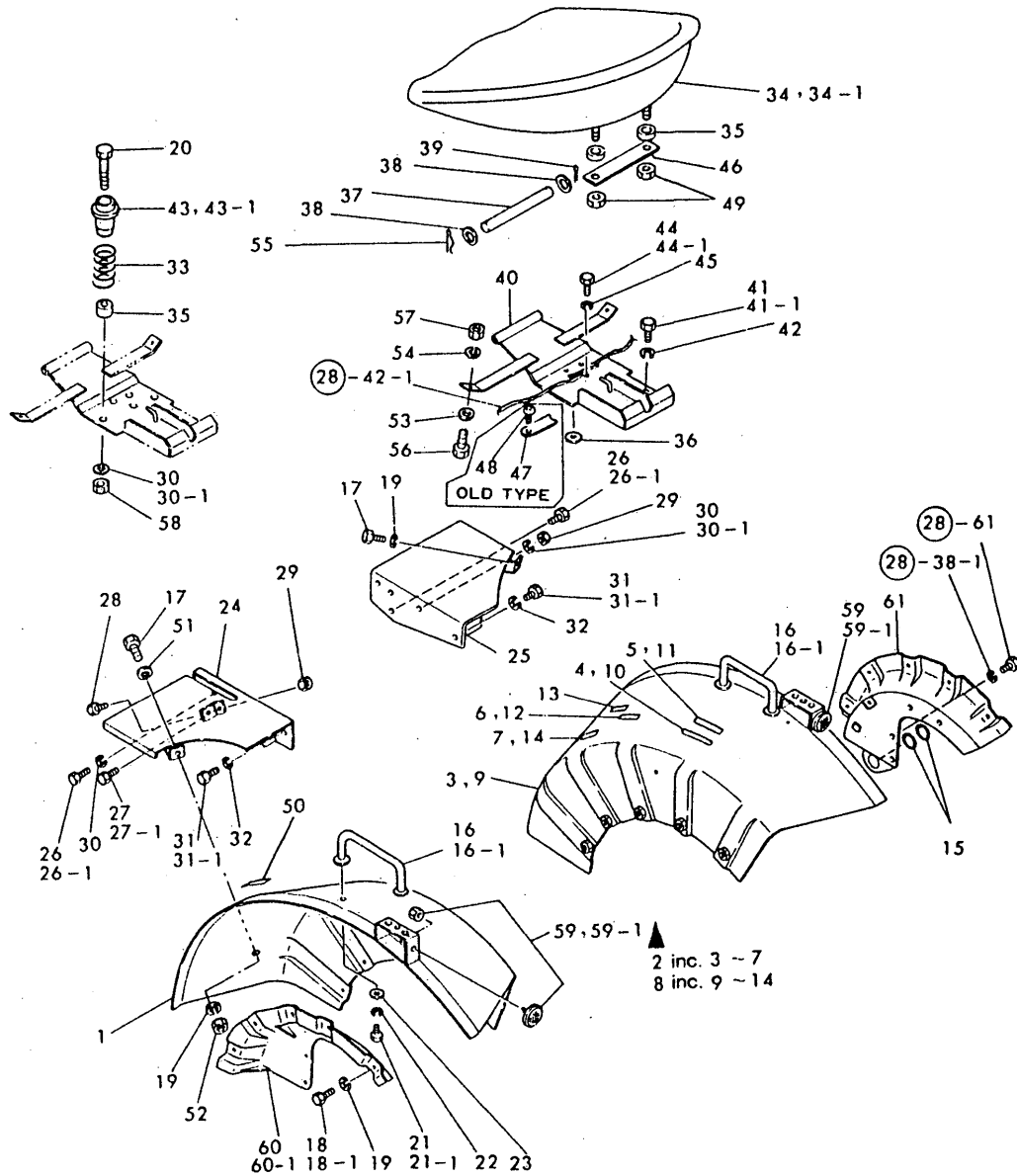
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
31	1	26116-080202	BOLT M 8X 20 PLATED	2	2						
31-1	1	26013-080202 (B=FXXXXX)	BOLT M 8X 20		2						N
32	1	22217-080000 (B=FXXXXX)	SPRING WASHER 8	2	2						Z
33	1	194350-63140	SPRING, SEAT	2	2						
34	1	194151-63112	SEAT	1	1						
34-1	1	194351-63110 (B=*1982.)	SEAT, OPERATOR		1						N
35	1	194350-63420	CUSHION, SEAT	4	4						
36	1	194200-63310	PACKING	1	1						
37	1	194200-63180	PIN 8X165	1	1						
38	1	22117-080000 (B=FXXXXX)	WASHER 8	2	2						Z
39	1	22417-200150 (B=FXXXXX)	COTTER PIN 2.0X15	1	1						Z
40	1	194350-63210	BRACKET, SEAT	1	1						
41	1	26116-120252	BOLT M12X 25 PLATED	2	2						
41-1	1	26013-120252 (B=FXXXXX)	BOLT M12X 25		2						N
42	1	22217-120000 (B=FXXXXX)	SPRING WASHER 12	2	2						Z
43	1	194340-63430	BRACKET, SPRING	2	2						
43-1	1	194350-63430 (B=FXXXXX)	HOLDER, SPRING		2						N
44	1	26116-100202	BOLT M10X 20 PLATED	3	3						
44-1	1	26013-100202 (B=FXXXXX)	BOLT M10X 20		3						N
45	1	22217-100000 (B=FXXXXX)	SPRING WASHER 10	3	3						Z
46	1	194350-63410	PLATE, SEAT	1	1						
47	1	194200-63301 (B=FXXXXX)	PLATE, CUSHION	1	1						Z
48	1	26557-060122 (B=FXXXXX)	SCREW M 6X 12	1	1						Z
49	1	26716-080002	NUT M 8	2	2						
50	1	194240-65620 (B=FXXXXX)	LABEL, CAUTION	1	1						Z
51	1	22117-080000 (B=FXXXXX)	WASHER 8	2	2						W
52	1	26716-080002 (B=FXXXXX)	NUT M 8	2	2						W
53	1	22117-080000 (B=FXXXXX)	WASHER 8	2	2						W
54	1	22217-080000 (B=FXXXXX)	SPRING WASHER 8	2	2						W
55	1	22360-080000 (B=FXXXXX)	SNAP PIN 8	1	1						W
56	1	26116-080202 (B=FXXXXX)	BOLT M 8X 20 PLATED	2	2						W
57	1	26716-080002	NUT M 8	2	2						W

Remarks
(M) MISPRINT.

Fig.39. FENDERS, STEPS & SEAT

39. FENDERS, STEPS & SEAT



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
			(B=FXXXXX)									
58	1	26716-100002	NUT M10	2	2							
59	1	194200-62220	REFLECTOR	2	2							
59-1	1	794200-62220	REFLECTOR		2							N
			(B=FXXXXX)									
60	1	194200-62300	BRACKET (L), FENDER	1	1							
60-1	1	194200-62330-R	BRACKET (L), FENDER		1							N
			(B=FXXXXX)									
61	1	194200-62311	BRACKET, FENDER	1	1							

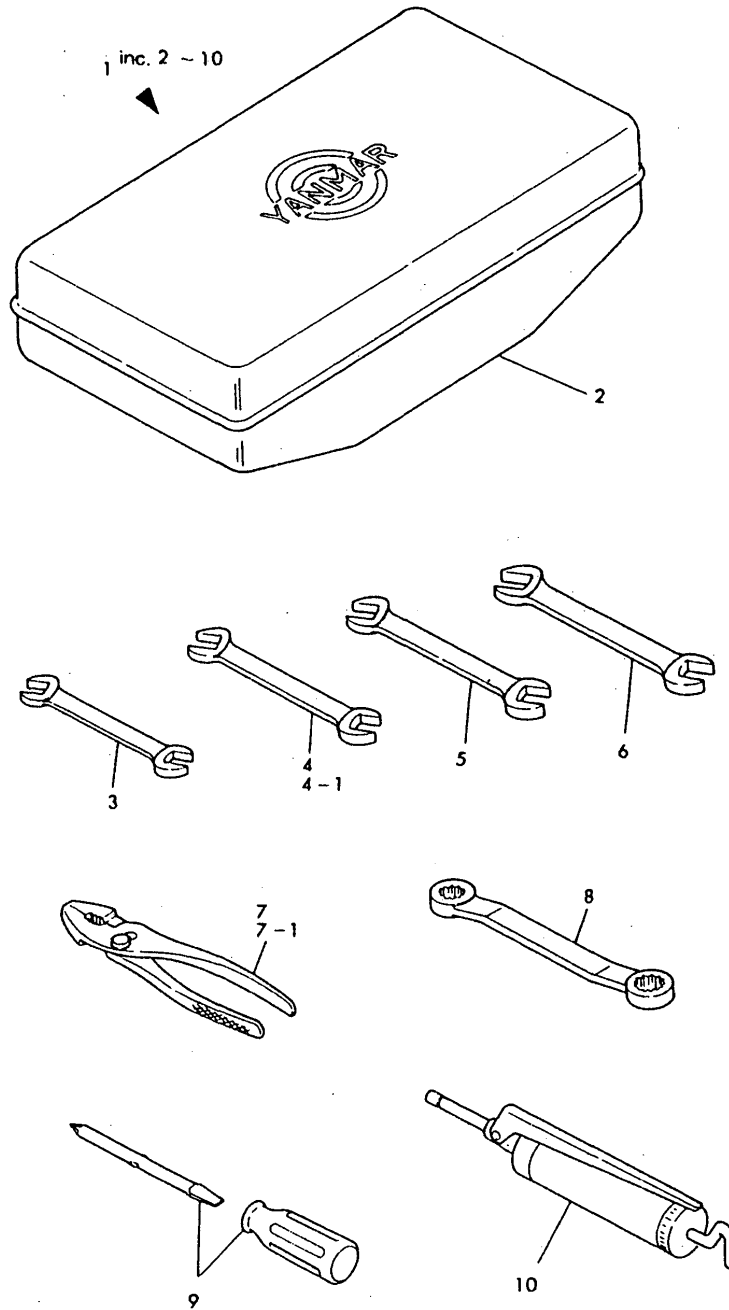
Remarks
(M) MISPRINT.

Fig.40. TOOLS

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

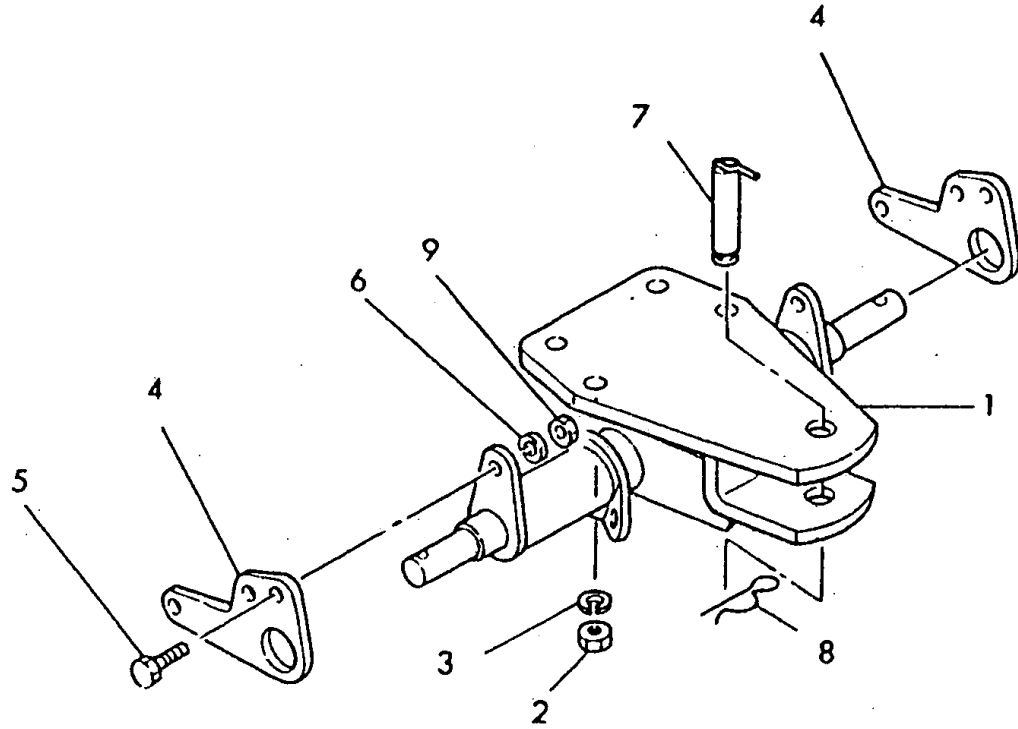
40. TOOLS



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-82100	TOOLS KIT	1	1						
2	2	1A1040-84300	TOOL BOX	1	1						
3	2	28110-080100	WRENCH 8X10	1	1						
4	2	28110-100130	WRENCH 10X13	1	1						
4-1	2	28110-120140 (B=FXXXXX)	WRENCH 12X14		1						S
5	2	28110-170190	WRENCH 17X19	1	1						
6	2	28110-220240	WRENCH 22X24	1	1						
7	2	194200-82100	PLIER 200	1	1						
7-1	2	28170-001500 (B=*1983.)	PLIERS 150		1						N
8	2	1A1040-83010	WRENCH 17X19	1	1						
9	2	194200-82150	SCREW DRIVER 6X100	1	1						
10	2	794200-82200	GUN, GREASE	1	1						

Fig.41. REAR HITCH

41. REAR HITCH SYSTEM



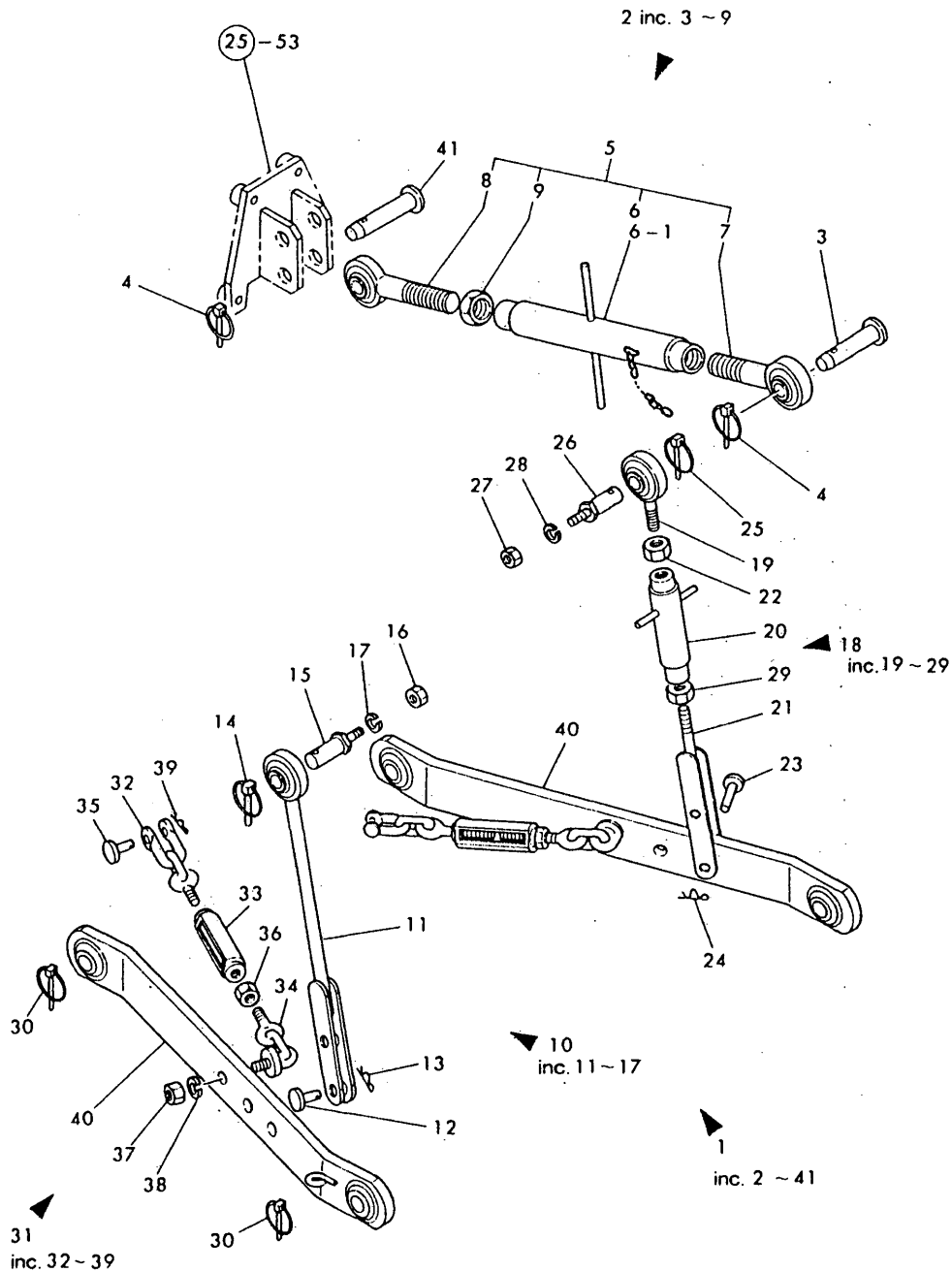
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-75411	HITCH, REAR	1	1						
2	1	26716-140002	NUT M14	4	4						
3	1	22217-140000	SPRING WASHER 14	4	4						
4	1	194200-75502	HINGE, LOWER LINK	2	2						
5	1	26116-120352	BOLT M12X 35 PLATED	2	2						
6	1	22217-120000	SPRING WASHER 12	2	2						
7	1	194200-77530	PIN, REAR HITCH	1	1						
8	1	22360-190000	SNAP PIN 19	1	1						
9	1	26716-120002	NUT M12	2	2						

Fig.42. THREE-POINT HITCH CATEGORY 0

42. THREE-POINT HITCH CATEGORY 0



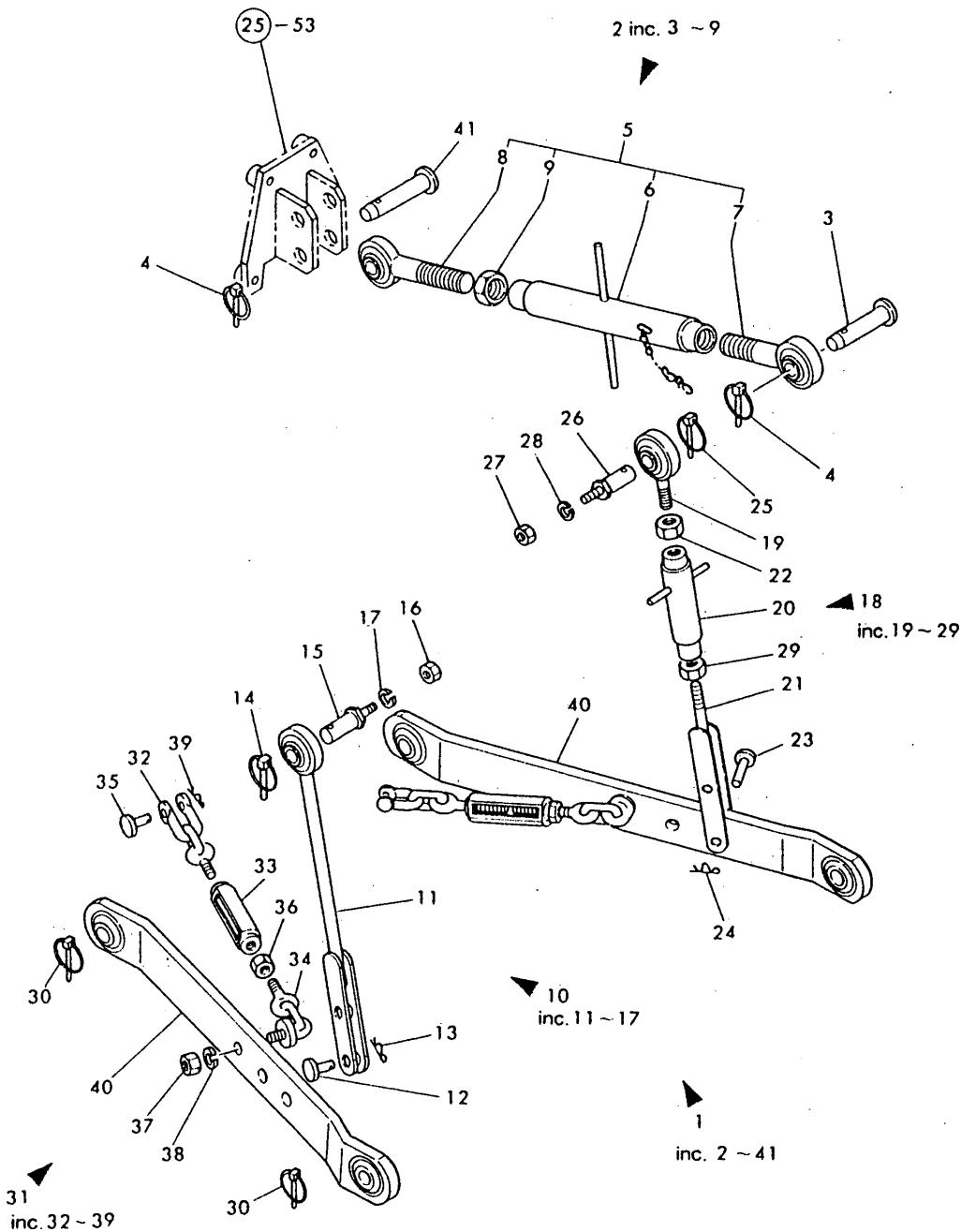
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-00000	HITCH ASSY, 3-POINT	1	1						
2	2	794340-00030-X	LINK ASSY, TOP	1	1						
3	3	194150-71230	PIN, TOP LINK	1	1						
4	3	794130-71410	PIN ASSY,BALL SOCKET	2	2						
5	3	794150-71090	LINK ASSY, TOP	1	1						
6	4	194150-71110	TURNBUCKLE	1	1						
6-1	4	194446-71500	TURNBUCKLE		1						N
		(B=*1985.)									
7	4	794150-71260	EYE BOLT (L)	1	1						
8	4	794150-71360	EYE BOLT (R)	1	1						
9	4	26756-240002	LOCK NUT M24 PLATED	1	1						
10	2	794351-00050	LINK ASSY (L), LIFT	1	1						
11	3	194190-72301	LINK ASSY (L), LIFT	1	1						
12	3	194150-72460	PIN, LIFT YOKE	1	1						
13	3	194150-74850	PIN, SNAP	1	1						
14	3	794130-71410	PIN ASSY,BALL SOCKET	1	1						
15	3	194200-10050	PIN, LIFT ARM	1	1						
16	3	26716-120002	NUT M12	1	1						
17	3	22217-120000	SPRING WASHER 12	1	1						
18	2	794351-10061	LINK ASSY (R), LIFT	1	1						
19	3	194190-72200	EYE BOLT	1	1						
20	3	194340-72230-X	TURNBUCKLE (R), LIFT	1	1						
21	3	194190-72241	LINK (R), LIFT	1	1						
22	3	26736-180002	NUT M18	1	1						
23	3	194150-72460	PIN, LIFT YOKE	1	1						
24	3	194150-74850	PIN, SNAP	1	1						
25	3	794130-71410	PIN ASSY,BALL SOCKET	1	1						
26	3	194200-10050	PIN, LIFT ARM	1	1						
27	3	26716-120002	NUT M12	1	1						
28	3	22217-120000	SPRING WASHER 12	1	1						
29	3	194340-75740	LOCK NUT M18X15		1						W
		(B=FXXXXX)									
30	2	794130-71410	PIN ASSY,BALL SOCKET	4	4						
31	2	794340-74600-X	CHAIN ASSY, CHECK	2	2						
32	3	194340-74700-X	CHAIN, CHECK	2	2						
33	3	194150-74672	TURNBUCKLE	2	2						
34	3	194340-74800-X	CHAIN W/BOLT, CHECK	2	2						
35	3	194150-74630	PIN, SHACKLE	2	2						
36	3	26756-140002	LOCK NUT M14 PLATED	2	2						
37	3	26716-160002	NUT M16	2	2						
38	3	22217-160000	SPRING WASHER 16	2	2						
39	3	194150-74850	PIN, SNAP	2	2						
40	2	194340-10200-X	LINK ASSY, LOWER	2	2						
41	2	195080-15060	PIN, HITCH	1	1						

Fig.43. THREE-POINT HITCH CATEGORY 1

43. THREE-POINT HITCH CATEGORY 1



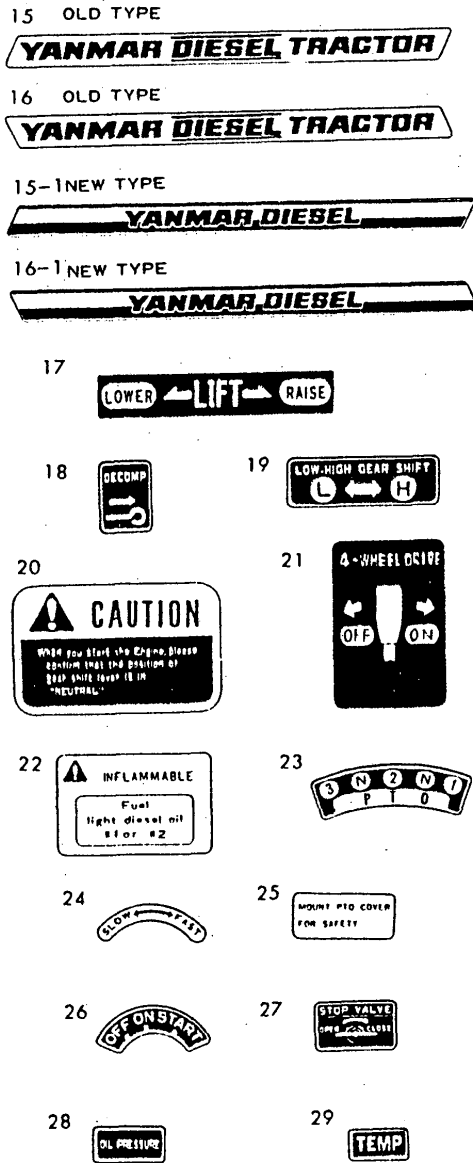
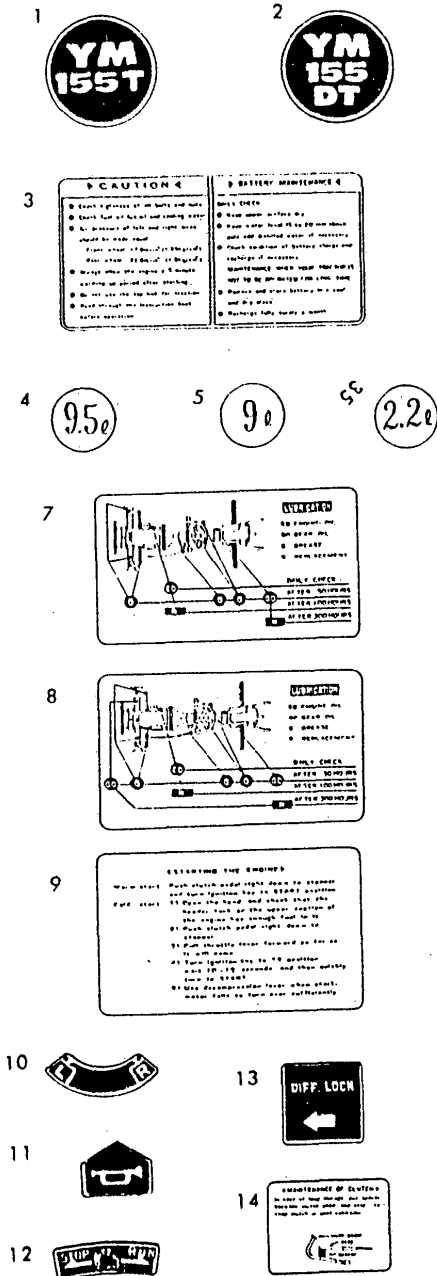
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-00010	HITCH ASSY, 3-POINT	1	1						
2	2	794340-00040-X	LINK ASSY, TOP	1	1						
3	3	194150-71230	PIN, TOP LINK	1	1						
4	3	794130-71410	PIN ASSY,BALL SOCKET	2	2						
5	3	794340-71090-X	LINK W/EYE BOLT, TOP	1	1						
6	4	194340-71110-X	TURNBUCKLE, TOP LINK	1	1						
7	4	794150-71260	EYE BOLT (L)	1	1						
8	4	794150-71360	EYE BOLT (R)	1	1						
9	4	26756-240002	LOCK NUT M24 PLATED	1	1						
10	2	794351-00050	LINK ASSY (L), LIFT	1	1						
11	3	194190-72301	LINK ASSY (L), LIFT	1	1						
12	3	194150-72460	PIN, LIFT YOKE	1	1						
13	3	194150-74850	PIN, SNAP	1	1						
14	3	794130-71410	PIN ASSY,BALL SOCKET	1	1						
15	3	194200-10050	PIN, LIFT ARM	1	1						
16	3	26716-120002	NUT M12	1	1						
17	3	22217-120000	SPRING WASHER 12	1	1						
18	2	794351-10061	LINK ASSY (R), LIFT	1	1						
19	3	194190-72200	EYE BOLT	1	1						
20	3	194340-72230-X	TURNBUCKLE (R), LIFT	1	1						
21	3	194190-72241	LINK (R), LIFT	1	1						
22	3	26736-180002	NUT M18	1	1						
23	3	194150-72460	PIN, LIFT YOKE	1	1						
24	3	194150-74850	PIN, SNAP	1	1						
25	3	794130-71410	PIN ASSY,BALL SOCKET	1	1						
26	3	194200-10050	PIN, LIFT ARM	1	1						
27	3	26716-120002	NUT M12	1	1						
28	3	22217-120000	SPRING WASHER 12	1	1						
29	3	194340-75740	LOCK NUT M18X15		1						W
(B=FXXXXX)											
30	2	794130-71410	PIN ASSY,BALL SOCKET	4	4						
31	2	794340-74600-X	CHAIN ASSY, CHECK	2	2						
32	3	194340-74700-X	CHAIN, CHECK	2	2						
33	3	194150-74672	TURNBUCKLE	2	2						
34	3	194340-74800-X	CHAIN W/BOLT, CHECK	2	2						
35	3	194150-74630	PIN, SHACKLE	2	2						
36	3	26756-140002	LOCK NUT M14 PLATED	2	2						
37	3	26716-160002	NUT M16	2	2						
38	3	22217-160000	SPRING WASHER 16	2	2						
39	3	194150-74850	PIN, SNAP	2	2						
40	2	194340-10100-X	LINK ASSY, LOWER	2	2						
41	2	195080-15060	PIN, HITCH	1	1						

Fig.44. LABELS

44. LABELS



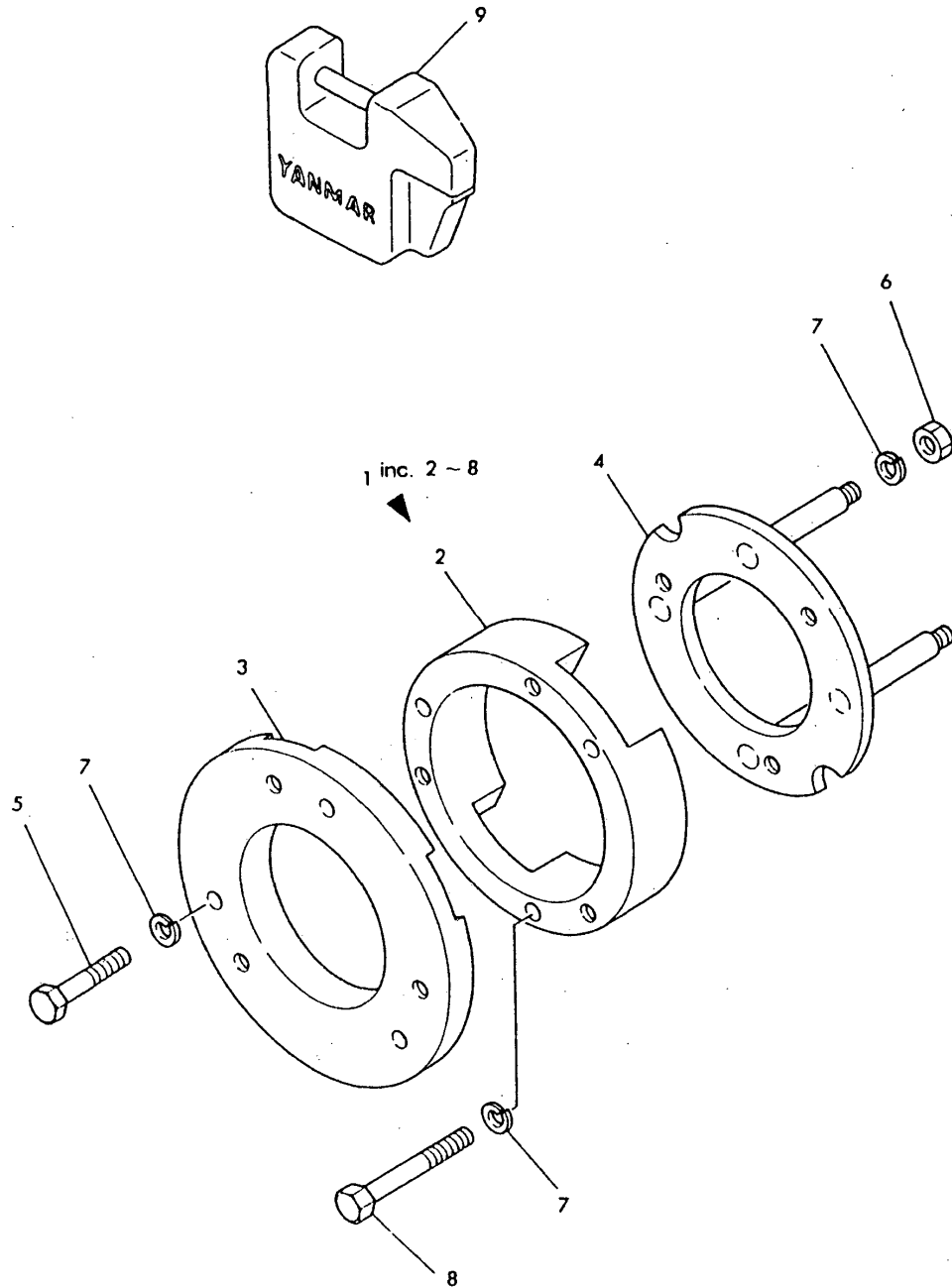
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194350-64720	LABEL, SIDE	2							
2	1	194351-64720	LABEL, MODEL		2						
3	1	194340-65200	LABEL, CAUTION	1	1						
4	1	194200-65300	LABEL, GEAR OIL	1							
5	1	194210-65300	LABEL, GEAR OIL		1						
6	1	194210-65310	LABEL, OIL INSTRUCT.		1						
7	1	194340-65320	LABEL, LUBRICATION	1							
8	1	194341-65320	LABEL, LUBRICATION		1						
9	1	194370-65350	LABEL, ENG. STARTING	1	1						
10	1	194150-65360	LABEL, WORKING	1	1						
11	1	194130-65380	LABEL, HORN SWITCH	1	1						
12	1	194240-65430	LABEL, THROTTLE LEVER	1	1						
13	1	194340-65441	LABEL, DIFF. LOCK	1	1						
14	1	194240-65460	LABEL, CLUTCH CAUTION	1	1						
15	1	194340-65502	LABEL (L), MODEL	1	1						
15-1	1	194345-65501	LABEL, MODEL (B=*1982.)	1							N
16	1	194340-65512	LABEL (R), MODEL	1	1						
16-1	1	194345-65511	LABEL, MODEL (B=*1982.)		1						N
17	1	194240-65510	LABEL, HYDRAULIC LIFT	1	1						
18	1	194340-65590	LABEL, DECOMPRESSION	1	1						
19	1	194340-65601	LABEL, L.H. INDICAT.	1	1						
20	1	194240-65620	LABEL, CAUTION	1	1						
21	1	194341-65661	LABEL, 4-DRIVE WHEEL	1	1						
22	1	194240-65670	LABEL, FUEL INDICAT.	1	1						
23	1	194350-65670	LABEL, P.T.O.	1	1						
24	1	194340-65690	LABEL, SLOW RETURN	1	1						
25	1	194240-65710	LABEL, P.T.O. COVER	1	1						
26	1	194340-65720	LABEL, KEY SWITCH	1	1						
27	1	194340-65750	LABEL, HYDRAULIC STOP	1	1						
28	1	194081-99230	LABEL, OIL PRESS. LAMP	1	1						
29	1	194190-99240	LABEL, WATER TEMP.	1	1						

Fig.45. REAR & FRONT WEIGHT (OPTIONAL)

45. REAR WHEEL WEIGHT & FRONT WEIGHT (OPTIONAL)



OCT10-G16701 45. REAR & FRONT WEIGHT (OPTIONAL)

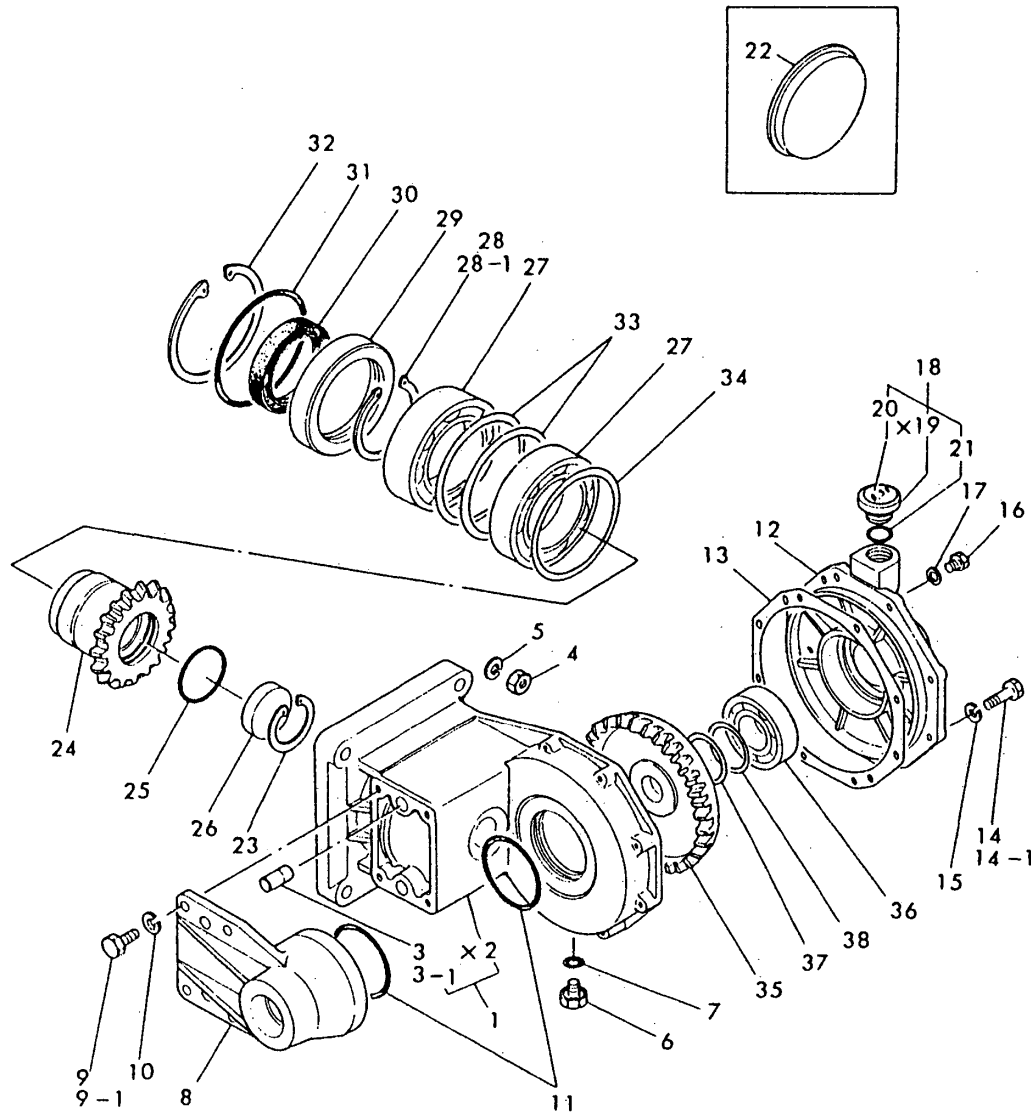
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY							
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	GZ0550-00000	WEIGHT ASSY, R.WHEEL	2	2						
2	2	AZ0552-10010	WEIGHT 20,REAR WHEEL	2	2						
3	2	AZ0552-10020	WEIGHT 25,REAR WHEEL	2	2						
4	2	AZ0550-10070	FITTINGS, WEIGHT	2	2						
5	2	26116-160652	BOLT M16X 65 PLATED	6	6						
6	2	26716-160002	NUT M16	8	8						
7	2	22217-160000	SPRING WASHER 16	20	20						
8	2	26116-161002	BOLT M16X100 PLATED	6	6						
9	1	AZ0502-10010	WEIGHT 20, FRONT	-	-						

Fig.46. ROTARY GEAR CASE

46. ROTARY GEAR CASE



(A)=YM155T
(B)=YM155DT
(C)=RS15T

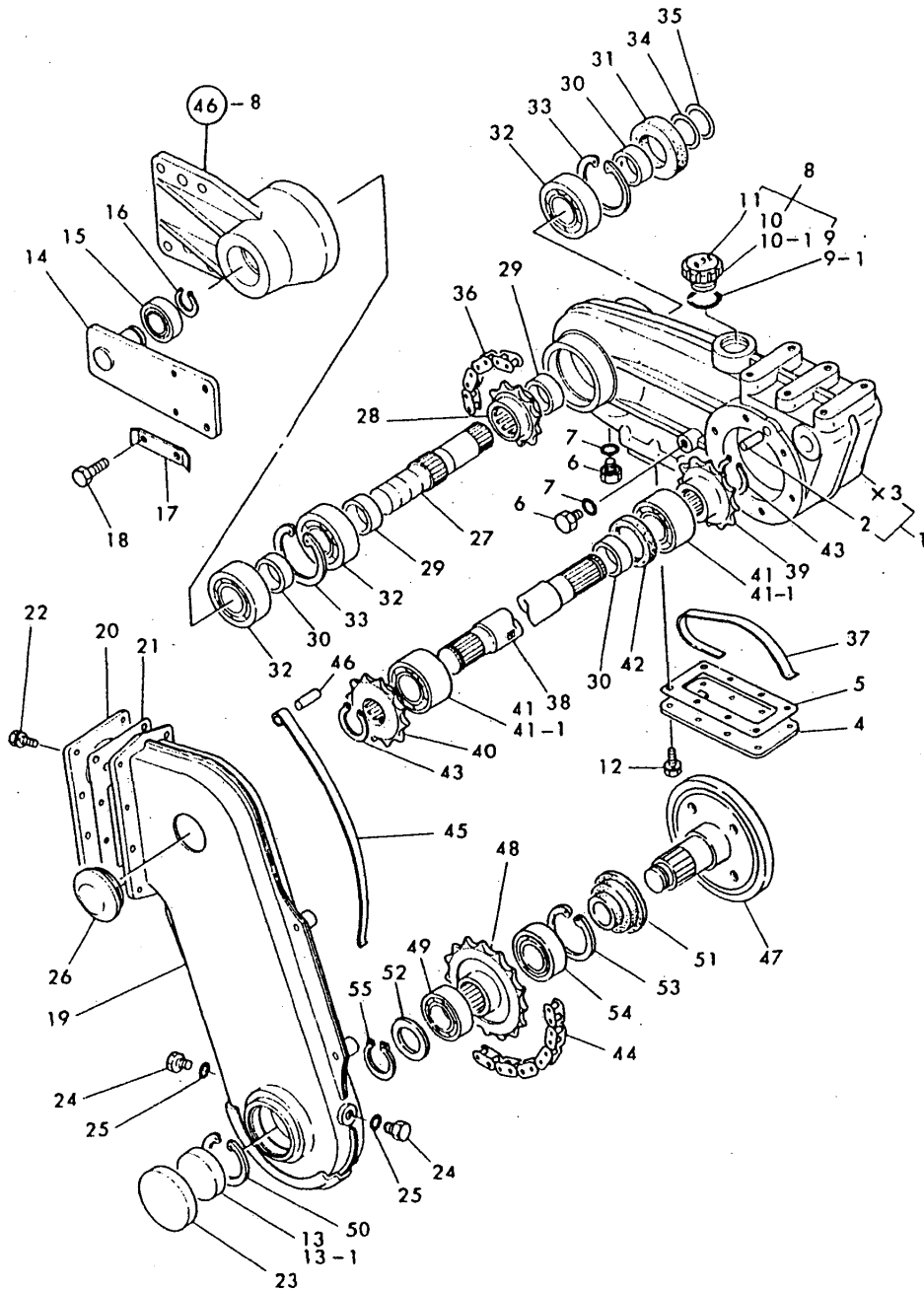
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	795140-12050	CASE ASSY, GEAR			1					
3	2	22312-120300	PARALLEL PIN 12X30			2					
3-1	2	195140-12070	PARALLEL PIN 12X30			2					N
			(C=FXXXXX)								
4	1	26716-120002	NUT M12			4					
5	1	22217-120000	SPRING WASHER 12			4					
6	1	1A1040-48070	PLUG 10			1					
7	1	24311-000120	O-RING 1A P-12.0			1					
8	1	195160-12200	BRACKET, ROTARY CASE			1					
9	1	26116-100352	BOLT M10X 35 PLATED			4					
9-1	1	26013-100352	BOLT M10X 35			4					N
			(C=FXXXXX)								
10	1	22217-100000	SPRING WASHER 10			4					Z
			(C=FXXXXX)								
11	1	24311-000750	O-RING 1A P-75.0			2					
12	1	195160-12100	COVER, GEAR CASE			1					
13	1	195140-12110	PACKING			1					
14	1	26116-080252	BOLT M 8X 25 PLATED			8					
14-1	1	26013-080252	BOLT M 8X 25			8					N
			(C=FXXXXX)								
15	1	22217-080000	SPRING WASHER 8			8					Z
			(C=FXXXXX)								
16	1	26117-060089	BOLT M 6X 8 PLATED			1					
17	1	22114-060000	WASHER 6			1					
18	1	195140-12150	PLUG			1					
20	2	195140-10350	LABEL, LUB. OIL			1					Z
			(C=FXXXXX)								
21	2	24341-000300	O-RING 1A S-30.0			1					
22	1	195140-12550	CAP, GEAR CASE			1					
23	1	22252-000560	CIRCLIP 56			1					
24	1	195140-12351	PINION (Z=21)			1					
25	1	195140-12370	O-RING 56-S			1					
26	1	195140-12380	CAP 56, SEAL			1					
27	1	24101-060144	BALL BEARING			2					
28-1	1	22252-000700	CIRCLIP 70			1					
29	1	195140-12400	COLLAR 92X110X16			1					
30	1	195140-12410	SEAL TC70 92 12, OIL			1					
31	1	24321-001100	O-RING 1A G-110.0			1					
32	1	22252-001100	CIRCLIP 110			1					
33	1	195140-12420	SHIM T=0.1			2					
34	1	195140-12430	SHIM T=0.3			1					
35	1	195140-12450	GEAR (Z=38)			1					
36	1	24101-062084	BALL BEARING			1					
37	1	195140-12470	SHIM T=0.1			1					
38	1	195140-12480	SHIM T=0.3			1					

Remarks
(M) MISPRINT.

Fig.47. ROTARY CASE

47. ROTARY CASE



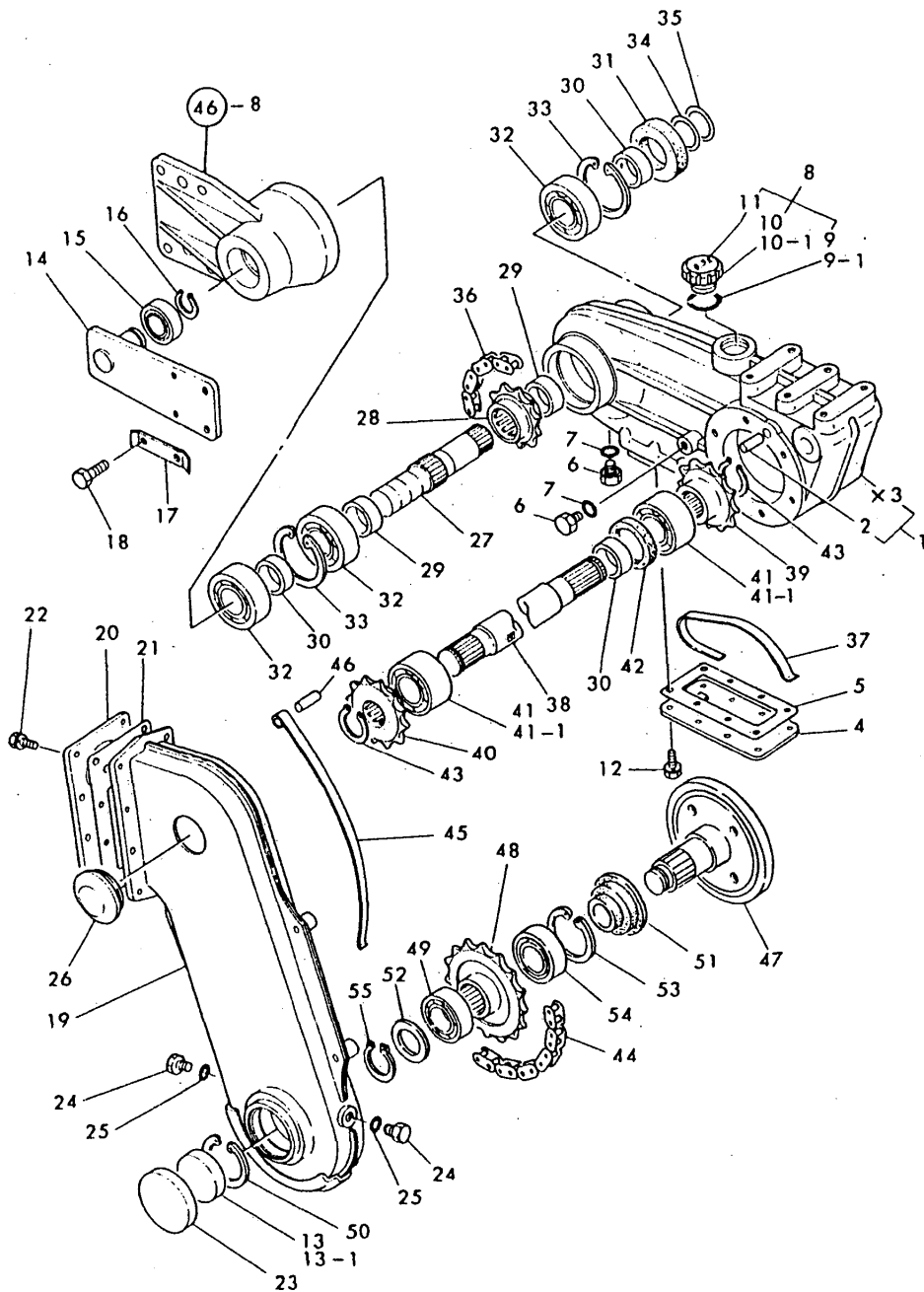
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195160-13051	HOUSING, ROTARY				1				
2	2	195140-12070	PARALLEL PIN 12X30				2				
4	1	195160-13100	COVER, MIDDLE CASE				1				
5	1	195160-13140	PACKING				1				
6	1	1A1040-48070	PLUG 10				2				
7	1	24311-000120	O-RING 1A P-12.0				2				
8	1	195140-12150	PLUG				1				
9	2	24341-000300	O-RING 1A S-30.0				1				
9-1	2	24341-000280	O-RING 1A S-28.0				1				N
			(C=FXXXXX)								
10	2	1A1041-48060	PLUG, OIL				1				
10-1	2	1A1040-48060	PLUG 30				1				N
			(C=FXXXXX)								
11	2	195140-10350	LABEL, LUB. OIL				1				Z
			(C=FXXXXX)								
12	1	26013-060169	BOLT M 6X 16				8				
13	1	195190-13190	CAP 62X9, SEAL				1				
13-1	1	195192-13190	CAP 62X9, SEAL				1				N
			(C=FXXXXX)								
14	1	195160-13200	ARM, MID				2				
15	1	24104-060054	BALL BEARING				2				
16	1	22242-000250	CIRCLIP 25				2				
17	1	195160-13250	WASHER, LOCK				4				
18	1	26116-100202	BOLT M10X 20 PLATED				8				
19	1	195194-13100	CASE ASSY, ROTARY				1				
20	1	195160-13500	COVER, ROTARY CASE				1				
21	1	195140-13540	PACKING, CASE COVER				1				
22	1	26013-060129	BOLT M 6X 12				8				
23	1	195160-13860	COVER, FINAL SHAFT				1				
24	1	1A1040-48070	PLUG 10				2				
25	1	24311-000120	O-RING 1A P-12.0				2				
26	1	195160-13870	CAP, ROTARY CASE				1				
27	1	195140-13600	SHAFT, MAIN				1				
28	1	195160-13610	SPROCKET, MAIN				1				
29	1	195140-13620	COLLAR 30X40X12				3				
30	1	195140-13641	COLLAR 30X40X12				2				
31	1	195140-13660	SEAL TC40 62 8, OIL				1				
32	1	24101-062064	BALL BEARING				3				
33	1	22252-000620	CIRCLIP 62				2				
34	1	195140-13700	SHIM T=0.1				1				
35	1	195140-13710	SHIM T=0.3				1				
36	1	195160-13680	CHAIN 630X38				1				
37	1	195160-13690	STAY, CHAIN				1				
38	1	195191-13700	SHAFT, ROTARY				1				
39	1	195160-13710	SPROCKET (Z=13)				1				
40	1	195160-13720	SPROCKET (Z=12)				1				
41	1	195160-13730	BALL BEARING				2				
41-1	1	24512-052064	BALL BEARING				2				N
			(C=*1983.)								
42	1	195160-13740	SEAL TC40 55 8				1				
43	1	22242-000300	CIRCLIP 30				2				

Fig.47. ROTARY CASE

47. ROTARY CASE



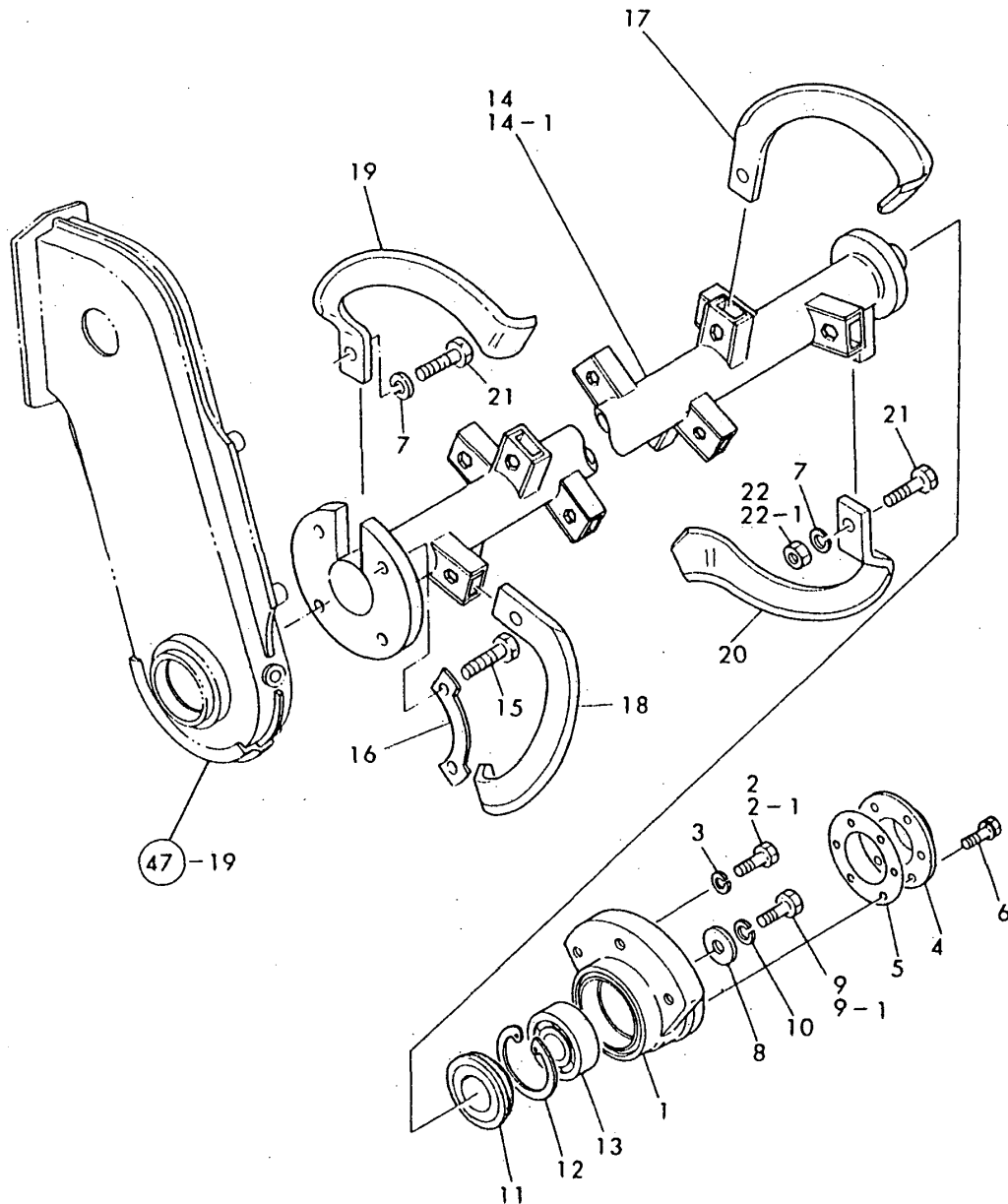
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
44	1	195160-13780	CHAIN 630X50			1					
45	1	195160-13790	STAY, CHAIN			1					
46	1	195160-13810	PIN 8X28			1					
47	1	195166-13803	SHAFT, FINAL			1					
48	1	195150-13810	SPROCKET 18, FINAL			1					
49	1	24101-062064	BALL BEARING			1					
50	1	22252-000620	CIRCLIP 62			1					
51	1	195194-13520	SEAL 40 72 17, OIL			1					
52	1	195194-13550	COLLAR 30X40X3.2			1					
53	1	22252-000720	CIRCLIP 72			1					
54	1	24101-062074	BALL BEARING			1					
55	1	22242-000300	CIRCLIP 30			1					

Fig.48. ROTOR SHAFT

48. ROTOR SHAFT



OCT10-G16701 48. ROTOR SHAFT

(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195160-14050	CASE, ROTOR BEARING			1					
2	1	26116-100252	BOLT M10X 25 PLATED			3					
2-1	1	26013-100252	BOLT M10X 25			3					N
3	1	22217-100000	SPRING WASHER 10 (C=FXXXXX)			3					Z
4	1	195160-14060	GEAR, BEVEL			1					
5	1	195160-14070	PACKING, CASE COVER			1					
6	1	26013-060169	BOLT M 6X 16			6					
7	1	22217-100000	SPRING WASHER 10			22					
8	1	195160-14460	WASHER			1					
9	1	26116-100252	BOLT M10X 25 PLATED			1					
9-1	1	26013-100252	BOLT M10X 25 (C=FXXXXX)			1					N
10	1	22217-100000	SPRING WASHER 10 (C=FXXXXX)			1					Z
11	1	1A1030-48250	SEAL QLF30621218,OIL			1					
12	1	22252-000620	CIRCLIP 62			1					
13	1	24101-063054	BALL BEARING			1					
14-1	1	195166-14401	SHAFT, ROTOR			1					
15	1	195166-14851	BOLT M12X27.5			4					
16	1	195166-14860	STOPPER			2					
17	1	195140-14900	TINE (L), ROTARY			10					
18	1	195140-14910	TINE (L), ROTARY			10					
19	1	195160-14981	TINE (L), ECCENTRIC			1					
20	1	195160-14991	TINE (R), ECCENTRIC			1					
21	1	1A1040-46500	BOLT M10X 26			22					
22	1	26346-100002	U-NUT M10 PLATED			21					
22-1	1	195166-14870	U-NUT M10 (C=FXXXXX)			21					N

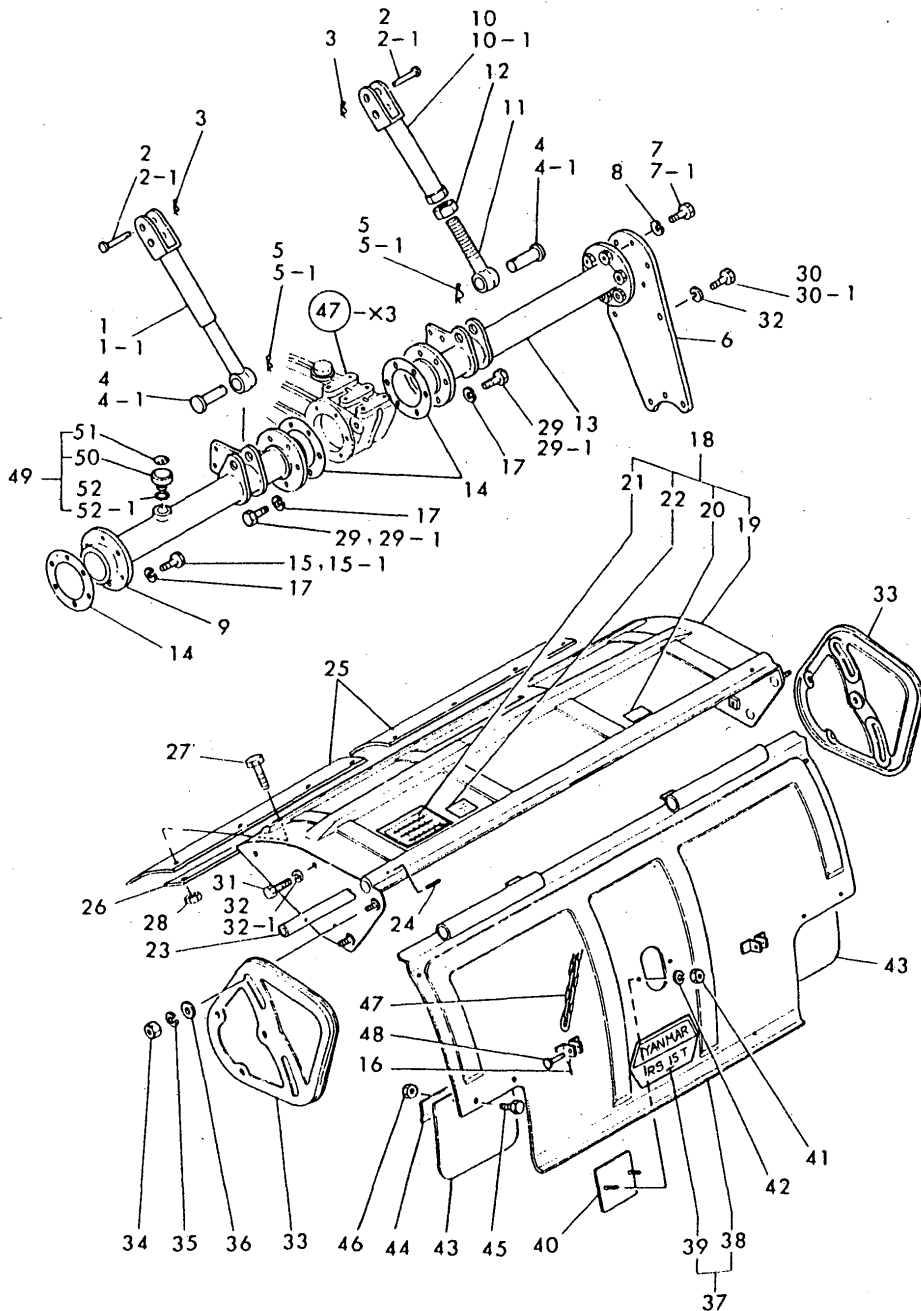
Remarks
(M) MISPRINT.

Fig.49. ROTARY CARRIER

(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

49. ROTARY CARRIER



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195140-15160	LINK (L) LIFT			1					
1-1	1	195181-15160	LINK (L), LIFT (C=FXXXXX)			1					N
2	1	22312-120400	PARALLEL PIN 12X40			2					
2-1	1	195140-15140	PIN 12X40 (C=FXXXXX)			2					N
3	1	22360-120000	SNAP PIN 12			2					
4	1	195160-15150	PIN 19X53			2					
4-1	1	195140-15150	PIN 19X 53 (C=FXXXXX)			2					N
5	1	22360-190000	SNAP PIN 19			2					
5-1	1	22360-120000	SNAP PIN 12 (C=FXXXXX)			2					S
6	1	195160-15170	BRACKET, ROTARY SIDE			1					
7	1	26116-100252	BOLT M10X 25 PLATED			6					
7-1	1	26013-100252	BOLT M10X 25 (C=FXXXXX)			6					N
8	1	22217-100000	SPRING WASHER 10 (C=FXXXXX)			6					Z
9	1	195166-15200	BEAM (L), MAIN			1					
10	1	195140-15200	LINK (RA), LIFT			1					
10-1	1	195181-15200	LINK (R), LIFT (C=FXXXXX)			1					N
11	1	195140-15210	LINK (RB), LIFT			1					
12	1	26716-140002	NUT M14			1					
13	1	195166-15300	BEAM (R), MAIN			1					
14	1	195160-15360	PACKING, MAIN BEAM			3					
15	1	195160-14550	BOLT M10X 25			6					
15-1	1	195184-12280	BOLT M10X 25 (C=*1982.)			6					N
16	1	22417-200150	COTTER PIN 2.0X15			2					
17	1	22217-100000	SPRING WASHER 10			18					
18	1	195166-15400	COVER ASSY, ROTARY			1					
19	2	195191-15400	COVER, ROTARY			1					
20	2	195166-10310	LABEL, ROTARY (C=FXXXXX)			1					Z
21	2	195166-10321	LABEL, TEETH (C=FXXXXX)			1					Z
22	2	195166-10400	LABEL, ROTARY SETTING (C=FXXXXX)			1					Z
23	1	195181-15490	PIN, HINGE			1					
24	1	22351-050032	SPRING PIN 5X32			1					
25	1	195191-15650	SEAT (A), SCRAPER			2					
26	1	195181-15661	RETAINER, SCRAPER			2					
27	1	26116-060122	BOLT M 6X 12 PLATED			8					
28	1	26756-060002	LOCK NUT M 6 PLATED			8					
29	1	195160-14540	BOLT M10X30			12					
29-1	1	195184-12270	BOLT M10X 30 (C=*1981.)			12					N
30	1	26116-100252	BOLT M10X 25 PLATED			3					
30-1	1	26013-100252	BOLT M10X 25			3					N

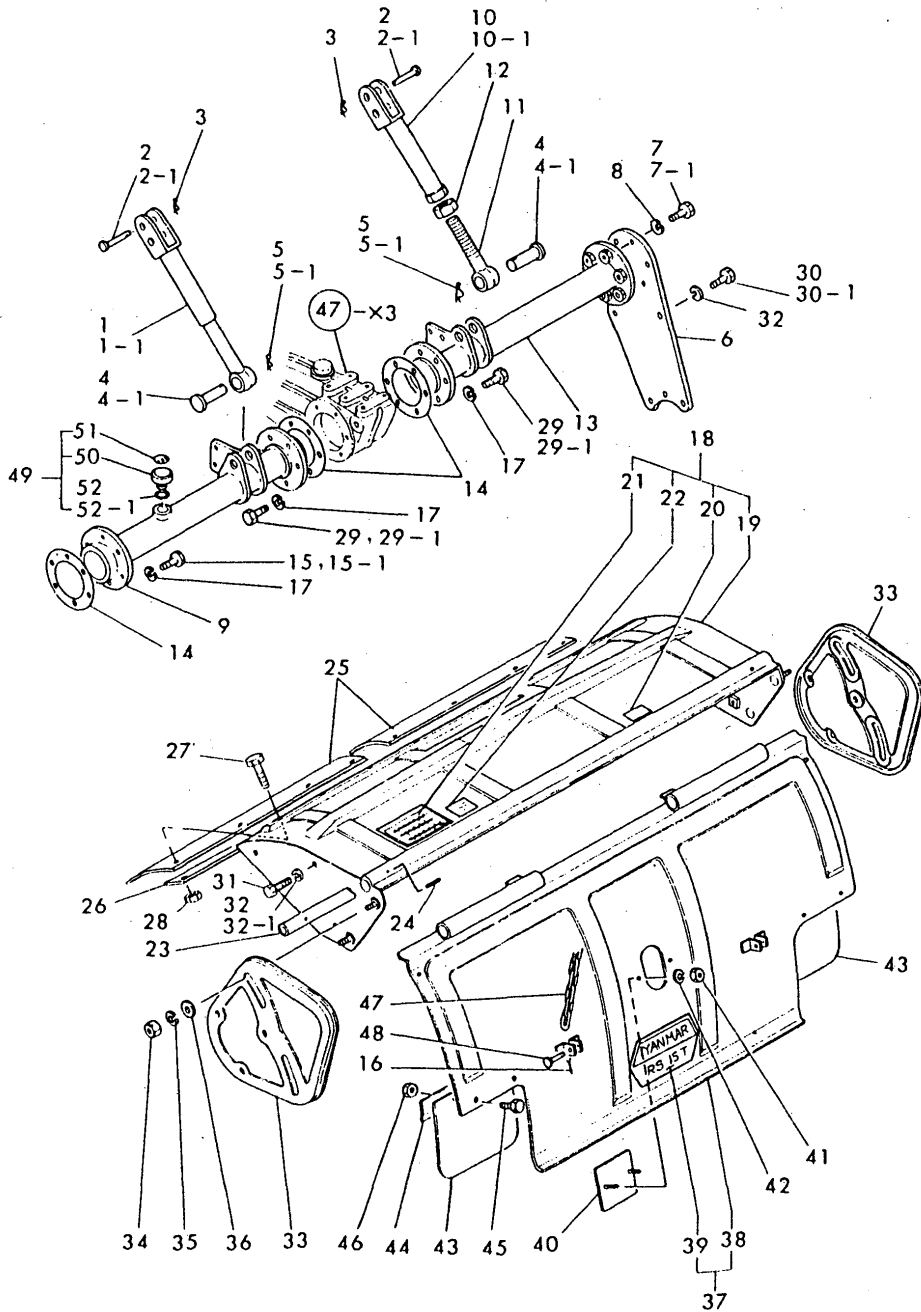
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
 (C)Copy Rights YANMAR CO.,LTD.

Fig.49. ROTARY CARRIER

(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

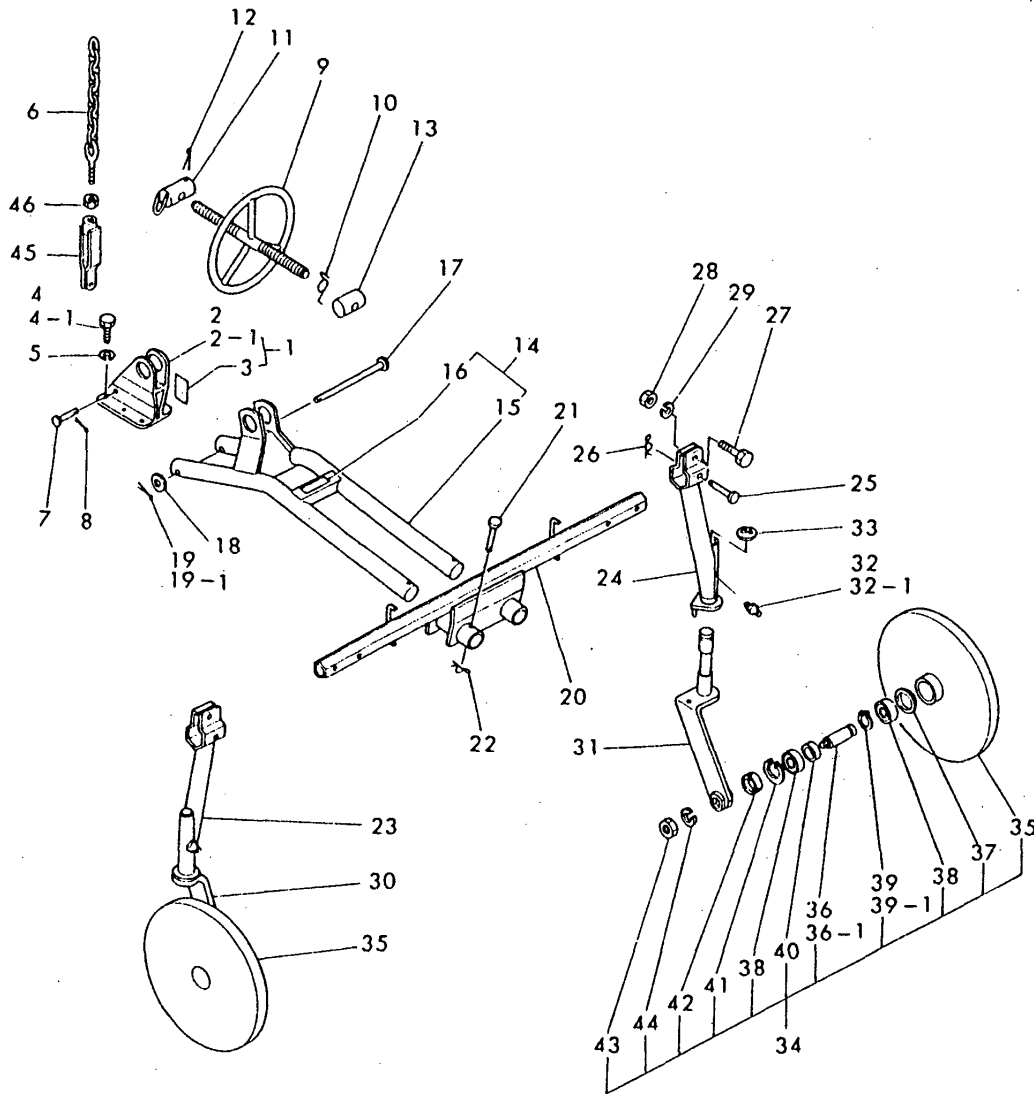
49. ROTARY CARRIER



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(C=FXXXXX)								
31	1	1A1030-66110	BOLT M10X 38					3			
32	1	22217-100000	SPRING WASHER 10					6			
32-1	1	22217-100000	SPRING WASHER 10					3			K
			(C=FXXXXX)								
33	1	195160-15700	COVER, SIDE					2			
34	1	26716-100002	NUT M10					4			
35	1	22217-100000	SPRING WASHER 10					4			
36	1	22137-100000	WASHER 10					4			
37	1	195166-15790	COVER ASSY, REAR					1			
38	2	195191-15800	COVER, REAR					1			
39	2	195166-10330	LABEL, NAME					1			Z
			(C=FXXXXX)								
40	1	195140-15850	COVER, REAR					1			
41	1	26716-080002	NUT M 8					2			
42	1	22217-080000	SPRING WASHER 8					2			
43	1	195160-15900	SEAT,(B), SCRAPER					2			
44	1	1A1040-32050	STAY,FENDER MUDGUARD					2			
45	1	26116-060122	BOLT M 6X 12 PLATED					4			
46	1	26756-060002	LOCK NUT M 6 PLATED					4			
47	1	195140-15930	CHAIN					2			
48	1	1A1040-56910	PIN M 6X 23					2			
49	1	195140-13550	PLUG					1			
50	2	1A1040-48060	PLUG 30					1			
51	2	195140-10370	LABEL					1			Z
			(C=FXXXXX)								
52	2	24341-000300	O-RING 1A S-30.0					1			
52-1	2	24341-000280	O-RING 1A S-28.0					1			N
			(C=FXXXXX)								

Fig.50. ROTARY DEPTH ADJUSTER

50. ROTARY DEPTH ADJUSTER



OCT10-G16701 50. ROTARY DEPTH ADJUSTER

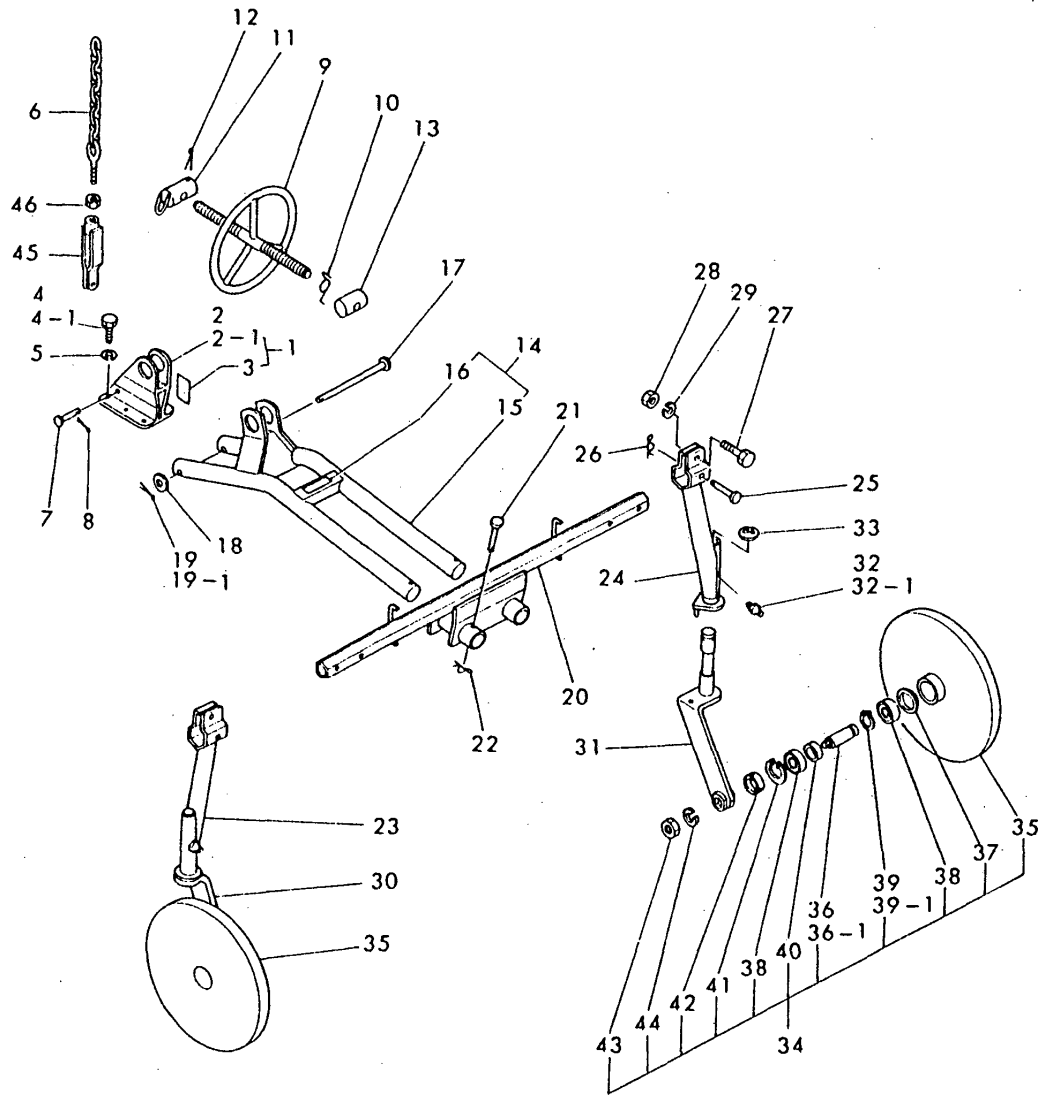
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195166-16290	SUPPORT			1					
2	2	195160-16300				1					
2-1	2	195185-16300	SUPPORT, SCREW			1					N
			(C=FXXXXX)								
3	2	195166-10410	LABEL			1					Z
			(C=FXXXXX)								
4	1	26116-100302	BOLT M10X 30 PLATED			6					
4-1	1	26013-100302	BOLT M10X 30			6					N
			(C=FXXXXX)								
5	1	22217-100000	SPRING WASHER 10			6					Z
			(C=FXXXXX)								
6	1	195140-15051	CHAIN COMP.,FIX			1					
7	1	194140-15070	PIN 10X 30			1					
8	1	22417-300200	COTTER PIN 3.0X20			1					
9	1	195140-16100	SCREW, DEPTH ADJUST			1					
10	1	195140-16180	STOPPER,ADJUST SCREW			1					
11	1	195140-16200	NUT (L)			1					
12	1	22417-400400	COTTER PIN 4.0X40			1					
13	1	195140-16250	NUT (R)			1					
14	1	195166-16490	FRAME ASSY			1					
15	2	195140-16500	FRAME, DEPTH			1					
16	2	195166-10450	LABEL			1					Z
			(C=FXXXXX)								
17	1	195140-16580	PIN 16X163			1					
18	1	22137-160000	WASHER 16			1					
19	1	22417-400400	COTTER PIN 4.0X40			1					
19-1	1	22417-400200	COTTER PIN 4.0X20			1					N
			(C=FXXXXX)								
20	1	195181-16600	BEAM, DEPTH			1					
21	1	195140-16680	PIN 10X55			2					
22	1	22360-100000	SNAP PIN 10			2					
23	1	195140-16702	ARM (L), GAUGE WHEEL			1					
24	1	195140-16802	END, BEAM			1					
25	1	195140-16780	PIN 8X56			2					
26	1	22360-080000	SNAP PIN 8			2					
27	1	26116-120402	BOLT M12X 40 PLATED			2					
28	1	26716-120002	NUT M12			2					
29	1	22217-120000	SPRING WASHER 12			2					
30	1	195140-16902	ARM (L), SWIVEL			1					
31	1	195140-16912	ARM (R), SWIVEL			1					
32	1	24764-010000	NIPPLE M6F,GREASE			2					
32-1	1	24761-010000	NIPPLE M6F,GREASE			2					N
			(C=FXXXXX)								
33	1	22272-000150	CIRCLIP E-15			2					
34	1	795140-16770	WHEEL ASSY			2					
35	2	195140-16850	WHEEL, GAUGE			2					
36	2	195140-16822	SHAFT, WHEEL			2					
36-1	2	195140-16823	SHAFT, GAUGE WHEEL			2					F
			(C=FXXXXX)								
37	2	1A1040-71310	CAP, TAIL WHEEL			2					
38	2	24101-060034	BALL BEARING			4					

Fig.50. ROTARY DEPTH ADJUSTER

50. ROTARY DEPTH ADJUSTER



OCT10-G16701 50. ROTARY DEPTH ADJUSTER

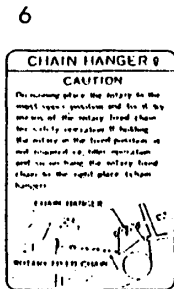
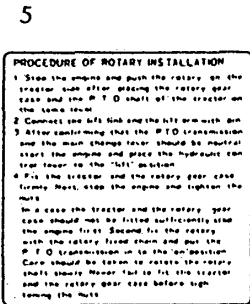
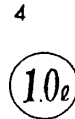
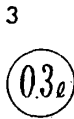
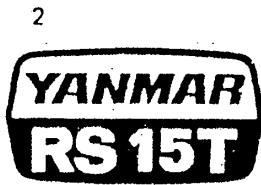
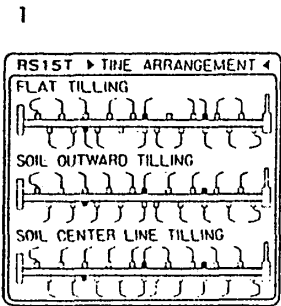
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
39	2	22242-000170	CIRCLIP 17			2					
39-1	2	22242-000160	CIRCLIP 16 (C=FXXXXX)			2					F
40	2	195140-16970	COLLAR 17X21.7X7.5			2					
41	2	22252-000350	CIRCLIP 35			2					
42	2	195140-16841	SEAL TC17 35 08, OIL			2					
43	2	26716-140002	NUT M14			2					
44	2	22217-140000	SPRING WASHER 14			2					
45	1	195140-15020	ADJUSTER CHAIN			1					
46	1	26716-120002	NUT M12			1					

Fig.51. LABELS

51. LABELS (RS15T)



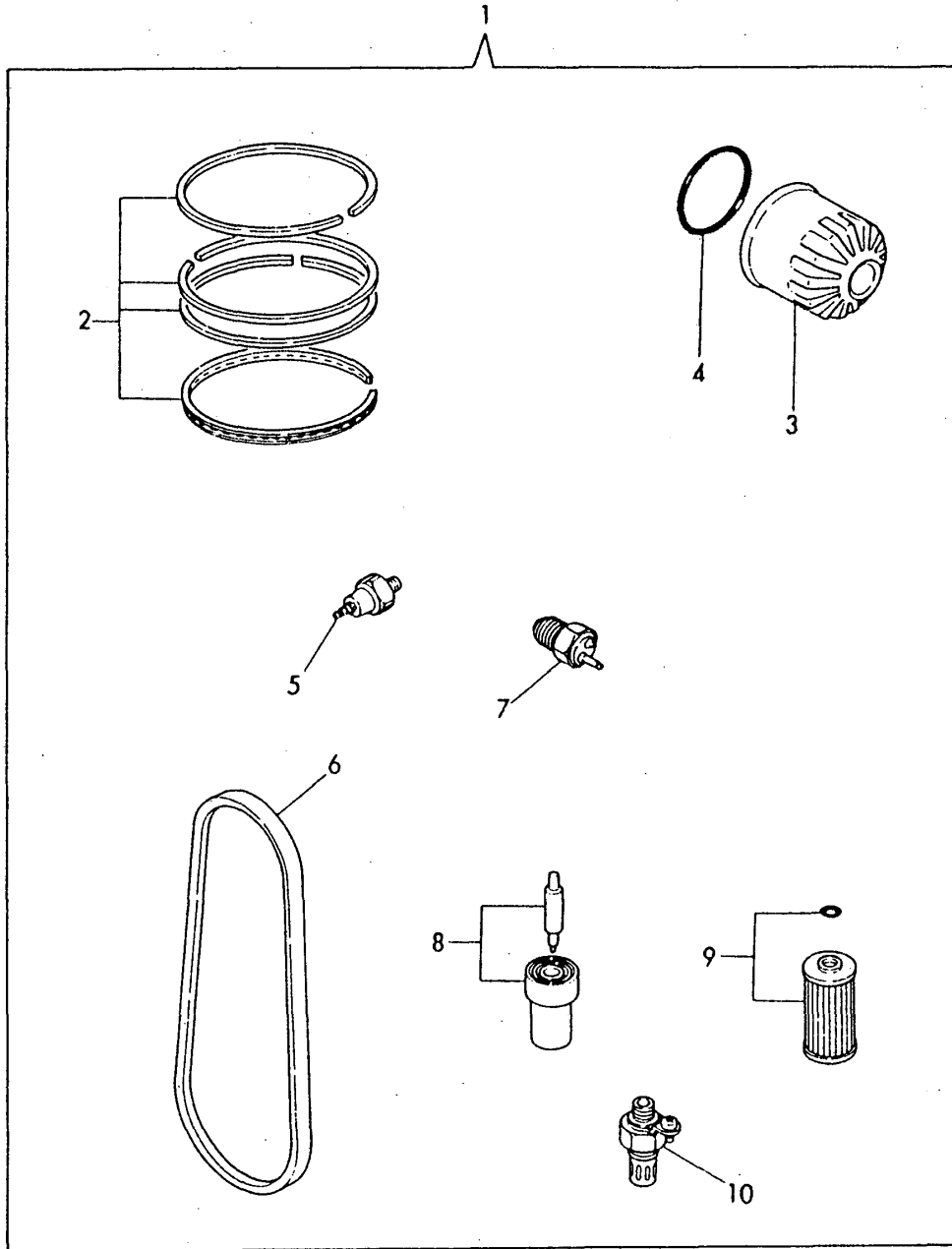
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	195166-10321	LABEL, TEETH			1						
2	1	195166-10330	LABEL, NAME			1						
3	1	195140-10350	LABEL, LUB. OIL			2						
4	1	195140-10370	LABEL			1						
5	1	195166-10400	LABEL, ROTARY SETTING			1						
6	1	195166-10410	LABEL			1						
7	1	195166-10450	LABEL			1						
8	1	194240-65720	LABEL, CAUTION			2						

Fig.52. REPAIR KIT (FOR ENGINE)

52 . REPAIR KIT



OCT10-G16701 52. REPAIR KIT (FOR ENGINE)

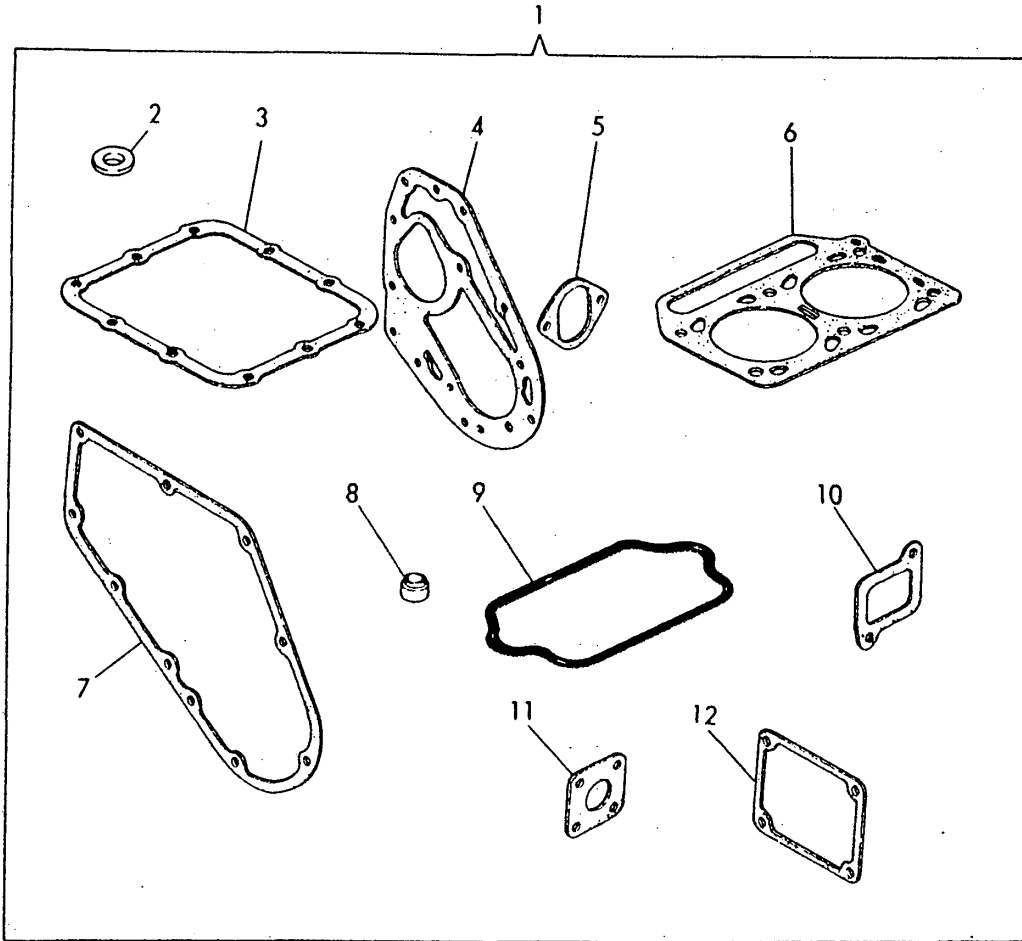
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724067-92730	REPAIR KIT	1							
2	2	724066-22501	RING SET	2							
3	2	124450-35100	ELEMENT, LUB. OIL	1							
4	2	124450-35110	O-RING	1							
5	2	124060-39451	SENDER, OIL PRESSURE	1							
6	2	124064-42290	V-BELT (A-28)	1							
7	2	124450-44902	SENDER, TEMP.	1							
8	2	144770-53000	VALVE W/CASE	1							
9	2	104500-55710	ELEMENT, FUEL	1							
10	2	124450-77910	THERMOSTAT W/PLUG	1							

Fig.53. GASKET KIT (FOR ENGINE)

53 . GASKET KIT



OCT10-G16701 53. GASKET KIT (FOR ENGINE)

(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724067-42600	GASKET KIT	1							
2	2	103338-01240	WASHER	2							
3	2	124060-01742	GASKET	1							
4	2	124060-01560	GASKET	1							
5	2	124060-34842	GASKET	1							
6	2	124060-01330	GASKET, CYL. HEAD	1							
7	2	124060-01512	GASKET, GEAR CASE	1							
8	2	124250-91412	PACKING	1							
9	2	124160-11340	SEAL, VALVE STEM	1							
10	2	124060-11131		1							
11	2	124060-12030	GASKET	1							
12	2	124450-11900	GASKET	2							
13	2	124060-77171	PACKING	1							

Part Number Index

All parts are stipulated in the order of part numbers.

(Depending on the area in which the part is used.)

This index will display the location of the part according to each part number.

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
101147-11900	3	39
101147-12560	4	14
101147-59810	12	34
101158-11190	3	12
101158-11230	3	32
101204-11450	3	37
101204-11452	3	37 -1
101304-59020	12	25 -1
101504-55051	19	4 -1
101504-55101	19	2
101720-55750	12	3
102103-55520	12	13
103338-01240	1	9
		9 -1
	53	2
103338-11430	3	36
103338-32570	8	5
103854-11490	3	38
103854-53100	11	4
103854-53120	11	6
103854-53180	11	9
103854-59191	12	28
103854-59201	12	30 -1
103854-66420	13	28
104200-03600	3	46
104200-03641	3	47
104200-11100	3	3
104200-11110	3	4
104200-11180	3	11
104200-11350	3	6
104200-11410	3	34
104200-11420	3	35
104200-14200	5	4
104200-22300	7	7
104200-53080	11	3
104200-55321	12	6
104200-55330	12	7
104200-55341	12	5
104200-55750	12	9
104200-59170	12	32
104200-61200	13	2
104200-61220	13	3
104211-11370	3	40
104300-01220	1	8
		8 -1
104300-76460	5	3
104500-23201	7	11 -1
104500-55710	12	10
	52	9
105582-21950	6	9

PARTS No.	Fig.	Ref.No.
106100-11350	3	6 -1
106100-44680	17	8 -1
106200-11400	3	35 -1
110250-53150	11	8
110250-55610	12	12
113200-53110	11	5
113200-53120	11	7
119660-61220	13	3 -1
121023-77910	17	1 -1
121120-13570	4	28 -1
121120-13580	4	29 -1
121250-12580	4	29
121250-13571	4	28
121250-35300	8	13
121250-35320	8	15
121250-35330	8	16
121250-35340	8	17
121450-14120	5	3 -1
121462-01650	1	28 -1
121465-11950	3	18 -1
121550-02110	6	13 -1
		15 -1
121551-02220	6	14 -1
122117-51560	10	23
124060-01050	1	14
124060-01200	1	5
		5 -1
124060-01201	1	6
124060-01300	1	39
124060-01330	1	40
	53	6
124060-01512	2	9
	53	7
124060-01531	2	18
124060-01532	2	18 -1
124060-01540	1	12
124060-01551	1	24
124060-01560	1	25
	53	4
124060-01570	2	22
124060-01580	2	37 -1
124060-01601	1	27
124060-01602	1	27 -1
124060-01640	1	17
124060-01650	1	28
124060-01660	1	11
124060-01741	1	19
124060-01742	1	19 -1
	53	3
124060-01882	2	36

PARTS No.	Fig.	Ref.No.
124060-01883	2	36 -1
124060-01900	2	6
124060-01910	2	7
124060-02020	6	17
124060-02101	6	13
		15
124060-02110	6	16
124060-02220	6	14
124060-03080	2	14
124060-03200	2	16
124060-03750	3	48
124060-03760	3	49
124060-07300	2	10
124060-11120	3	10
124060-11131	53	10
124060-11160	3	8
124060-11170	3	9
124060-11260	3	41
124060-11280	3	28
124060-11290	3	42
124060-11311	3	58
124060-11380	3	29 -1
124060-12030	4	21
	53	11
124060-13510	4	35 -1
124060-13811	4	35
124060-14010	5	1
124060-14090	5	9
124060-14100	5	2
124060-14400	5	5
124060-14470	5	11
124060-14950	5	10
124060-21200	6	6
124060-21590	6	19
124060-21600	6	20
124060-21651	6	7
124060-21660	6	8
124060-21680	6	24
124060-22090	7	1 -2
124060-23100	7	12
124060-23201	7	11
124060-23300	7	13
124060-26052	2	28
124060-26062	2	34
124060-26063	2	34 -1
124060-26101	2	27
124060-26401	2	29
124060-26410	2	31
124060-26420	2	32
124060-32091	8	9

PARTS No.	Fig.	Ref.No.
124060-32092	8	9 -1
124060-32130	8	11
124060-32990	8	6
124060-34800	1	32
124060-34830	1	33
124060-34841	1	34
124060-34842	1	34 -1
	53	5
124060-35060	8	19
124060-39200	8	21
124060-39451	8	24
	52	5
124060-42290	9	3
124060-44510	9	18 -1
124060-44520	9	24
124060-44650	9	15
124060-44800	9	10
124060-49010	9	7
124060-49020	9	17
124060-51300	10	12
124060-59012	12	22
124060-59101	12	23
124060-59380	12	29
124060-59391	12	30
124060-59801	12	17
124060-59811	12	18
124060-59900	12	19
124060-61110	13	5
124060-61120	13	35
124060-61130	12	36
	13	36
124060-61500	13	10
124060-61501	13	10 -1
124060-61550	13	37
124060-61610	13	11
124060-66010	13	24
124060-66040	13	27
		43
124060-66060	13	26
		42
124060-66070	13	41
124060-66090	13	25
124060-66150	13	23
124060-66550	13	15
124060-66551	13	15 -1
124060-66560	13	16
124060-66570	13	19
124060-66571	13	19 -1
124060-66580	13	17
124060-66590	13	18

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
124060-66890	13	20
124060-66950	13	14 -1
124060-77011	14	1
	15	1
124060-77110	14	6
124060-77151	14	8
124060-77170	14	9
124060-77171	14	9 -1
	53	13
124060-77680	19	21
	21	84
124060-77690	17	8
124060-77700	17	5
124060-77811	17	3
124064-02130	6	27
124064-07150	3	59
124064-12400	4	8
124064-12420	4	10
124064-12430	4	11
124064-12440	4	13
124064-12450	4	16
124064-12460	4	17
124064-12470	4	12
124064-26020	2	35
124064-42290	9	3 -1
	52	6
124064-44500	9	9
124064-44920	9	14
124064-55510	12	11
124064-55600	12	1
124067-12050	4	19
124067-12060	4	20
124067-12100	4	18
124067-12501	4	1
124067-12620	4	4
124067-12630	4	3
124067-12640	4	5
124067-12650	4	6
124067-44600	9	20
124085-35300	8	13 -1
124085-35350	8	18 -1
124160-01210	1	7
124160-01750	3	54
124160-01751	3	54 -1
124160-11340	3	13
	53	9
124160-11360	3	56
124160-21500	6	22
124160-21501	6	22 -1
124160-44580	9	12

PARTS No.	Fig.	Ref.No.
124160-49480	1	23
	3	27
	9	6
124160-59080	12	24
124160-59500	12	33
124160-77020	14	3
124160-77702	17	5 -1
124220-51890	10	25
124230-51100	10	3
124240-66371	13	29
124250-59260	12	25
124250-91400	2	43
124250-91411	2	44
124250-91412	2	44 -1
	53	8
124450-01800	2	25
124450-11320	3	14
124450-11671	3	24
124450-11681	3	25
124450-11900	4	37
	53	12
124450-12571	4	15
124450-21230	6	5
124450-35070	8	20
124450-35100	8	12
	52	3
124450-35110	8	25
	52	4
124450-35350	8	18
124450-39140	8	22
124450-44740	9	1
124450-44901	9	4
124450-44902	9	4 -1
	52	7
124450-77910	17	1
	52	10
124450-77980	17	7
124460-59060	19	15
124460-77660	17	6
124460-77802	17	2
124460-77820	17	4
124465-44950	9	5 -1
124550-44690	9	18
124550-51320	10	13
124550-51341	10	14
124550-51350	10	27
124550-51370	10	26
124550-51951	2	26
124660-13530	17	13
124660-13540	17	17

PARTS No.	Fig.	Ref.No.
124660-13570	17	12
124660-77201	14	4
	16	1
124660-77710	14	5
	37	18
124664-13520	17	12 -1
124664-13540	17	17 -1
124664-13580	17	13 -1
124732-35090	8	19 -1
124756-44590	9	11
124764-44920	9	13
124766-55040	19	3
124766-59050	12	26
	27	
	19	18
124770-53000	11	2
128272-11170	3	9 -1
135210-61090	13	33
144770-53000	52	8
172100-22400	7	8
172100-53200	11	10
174100-54120	10	11
174307-51170	10	4
174307-51181	10	5
174307-51190	10	6
174307-51250	10	15
174307-51270	10	16
174307-51450	10	17
174307-51460	10	18
174307-51510	10	20
174307-51550	10	21
174307-51560	10	22
174307-51700	10	28
193884-30247	27	24
194080-15420	23	17 A
194080-15430	23	17 B
194080-15440	23	17 C
194080-15450	23	17 D
194080-15460	23	17 E
194080-52132	37	20
194080-55840	37	44
		46
194080-57202	37	25
194081-99230	38	53
	44	28
194130-15470	23	16
194130-52121	37	13
194130-65380	38	50
	44	11
	44	11
194130-65430	38	48

PARTS No.	Fig.	Ref.No.
194140-15070	50	7
194145-52820	37	36 -1
194145-52830	37	37 -1
194145-52840	37	38 -1
194150-01190	18	2
194150-12410	20	17
	21	57
194150-12720	20	20
	33	8
194150-21910	34	3
194150-47621	35	20
194150-48230	36	11
194150-52160	37	29
194150-52170	37	30
194150-65360	38	47
	44	10
194150-65460	24	8
		16
194150-71110	42	6
194150-71230	42	3
	43	3
194150-72460	42	12
		23
	43	12
		23
194150-74630	42	35
	43	35
194150-74672	42	33
	43	33
194150-74850	42	13
		24
		39
	43	13
		24
		39
194151-11360	20	33
194151-11480	20	35
194151-11490	20	34
194151-11600	20	23
194151-11640	20	29
	21	70
194151-11650	20	31
	21	71
194151-11660	20	28
	21	41
194151-11840	20	24
194151-11860	20	25
194151-12620	33	16
194151-12640	33	14
194151-48710	36	12 -1

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
194151-57100	37	31
194151-63112	39	34
194190-57900	37	48
194190-72200	42	19
	43	19
194190-72241	42	21
	43	21
194190-72301	42	11
	43	11
194190-99240	38	52
	44	29
194200-01101	18	1
194200-01150	18	3
194200-01172	18	7
194200-01182	18	8
194200-01190	18	9
194200-01200	18	13
194200-04271	19	16
194200-04301	19	17 -1
194200-04350	19	7
194200-04503	19	9
194200-04650	19	13
194200-04660	19	14
194200-10050	42	15
		26
	43	15
		26
194200-11570	20	5
194200-11782	20	26
194200-11792	20	27
194200-11801	33	15
194200-11880	33	2
194200-11900	33	3
194200-11910	33	4
194200-11920	33	5
194200-14160	22	33
	30	15
194200-14171	22	34
	30	50
194200-14611	20	9
	21	53
194200-15530	23	39
194200-15730	23	30
194200-15740	23	31
194200-15750	23	32
194200-16110	23	35 -1
194200-22110	24	27
194200-22180	24	35
194200-22380	24	53
194200-22410	24	39

PARTS No.	Fig.	Ref.No.
194200-22460	24	41
194200-22490	24	42
194200-24120	25	3
		6
194200-24130	25	8
194200-24140	25	9
194200-24180	25	13
		13 -1
194200-24200	25	19
194200-24210	25	52
194200-24220	25	31
194200-24250	25	51
194200-24270	25	43
194200-24300	25	49
194200-24360	25	54
194200-24380	21	32
	25	25
		29
194200-24401	25	34
194200-24410	25	36
194200-24460	25	40
194200-25220	26	2
194200-25240	26	3
		52 -1
194200-25260	26	8
194200-25270	26	4
194200-25280	26	12
194200-25310	26	13
194200-25320	26	14
194200-25332	26	15
194200-25340	26	16
194200-25350	26	17
194200-25360	26	18
194200-25371	26	19
194200-25381	26	20
194200-25400	26	25
194200-25410	26	26
194200-25420	26	27
194200-25430	26	29
194200-25440	26	30
194200-25450	26	31
194200-25460	26	23
194200-25470	26	24
194200-25500	26	33
194200-25510	26	34
194200-25520	26	36
194200-25530	26	37 -1
194200-25550	26	41
194200-25560	26	42
		61

PARTS No.	Fig.	Ref.No.
194200-25570	26	44
194200-25581	26	45
194200-25590	26	46
194200-25600	26	47
194200-25610	26	38
194200-25810	26	43
194200-26312	26	56
194200-26320	26	57
194200-26331	26	78
194200-26340	26	59
194200-26350	26	62
194200-26380	26	65
194200-26390	26	66
194200-26410	26	69
194200-26421	26	70
194200-26450	26	71
194200-26460	26	72
194200-27110	27	1
194200-27140	27	2
194200-27150	27	3
194200-27160	27	9
194200-27181	27	13
194200-27310	27	14
194200-27320	27	15
194200-27330	27	19
		45
		56
194200-27350	27	16
194200-27360	27	17
194200-27510	27	23
194200-27600	27	26
194200-27610	27	27
194200-27620	27	30
194200-27630	27	33
		59
194200-27650	27	34
194200-27680	27	35
		49
194200-27830	27	53
194200-27840	27	54
194200-27860	27	60
194200-31851	22	41
	28	6
194200-31861	22	42
	28	7
194200-31871	22	43
	28	8
194200-31881	22	44
	28	9
194200-31901	22	45

PARTS No.	Fig.	Ref.No.
194200-31901	28	10
194200-31910	22	46
	28	11
		29
194200-31931	22	48
	28	13
194200-31940	22	47
	28	12 -1
194200-32100	22	75
	28	45
194200-32110	22	50
	28	15
194200-32250	28	17
194200-32300	28	18
194200-32310	28	19
194200-32330	22	51
	28	20
194200-32340	22	52
	28	21
194200-32370	28	22
194200-32461	28	24
194200-32510	28	41
194200-32630	28	33
		36
194200-32640	28	60
194200-32670	29	2
194200-33411	28	27
194200-33421	28	28
194200-33451	28	47
194200-33460	28	48
194200-34132	28	50
194200-34140	28	51
194200-34200	28	55
194200-34360	28	52
194200-34371	28	53
194200-34390	28	57
194200-34400	28	58
194200-34412	28	56
194200-34750	31	28
	32	28
	33	31
194200-34930	32	16 -1
		21 -1
194200-34940	32	17
		22
	33	20
		25
194200-34950	31	18
		23
	32	18

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
194200-34950	32	23
	33	21
		26
194200-34960	31	19
		24
	32	19
		24
	33	22
		27
194200-35100	29	1
194200-35130	29	6
194200-35180	29	7
194200-35250	29	8
194200-35271	29	9
194200-35281	29	10
194200-35291	29	11
194200-35310	29	12
194200-35320	29	13
194200-35330	29	16
194200-35340	29	14
194200-35350	29	15
194200-35400	29	19
194200-35470	29	20
194200-35500	29	22
194200-35510	29	23
194200-35550	29	28
194200-35600	29	30
194200-35610	29	24
194200-36351	30	2
		9
194200-36420	30	46
194200-36512	30	3
		10
194200-36551	30	4
		11
194200-36571	30	49
194200-36701	30	5
194200-36711	30	12
194200-36740	30	17
194200-36780	30	7
		14
194200-36790	30	6
		13
194200-37303	30	21
194200-37304-X	30	21 -1
194200-37350	30	23
194200-37390	24	54
	30	24
194200-37401	30	22
194200-37510	24	40

PARTS No.	Fig.	Ref.No.
194200-37510	30	28
194200-37550	30	29
194200-37600	30	33
194200-37620	30	34
194200-37652	30	35
194200-37692	30	36
194200-37740	30	39
194200-37770	30	40
194200-37780	30	41
194200-37800	24	46
	30	18
194200-37810	30	18 -1
		43 -1
194200-42150	34	6
194200-42171	34	7
194200-42180	34	10
194200-43110	34	30
194200-43140	34	14
194200-43161	34	15
194200-43211	34	33
194200-43220	34	34
194200-43230	34	68
194200-43300	34	37
194200-43411	34	39
194200-44111	34	40
194200-44151	34	41
194200-44170	34	44
194200-44210	34	46
194200-44250	34	47
194200-44260	34	48
194200-44280	34	49
194200-44411	34	52
194200-44421	34	53
194200-45200	35	5
194200-46110	35	13
194200-46121	35	14
194200-46130	35	15
194200-46150	35	16
194200-46410	34	17
194200-46420	34	18
194200-46450	34	21
194200-46520	34	23
194200-46531	34	24
194200-46540	34	25
194200-46550	34	26
194200-46560	34	27
194200-47112	35	19
194200-47180	35	21
194200-47190	35	23
194200-47210	35	24

PARTS No.	Fig.	Ref.No.
194200-47220	35	25
194200-47310	35	27
194200-47330	35	28
194200-47350	35	30
194200-47360	35	31
194200-47510	34	56
194200-47550	34	59
194200-47610	34	61
194200-47620	34	63
194200-48110	36	1
194200-48210	36	6
194200-48570	36	10
194200-48810	36	12
194200-48820	36	13
194200-48911	36	15
194200-48921	36	16
194200-48930	36	19
194200-51130	37	24
194200-51201	37	11
194200-51211	37	12
194200-51301	37	5
194200-51351	37	6
194200-51400	37	7
194200-51440	37	10
194200-52220	37	36
194200-52230	37	37
194200-52240	37	38
194200-53400	37	23
194200-55470	37	2
194200-56400	37	4
194200-57210	37	26
194200-61220	38	6
		21
194200-61230	38	7
		22
194200-61240	38	8
		23
194200-61250	38	9
		24
194200-61260	38	31
194200-61450	38	38
194200-61490	38	39
194200-61521	38	43
194200-61522-R	38	43 -1
194200-61550	38	44
194200-62101	39	1
194200-62111	39	3
		9
194200-62220	39	59
194200-62300	39	60

PARTS No.	Fig.	Ref.No.
194200-62311	39	61
194200-62330-R	39	60 -1
194200-62401	39	16 -1
194200-62511	39	24
194200-62521	39	25
194200-63180	39	37
194200-63301	39	47
194200-63310	39	36
194200-64150	38	60
194200-65100	23	29
194200-65300	25	26
	44	4
194200-65610	38	11
		26
194200-65700	27	4
194200-75411	41	1
194200-75502	41	4
194200-77530	41	7
194200-82100	40	7
194200-82150	40	9
194201-24190	25	20
194201-25420	26	27 -1
194201-27111	27	1 -1
194201-27150	27	3 -1
194201-27170	27	6 -1
194201-27360	27	17 -1
194201-32150	22	49 -1
	28	14 -1
194201-33410	28	27 -1
194201-33420	28	28 -1
194201-36610	30	15 -1
194201-36620	30	50 -1
194201-43300	34	37 -1
194201-43310	34	70
194201-45280	35	5 -1
194201-46420	34	18 -1
194201-52110	37	19
194210-12850	31	5
		10
	32	5
		10
194210-13212	20	4
	21	4
194210-13250	20	7
	21	5
194210-13410	22	10
194210-13420	22	11
194210-13430	22	14
194210-13451	22	17
194210-13461	22	22

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
194210-13490	22	15
194210-13512	21	8
194210-13520	21	9
194210-13530	21	10
194210-13540	21	11
194210-13551	21	12
194210-13561	21	14
194210-13570	21	18
194210-13590	22	30
194210-13740	21	26
194210-13822	21	35
194210-13841	21	38
194210-13881	21	67
194210-13902	21	39
194210-13903	21	39 -1
194210-13930	21	44
194210-13940	21	45
194210-13950	21	40
194210-13960	21	81 -1
		81 -2
	22	66
194210-13970	22	68
194210-14100	22	25
194210-14121	22	32
194210-14210	22	56
194210-14230	22	58
194210-14251	22	59
194210-14260	22	60
194210-14270	22	61
194210-14280	22	62
194210-14290	22	63
194210-14300	22	64
194210-14310	22	65
194210-14350	31	13
	32	13
194210-14400	22	70
194210-14410	22	71
194210-14420	22	72
194210-14450	21	22
194210-14460	21	23
194210-14510	21	48
194210-14511	21	48 -1
194210-14520	21	49
194210-14521	21	49 -1
194210-14550	21	50
194210-14551	21	86
194210-24401	25	35
194210-25540	26	39
194210-26100	26	48
194210-26110	26	49

PARTS No.	Fig.	Ref.No.
194210-26120	26	50
194210-26130	26	51
194210-27550	27	40
194210-27701	27	39
194210-27750	27	42
194210-27760	27	43
194210-27780	27	48
194210-65300	25	30
	44	5
194210-65310	44	6
194211-25540	26	39 -1
194211-26120	26	50 -1
194240-65430	44	12
194240-65460	44	14
194240-65510	39	5
		11
	44	17
194240-65620	39	50
	44	20
194240-65670	38	12
		27
	44	22
194240-65710	25	47
	44	25
194240-65720	24	7
		15
	51	8
194262-15170	23	25
194262-48120	36	5
194262-51102	37	1
194262-53050	37	14
194262-53051	37	14 -1
194262-53080	37	15
194262-61240	38	15
		30
194262-61330	38	13
		28
194262-61350	38	10
		25
194274-22190	22	67 -1
194300-21450	24	17 -1
194340-10010-X	25	53
194340-10100-X	43	40
194340-10200-X	42	40
194340-11350-X	20	1
194340-11500-X	20	32
194340-15140	23	7
194340-15200-X	23	8
194340-15210	23	26
194340-15230	23	13

PARTS No.	Fig.	Ref.No.
194340-15310	23	11
194340-15330	23	14
194340-15610-X	23	27
194340-25200	26	1
194340-25250	26	9
194340-25290	26	6
194340-27320	27	15 -1
194340-34940	31	17
		22
194340-37350-R	30	23 -1
194340-61610	38	46 -1
194340-62810	24	55
194340-63430	39	43
194340-65200	24	6
		14
	44	3
194340-65320	24	5
	44	7
194340-65441	39	7
		14
	44	13
194340-65502	38	3
		18
	44	15
194340-65512	38	4
		19
	44	16
194340-65590	38	51
	44	18
194340-65601	39	6
		12
	44	19
194340-65690	39	4
		10
	44	24
194340-65720	38	49
	44	26
194340-65750	25	21
	44	27
194340-71110-X	43	6
194340-72230-X	42	20
	43	20
194340-74700-X	42	32
	43	32
194340-74800-X	42	34
	43	34
194340-75740	42	29
	43	29
194341-11101-X	21	1 -1
194341-12870	31	3 -1

PARTS No.	Fig.	Ref.No.
194341-12870	31	8 -1
	32	3 -1
		8 -1
194341-12930	31	2 -1
		7 -1
	32	2 -1
		7 -1
194341-13610	21	24 -1
194341-13740	21	26 -1
194341-13790	21	88
194341-13900	21	39 -2
194341-13950	21	40 -1
194341-13960	21	91
194341-13980	21	89
194341-13990	21	90
194341-14200	22	55
194341-14201	22	55 -1
194341-14210	22	46 -1
194341-14220	22	76
		80
194341-14230	22	58 -1
194341-14240	22	77
		81
194341-14250	22	59 -1
194341-14260	22	60 -1
194341-14340	22	67 -2
194341-14350	31	13 -1
	32	13 -1
194341-14420	22	72 -1
194341-14430	22	82
194341-14480	22	83
194341-14520-X	21	49 -2
194341-14530-X	21	48 -2
194341-65311	21	33
194341-65320	24	13
	44	8
194341-65661	39	13
	44	21
194345-52490-X	19	22
194345-55110	37	43 -1
194345-55120	37	45 -1
194345-61220	38	6 -1
		21 -1
194345-61230	38	7 -1
		22 -1
194345-61240	38	8 -1
		23 -1
194345-65100	23	29 -1
194345-65501	44	15 -1
194345-65511	44	16 -1

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
194346-13620-X	21	25 -2
194346-13630	21	32 -1
194350-04100	19	1
194350-04300	19	17
194350-24450	25	39
194350-25300	26	11
194350-27890	27	61
194350-34710	31	25
	32	25
	33	28
		33
194350-34740	31	30 -1
	32	30 -1
194350-34750	33	34
194350-34780	31	26
	32	26
	33	29
194350-34790	31	31 -1
	32	31 -1
194350-51100	37	1 -1
194350-61000-R	38	1
194350-61500	38	42
194350-63140	39	33
194350-63210	39	40
194350-63410	39	46
194350-63420	39	35
194350-63430	39	43 -1
194350-63440	39	20
194350-64720	38	5
	44	1
194350-65150	24	4
194350-65670	27	63
	44	23
194351-11100	21	1
194351-13211	21	4 -1
194351-13241	21	82
194351-13250	21	83
194351-13251	21	83 -1
194351-13560	21	14 -1
194351-13610	21	24
194351-13620	21	25 -1
194351-13800	21	64 -1
194351-13960	21	81
	22	66 -1
194351-13970	22	68 -1
194351-19550	21	79 -1
194351-19570	21	73
194351-19580	21	80
194351-19630	21	72
194351-61000-R	38	16

PARTS No.	Fig.	Ref.No.
194351-63110	39	34 -1
194351-64720	38	20
	44	2
194351-65150	24	12
194370-65350	44	9
194440-52400	37	34 -1
194440-52420	37	39
194446-71500	42	6 -1
194730-57241	20	10
		15
	21	54
		61
	23	36
194730-57411	20	12
		14
	21	56
		63
	23	38
194740-55620	23	12
194750-15250	23	15 A
194750-15260	23	15 B
194750-15270	23	15 C
194750-15280	23	15 D
194750-15290	23	15 E
194750-15520	23	6
194990-22830	20	18
	21	58
194990-22840	20	19
	21	59
195080-15060	42	41
	43	41
195140-10350	46	20
	47	11
	51	3
195140-10370	49	51
	51	4
195140-12070	46	3 -1
	47	2
195140-12110	46	13
195140-12150	46	18
	47	8
195140-12351	46	24
195140-12370	46	25
195140-12380	46	26
195140-12400	46	29
195140-12410	46	30
195140-12420	46	33
195140-12430	46	34
195140-12450	46	35
195140-12470	46	37

PARTS No.	Fig.	Ref.No.
195140-12480	46	38
195140-12550	46	22
195140-13540	47	21
195140-13550	49	49
195140-13600	47	27
195140-13620	47	29
195140-13641	47	30
195140-13660	26	73
	47	31
195140-13700	22	80 -1
	47	34
195140-13710	22	81 -1
	47	35
195140-14900	48	17
195140-14910	48	18
195140-15020	50	45
195140-15051	50	6
195140-15140	49	2 -1
195140-15150	49	4 -1
195140-15160	49	1
195140-15200	49	10
195140-15210	49	11
195140-15850	49	40
195140-15930	49	47
195140-16100	50	9
195140-16180	50	10
195140-16200	50	11
195140-16250	50	13
195140-16500	50	15
195140-16580	50	17
195140-16680	50	21
195140-16702	50	23
195140-16780	50	25
195140-16802	50	24
195140-16822	50	36
195140-16823	50	36 -1
195140-16841	50	42
195140-16850	50	35
195140-16902	50	30
195140-16912	50	31
195140-16970	50	40
195150-13810	47	48
195160-12100	46	12
195160-12200	46	8
195160-13051	47	1
195160-13100	47	4
195160-13140	47	5
195160-13200	47	14
195160-13250	47	17
195160-13500	47	20

PARTS No.	Fig.	Ref.No.
195160-13610	47	28
195160-13680	47	36
195160-13690	47	37
195160-13710	47	39
195160-13720	47	40
195160-13730	47	41
195160-13740	47	42
195160-13780	47	44
195160-13790	47	45
195160-13810	47	46
195160-13860	47	23
195160-13870	47	26
195160-14050	48	1
195160-14060	48	4
195160-14070	48	5
195160-14460	48	8
195160-14540	49	29
195160-14550	49	15
195160-14981	48	19
195160-14991	48	20
195160-15150	49	4
195160-15170	49	6
195160-15360	49	14
195160-15700	49	33
195160-15900	49	43
195160-16300	50	2
195166-10310	49	20
195166-10321	49	21
	51	1
195166-10330	49	39
	51	2
195166-10400	49	22
	51	5
195166-10410	50	3
	51	6
195166-10450	50	16
	51	7
195166-13803	47	47
195166-14401	48	14 -1
195166-14851	48	15
195166-14860	48	16
195166-14870	48	22 -1
195166-15200	49	9
195166-15300	49	13
195166-15400	49	18
195166-15790	49	37
195166-16290	50	1
195166-16490	50	14
195181-15160	49	1 -1
195181-15200	49	10 -1

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
195181-15490	49	23
195181-15661	49	26
195181-16600	50	20
195184-12270	49	29 -1
195184-12280	49	15 -1
195185-16300	50	2 -1
195190-13190	47	13
195191-13700	47	38
195191-15400	49	19
195191-15650	49	25
195191-15800	49	38
195192-13190	47	13 -1
195194-13100	47	19
195194-13520	47	51
195194-13550	47	52
1A1030-34200	31	3
		8
	32	3
1A1030-34250	31	4
		9
	32	4
		8
		9
1A1030-48250	48	11
1A1030-66110	49	31
1A1040-23220	26	35
1A1040-26060	21	13
	25	14
1A1040-26190	27	7
1A1040-26320	27	12
1A1040-26750	27	19 -1
		45 -1
		56 -1
1A1040-28040	25	50
1A1040-28180	27	6
1A1040-28810	22	69
1A1040-28900	25	33
1A1040-32050	49	44
1A1040-46500	48	21
1A1040-46890	34	66
1A1040-48060	47	10 -1
	49	50
1A1040-48070	21	16
		36
		43
		46
		47
		6
		24
1A1040-56910	49	48
1A1040-59470	38	45

PARTS No.	Fig.	Ref.No.
1A1040-71310	50	37
1A1040-83010	40	8
1A1040-84300	40	2
1A1041-48060	47	10
1A1120-27770	27	20
		31
		46
		57
1E4030-27340	27	5
43400-500390	12	31
43400-500410	2	48
43400-500430	13	13
724060-01520	2	12
724060-01521	2	12 -1
724060-01542	1	15
724060-01561	1	1
724060-01613	2	1
724060-01900	1	37
724060-02500	6	11
724060-02501	6	11 -1
724060-11521	3	44
724060-11650	3	29
724060-11701	3	1
724060-11702	3	1 -1
724060-21700	6	1
724060-22721	7	1
724060-22722	7	1 -1
724060-32701	8	1
724060-51530	10	19
724060-51701	10	1
724060-53101	11	1
724060-61520	13	1
724060-61600	13	6
724060-66531	13	40
724064-23610	7	14
724066-22501	7	3
	52	2
724067-42600	53	1
724067-92730	52	1
724160-13700	4	26
724160-13701	4	26 -1
724160-55200	12	2
724550-51520	10	7
724660-13700	17	10
724660-13701	17	10 -1
724660-23100	7	9
724660-23101	7	9 -1
794130-55100	37	45
794130-71410	42	4
		14

PARTS No.	Fig.	Ref.No.
794130-71410	42	25
		30
	43	4
		14
		25
		30
794150-71090	42	5
794150-71260	42	7
	43	7
794150-71360	42	8
	43	8
794200-11850	33	1
794200-15710	23	28
794200-21400	24	23
794200-21700	24	24
794200-22050	24	28
794200-22100	24	32
794200-24151	25	11 -1
794200-24350	25	23
794200-31551	22	36
	28	1
794200-32500	28	31
794200-32600	28	34
794200-34810	32	15
	33	18
794200-34820	32	20
	33	23
794200-34930	32	16
		21
	33	19
		24
794200-36001	30	1
794200-36011	30	8
794200-42000	34	1
794200-43100	34	11
794200-45100	35	1
794200-52100	37	28
794200-52200	37	34
794200-53350	37	22
794200-56050	37	47
794200-62220	39	59 -1
794200-64100	38	59
794200-64200	38	58
794200-82100	40	1
794200-82200	40	10
794201-45100	35	1 -1
794210-12910	31	1
	32	1
794210-12920	31	6
	32	6

PARTS No.	Fig.	Ref.No.
794210-12930	31	2
		7
	32	2
		7
794210-13300	22	1
794210-13750	21	31
794210-13802	21	64
794210-24350	25	27
794340-00000	42	1
794340-00010	43	1
794340-00030-X	42	2
794340-00040-X	43	2
794340-12910	31	1 -1
	32	1 -1
794340-12920	31	6 -1
	32	6 -1
794340-15100-X	23	1
794340-15110-X	23	2
794340-15150-X	23	9
794340-15500	23	4
794340-24100-X	25	1
794340-24150-X	25	11
794340-34810-Q	31	15
794340-34820-Q	31	20
794340-34930	31	16
		21
794340-53350	37	21
794340-55400	37	43
794340-62040-R	39	2
794340-71090-X	43	5
794340-74600-X	42	31
	43	31
794341-13800	21	64 -2
794341-24100-X	25	4
794341-62040-R	39	8
794350-21000	24	1
794351-00050	42	10
	43	10
794351-10061	42	18
	43	18
794351-21000	24	9
794351-42000	34	1 -1
794730-57122	20	13
	21	60
795140-12050	46	1
795140-16770	50	34
942131-41410	16	3
942141-41416	16	8
942141-41417	16	9
942141-42303	16	16

MODEL : YM155T/155DT(TAIWAN)
PC NO : OCT10-G16701

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
942141-42306	16	17
942151-21923	16	20
942151-32983	16	18
942151-86024	16	5
942151-86025	16	19
942151-86124	16	4
		15
942151-86372	16	21
942701-41407	16	2
942741-42299	16	14
AZ0502-10010	45	9
AZ0550-10070	45	4
AZ0552-10010	45	2
AZ0552-10020	45	3
GZ0550-00000	45	1
X21141360	15	16
X211416007	15	20
X21142742	15	26
X211432001	15	11
X21143454	15	35
X211437002	14	2
	15	25
X21143963	15	30
X21144314	15	18
X21144661	15	21
X211448652	15	22
X211453002	15	14
X21145312	15	13
X21145313	15	17
X21145352	15	15
X211455003	15	19
X21147155	15	7
X21147215	15	12
X21147854	15	29
X21148110	15	3
X211491001	15	2

PARTS No.	Fig.	Ref.No.
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PARTS No.	Fig.	Ref.No.
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PARTS No.	Fig.	Ref.No.
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